



PARTS BOOK

PD-4108

PD-4903-4905

COMMENCING WITH CHASSIS SERIAL No. 001

(REPRINTED IN ITS ENTIRETY JUNE, 1971)

GMC TRUCK & COACH DIVISION

GENERAL MOTORS CORPORATION

PONTIAC, MICHIGAN 48053

(REPLACES X-168010 - X-170008)

TECHNICAL PUBLICATIONS

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COACH INFORMATION NETWORK

www.coachinfo.com

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GENERAL INFORMATION

This Parts Book contains service parts for the following models.

Model	Number Passengers	Engine Type	Engine Locations	Transmission	Wheel- Base (Inches)	Width (Inches)	Chassis Num- bers
PD-4108 (1970)	41	8-71V Diesel	Rear Cross	Mechanical	261	95-3/4	001/
PD-4903 (1968, 9)	49	8-71V Diesel	Rear Cross	Mechanical	318.54	95-3/4	001/
PD-4905 (1970)	49	8-71V Diesel	Rear Cross	Mechanical	318.54	95-3/4	001/

Book is arranged as follows:

Description	Page	Description	Page
Major Group Index	1	Telegraphic Code	6
General Information.	2	Text.	7
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Major grouping is the same in all Parts Books, Group Index on page 1 shows sequence of these groups. First page of each group has a black tab for quick reference.

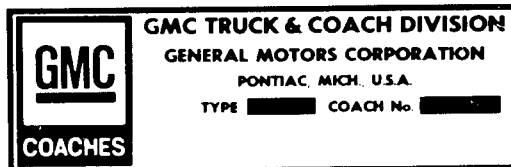
Each major group is divided into subgroups of related parts i.e. 2-08, 2-10 etc. Parts in a subgroup are listed in related sequence rather than alphabetically as in previous books.

Replacement pages will be issued periodically to keep your parts book up-to-date with factory additions and changes of part numbers. All superseded parts will appear in the RP Replacement and supersession book.

SPECIAL EQUIPMENT: SL information must be determined from loose leaf SL releases.

It is important that you have all of the SL's applying to your coach. If you do not have the SL lists shown on your Final Vehicle Record, order them from your Zone or from the factory.

SERIAL NUMBERS: It is important to always specify serial numbers of vehicles when ordering parts. This serial number information is shown on the plate illustrated. The plate is mounted on R. H. side of dash.



(Blank Plates are Available-Part # 649620 & #2397326 Rivet)

TO LOCATE PARTS INFORMATION

If Noun Name Is Known

Refer to Alphabetical Index in back of book. This index lists all parts in alphabetical sequence by the noun name followed by location or application description.

After the correct noun name is located, turn to the group. For example, Shaft—rear axle, “group 2-06”. With model and identification information select the part number required.

If Noun Name Is Not Known

- (a) Refer to Major Group Index on the first page of book, keeping in mind the assembly for which the part is required, and determine the major group number. For example, if an Axle Shaft is required, the major group number is 2, covering Rear Axle—if a Main Drive Gear is required, the major group is 17, covering Transmission.
- (b) Refer to illustration of the assembly for your particular model. Locate the group in illustration for part required.
- (c) Turn to the group indicated and locate the part required.

If Part Number Is Known

Refer to numerical index which indicates the group in which part appears.

Instructions for Ordering Parts

- 1. Always show correct part number and name of part.
- 2. Always show street address and full instructions for shipment.
- 3. Do not designate quantity by “sets”. State specifically how many parts are wanted.
- 4. Specify, when necessary, whether parts are right or left handed; painted or unpainted; front or rear. Left and right are determined by facing the same direction as driver. Any part which is designated “Front” is always nearest the front of the vehicle.

Decimal Equivalents

1/64.....	.015625	11/32.....	.34375	43/64.....	.671875
1/32.....	.03125	23/64.....	.359375	11/16.....	.6875
3/64.....	.046875	3/8.....	.375	45/64.....	.703125
1/16.....	.0625	25/64.....	.390625	23/32.....	.71875
5/64.....	.078125	13/32.....	.40625	47/64.....	.734375
3/32.....	.09375	27/64.....	.421875	3/4.....	.750
7/64.....	.109375	7/16.....	.4375	49/64.....	.765625
1/8.....	.125	29/64.....	.453125	25/32.....	.78125
9/64.....	.140625	15/32.....	.46875	51/64.....	.796875
5/32.....	.15625	31/64.....	.484375	13/16.....	.8125
11/64.....	.171875	1/2.....	.500	53/64.....	.828125
3/16.....	.1875	33/64.....	.515625	27/32.....	.84375
13/64.....	.203125	17/32.....	.53125	55/64.....	.859375
7/32.....	.21875	35/64.....	.546875	7/8.....	.875
15/64.....	.234375	9/16.....	.5625	57/64.....	.890625
1/4.....	.250	37/64.....	.578125	29/32.....	.90625
17/64.....	.265625	19/32.....	.59375	59/64.....	.921875
9/32.....	.28125	39/64.....	.609375	15/16.....	.9375
19/64.....	.296875	5/8.....	.625	61/64.....	.953125
5/16.....	.3125	41/64.....	.640625	31/32.....	.96875
21/64.....	.328125	21/32.....	.65625	63/64.....	.984375

Abbreviations

For simplicity of listing, the following abbreviations are used.

<i>A/C</i>	Air Conditioning	<i>I.D.</i>	Inside Diameter
<i>Adj.</i>	Adjusting	<i>In.</i>	Inch
<i>AR.</i>	As Required	<i>Incl.</i>	Includes
<i>Assy.</i>	Assembly	<i>L.H.</i>	Left Hand
<i>Brg.</i>	Bearing	<i>M.T.</i>	Mechanical Transmissions
<i>Blk'hd.</i>	Bulkhead	<i>O.C.</i>	Outside Circumference
<i>C.E.</i>	Commutator End	<i>O.D.</i>	Outside Diameter
<i>C.L.</i>	Center Line	<i>O.S.</i>	Oversize
<i>C.P.</i>	Candle Power	<i>Pro. Loc.</i>	Procure Locally
<i>Cond.</i>	Conditioning	<i>Req'd.</i>	Required
<i>Cont'd.</i>	Continued	<i>R.H.</i>	Right Hand
<i>CTL</i>	Cut to Length	<i>Ru.</i>	Rubber
<i>D.C.</i>	Double Contact	<i>SBF.</i>	Sold by the Foot
<i>D.E.</i>	Drive End	<i>S.C.</i>	Single Contact
<i>Dia.</i>	Diameter	<i>S.L.</i>	Special List
<i>D.P.</i>	Dual Performance	<i>S.O.A.</i>	Sold Only As Assy
<i>D.R.</i>	Double Reduction	<i>Sp.</i>	Speed
<i>Eff.</i>	Effective	<i>Stpd.</i>	Stamped
<i>Frt.</i>	Front	<i>Supt.</i>	Support
<i>Ft.</i>	Foot or Feet	<i>U.S.</i>	Undersize
<i>Gal.</i>	Gallon	<i>V.</i>	Volt
<i>Hd.</i>	Head	<i>W/I.</i>	With
<i>H.D.</i>	Heavy Duty	<i>W/S</i>	Windshield
<i>Hsg.</i>	Housing	<i>X Mbr.</i>	Crossmember
<i>Hyd.</i>	Hydraulic	<i>Yd.</i>	Yard
<i>H.T.</i>	Hydraulic Transmission		

GM COACH PARTS BOOK

REPLACEMENT PAGE SERVICE

To Keep It Up to Date

The GM Coach parts book replacement page service is designed to help obtain maximum usefulness from your parts book. These replacement pages are released as necessary to keep your Part Book accurate and up to date.

The service is easy to use. Merely remove and destroy the old pages and insert the new ones. A check list is provided to indicate the latest pages.

If Your Parts Book Is Not Up to Date

You will not have all of the new items listed for service.

You may be ordering an old type part on which a new type part is released and will be receiving incorrect material resulting in reordering, returning and delay.

You may delay repair of a vehicle by waiting for parts which you may have in stock under a different part number.

TELEGRAPHIC CODE

Revised telegraph regulations make it possible to specify actual part number digits at code word cost when ordering parts by telegram. Therefore, it is not necessary to use Telegraphic Code when sending part numbers in telegrams.

The Code Words for Phrases and Sentences should be used for sending or decoding telegrams.

Code Words for Phrases and Sentences

<i>ansarion</i>	answer by telegram	<i>ornament</i>	increase order to
<i>anserated</i>	answer by mail	<i>ornamental</i>	add to our order
<i>anserine</i>	answer our letter of	<i>ordurous</i>	order was shipped
<i>anserous</i>	answer our telegram of	<i>shagging</i>	what route did you ship
<i>datable</i>	telegraph shipping date	<i>shagbard</i>	when and what route did you ship
<i>datary</i>	advise shipping date by return mail	<i>shagged</i>	trace shipment of
<i>duplicative</i>	ship duplicate parts we are returning to you	<i>shallowness</i>	shall we ship by express
<i>furnishment</i>	we can furnish	<i>shamanic</i>	shall we ship by freight
<i>furnishless</i>	we cannot furnish	<i>shampoo</i>	ship by express
<i>furnisher</i>	can you furnish	<i>sharehold</i>	ship by freight
<i>holoblast</i>	hold for instructions our order	<i>sheathless</i>	shipped by freight
<i>infinitant</i>	complete information will be forwarded (by)	<i>sheepfold</i>	shipped express
<i>lethal</i>	refer to our letter of	<i>sheepish</i>	shipped parcel post
<i>lethargic</i>	refer to your letter of	<i>sheepshank</i>	we expect to ship
<i>lethean</i>	disregard our letter of	<i>sheepshead</i>	We expect to ship today or tomorrow
<i>lettsomite</i>	can find no record of letter referred to; send duplicate	<i>shellack</i>	ship parcel post, special delivery
<i>lettuce</i>	see letter following	<i>shellbark</i>	ship parcel post, special handling
<i>mainroyal</i>	quote by mail price on	<i>shelterless</i>	ship first class mail
<i>orator</i>	telegraphic order and confirming	<i>shemite</i>	air mail
<i>confirm</i>	order do not agree; which is correct	<i>shumal</i>	ship parcel post
<i>oratorial</i>	telegraphic order is correct	<i>telegony</i>	telegraph your answer to our letter of
<i>oratorio</i>	your order not clear; refer to parts list and telegraph corrected order	<i>teleostean</i>	this answers your telegram of
<i>oratrix</i>	confirming order is correct	<i>tellurate</i>	disregard our telegram of
<i>ormonde</i>	enter order for	<i>telescope</i>	confirming our telephone conversation

1-02 FRONT AXLE

NOTE: Front Axle Assemblies are available for service while in current production, if not available it is necessary to order component parts.

NOTE: Front Axle Assemblies incl. brakes, hubs and drums unless otherwise indicated.

1	2236237	AXLE ASSEMBLY-front (16910-W-X-76) (4108)
1	652887	AXLE ASSEMBLY-front (16910-W-X-82) (used without power strg.) (4903)
1	652888	AXLE ASSEMBLY-front (16910-W-X-83) (used with power strg.) (4903-4905)

NOTE: The above axles are used with Budd Wheel Studs, ABB 693-9 lining, lubricated type anchor pin.

1-04 FRONT AXLE CENTER

1	610220	CENTER ASSY.-front axle (Set screw 1/2-13 x 1-3/4 sq.hd.) (w/out power strg.) (16910-W-X-76; 16910 W-X-82 axle)
1	610221	CENTER ASSEMBLY-front axle (ser screw 1/2-13 x 1-3/4 square head) (w/power strg.) (16910-W-X-83 axle)

NOTE: The above 2 centers incl. next 2 items.

2	2253223	PIN-dowel, front axle (qty. (4) req'd w/power strg.)
1	118831	PLUG-front axle center (1/8-27 rd. sltd.hd.)

1-06 STEERING KNUCKLES

1	2404831	KNUCKLE ASSY.-front axle, RH
1	2404832	KNUCKLE ASSY.-front axle, LH

NOTE: The above 2 knuckle assy's. incl. brake spider stud shown in group 4-03 & the following item.

4	2265810	BUSHING-front axle, steering knuckle (1.924 OD x 2-3/16 x 2-15/32 long)
2	2465903	PLUG-expansion, steering knuckle (1-59/64 dia.)
2	274867	RING-lock, steering knuckle expansion plug
2	271284	FITTING-lubrication, front axle steering knuckle, upper (1/8 pipe thd. x 29/32 long, 67-1/2 deg.)
2	9411010	FITTING-lubrication, front axle steering knuckle, lower (1/8 straight type) (repl. 191758)

1-08 STEERING KNUCKLE THRUST BEARING

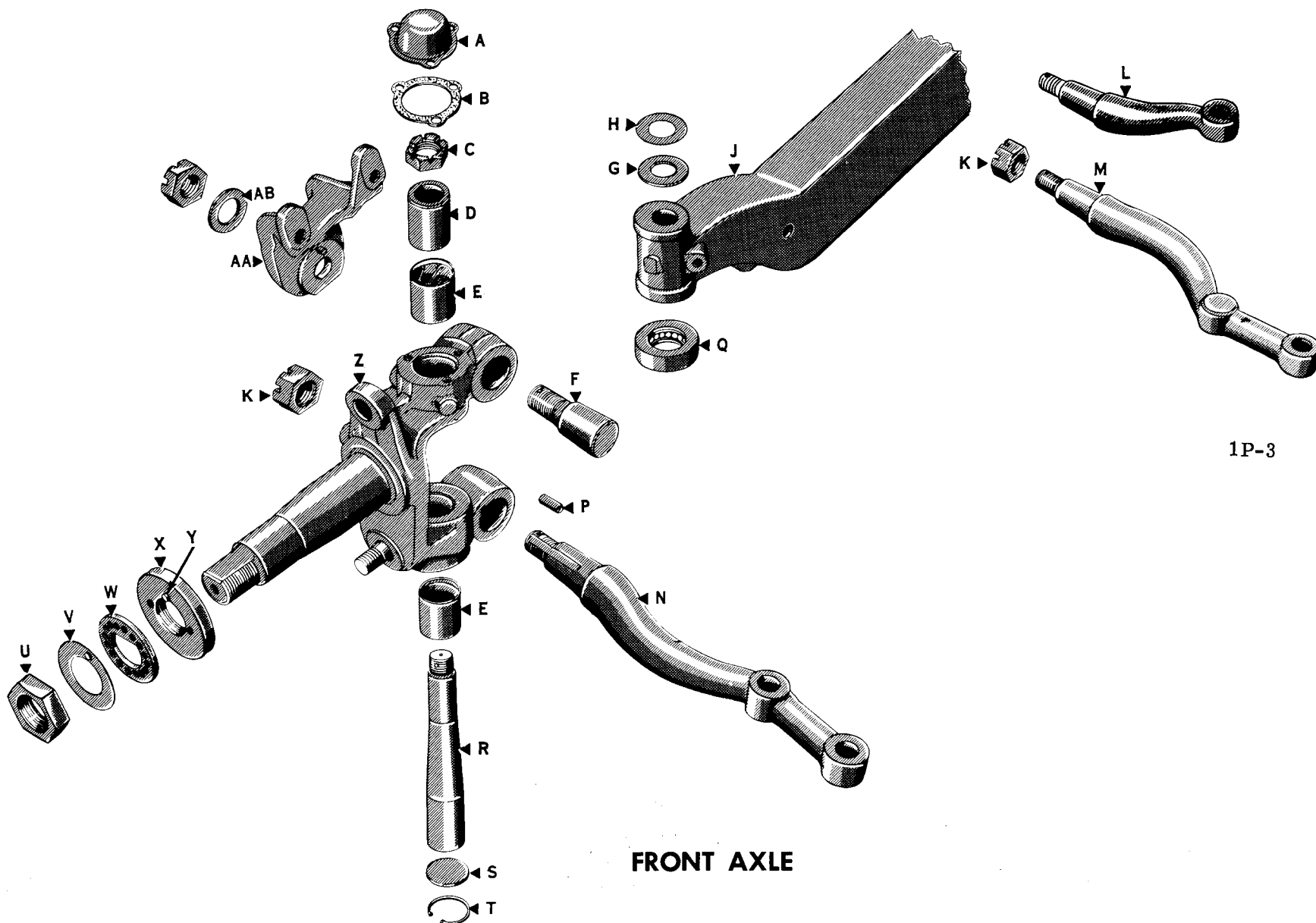
2	445655	BEARING ASSY.-thrust, steering knuckle (#182)
2	2217215	SHIM-steering knuckle
2	2217221	WASHER-spacing, steering knuckle (.156)
2	2217222	WASHER-spacing, steering knuckle (.125)
2	2217223	WASHER-spacing, steering knuckle (.093)

1-10 STEERING KNUCKLE KING PIN

2	2253219	PIN-king, steering knuckle
2	2253220	BUSHING-king pin (1.300 ID x 2-15/32 long)
2	2237499	CAP-king pin (screws 5/16-18 x 1/2 fil cross recess mach)
2	2303371	GASKET-king pin cap
2	2311251	NUT-king pin (1-1/8-12)
2	2475263	SHIM-king pin (.005)
2	2417009	SHIM-king pin (.010)

1-12 KING PIN REPAIR KIT

1	2254366	KIT-repair, king pin (consists of parts sufficient for king pin repairs on one axle)
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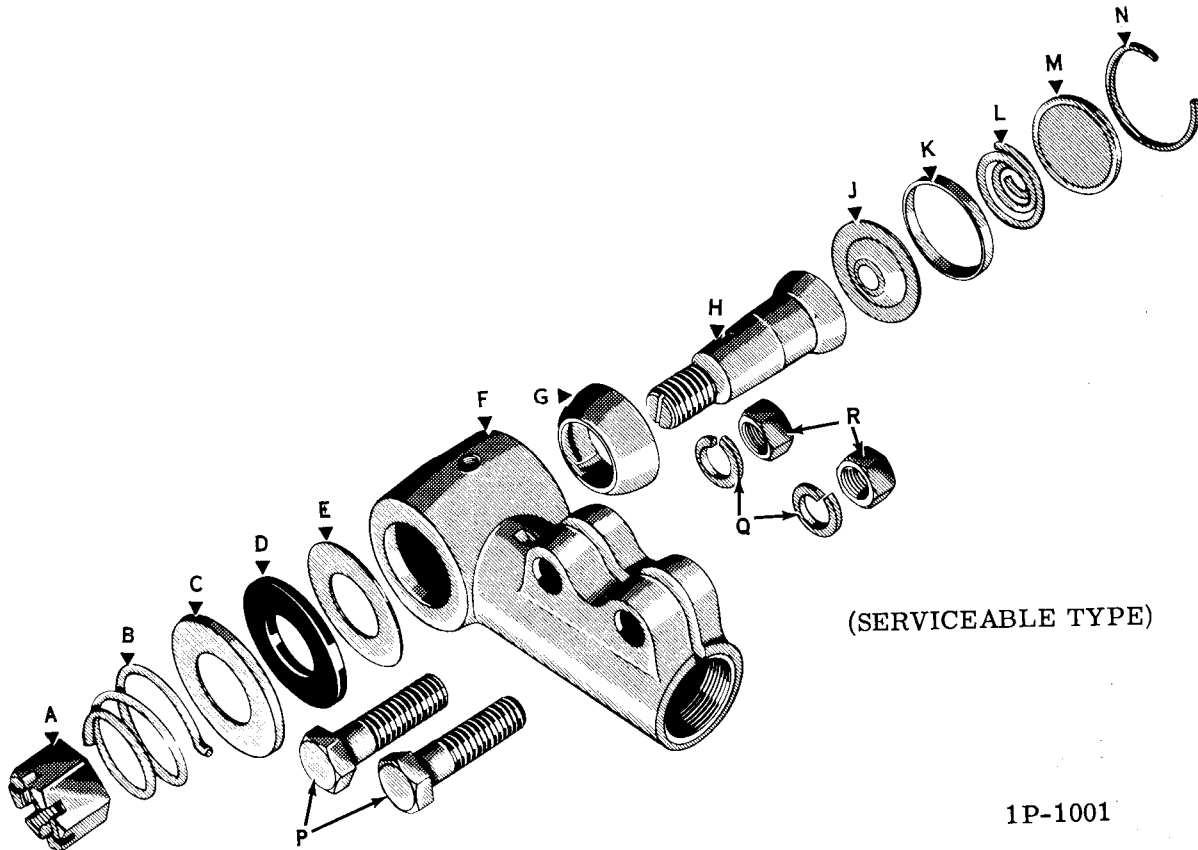
1P-3

FRONT AXLE

KEY TO FRONT AXLE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2237499	CAP	1-10				
B	2303371	GASKET	1-10				
C	2311251	NUT	1-10				
D	2253220	BUSHING	1-10				
E	2265810	BUSHING	1-06				
F	2298274	STUD	4-15				
G	See text	WASHER	1-08				
H	2217215	SHIM	1-08				
J	610220	CENTER ASSY. (w/out Power Steering)	1-04				
J	610221	CENTER ASSY. (w/Power Steering)	1-04				
K	249127	NUT - tie rod arm	1-14				
L	2301828	ARM - steering, RH (w/ Power Steering)	SL-				
M	2404872	ARM - tie rod, RH	1-14				
N	2404873	ARM - tie rod, LH	1-14				
P	2357978	KEY - tie rod arm	1-14				
Q	445655	BEARING ASSY.	1-08				
R	2253219	PIN - king	1-10				
S	2465903	PLUG - expansion	1-06				
T	274867	RING - expansion plug	1-06				
U	694782	NUT - jam	19-06				
V	694780	LOCK	19-06				
W	694781	RING - lock	19-06				
X	2257993	NUT ASSY. - adj.incl. Y)	19-06				
Y	694092	PIN - dowel	19-06				
Z	2404831	KNUCKLE ASSY. - RH	1-06				
Z	2404832	KNUCKLE ASSY. - LH	1-06				
AA	2419316	BRACKET ASSY. - RH	4-15				
AA	2319317	BRACKET ASSY. - LH	4-15				
AB	2053010	WASHER	4-15				
AC	2298267	NUT	4-15				

FRONT AXLE



TIE ROD (643271-2)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	NUT - (7/8-14 hex sltd)	20.0510				
B	9034359	SPRING	1-18				
C	2453164	SHIELD	1-18				
D	2175235	WASHER - (rubber)	1-18				
E	2453162	WASHER - (steel)	1-18				
F	-	END	N. S.				
G	9034357	BEARING	1-18				
H	9034358	STUD	1-18				
J	9034356	SEAT	1-18				
K	9034360	RETAINER - grease	1-18				
L	2453163	SPRING	1-18				
M	2175233	PLUG	1-18				
N	9034356	RING - lock	1-18				
P	-	BOLT - (5/8-18x2-1/4)	20.0050				
Q	-	WASHER - (5/8 lock)	20.0820				
R	-	NUT - (5/8)	20.0460				

1-14 STEERING ARM

1	2404822	ARM-steering tie rod, RH
1	2404823	ARM-steering tie rod, LH
2	2357978	KEY-steering tie rod arm
2	249127	NUT-steering tie rod arm (1-1/8-12)
1	2301828	ARM-steering (used with power strg.)
1	2357978	KEY-steering arm (used with power strg.)
1	2298267	NUT-steering arm (used with power strg.)
1	2053010	WASHER-steering arm (used with power strg.)

1-16 STEERING TIE ROD

1	2236573	ROD-tie, steering (less ends) (Repl. 2419320) (16910-W-X-74 axle) (used with serviceable type ends)
1	685502	ROD-tie, steering (less ends) (used with throw-away type ends)

1-18 STEERING TIE ROD END

1	643271	END ASSY.-steering tie rod, RH (Bolt 5/8-18 x 2-1/4 hex) (1690-W-X-74 axle) (serviceable type ends)
1	643272	END ASSY.-steering tie rod, LH (Bolt 5/8-18-x 2-1/4 hex) (16910-W-X-74 axle) (serviceable type ends)

NOTE: The above 2 End Assy's. include items thru asterisk indicated.

2	9034357	BEARING-steering tie rod end ball stud
2	9034358	STUD-steering tie rod (7/8-14)
2	2453164	SHIELD-tie rod end dust cover
2	2175233	PLUG-steering tie rod end
2	9034361	RING-lock, tie rod end plug
2	9034356	SEAT-tie rod ball stud end spring (repl. 643300)
2	9034359	SPRING-tie rod and dust cover
2	2453163	SPRING-tie rod ball stud
2	2453162	WASHER-dust cover tie rod end (1.28 ID, 2.44 OD x .0329)
2	2175235	WASHER-dust cover tie rod end (ru)
2	9034360	*WASHER-oil retaining, tie rod end (felt)
1	685504	END ASSY.-steering tie rod (RH) (incl. cover) (throw-away type)
1	685505	END ASSY.-steering tie rod (LH) (incl. cover) (throw-away type)
2	2453857	COVER-dust, tie rod end
4	685503	CLAMP-tie rod end (w/throw-away type end)
2	271285	FITTING-lubrication, front axle tie rod (1/8 ext. pipe thd., 84 deg. to 90 deg. w/ball and spring)

2-02 REAR AXLE

NOTE: Rear Axle Assemblies are available for service while in current production.
If not available it is necessary to order component parts.

NOTE: All Axle Assemblies include brakes, hubs and drums unless otherwise indicated.

1	2236263	AXLE ASSY.-rear (4-1/8:1 ratio (Series 58863-W-X-35) (4108)
1	644392	AXLE ASSY.-rear (4-3/8:1 ratio) (Series 58873-W-X-1) (Budd wheels studs, ABB 693-9 linings, lubricating type anchor pin, slack adjuster and parking brake drum but less brake chambers.) (4903, 4905)

2-04 REAR AXLE HOUSING

1	651501	HOUSING ASSY.-rear axle (4903, 4905)
1	2475291	HOUSING ASSY.-rear axle (4108)

NOTE: The above housing assy's. incl. carrier stud shown in group 2-10, radius rod mtg. stud in group 14-20 and next item.

2	2238505	SLEEVE-rear axle housing
1	143968	PLUG-filler, rear axle housing (3/4-14 sq. socket hd.)
1	2257165	BREATHING ASSY.-rear axle housing
1	2309473	PLUG-drain, rear axle housing (3/4-14)

2-06 REAR AXLE SHAFT

1	2418983	SHAFT-rear axle, RH
1	2305995	SHAFT-rear axle, LH
4	2322610	GASKET-rear axle shaft
8	2161708	WEDGE-dowel, rear axle shaft
20	2298304	STUD-rear axle shaft (9/16-18-12 x 3-1/4)

2-08 DIFFERENTIAL AND CARRIER

1	2464085	CARRIER ASSY.-differential (4-1/8:1 ratio) (4108)
1	2489606	CARRIER ASSY.-differential (4-3/8:1 ratio) (repl. 611083) (4903, 4905)

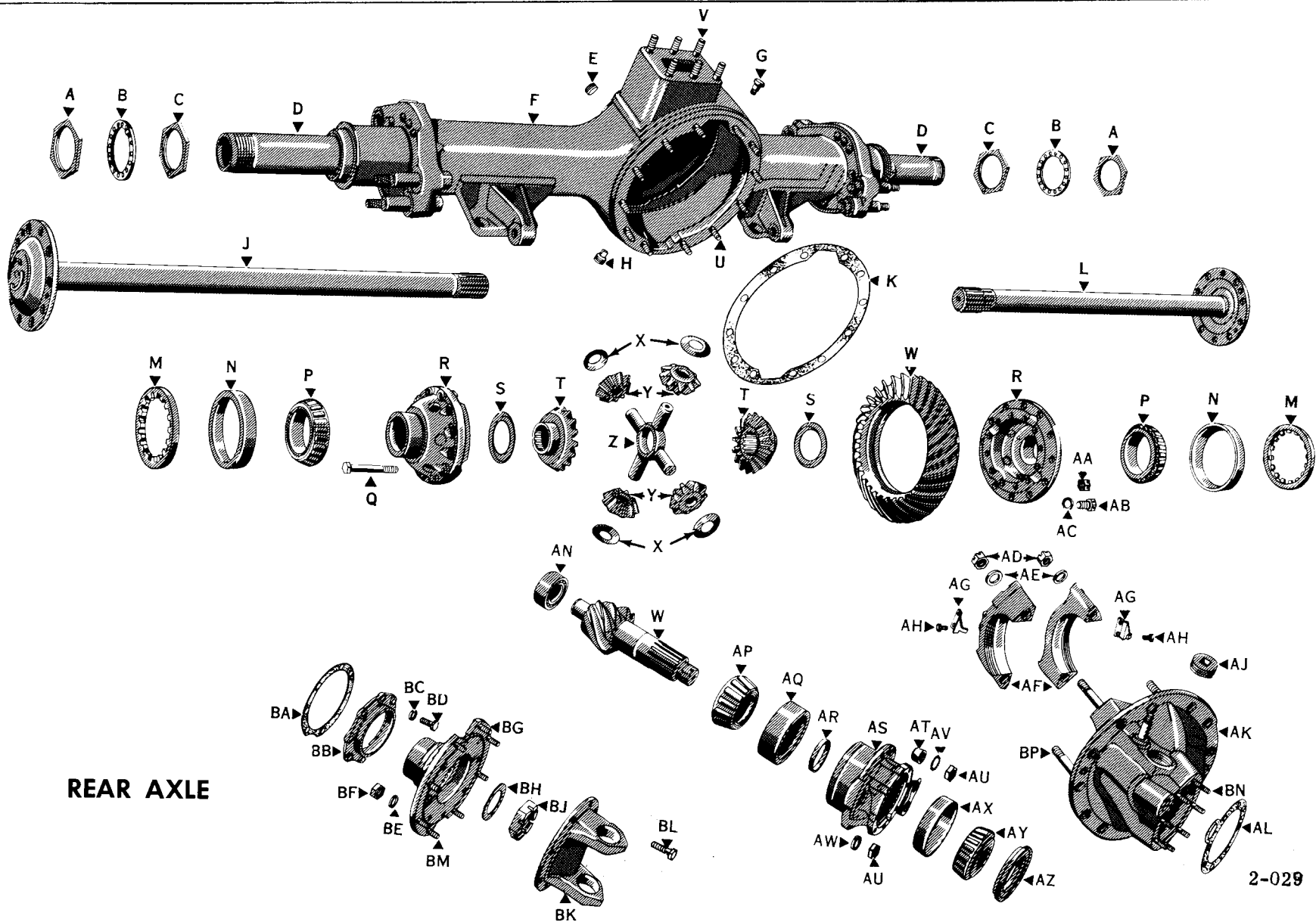
NOTE: The above Carrier Assy. is a complete drive unit ready for installation in axle, including gears, bearings-but less hand brake.)

2-10 DIFFERENTIAL CARRIER ONLY

1	2254643	CARRIER ASSY.-differential (w/cap) (incl. parking brake camshaft bushing and the following 4 items)
4	2221224	STUD-bearing cap to carrier
4	2428540	NUT-bearing cap to carrier stud
4	2406452	WASHER-bearing cap to carrier stud (1-1/32 ID x 2" OD x 1/4 thk.)
2	3686380	DOWEL-differential bearing cap
1	2254630	GASKET-differential carrier
12	2269448	STUD-differential carrier (to hsg.) (5/8-11-18 x 2 1/2)
12	9422286	NUT-differential carrier stud (5/8-18)
11	2364934	WASHER-carrier to hsg. stud (21/32 OD x 1-1/16 OD x 3/32 thk.)
1	2220888	PLUG-hole, differential carrier inspection

2-14 DIFFERENTIAL

1	2399464	CASE ASSY.-differential
12	2277311	BOLT-differential case (5/8-18 x 4-25/32 special hd.)
12	2391363	NUT-differential case bolt
4	2208990	PINION-differential
4	2208991	WASHER-thrust, differential pinion (1.262 ID x 2-3/4 OD concave)
2	2208992	GEAR-side, differential
2	2306496	WASHER-thrust, differential side gear



REAR AXLE

KEY TO REAR AXLE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2221220	NUT - jam	19-10					AH	301257	BOLT - lock	2-16				
B	2220869	WASHER - adj., nut	19-10					AJ	2220888	PLUG - inspection hole	2-10				
C	2405945	NUT - adj.	19-10					AK	2254643	CARRIER ASSY.	2-10				
D	2238505	SLEEVE -	2-04					AL	See text	SHIM	2-20				
E	143968	PLUG - filler	2-04					AM	2303305	RING - lock	2-20				
F	651501	HOUSING ASSY.	2-04					AN	7450004	BEARING ASSY.	2-20				
G	2257165	BREATHER ASSY.	2-04					AP	113250	CONE ASSY. - inner	2-20				
H	2309473	PLUG - drain	2-04					AQ	118588	CUP - inner	2-20				
J	2305995	SHAFT - LH	2-06					AR	See text	SPACER - pinion	2-20				
K	2254630	GASKET - carrier	2-10					AS	2464086	CAGE ASSY. (or spider)	2-20				
L	2418983	SHAFT - RH	2-06					AT	2232462	WEDGE	2-20				
M	2030173	ADJUSTER	2-16					AU		NUT (1/2-20 steel)	20.0460				
N	106701	CUP - brg.	2-16					AV		WASHER (1/2 ext tooth, lock) (Proc Loc)	-				
P	144489	CONE ASSY. -	2-16					AW		WASHER - (1/2 med. lock)	20.0820				
Q	2277311	BOLT	2-14					AX	145403	CUP - outer	2-20				
R	2399464	CASE ASSY. -	2-14					AY	113249	CONE ASSY. - outer	2-20				
S	2306496	WASHER - thrust, side gear	2-14					AZ	2317696	SEAL ASSY. - oil	2-20				
T	2208992	GEAR - side	2-14					BA	2315527	GASKET -oil slinger	2-20				
U	2269448	STUD - carrier to hsg.	2-10					BB	2315526	SLINGER - oil	2-20				
V	2304543	STUD	14-20					BC		WASHER - (3/8 lock)	20.0820				
W	2450066	GEAR ASSY. -(w/pinion)	2-18					BD		BOLT - (3/8-16 x 1 hex)	20.0050				
X	2208991	WASHER - thrust, pinion	2-14					BE		WASHER (7/16 med.lock)	20.0820				
Y	2208990	PINION - differential	2-14					BF	068904	NUT - (7/16-20 hex)	18-08				
Z	2208989	SPIDER - differential	2-14					BG	2221228	FLANGE ASSY. -companion	18-08				
AA		NUT - (5/8-18 hex)	20.0520					BH	2257971	WASHER - pinion nut	2-18				
AB	2356117	BOLT -	2-18					BJ	2257970	NUT - pinion (1-3/4-12 hex)	2-18				
AC	N. P. N.	WASHER - diff. & drive gear bolt	2-18					BK	2366105	YOKE - flange	18-08				
AD	2428540	NUT - cap stud	2-10					BL	2110683	BOLT	18-08				
AE	2406452	WASHER - cap stud nut	2-10					BM	2235608	BOLT - parking brake	4-73				
AF		CAP - (part of carrier)	N.S.					BN	2946667	STUD - brg. cage	2-20				
AG	2166092	LOCK - brg. adjuster	2-16					BP	2221224	STUD - cap to carrier	2-10				

2-14 DIFFERENTIAL (CONT)

1 2208989 SPIDER-differential

2-16 DIFFERENTIAL BEARINGS

2 144489 CONE ASSY.-bearing, differential (#687)
 2 106701 CUP-bearing, differential (#672)
 2 2030173 ADJUSTER-differential bearing
 2 2166092 LOCK-differential bearing adjuster
 4 301257 BOLT-differential bearing adjuster lock

2-18 DRIVE GEAR AND PINION

1 2441405 GEAR ASSY.-drive, rear axle (4-1/8:1 ratio) (4108)
 1 2450066 GEAR ASSY.-drive, rear axle (w/pinion) (4-3/8:1 ratio) (4903, 4905)
 1 2257970 NUT-drive pinion (1-3/4-12 thrd.)
 1 2257971 WASHER-drive pinion nut (1-25/32 ID x 3" OD)
 12 2356117 BOLT-differential and drive gear (3/4-16 x 1-5/8 hex hd.)
 12 N. P. N. WASHER-differential and drive gear bolt

2-20 DRIVE PINION BEARINGS

1 113250 CONE ASSY.-bearing, drive pinion shaft, inner (#6386)
 1 113249 CONE ASSY.-bearing, drive pinion shaft, outer (#641)
 1 118588 CUP-bearing, drive pinion shaft, inner (#6320)
 1 145403 CUP-bearing, drive pinion shaft, outer (#633)
 1 7450004 BEARING ASSY.-drive pinion shaft, rear (#U-5208-TM)
 1 2303305 RING-lock, drive pinion shaft rear bearing
 AR 2243602 SPACER-drive pinion shaft bearing (.187)
 AR 2243603 SPACER-drive pinion shaft bearing (.188)
 AR 2243604 SPACER-drive pinion shaft bearing (.190)
 AR 2243605 SPACER-drive pinion shaft bearing (.192)
 AR 2243606 SPACER-drive pinion shaft bearing (.194)
 AR 2243607 SPACER-drive pinion shaft bearing (.196)
 AR 2243608 SPACER-drive pinion shaft bearing (.198)
 AR 2243609 SPACER-drive pinion shaft bearing (.200)
 AR 2243610 SPACER-drive pinion shaft bearing (.201)
 AR 2243611 SPACER-drive pinion shaft bearing (.215)
 AR 2243612 SPACER-drive pinion shaft bearing (.229)
 1 2464086 CAGE ASSY.-pinion shaft brg. (or Spider) (incl. camshaft seal and bushing 4-76 and pinion brg. cups)
 8 2496667 STUD-drive pinion shaft bearing cage (Repl. 2230675)
 4 2232462 WEDGE-dowel, drive pinion bearing cage (31/64 ID x 15/16 OD x 9/16 long, tapered)
 AR 2220890 SHIM-drive pinion bearing cage (.003)
 AR 2254625 SHIM-drive pinion bearing cage (.005)
 1 2317696 SEAL-oil, drive pinion bearing
 1 2315526 SLINGER-oil, drive pinion bearing cage (Bolt 3/8-16 x 1" hex hd.)
 1 2315527 GASKET-oil, drive pinion bearing oil slinger

4-03 FRONT BRAKE SPIDER

1	2434698	SPIDER ASSY.-front brake, RH (Bushing)
1	2434699	SPIDER ASSY.-front brake, LH (Bushing)
NOTE: Incl. oil seal shown in group 4-11 and next 3 items.		
4	2473988	BUSHING-front brake spider to camshaft (1.504 ID, 1.8782 OD x 1-1/4 long, bronze-W/oil groove)
2	2406455	SPACER-front brake spider bushing (1.56 ID x 1.69 OD x 1-7/8 long)
2	2279082	STUD-front brake spider, upper (in spider) (7/8-14 x 2-15/16)
2	2289529	STUD-front brake spider, lower (in knuckle) (7/8-14 x 2-15/16)
2	2256378	NUT-brake spider to knuckle upper stud (7/8-14)
2	682857	NUT-brake spider to knuckle lower stud (7/8-14)
4	2275647	SLEEVE-dowel, brake spider to knuckle stud

4-04 REAR BRAKE SPIDER

1	2405585	SPIDER ASSY.-rear brake, RH
1	2405586	SPIDER ASSY.-rear brake, LH
NOTE: The above 2 spider assemblies include rear brake camshaft oil seal shown in group 4-12 and the following item.		
4	2473988	BUSHING-rear brake spider to camshaft (1.504 ID, 1.8782 OD x 1-1/4 long, bronze w/oil groove)
4	2495196	NUT-brake spider to hsg. bolt

4-05 FRONT BRAKE SHOE AND LINING

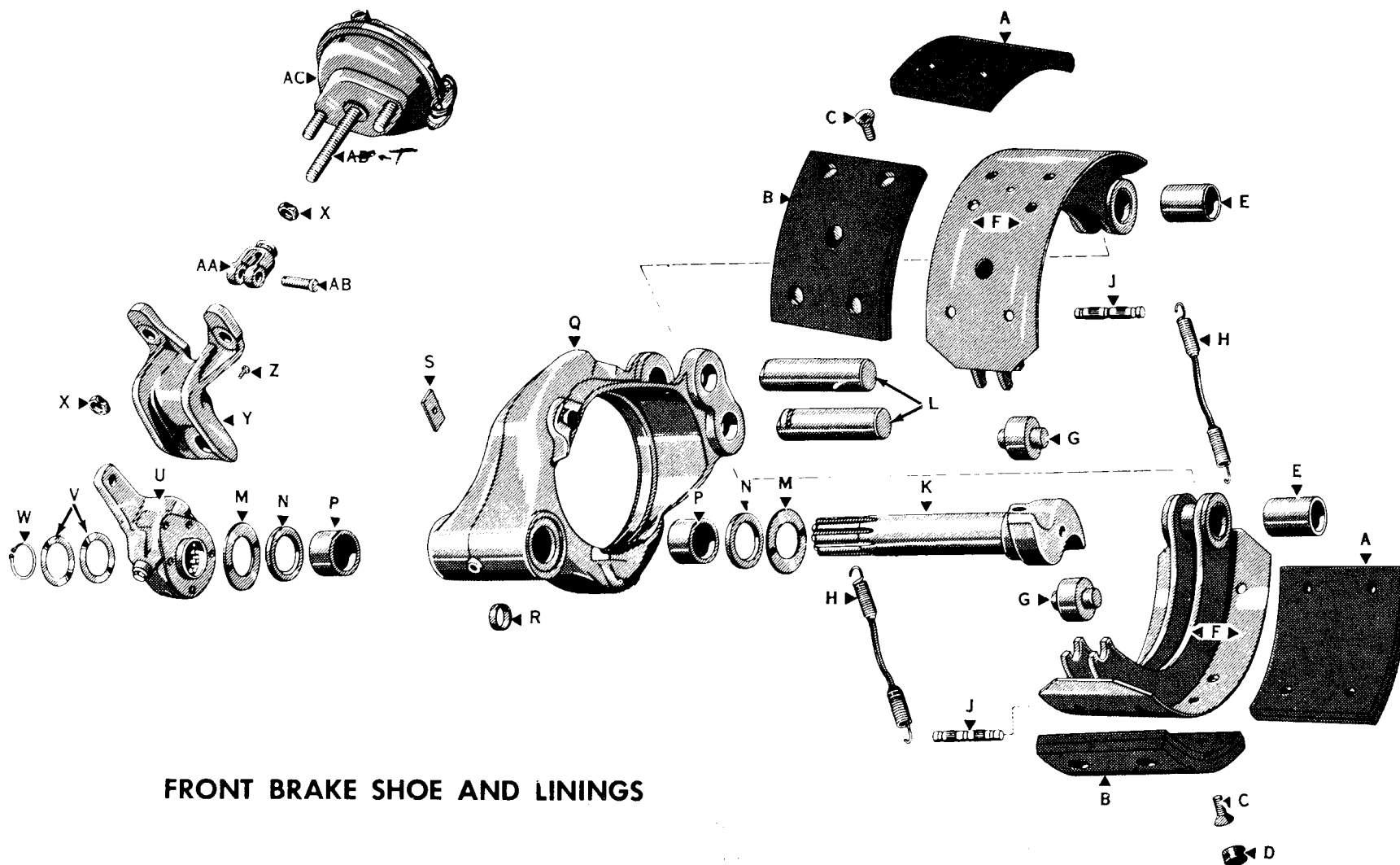
4	2428105	SHOE ASSY.-front brake (incl. bushing)
4	2471533	BUSHING-front brake shoe
4	2361073	LINING-front brake shoe (cam end) (ABB 693.9, stpd. 2470-K-427)
4	2287150	LINING-front brake shoe (anchor end) (ABB 693.9 stpd. 2740-D-576)
32	158378	BOLT-front brake shoe lining (3/8-16 x 1" flat cross recessed hd.)
32	2046751	PLUG-hole, front brake shoe lining
4	2356115	ROLLER-front brake shoe (std.)
4	2373647	ROLLER-front brake shoe (1/8 OS)
4	2373648	ROLLER-front brake shoe (1/4 OS)
4	2373649	ROLLER-front brake shoe (3/8 OS)
4	2373650	ROLLER-front brake shoe (1/2 OS)

4-06 REAR BRAKE SHOE AND LINING

4	2437051	SHOE ASSY.-rear brake (incl. bushing) (4108)
4	2487930	SHOE ASSY.-rear brake (incl. bushing) (4903, 4905)
4	2471533	BUSHING-rear brake
8	2287150	LINING-rear brake shoe (ABB 693-9 stpd. 2740-D-576) (4108)
4	8870271	LINING-rear brake shoe (cam end) (ABB693-9 stpd. #2740-M-2873) (4903, 4905)
4	8870272	LINING-rear brake shoe (anchor end) (ABB693-9 stpd. #2740-N-2874) (4903, 4905)
32	158378	BOLT-front brake shoe lining (3/8-16 x 1" flat cross recessed hd.)
32	2046751	PLUG-hole, rear brake shoe lining bolt
4	2356111	ROLLER-rear brake shoe (std) (4108)
4	2487932	ROLLER-rear brake shoe (std.) (4903, 4905)
4	2373651	ROLLER-rear brake shoe (1/8 OS)
4	2373652	ROLLER-rear brake shoe (1/4 OS)
4	2373653	ROLLER-front brake shoe (3/8 OS)
4	2373654	ROLLER-front brake shoe (1/2 OS)

4-07 FRONT BRAKE SHOE MOUNTING

8	2030115	PIN-anchor, front brake shoe (w/2.875 deep drilled lub. hole) (lubricating type)
2	305579	LOCK-front brake anchor pin (bolt 5/16-18 x 7/8 hex)
4	9411010	FITTING-lub. front brake anchor pin (1/8 straight) (repl. 191758)
4	118831	PLUG-front brake shoe anchor pin (1/8-27 rd. sltd. hdls. brass)



FRONT BRAKE SHOE AND LININGS

KEY TO FRONT BRAKE SHOE AND LINING

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2287150	LINING - (anchor end)	4-05				
B	2361073	LINING - (cam end)	4-05				
C	158378	BOLT - (3/8-24 x 1)	4-05				
D	2046751	PLUG - hole	4-05				
E	2471533	BUSHING	4-05				
F	2428105	SHOE ASSY.	4-05				
G	See text	ROLLER	4-05				
H	2377712	SPRING - return	4-09				
J	2363519	PIN - return spring	4-09				
K	2459686	CAMSHAFT - RH	4-11				
K	2459687	CAMSHAFT - LH	4-11				
L	2030115	PIN - anchor	4-07				
M	See text	WASHER - spacing	4-11				
N	244531	SEAL - oil	4-11				
P	2473988	BUSHING	4-03				
Q	2434698	SPIDER ASSY. - RH	4-03				
Q	2434699	SPIDER ASSY. - LH	4-03				
R	2275647	SLEEVE - dowel	4-03				
S	305579	LOCK	4-07				
T	2406455	SPACER	4-03				
U	2473359	ADJUSTER - slack, RH	4-13				
U	2473360	ADJUSTER - slack, LH	4-13				
V	658049	WASHER - retaining	4-13				
W	9413403	RING - snap	4-13				
X		NUT - (5/18-18 lght. hex. jam)	20. 0470				
Y	2419316	BRACKET ASSY. - RH	4-15				
Y	2419317	BRACKET ASSY. - LH	4-15				
Z	2030121	PIN - dowel	4-15				
AA	2398363	YOKE	4-15				
AB	2052020	PIN - yoke	4-15				
AC	2449088	CHAMBER ASSY. - frt. brake	4-15				
AD	2449090	ROD - push	4-15				



KEY TO REAR BRAKE SHOE AND LINING

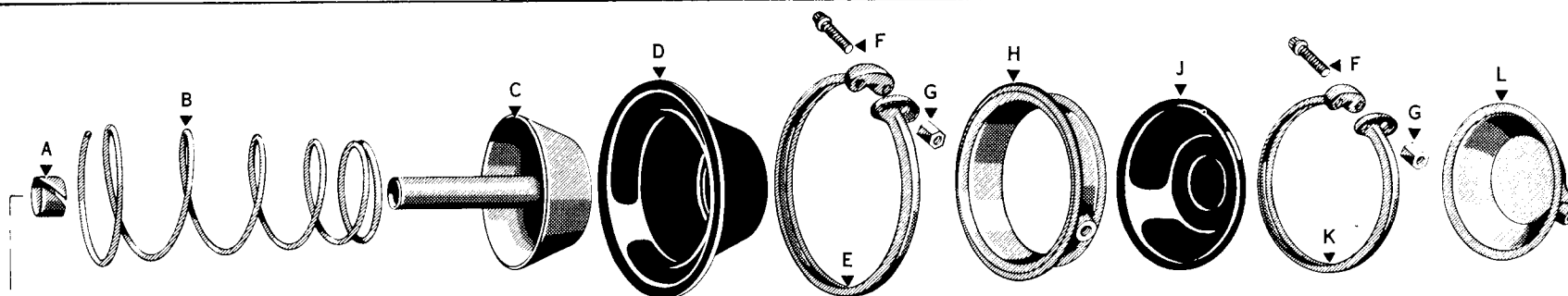
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	8870271	LINING - (cam end)	4-06				
B	-	LINING - (anchor end)	4-06				
C	158378	BOLT - (3/8-16 x 1 flat) cross recessed)	N. S.				
D	2046751	PLUG - hole	4-06				
E	2471533	BUSHING	4-06				
F	2259326	STRAP	4-08				
G	2259327	DOWEL	4-08				
H	2385277	WASHER-anchor pin	4-08				
J	2487930	SHOE ASSY.	4-06				
K	2374466	PIN - return spring	4-10				
L	2371499	SPRING - return	4-10				
M	See Text	Roller	4-06				
N	2473998	BUSHING - (to camshaft)	4-04				
P	2464096	CAMSHAFT - RH	4-12				
P	2464097	CAMSHAFT - LH	4-12				
Q	2012242	WASHER	4-12				
R	244531	SEAL ASSY. - oil	4-12				
S	658049	WASHER - sparing	4-12				
T	2496690	ADJUSTER - slack, RH	4-14				
T	2496689	ADJUSTER - slack, LH	4-14				
U	2220873	WASHER - rear slack adj.	4-14				
V	2380233	PIN	4-16				
W	663402	CHAMBER ASSY. -RH	4-16				
W	663401	CHAMBER ASSY. - LH	4-16				
X	2405127	ROD - push	4-16				
Y		NUT -(5/8-18 hex)	20.0470				
Z	3859092	YOKE	4-16				
AA		WASHER -(5/8 med. lock)	20.0820				
AB	2426734	PIN -anchor	4-08				
AC	2405585	SPIDER ASSY. - RH	4-04				
AC	2405586	SPIDER ASSY. - LH	4-04				

BRAKES



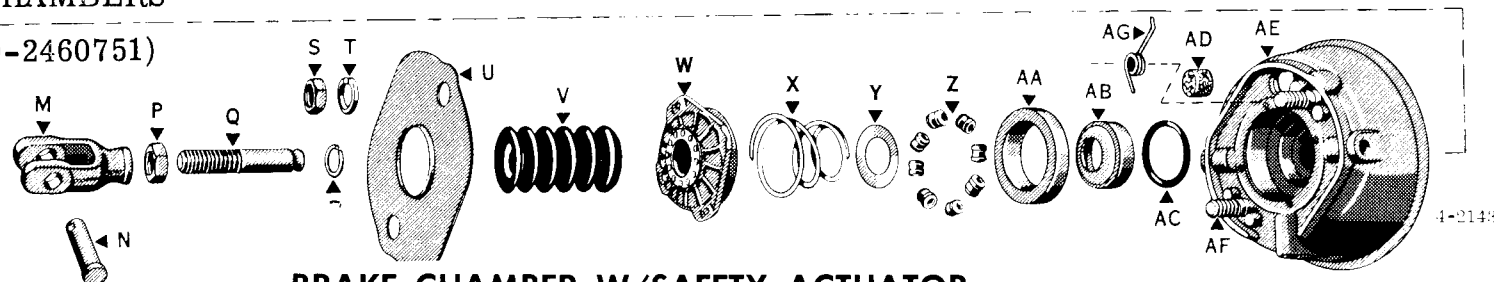
KEY TO COMPRESSOR (2423958)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2338189	NUT - cap	4-47				
B	2028999	SPRING	4-47				
C	2227143	VALVE - discharge	4-47				
D	2357968	SCREW	4-47				
E	2338188	HEAD ASSY.	4-47				
F	2478223	FITTING - discharge	4-54				
G	2352141	SEAT - discharge valve	4-47				
H	2370773	GASKET - cyl. hd.	4-47				
J	-	BOLT (5/16-18 x 3/4 hex)	20.050				
K	-	WASHER (5/16 lock)	20.0820				
L	2227113	COVER - end	4-48				
M	2305384	GASKET - end cover	4-48				
N	075519	RING - oil seal	4-48				
P	903011	BEARING - rear	4-48				
Q	2227110	CRANKSHAFT	4-48				
R	2227111	KEY	4-47				
S	9030470	CRANKCASE	4-47				
T	9037283	BEARING - (std.)	4-49				
U	2389821	ROD ASSY.	4-49				
V	2384441	WASHER	4-49				
W	2374478	BOLT	4-49				
X	2305386	GASKET	4-45				
Y	2406920	COVER - bottom	4-45				
Z	-	WASHER (1/4 lock)	20.0820				
AA	-	SCREW (1/4-20 x 5/8 fil hd.)	NS				
AB	089909	NUT	4-48				
AC	5117061	GASKET	4-52				
AD	954504	BEARING - frt.	4-48				
AE	2305383	GASKET	4-46				
AF	See text	PLUG - cyl.block	4-46				
AG	5110410	GASKET - adapter	4-52				
AH	2370775	BLOCK	4-46				
AJ	180122	BOLT	4-46				
AK	-	WASHER (3/8 lock)	20.0820				
AL	9025984	GROMMET	4-47				
AM	2406921	PISTON - unloader	4-47				
AN	-	RING - back-up	NS				
AP	2406927	PLUNGER	4-47				
AQ	2406926	GUIDE	4-47				
AR	2407706	SADDLE	4-47				
AS	2406924	SPRING - unloader	4-47				
AT	2338178	VALVE - inlet	4-47				
AU	3767267	GUIDE - inlet valve	4-47				
AV	2364475	SEAT -unloader spring	4-47				
AW	2338180	SPRING - inlet valve	4-47				
AX	2417289	INSERT	-				
AY	2338186	SEAT - upper	4-47				
AZ	2338184	PIN	4-50				
BA	2338185	RETAINER	4-50				
BB	2301524	RING SET (Std.)	4-51				
BC	2343289	PISTON ASSY. - (Std.)	4-50				



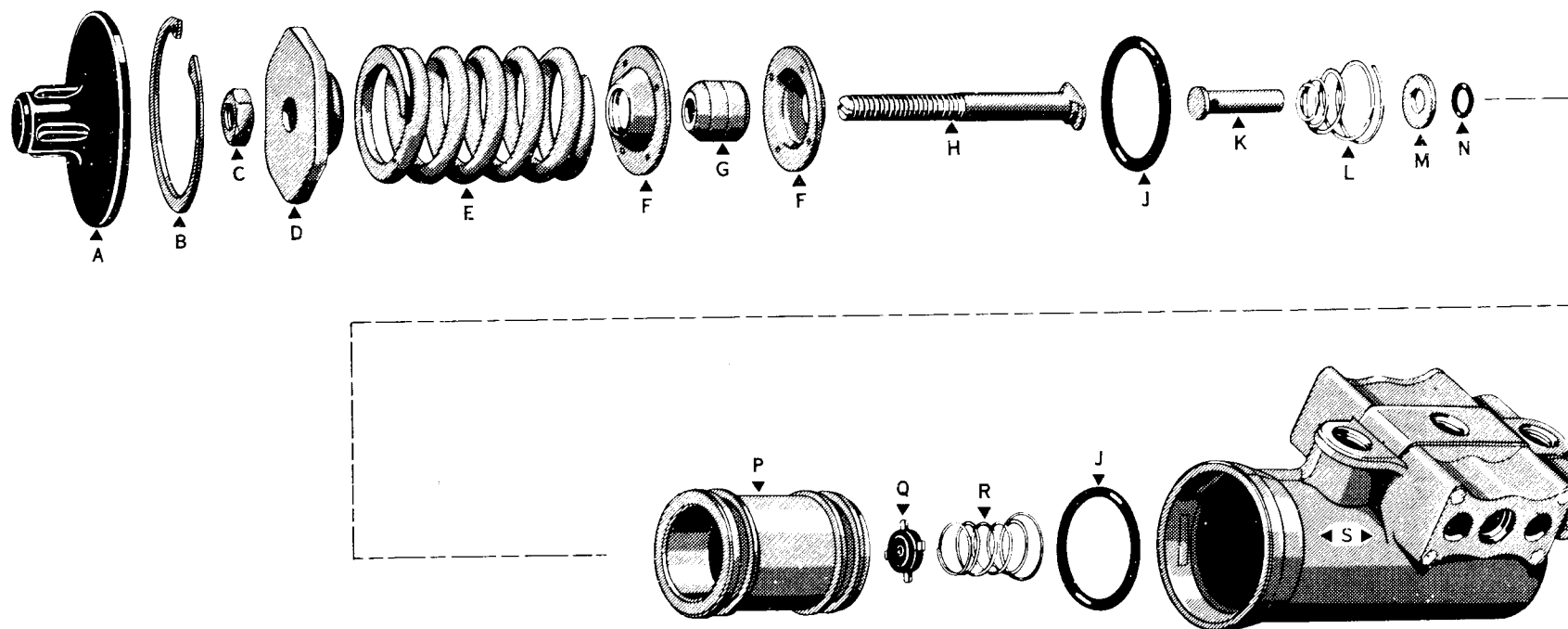
BRAKE CHAMBERS

(2461750-2460751)



BRAKE CHAMBER W/SAFETY ACTUATOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS	KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	3858067	BUSHING	4-16		R	3868065	RING - push rod	4-16	
B	3858066	SPRING - push rod	4-16		S	-	NUT - (5/8-18)	20.0470	
C	2465113	SHAFT ASSY.	4-16		T	-	WASHER - (5/8 med.)	20.0820	
D	668324	DIAPHRAGM- (serviceKit)	4-16		U	9034997	GUARD - splash	4-16	
E	2355081	RING ASSY.- (service)	4-16		V	2273728	BOOT	4-16	
F	2355084	BOLT - clamping ring.	4-16		W	668304	CAP	4-16	
G	2355085	NUT - clamping ring	4-16		X	3858073	SPRING- piston roller	4-16	
H	3858075	PLATE- pressure (serv.)	4-16		Y	3858074	WASHER	4-16	
J	668324	DIAPHRAGM- (aux.Kit).	4-16		Z	3858072	ROLLER	4-16	
K	2355080	RING ASSY. - (aux.)	4-16		AA	3858071	COLLAR	4-16	
L	3858081	PLATE ASSY.- pressure (auxiliary)	4-16		AB	3858070	PISTON	4-16	
M	3859092	YOKE	4-16		AC	3858069	GROMMET	4-16	
N	2380233	PIN	4-16		AD	2465131	BREATHER	4-16	
P	-	NUT - (5/8-18)	20.0470		AE	668303	PLATE ASSY. - non-pressure, RH	4-16	
Q	2465155	ROD - push	4-16		AE	668382	PLATE ASSY. - non-pressure, LH	4-16	
					AF	3858068	BOLT - (5/8-18x2)	4-16	
					AG	2473935	SPRING - breather ret.	4-16	



AIR GOVERNOR

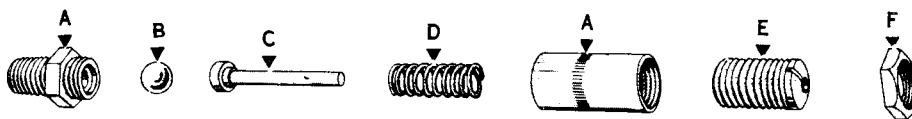
4-1205

BRAKES

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
A	2435435	COVER	4-41			
B	9411617	RING	4-41			
C	-	NUT (1/4-20)	20.0440			
D	3820601	SEAT (upper)	4-41			
E	3820600	SPRING - adj. screw	4-41			
F	3820598	SEAT (lower)	4-41			
G	3820599	GUIDE	4-41			
H	3820597	SCREW - adj.	4-41			
J	2435439	GROMMET - piston	4-41			

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
K	9030277	STEM	4-41			
L	9030276	SPRING - stem	4-41			
M	2435442	WASHER	4-41			
N	See Text	GROMMET - stem	4-41			
P	See Text	PISTON	4-41			
Q	9030274	VALVE	4-41			
R	9030275	SPRING - valve	4-41			
S	N. P. N	BODY	N. S.			

BRAKES

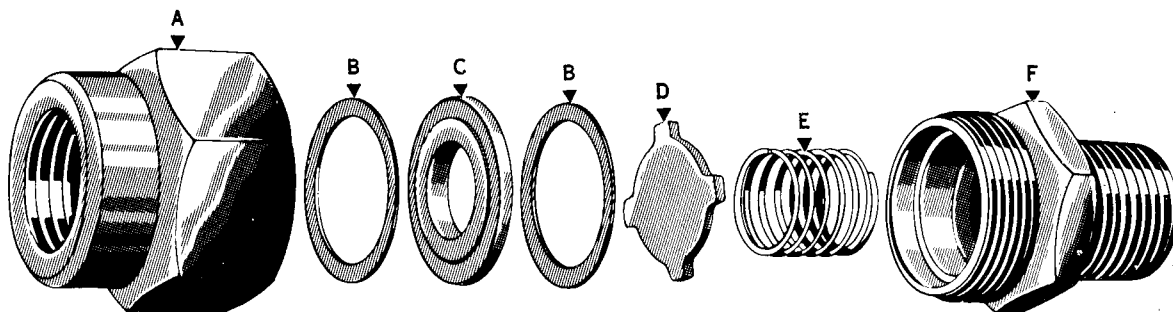


4-901

AIR SAFETY VALVE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	BODY	N.S.				
B	266807	BALL (See footnote) .	-				
C	2416870	PIN - (See footnote) .	-				
D	319322	SPRING - (See footnote)	-				
E	319333	NUT - adj. (See footnote)	-				
F	319334	NUT - lock (See footnote)	-				

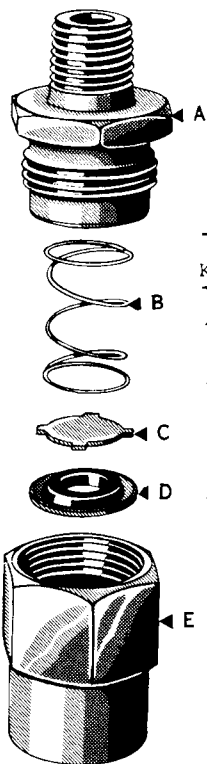
(*) NOTE: Details of 2255197
in Group 4-24.



4P-23001

CHECK VALVE (2399062)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	BODY ASSY.	N.S.				
B	2402582	WASHER	4-27				
C	2402583	SEAT	4-27				
D	2459254	DISC	4-27				
E	2402585	SPRING	4-27				
F	2402581	CAP	4-27				

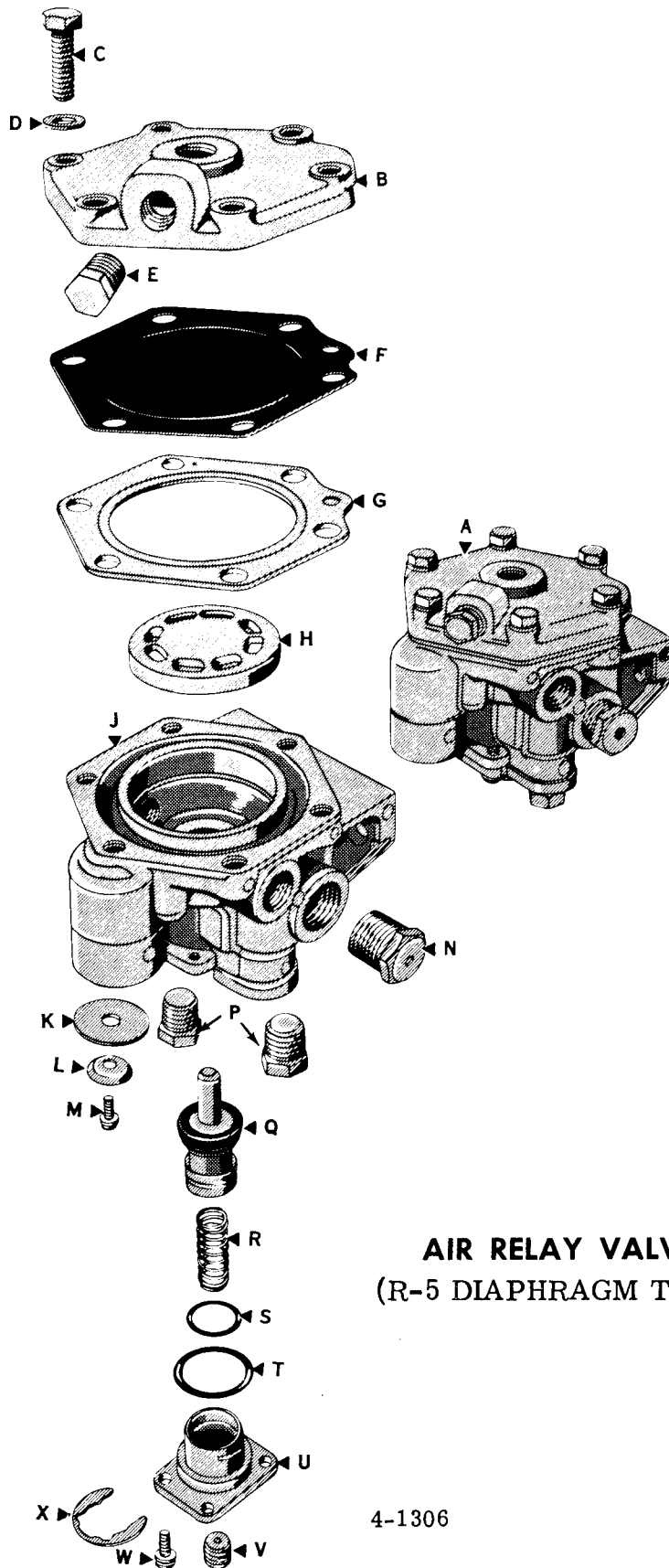


AIR TANK CHECK VALVE (2444480)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2444678	NUT	4-27				
B	2401692	SPRING	4-27				
C	2401691	VALVE	4-27				
D	2401690	SEAT	4-27				
E	-	BODY	N.S.				

4-2304

BRAKES



AIR RELAY VALVE
(R-5 DIAPHRAGM TYPE)

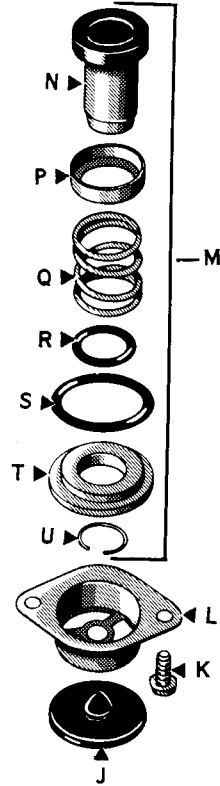
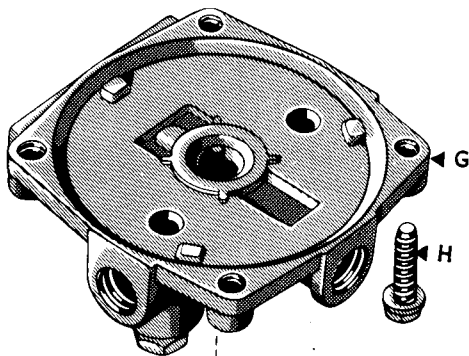
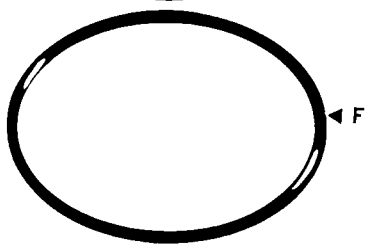
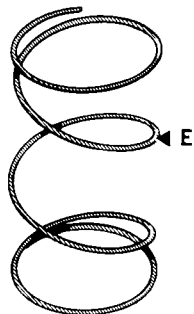
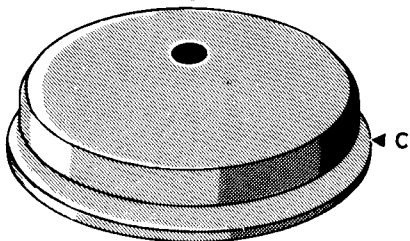
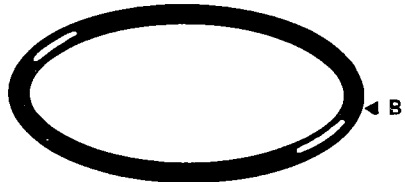
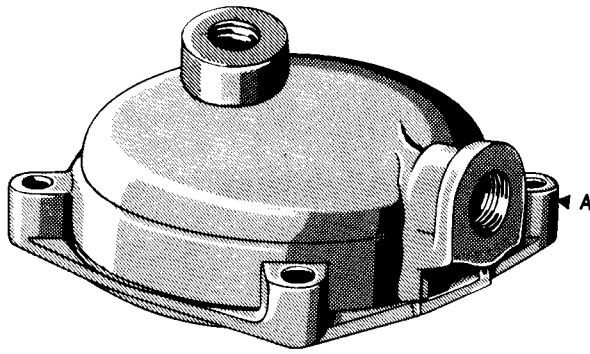
4-1306

KEY TO AIR RELAY VALVE

(R-5 DIAPHRAGM TYPE)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2390014	VALVE ASSY. -(complete)	4-23				
B	2410201	COVER	4-23				
C	-	BOLT (5/16-18 x 1 hex)	20.0050				
D	2275913	WASHER	4-23				
E	444578	PLUG (1/4-18)	4-23				
F	2271617	DIAPHRAGM (inlet)	4-23				
G	2413366	RING	4-23				
H	2400202	GUIDE	4-23				
J	N. P. N.	BODY	N. S.				
K	2405340	DIAPHRAGM (exhaust)	4-23				
L	2405341	WASHER	4-23				
M	2400206	SCREW	4-23				
N	N. P. N.	PLUG - (1/2 hex brass)	N. S.				
P	N. P. N.	PLUG - (3/8 hex brass)	N. S.				
Q	2402203	VALVE - inlet	4-23				
R	2401699	SPRING	4-23				
S	2294807	GROMMET	4-23				
T	2402201	GROMMET	4-23				
U	2401698	CAP	4-23				
V	2213618	PLUG - (1/2" long)	4-23				
W	2400206	SCREW	4-23				
X	2401700	RING	4-23				

BRAKES



4P-13003

AIR RELAY VALVE
(8871173 - 672300)

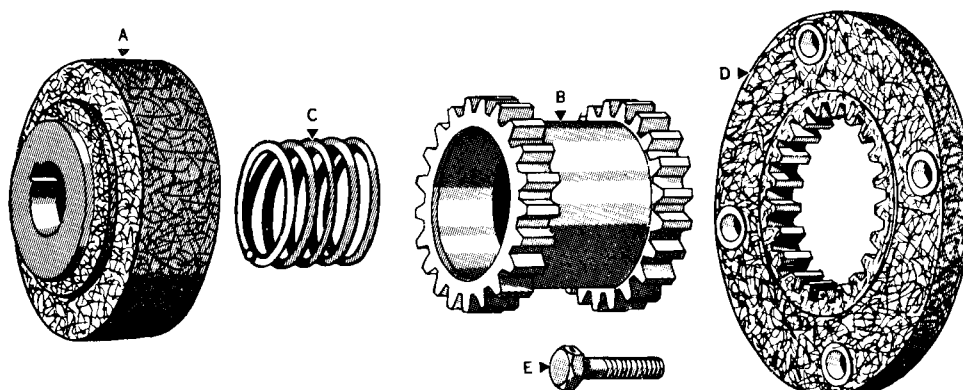
(R-6 PISTON TYPE)

KEY TO AIR RELAY VALVE

(8871173 - 672300)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2494717	COVER (w/8871173 valve)	4-23				
A	677319	COVER (w/672300 valve)	4-23				
B	8874541	"O" RING	4-23				
C	2494720	PISTON (incl. D)	4-23				
D	2494718	SEAT (or adj. screw)	-				
E	2494716	SPRING	4-23				
F	9034628	"O" RING	4-23				
G	-	BODY	N. S.				
H	-	BOLT (5/16-18 x 1-1/4 hex)	20.0050				
J	2494715	VALVE - check	4-23				
K	-	BOLT (#10-24 x 1/2)	20.0080				
L	2494714	COVER - exhaust	4-23				
M	2494719	VALVE -inlet & exhaust	4-23				
N	-	INSERT (Part of M)	N. S.				
P	-	SEAT (Part of M)	N. S.				
Q	2494712	SPRING (Part of M)	-				
R	2247610	"O" RING (Part of M)	-				
S	2494711	"O" RING (Part of M)	-				
T	-	CAP - guide (Part of M)	-				
U	2494713	RING - snap (Part of M)	-				

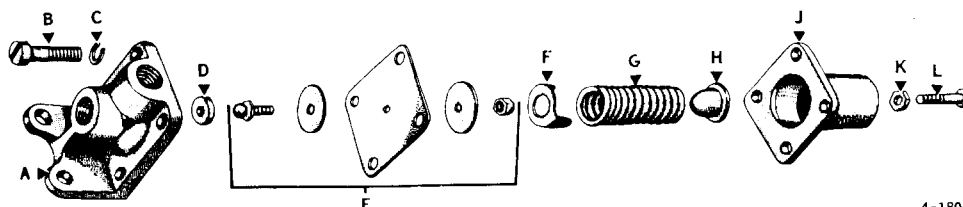
BRAKES



4-412

AIR COMPRESSOR DRIVE

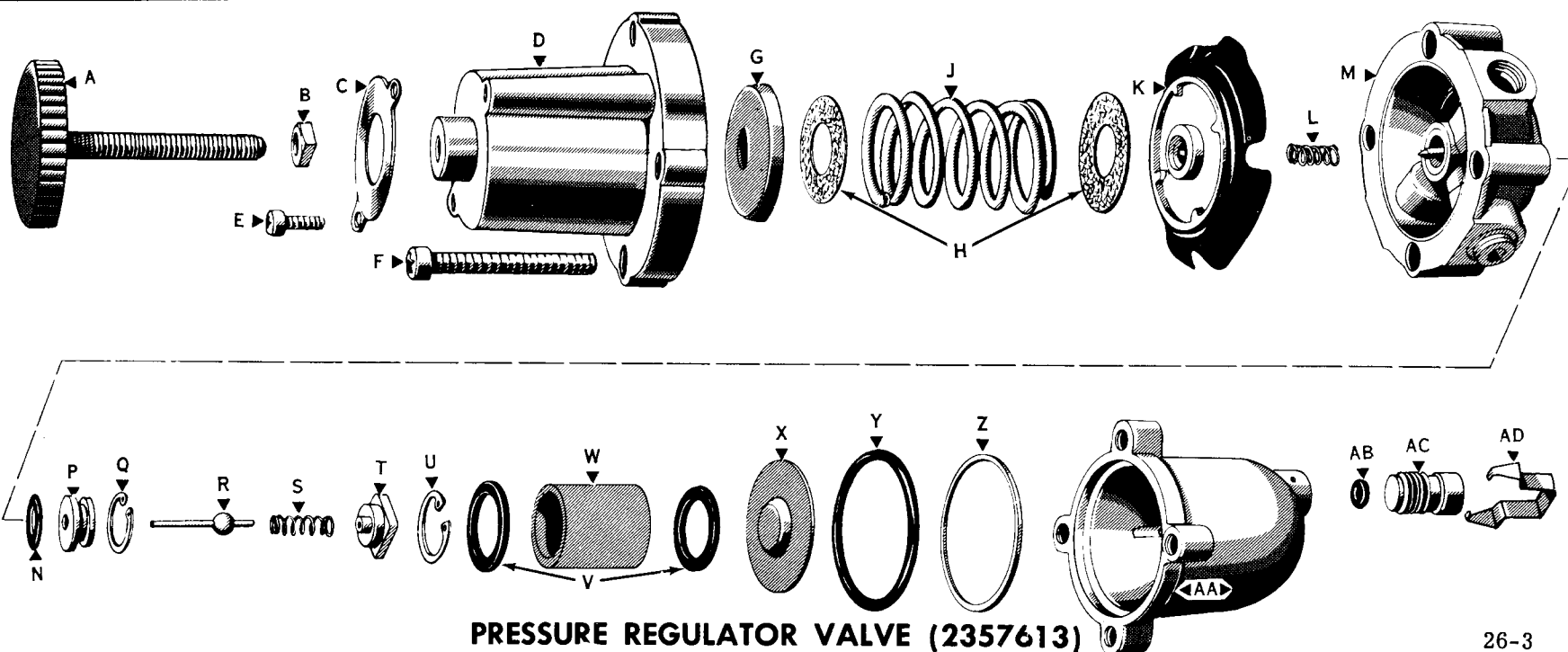
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2136945	HUB	4-56				
B	2355610	COUPLING ASSY.	4-56				
C	2355613	SPRING	4-56				
D	2136944	DISC	4-56				
E	5119920	BOLT	4-56				



4-1801

AIR PRESSURE REGULATOR VALVE (2083515) (4903)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2085274	BODY ASSY.	4-26				
B	-	SCREW- (1/4"-20 x 7/8 fil sltd. hd.) (Procure Locally)	N.S.				
C	-	WASHER - (1/4" lock)	20.0820				
D	2248187	SEAT - (at diaphragm)	4-26				
E	2085275	DIAPHRAGM ASSY.	4-26				
F	2130789	DAMPER	4-26				
G	2085277	SPRING	4-26				
H	2085278	SEAT - spring	4-26				
J	2085276	COVER	4-26				
K	-	NUT -(1/4"-20 hex)	20.0440				
L	2336746	SCREW - adj. (1/4"-20 x 2-1/4" hex.)	4-26				

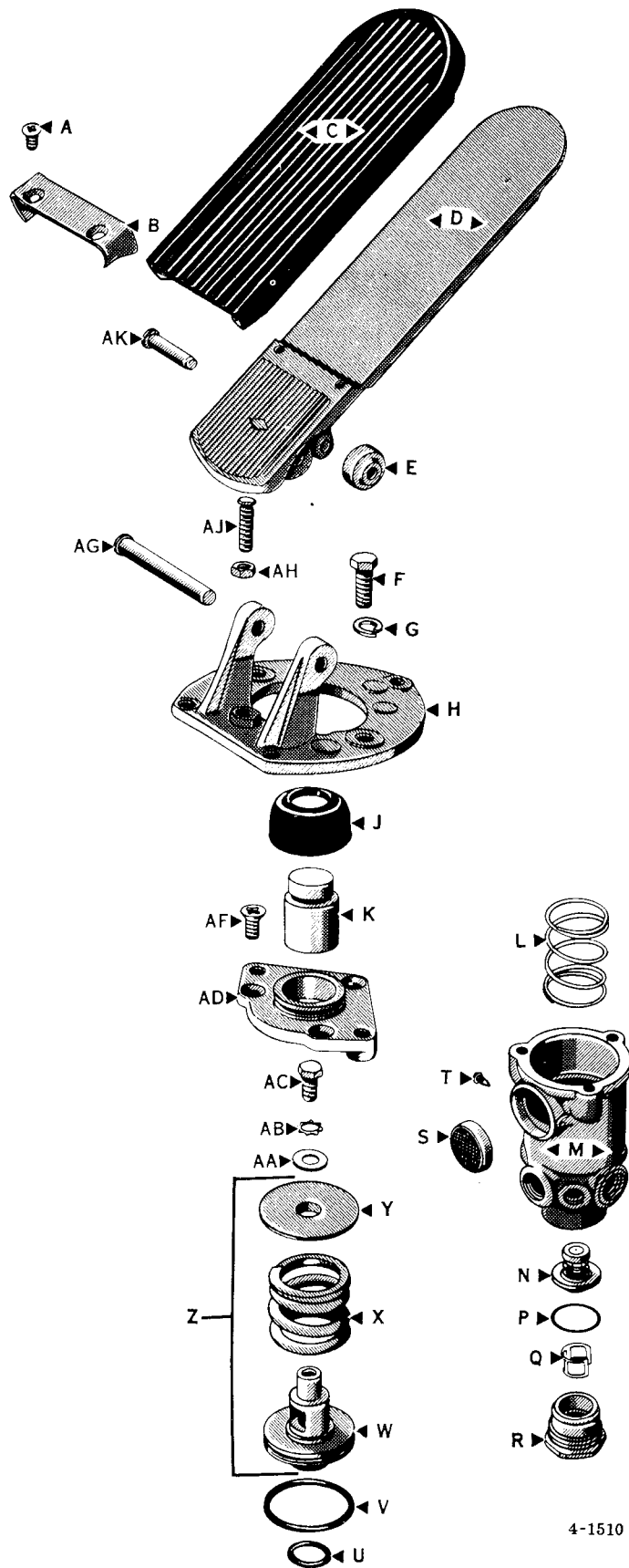


PRESSURE REGULATOR VALVE (2357613)

26-3

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS	KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2429280	SCREW - adj.	4-26		Q	9414872	RING (500 free dia.)	4-26	
B	-	NUT	N. S.		R	2359844	VALVE - inner	4-26	
C	-	PLATE-name	N. S.		S	2429296	SPRING-inner valve	4-26	
D	-	CAP	N. S.		T	2429295	GUIDE	4-26	
E	-	SCREW - name plate	N. S.		U	9411969	RING (623 free dia.)	4-26	
F	-	SCREW - cap to bowl	N. S.		V	2359849	GASKET	4-26	
G	2429281	CUP	4-26		W	2359848	ELEMENT	4-26	
H	2429293	WASHER-cushion	4-26		X	2429285	PLATE - filter	4-26	
J	2429291	SPRING-outlet control	4-26		Y	2425434	"O"RING (1-7/8 dia.)	4-26	
K	2412802	DIAPHRAGM	4-26		Z	N. P. N	RING - spacer	N. S.	
L	2429286	SPRING-relief	4-26		AA	2429283	BOWL	4-26	
M	2407715	BODY (incl. N thru U)	4-26		AB	2425432	"O"RING	4-26	
N	2425433	"O" RING	4-26		AC	2429292	SCREW - drain valve	4-26	
P	2422234	SEAT	4-26		AD	2429294	RETAINER	4-26	

BRAKES

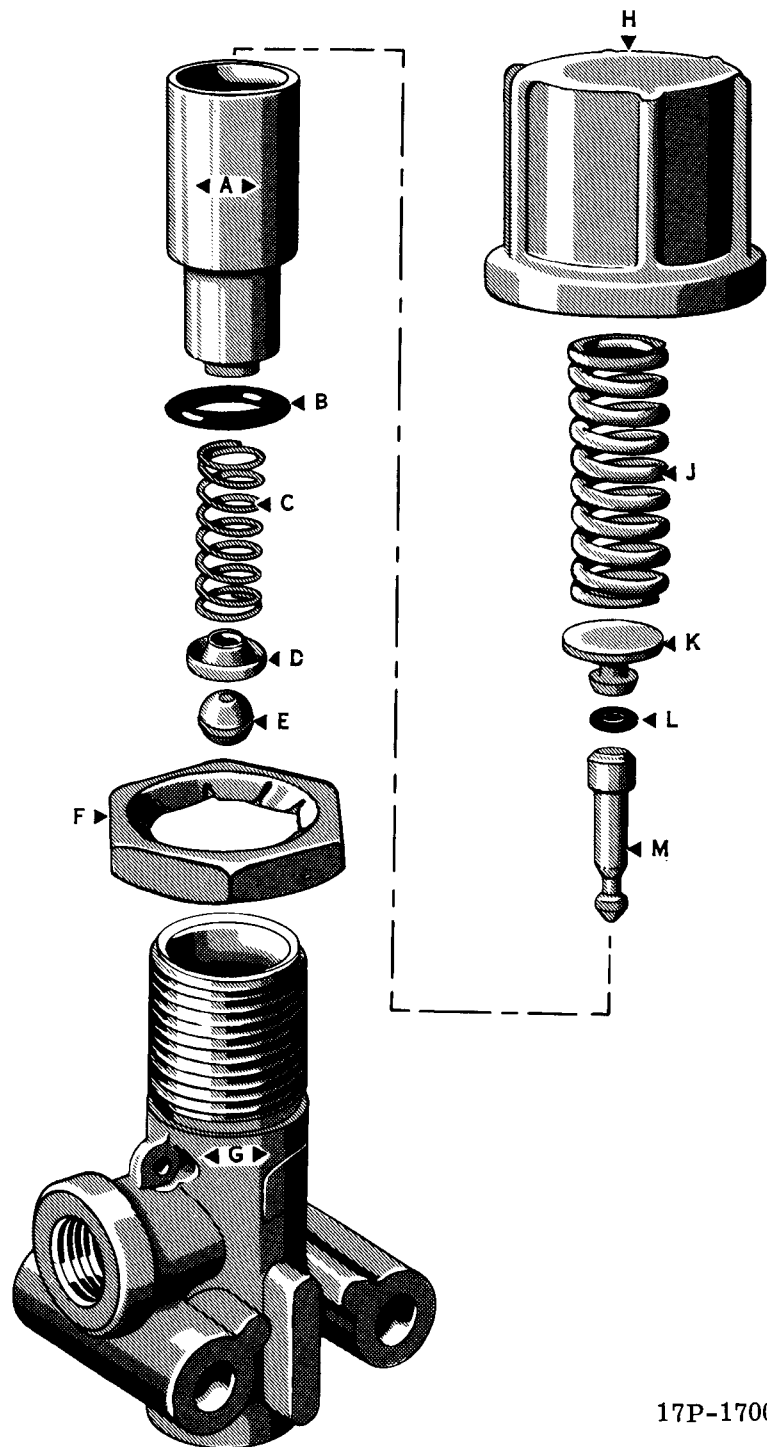


4-1510

BRAKE PEDAL AND APPLICATION VALVE

KEY TO BRAKE PEDAL AND APPLICATION VALVE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	SCREW (#10-24x1/2)	20.0070				
B	055390	CLIP	4-61				
C	663364	TREAD	4-61				
D	2400869	TREADLE ASSY.	4-61				
E	2054524	ROLLER	4-61				
F	-	BOLT (5/16-18x1-3/4, 2)	20.0050				
G	-	WASHER (5/16)	20.0820				
H	2364462	PLATE - mtg.	4-61				
J	2359226	BOOT	4-21				
K	2364461	PLUNGER	4-21				
L	2359220	SPRING - return	4-21				
M	N.P.N.	BODY	N.S.				
N	2410272	VALVE ASSY. (intake & exhaust)	4-21				
P	2214329	GROMMET	4-21				
Q	2359218	GUIDE	4-21				
R	2359219	NUT	4-21				
S	2116816	STRAINER	4-21				
T	2359223	SCREW - strainer	4-21				
U	2359221	GROMMET (3/4 I.D.)	4-21				
V	3850610	GROMMET (2.130" I.D.)	4-21				
W	2359233	PISTON (less spring & seat)	4-21				
X	2359234	SPRING - graduating	4-21				
Y	9026021	SEAT	4-21				
Z	2359215	PISTON ASSY.	4-21				
AA	-	WASHER (3/8")	20.0795				
AB	-	WASHER (3/8" ext. tooth)	20.0810				
AC	-	BOLT (3/8-16x3/4)	20.0050				
AD	2364460	PLATE - mtg.	4-21				
AF	-	BOLT (5/16-18x3/4)	20.0030				
AG	2364466	PIN - pivot	4-61				
AH	N.P.N.	NUT (5/16"-18)	N.S.				
AJ	2333085	SCREW - adj.	4-61				
AK	2366112	PIN - roller	4-61				

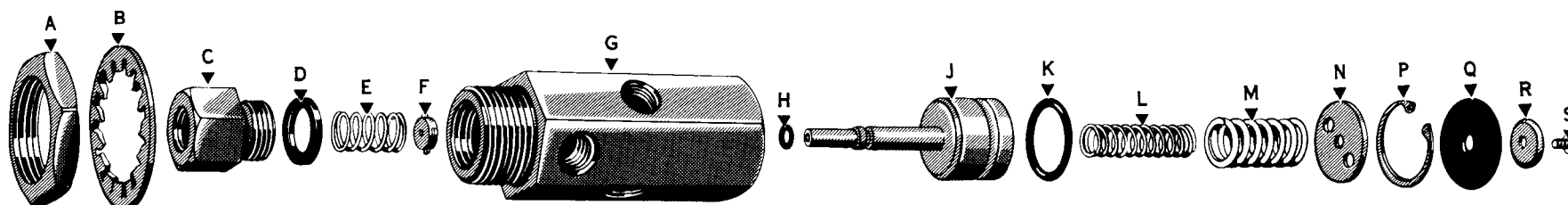


17P-17001

PRESSURE PROTECTION VALVE

KEY TO AIR PRESSURE PROTECTION VALVE

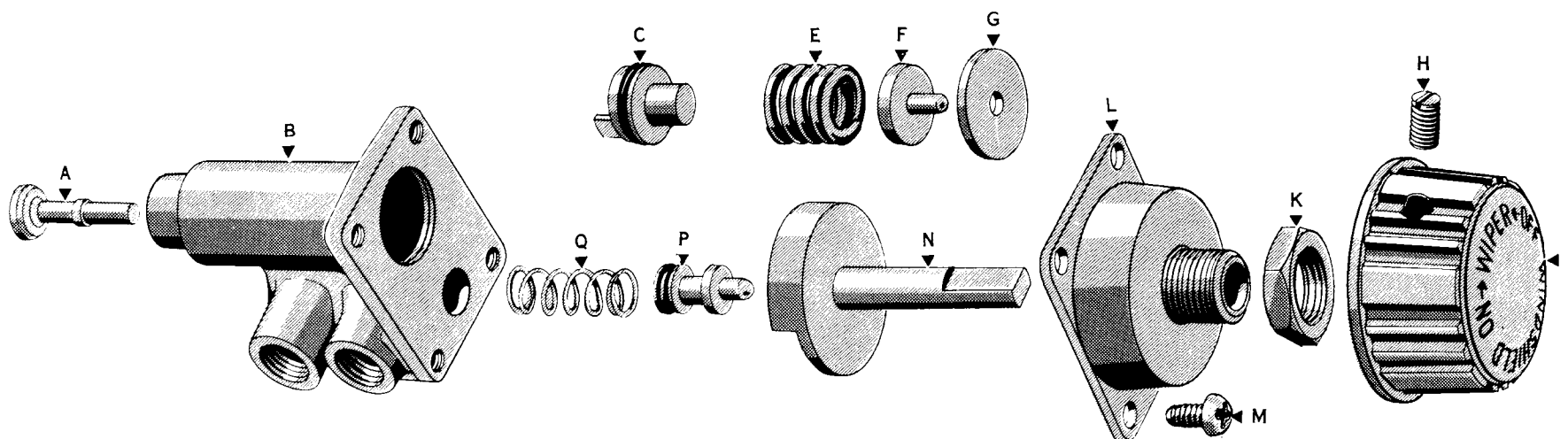
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	9034262	PISTON	4-26D				
B	2425369	GROMMET - piston	4-26D				
C	9034264	SPRING (23/64 OD x 29/32 free lgth.)	4-26D				
D	9034265	GUIDE - valve	4-26D				
E	2407842	VALVE - inlet	4-26D				
F	9034268	NUT	4-26D				
G	N. P. N.	BODY	N. S.				
H	678577	CAP - adj.	4-26D				
J	9034267	SPRING (31/64 OD x 1-1/4 free length)	4-26D				
K	9034266	PLUG	4-26D				
L	2388908	GROMMET - plug	4-26D				
M	9034263	STEM	4-26D				



4-1417

INVERSION VALVE (3850364)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2217263	Nut - (thin)	4-29				
B	-	Washer - (1-1/4 int teeth)	NS				
C	3858454	NUT - cap	4-29				
D	3858453	Ring - sealing	4-29				
E	3858449	Spring - valve	4-29				
F	9036055	Valve - inlet	4-29				
G	-	Body	NS				
H	2419967	Grommet	4-29				
J	3858450	Piston	4-29				
K	9032824	"O" Ring - piston	4-29				
L	-	Spring - in(Kit #643291)	4-29				
M	-	Spring - out(Kit #643291)	4-29				
N	3858452	Plate	4-29				
P	3859199	Ring - retaining	4-29				
Q	3859207	Diaphragm	4-29				
R	2405341	Washer	4-29				
S	2400205	Screw	4-29				

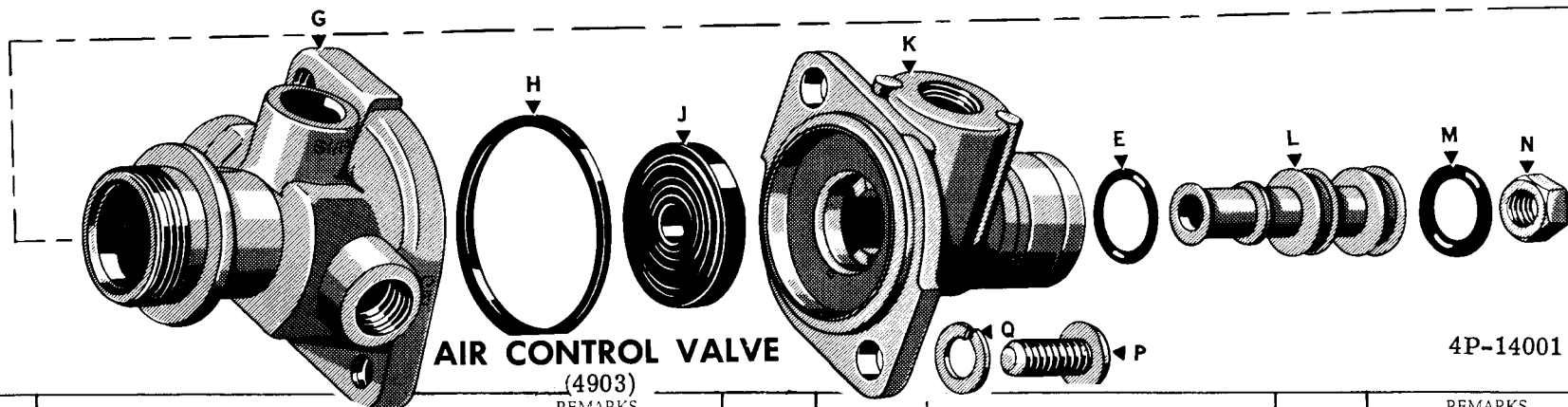
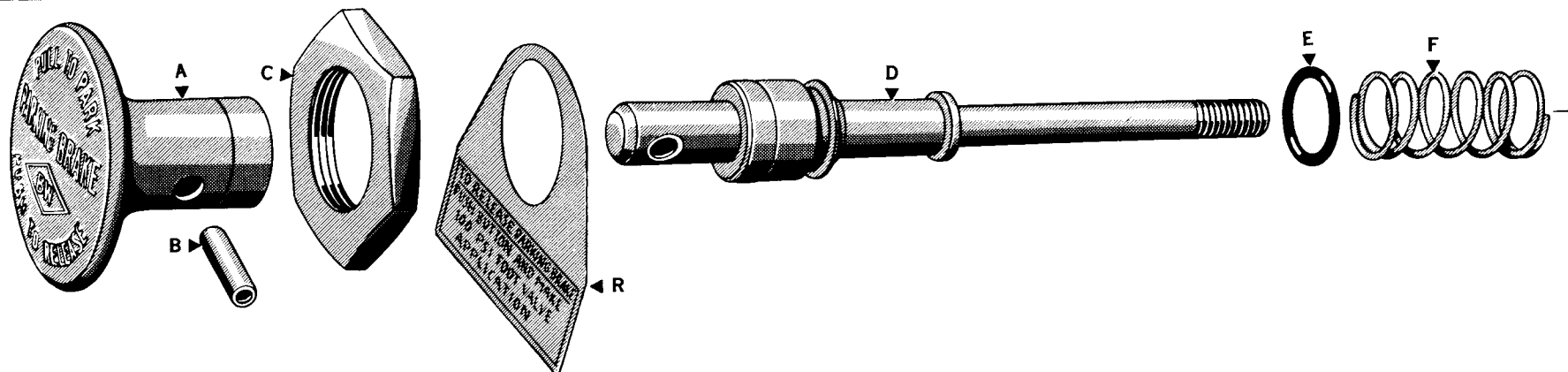


4-1415

WINDSHIELD WIPER CONTROL VALVE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
A	2413665	SEAT	4-58D			
B	2495856	BODY	4-58D			
C	2413666	RETAINER	4-58D			
E	2413670	SPRING	4-58D			
F	2413671	RAM	4-58D			
G	2413672	WASHER	4-58D			
H	N. P. N	SCREW (#8-32 set)	N. S.			

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
J	2413674	KNOB	4-58D			
K	2413673	NUT	4-58D			
L	2413668	CAP	4-58D			
M	N. P. N	SCREW (#6-32x15/16 tap)	N. S.			
N	2413663	ROD	4-58D			
P	2413664	STEM	4-58D			
Q	2413669	SPRING	4-58D			



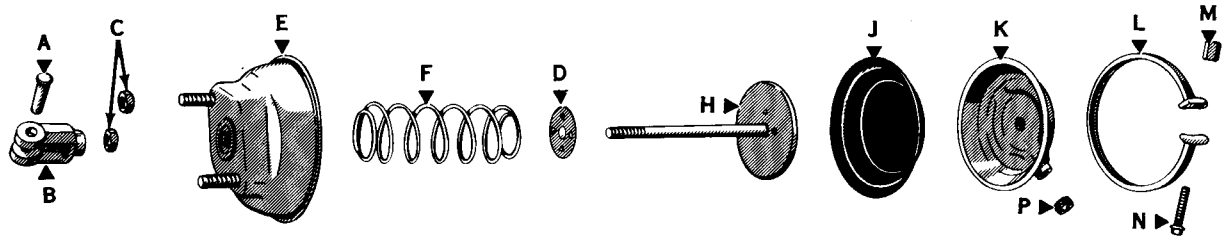
AIR CONTROL VALVE

(4903)

4P-14001

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS	KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2426077	BUTTON	4-29		J	2426068	VALVE	4-29	
B	9027537	PIN - (5/8" long) . . .	4-29		K	2426073	COVER	4-29	
C	2426078	NUT	4-29		L	2426075	PISTON	4-29	
D	2426071	PLUNGER	4-29		M	2467365	GROMMET - piston . .	4-29	
E	2467364	GROMMET.	4-29		N	-	NUT	N.S.	
F	2426070	SPRING	4-29		P	-	SCREW - (1/4-20x5/8 rd. hd.)	N.S.	
G	2426069	BODY	4-29		Q	-	WASHER - (1/4 lock, med.)	20.0820	
H	2426074	RING - cover to body .	4-29		R	2461470	PLATE - dial	4-29	

BRAKES

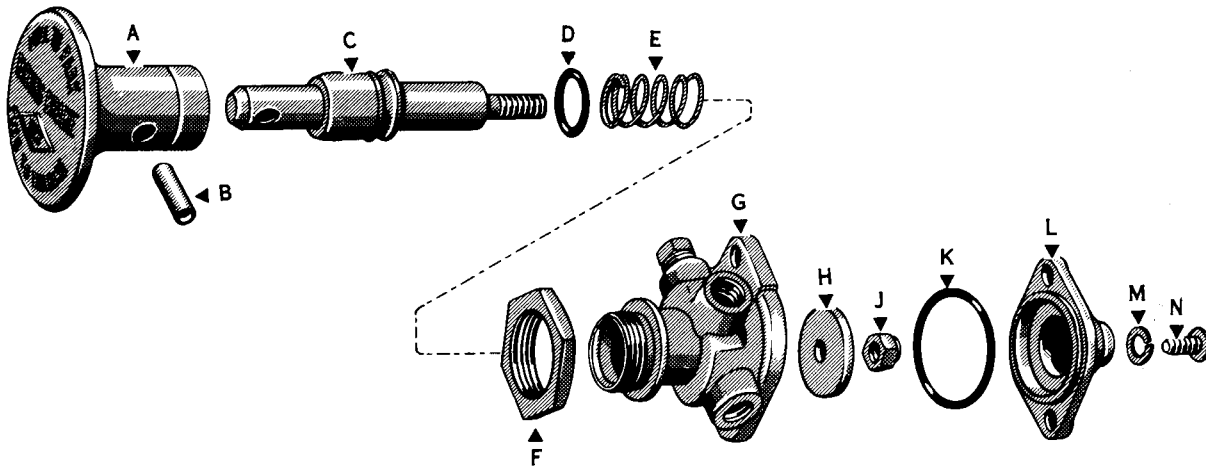


4-2132

FRONT BRAKE CHAMBER

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2052020	PIN - yoke	4-15				
B	2398363	YOKE	4-15				
C	-	NUT - (5/8-18 hex)	20.0470				
D	2338853	GUIDE	-				
E	2449091	PLATE - non-pressure	-				
F	2284314	SPRING	-				
H	2449090	ROD - push	-				
J	2329244	DIAPHRAGM	-				
K	2036490	PLATE - pressure	-				
L	2355080	RING ASSY. - (incl. M-N)	-				
M	2355084	NUT - (5/16-24 hex)	-				
N	2355085	BOLT - (5/16-24 x 1-1/2 knurled hd.)	-				
P	N.S.	PLUG - (3/8-hex, proc loc)	-				

BRAKE

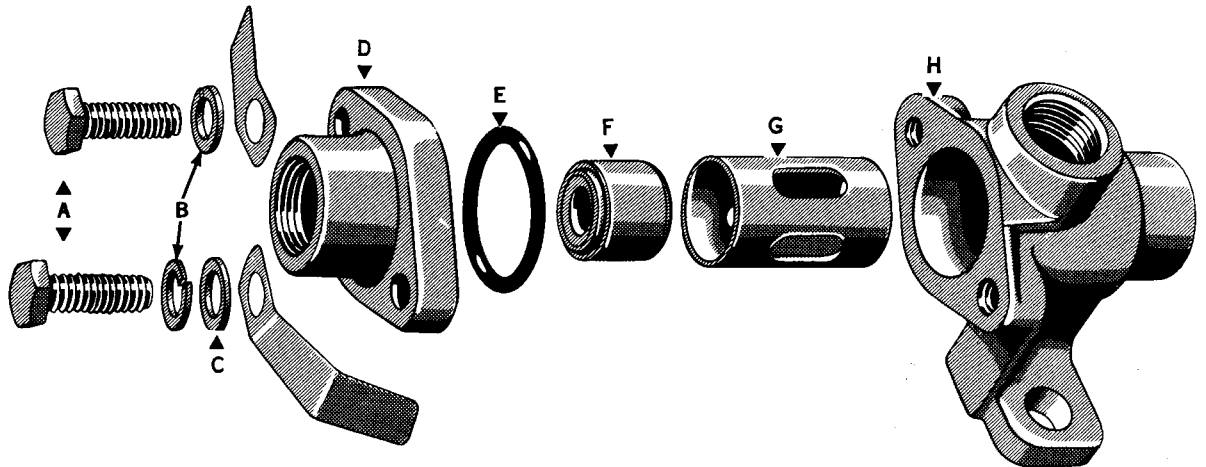


PARKING BRAKE CONTROL VALVE (2445918 (PD4905))

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2426077	BUTTON	4-29				
B	9027537	PIN	4-29				
C	2445923	PLUNGER	4-29				
D	2426072	GROMMET	4-29				
E	2445922	SPRING	4-29				
F	2426078	NUT	4-29				
G	2426069	BODY	4-29				
H	2445921	VALVE	4-29				
J		NUT - plunger	NS				
K	2426074	RING	4-29				
L	2445924	COVER	4-29				
M	103319	WASHER (1/4 Med.)	20.0820				
N		SCREW (1/4-28 x 5/8)	NS				

4P-14013

BRAKE



CHECK VALVE ASM. (9220646)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	088416	SCREW - cap	4-27				
B	103320	WASHER (5/16)	20.0820				
C	684139	WASHER (plain)	4-27				
D	9029468	CAP	4-27				
E	2367027	GASKET	4-27				
F	2367016	SHUTTLE ASSY.	4-27				
G	2405306	GUIDE	4-27				
H	NS	BODY					

4-08 REAR BRAKE SHOE MOUNTING

4	2426734	PIN-anchor, rear brake shoe (lubricating type) (w/4.44 deep drilled lub hole)
4	2495197	NUT-rear brake shoe anchor pin
4	2385277	WASHER-rear brake anchor pin (1/16 thk.)
AR	2385276	WASHER-spacing, rear brake anchor pin (1/32 thk.)
AR	2385277	WASHER-spring, rear brake anchor pin (1/16 thk.)
AR	2385278	WASHER-spacing, rear brake anchor pin (3/32 thk.)
AR	2385280	WASHER-spacing, rear brake anchor pin (5/32 thk.)
2	2259326	STRAP-rear brake anchor pin
4	2259327	DOWEL-rear brake anchor pin strap
4	9411010	FITTING-lub., rear brake shoe anchor pin (1/8 straight) (repl. 191758)

4-09 FRONT BRAKE SHOE SPRINGS AND PINS

4	2377712	SPRING-return, front brake shoe
4	2363519	PIN-front brake shoe return pin

4-10 REAR BRAKE SHOE SPRINGS AND PIN

2	2371499	SPRING-return, rear brake shoe
4	2374466	PIN-rear brake shoe return spring

4-11 FRONT BRAKE CAMSHAFT

1	2459686	CAMSHAFT-front brake, RH
1	2459687	CAMSHAFT-front brake, LH
4	244531	SEAL ASSY.-oil, front brake camshaft (in spider)
AR	658049	WASHER-spacing, front brake camshaft (1-17/32 ID, 2-1/4 OD x .065 thk.)
AR	2101123	WASHER-spacing, front brake camshaft (1-17/32 ID, 2-1/4 OD x .032 thk.)
4	2012242	WASHER-spacing, front brake camshaft (1-9/16 ID, 2-3/4 OD x 1/16 thk.)
2	271284	FITTING-lubrication, front camshaft bearing (1/8 pipe thd. x 29/32 long, 67-1/2 deg.)

4-12 REAR BRAKE CAMSHAFT

1	2464096	CAMSHAFT-rear brake, RH
1	2464097	CAMSHAFT-rear brake, LH
2	2012242	WASHER-rear brake camshaft (9/16 ID-x 2-3/4 OD x 1/16 thk.)
AR	658049	WASHER-spacing, rear brake camshaft (1-17/32 ID, 2-1/4 OD x .065 thk.)
4	244531	SEAL ASSY.-oil, rear brake camshaft (in spider)
2	271284	FITTING-lubrication, rear camshaft bearing (1/8 pipe thd. x 29/32 lg., 67-1/2 deg.)
1	118831	PLUG-lubrication elbow (1/8-27 rd. sltd. hdls, brass)

4-13 FRONT BRAKE SLACK ADJUSTER

1	2473353	ADJUSTER ASSY.-slack, front brake, RH (4108)
1	2473354	ADJUSTER ASSY.-slack, front brake, LH (4108)
1	2473359	ADJUSTER ASSY.-slack, front brake, RH (4903, 4905)
1	2473360	ADJUSTER ASSY.-slack, front brake, LH (4903, 4905)

NOTE: The above Adjuster Assemblies include items thru asterisk as indicated.

2	238385	BUSHING-front slack adjuster body
2	103891	PLUG-expansion, front slack adjuster body (5/8 dia.)
2	118831	PLUG-pipe, front slack adjuster body (1/8-27 rd. sltd. hdls.)
4	2457195	COVER-front slack adjuster body (Rivet 3/16 x 1-7/8 butt hd.)
4	2483397	BUTTON-cover (prior to chassis #226)
2	2457193	WORM-front slack adjuster
2	2247121	GEAR-front slack adjuster worm
2	9036146	SHAFT-front slack adjuster worm (repl. 2457109)
2	2227275	LOCK-front slack adjuster worm shaft
2	2227276	SPRING-front slack adjuster shaft lock
2	2457194	* PIN-dowel, front slack adjuster shaft lock
AR	658049	WASHER-retaining, front brake slack adjuster (1-17/32 ID, 2-1/4 OD x .065 thk.)
2	9413403	RING-retaining, front brake slack adjuster

4-13 FRONT BRAKE SLACK ADJUSTER (CONT)

- 2 9411010 FITTING-lubrication, front brake slack adjuster (1/8 straight type) (adjusters)
(repl. 191758)

4-14 REAR BRAKE SLACK ADJUSTER

- 1 2473362 ADJUSTER ASSY.-rear brake, RH (bolt 1/2-13 x 1-1/8 hex hd.) (4108)
1 2473361 ADJUSTER ASSY.-rear brake, LH (bolt 1/2-13 x 1-1/8 hex hd.) (4108)
1 2496690 ADJUSTER ASSY.-rear brake RH (bolt 1/2-13 x 1-1/8 hex Hd.) (4903, 4905)
1 2496689 ADJUSTER ASSY.-rear brake LH (bolt 1/2-13 x 1-1/8 hex hd.) (4903, 4905)

NOTE: The above four adjuster assemblies include items thru asterisk.

- 2 238385 BUSHING-rear slack adjuster body
2 118831 PLUG-pipe, rear slack adjuster body (1/8-27 rd sltd hdls)
4 2457195 COVER-rear slack adjuster body (Rivet 3/16 x 2-1/8 ctsk. hd. solid)
10 2473225 RIVET-cover
4 2483397 BUTTON-cover (prior to chassis #226)
2 2457193 WORM-rear slack adjuster
2 2247121 GEAR-rear slack adjuster worm
2 9036146 SHAFT-rear slack adjuster worm (Repl. 2457109)
2 2227275 LOCK-rear slack adjuster worm shaft
2 2227276 SPRING-rear slack adjuster worm shaft lock
2 2457194 * PIN-dowel, rear slack adjuster worm shaft lock
2 2220873 WASHER-rear slack adjuster (17/32 ID, 1-1/2 OD x 1/8 thk.)
2 271284 FITTING-lubrication, rear brake slack adjuster (1/8 pipe thd. x 29/32 long, 67-1/2 deg.)

4-15 FRONT BRAKE CHAMBER

- 2 2449088 CHAMBER ASSY.-front brake (stpd. 277125 & 277279 or 2449088-89) (incl. items thru asterisk)
2 2449091 PLATE ASSY.-non-pressure front brake chamber (w/guide & bolts-welded) (1" dia. drain hole on bottom side)
2 2449090 ROD-push, front brake chamber
2 2284314 SPRING-front brake chamber push rod
2 2338853 GUIDE-front brake chamber push rod spring
2 2306490 PLATE-air pressure, front brake chamber
2 2329244 DIAPHRAGM-air pressure plate
2 2355080 RING ASSY.-clamping, front brake chamber (incl. following 2 items)
4 2355084 BOLT-clamping ring (5/16-24 x 1-1/2 knurled hd.)
4 2355085 NUT-clamping ring bolt (5/16-24 hex)
1 N. P. N * PLUG-air pressure plate air inlet (1/4) (Proc Loc)
2 2298274 STUD-front brake chamber
2 2298267 NUT-front brake chamber stud
2 2063010 WASHER-front brake chamber stud nut
2 2398363 YOKE-front brake chamber
2 2052020 PIN-front brake chamber yoke
1 2404829 BRACKET ASSY.-RH front brake chamber (incl. dowel pin) (4108)
1 2404830 BRACKET ASSY.-LH front brake chamber (incl. dowel pin) (4108)
1 2419316 BRACKET ASSY.-RH front brake chamber (incl. dowel pin) (w/models using 5-1/4" slack adjuster) (4903, 4905)
1 2419317 BRACKET ASSY.-LH front brake chamber (incl. dowel pin) (w/models using 5-1/4" slack adjuster) (4903, 4905)
2 2030121 PIN-dowel, front brake chamber bracket

4-16 REAR BRAKE CHAMBER

- 1 663402 CHAMBER ASSY.-RH rear brake (stpd. 77815 or 2461751) (DD3 safety actuator type #30) (repl. 2461751)
1 663401 CHAMBER ASSY.-LH rear brake (stpd. 77816 or 2461750) (DD3 safety actuator type #30) (repl. 2461750)

NOTE: The following details thru asterisk are details of 2461750—1 brake chamber assy. for Model 4903.

4-16 REAR BRAKE CHAMBER (CONT)

2	3858075	PLATE-pressure, rear brake chamber (service)(7.830 dia.)
2	3858081	PLATE ASSY.-pressure, rear brake chamber (auxiliary)(6-5/8 dia)
1	668303	PLATE ASSY.-non-pressure, RH rear brake chamber (service) (part of 2461751 chamber)
1	668302	PLATE ASSY.-non-pressure, LH rear brake chamber (service) (part of 2461750 chamber)

NOTE: The above 2 non-pressure plate includes plug and next items.

4	3858068	BOLT-non-pressure plate (5/8-18 x 2" knurled, T type)
2	668324	KIT-rear brake chamber diaphragm (consists of (1) auxiliary (1) service diaphragms & (1) separator)
2	2465113	SHAFT ASSY.-rear brake chamber (w) (push plate)
2	3858070	PISTON-rear brake chamber
2	3858067	BUSHING-shaft (3/4" long, nylon)
2	3858071	COLLAR-rear brake chamber piston
16	3858072	ROLLER-rear brake chamber piston
2	668304	CAP-rear brake chamber piston
2	3858074	WASHER-rear brake chamber piston
2	3858073	SPRING-rear brake chamber piston roller
2	3858089	GROMMET-rear brake chamber piston
2	9034997	GUARD-splash, rear brake chamber (repl. 3858078)
2	3858064	ROD-push (repl. 2465127)
2	3858065	RING-retaining, push rod
2	3858066	SPRING-push rod
2	2465130	BOOT-push rod
2	2465131	BREATHER-rear brake chamber (bolt)
2	2473935	SPRING-retainer, breather
2	3859092	YOKE-rear brake chamber
2	2380233	PIN-rear brake chamber yoke
2	679016	RING ASSY-clamp (auxiliary) (2 piece ring type) (incl. bolt and nut) (repl 2355080 single piece ring type)
2	9038820	RING ASSY.-clamping(service)(2 piece ring type) (incl nut and bolt) (repl. 2355081 single piece ring type)
4	2355084	BOLT-clamping ring (qty (8) req'd w/2 piece ring type)
4	2355085	*NUT-clamping ring bolt (qty (8) req'd w/2 piece ring type)
1	663402	CHAMBER ASSY.-RH rear brake (std. 283658 or 663402)(DD3 safety actuator type #30) (4108-4903-4905)
1	663401	CHAMBER ASSY.-LH rear brake (std. 282638 or 663401) (DD3 safety actuator type #30) (4108-4903-4905)

NOTE: The above 2 chamber assy. include items thru asterisk as indicated.

2	3858075	PLATE-pressure, rear brake chamber (service) (7.830 dia)
2	668301	PLATE ASSY.-pressure, rear brake chamber (auxiliary)(6-5/8 dia)
1	668303	PLATE ASSY.-non-pressure, RH rear brake chamber (service) (part of 668402 chamber)
1	668302	PLATE ASSY.-non-pressure, LH rear chamber brake (service)(part of 668401 chamber)

NOTE: The above 2 non-pressure plates includes retainer & next 2 items.

2	2260821	PLUG-1/8 pipe
4	2419305	STUD-non-pressure plate (5/8-18 x 2" knurled, T type)
1	668324	KIT-diaphragm (consists of (1) auxiliary, (1) service diaphragm and (1) separator)
2	2465113	SHAFT ASSY.-rear brake chamber (w) (push plate)
2	3858070	PISTON-rear brake chamber
2	3858067	BUSHING-shaft (3/4" long, nylon)
2	3858071	COLLAR-rear brake chamber piston
16	3858072	ROLLER rear brake chamber piston
2	668304	CAP ASSY.-rear brake chamber piston (next 3 items)
2	668308	WIPER-rod
2	668314	SPRING-seal
2	668315	RETAINER-seal spring
2	2466114	O-RING - cap
2	3858074	WASHER-rear brake chamber piston
2	3858073	SPRING-rear brake chamber piston
2	3858069	GROMMET-rear brake chamber piston
2	668308	WIPER-non-pressure plate to shaft
2	668309	SPRING-retaining, plate to shaft wiper
2	9034997	GUARD-splash, rear brake chamber

4-16 REAR BRAKE CHAMBER (CONT)

2	668312	GASKET-guard
2	3858064	ROD-push (repl. 2465127)
2	3858065	RING-retaining, push rod
2	2465132	SPRING-push rod
2	2465130	BOOT-push rod
2	2465131	BREATHING-rear brake chamber (bolt)
2	668310	diaphragm-breather
2	654163	WASHER-breather diaphragm
2	2473935	SPRING-retainer, breather
2	3859092	YOKE-rear brake chamber
2	2380233	PIN-rear brake chamber yoke
2	9038820	RING ASSY.-clamp (auxiliary) (2 piece ring type) (incl. bolt and nut) (repl. 2355080 single piece ring type)
2	679016	RING ASSY.-clamping (service) (2 piece ring type) (rep. 2355081 single piece ring type) (incl. bolt and nut)
4	2355084	BOLT-clamping ring (qty (8) req'd w/2 piece ring type)
4	2355085	*NUT-clamping ring bolt (qty (8) req'd w/2 piece ring type)

4-21 BRAKE APPLICATION VALVE

1	2363042	VALVE ASSY.-application, brake (incl. items thru asterisk)
1	2410272	VALVE ASSY.-intake and exhaust
1	2214329	GROMMET-intake and exhaust valve (1/231 ID x 1/375 OD)
1	2359218	GUIDE-air application valve intake valve
1	2359219	NUT-air application valve intake valve
1	2364461	PLUNGER-air application valve
1	2359215	PISTON ASSY.-air application valve (incl. the following 3 items)
1	2359233	PISTON-air application valve (less spring and seat)
1	2359234	SPRING-graduating, air application valve piston (1-31/64 ID x 1-25/32 approx. full lgth)
1	9026021	SEAT-air application, valve graduating spring
1	2359221	GROMMET-air application valve piston (3/4 ID x 1" OD)
1	3850610	GROMMET-air application valve piston (2.130 ID) (repl 9026022)
1	2359220	SPRING, return, air application valve piston (1-17/32 ID x 2-11/32 approx. full lgth)
1	2116816	STRAINER-air application valve (exhaust breather screen)
1	2359223	SCREW-air application valve strainer (#6-20 x 5/16 rd hd top)
1	2359226	BOOT-brake application valve
1	2364460	*PLATE-mtg., air application valve (screw 5/16-18 x 3/4 fl. hd)
1	2457231	KIT-repair, application valve (consists of (1) intake and exhaust valve (3) grommets & (1) boot)

4-23 BRAKE RELAY VALVE

1	2390014	VALVE ASSY.-relay, rear brake (R-5 diaphragm type) (std #229200 or #2390014) (incl. items thru asterisk)
1	2400201	COVER-rear brake relay valve (bolt 5/16-28 x 1" hex)
6	2275913	WASHER-rear brake relay cover bolt
1	2271617	DIAPHRAGM-rear brake relay, inlet
1	2413366	RING-rear brake relay inlet diaphragm
1	2400202	GUIDE-rear brake relay inlet diaphragm
1	2405340	DIAPHRAGM-rear brake relay, exhaust
1	2405341	WASHER-rear brake relay exhaust diaphragm (.172 ID x 4-5/64 OD cup shaped)
1	2400206	SCREW-retaining, exhaust diaphragm washer (#10-32 x 9/16 rd hd cross recessed w/L wshr)
1	2399499	VALVE ASSY.-rear brake relay, inlet w/guide caps (incl. the following 6 items)
1	2402203	VALVE ASSY.-inlet (w/seals) (SOA)
1	2401699	SPRING-inlet valve
1	2401698	CAP-guide inlet valve
1	2401700	RING-retaining, inlet valve
1	2402201	GROMMET-inlet valve (1.112 ID x 1.318 ru)
1	2294807	GROMMET-inlet valve (.739 ID x .889 OD ru)
2	2400206	SCREW-inlet valve to body (#10-32 x 9/16 rd hd cross recessed w/L washer)
1	2213618	PLUG-inlet valve (1/4 pipe thd., 1/2 long rd socket hd)
2	N.P.N	PLUG-rear brake relay valve (3/8 hex hd plain brass) (Proc Loc)
1	444578	* PLUG-rear brake relay valve (1/4-18 sq. hd steel)
1	645216	KIT-repair, relay valve (consists of (1) inlet valve and seat, (3) inlet grommets, (1) inlet diaphragm, (1) inlet diaphragm spring and (1) exhaust diaphragm) for use 2/2390014 valve.

4-23 BRAKE RELAY VALVE (CONT)

1	8871173	VALVE ASSY.-relay, rear brake (R-6 piston type) (stpd #280375 or #8871173)(4903)
1	672300	VALVE ASSY.-relay, rear brake (R-6 piston type) (stpd 282346 or 672300) (4903-4905)
1	N.P.N	BODY-relay valve
1	9034628	"O" RING-body to piston (or grommet)
1	2494716	SPRING-return, piston
1	2494720	PISTON ASSY.-relay valve assy. (incl. seat)
1	8874541	"O" RING-cover (or grommet)
1	2494717	COVER-relay valve (to body)
1	677319	COVER-relay valve (to body) (w/base of center of cover) (w/cart F245572-A)(part of 672300 valve)
1	2494715	VALVE-check, exhaust
1	2494719	VALVE ASSY.-inlet and exhaust (incl. engine ring, cap, "O" ring, return spring and spring seat)
1	2494714	*COVER-inlet and exhaust valve
1	444619	PLUG-relay valve (1/4-18 hex)(used w/672300 valve)(4903-4905)

4-24 AIR SAFETY VALVE

1	2255197	VALVE ASSY.-safety
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4-25 AIR SUPPLY VALVE

1	2214695	VALVE ASSY.-air supply (to tee-at seat back)
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4-26 AIR PRESSURE REGULATOR VALVE

1	2083515	VALVE ASSY.-regulating, air pressure (at blkhd)(incl. the following 8 items)(bolt 1/4-28 x 3/4 hex)(4903)
1	2085274	BODY ASSY.-air pressure regulating valve (incl. next item)
1	2248187	SEAT-air pressure regulating valve
1	2085275	DIAPHRAGM ASSY. air pressure regulating valve
1	2085276	COVER-air pressure regulating valve (screw 1/4-20 x 7/8 fil sltd hd)
1	2085277	SPRING-air pressure regulating valve (11-1/2 coils, 55/64 OD x 2-13/64 free lgth)
1	2085278	SEAT-air pressure regulating valve spring
1	2085279	SCREW-adjusting, air pressure regulating valve (1/4-20 x 1-1/4 hex) (Nut 1/4-20 hex machine)
1	2130789	DAMPENER-spring, air pressure regulating valve
NOTE: for valve at blkhd used w/4905. See group 4-26D.		
1	2357613	VALVE ASSY.-regulating, gradustat air pressure (1/4-20 x 3/4 pan)(incl. the following items thru asterisk)
1	2412802	DIAPHRAGM ASSY.-gradustat air pressure regulating valve (incl. following 3 items)
1	2429297	INSERT-diaphragm relief seat
1	2328212	RING-snap, diaphragm
1	2429278	O-RING-diaphragm (1/8 ID x 1/4 OD)
1	2407715	BODY ASSY.-gradustat air pressure regulating valve (incl. the following 7 items)
1	2422234	SEAT-inner valve
1	2429295	GUIDE-inner valve
1	2429296	SPRING-inner valve
1	9411969	RING-snap, regulator (.623 free dia)
1	9414872	RING-snap, regulator (.500 free dia)
1	2425433	O-RING-regulator (5/16 ID, 7/16 OD)
1	2359844	VALVE ASSY-regulator valve, inner
1	2429281	CUP-regulator
1	2429291	SPRING-regulator outlet control (1.046 ID x 1.370 OD x 6 coils, 1.969 free lgth)
1	2429286	SPRING-relief (.1592 ID, .200 OD, 6-1/2 coils, 7/8 free lgth)
1	2425434	O-RING-body (1-7/8 ID x 2-1/8 OD)
1	2429283	BOWL-sediment, regulator
2	2429293	WASHER-cushion, spring (5/8 ID x 1-5/16 OD, cork)
1	2429285	PLATE-filter
1	2429292	SCREW-drain valve (3/8-24 x 11/16 overall length, rd. knurled Hd)
1	2425432	O-RING-drain valve (3/16 ID x 5/16 OD)
1	2429294	RETAINER-drain valve screw
1	2429280	SCREW ASSY.-adjusting regulator
1	2359848	ELEMENT-filler, regulator valve

4-26 AIR PRESSURE REGULATOR VALVE (CONT)

1 2359849 *GASKET-filler element
 1 2373136 BRACKET-gradustat air pressure regulating valve to crossmember

4-26 D AIR PRESSURE PROTECTION VALVE

1 9228724 VALVE ASSY.-protection, air pressure (bolt 1/4-20 x 2 hex) (incl. items thru asterisk)
 (4905)
 1 9034262 PISTON-protection valve
 1 9034266 PLUG-protection valve piston
 1 2425369 GROMMET-protection valve piston
 1 2388908 GROMMET-protection valve piston plug
 1 9034265 GUIDE-valve
 1 9034264 SPRING-protection valve (23/64 OD, 29/32 free length)
 1 9034267 SPRING-protection valve (31/64 OD 1-1/4 frelength)
 1 2407842 VALVE-inlet (plastic)
 1 9034263 STEM-valve
 1 678577 CAP-adj. protection valve
 1 9034268 *NUT-adj. cap

4-27 BRAKE CHECK VALVE

1 2399062 VALVE ASSY.-check main air tank (incl. the following 5 items)
 1 2459254 VALVE-DISC.
 1 2402583 SEAT-disc valve
 1 2402585 SPRING-check valve (5/8 dia. 9/16 free HT)
 1 2402581 CAP-screw, check valve (1-1/8-16 thd at one end, 3/8 pipe thd. at other end, 1-5/16 long)
 2 2402582 WASHER-check valve screw cap
 1 2444480 VALVE ASSY.-check, rear air tank (incl. the following items)
 1 2401690 SEAT-rear air tank check valve
 1 2401691 VALVE-disc. check valve
 1 2401692 SPRING-rear air tank check valve
 1 2444678 NUT-cap, rear air tank check valve
 1 9220646 VALVE ASSY.-check, brake (double)(at rear axle frt blkhd)(incl. items thru asterisk)
 (4905)
 1 2367016 SHUTTLE ASSY.-double check valve
 2 088416 SCREW-cap
 2 103320 WASHER-spring (helical)
 1 2405306 GUIDE-shuttle
 1 9029468 CAP-double check valve
 1 2367027 GASKET-cap
 1 684139 WASHER-valve cap (plain)

4-29 AIR CONTROL VALVE

1 3859653 VALVE ASSY.-control, parking and (DD3 brake) (repl. 2438108)(incl. items thru asterisk)
 (4903)
 1 2426069 BODY-brake control valve
 1 2426071 PLUNGER-brake control valve
 1 2426070 SPRING-return, plunger
 2 2467364 GROMMET-plunger & piston
 1 2426075 PISTON-brake control valve
 1 2427365 GROMMET-piston
 1 2426073 COVER-brake control valve
 1 2426074 RING-sealing, covert body ("O" ring type)
 1 2426068 *VALVE ASSY.-inlet and exhaust
 1 2426077 BUTTON-valve (4903)
 1 9027537 PIN-valve button (4903)
 1 2461470 PLATE-dial, control valve (4903)
 1 2426078 NUT-valve (to body)(4903)
 1 2445918 VALVE-control, parking & DD#3 brake (incl. items thru asterisk)(4905)
 1 2426069 BODY-control valve
 1 2445921 VALVE-inlet & exhaust
 1 2445922 SPRING-push-pull valve
 1 2445923 PLUNGER-push, pull valve
 1 2426072 GROMMET-plunger

4-29 AIR CONTROL VALVE (CONT)

1	684139	WASHER-plunger
1	2445924	COVER-valve
1	2426074	*RING-sealing, cover
1	2426077	BUTTON
1	2027538	PIN-button
1	2426078	NUT-body
1	118831	PLUG-(1/8 -27 rd sltd hd)
1	2496786	BRACKET-brake control valve (screw 1/4-28 x 1/2 pan)
1	8866496	DECA L-instruction, DD3 brake (Scotch cal, Red & Black)
1	3950364	VALVE ASSY.-inversion, parking and emergency brake control (incl. items thru asterisk)
1	2217263	NUT-mtg. (at valve end)
1	3858454	NUT-cap (at piston end)
1	3838453	RING-sealing, cap nut
1	3838449	SPRING-valve
1	9036055	VALVE-inlet
1	2419967	GROMMET-valve, inner
1	3858450	PISTON-valve
1	9032824	"O" RING-valve piston
1	643291	KIT-piston spring (consists of 1 inner and 1 outer spring)
1	3858452	PLATE- cover
1	3859199	RING-retaining
1	3859207	DIAPHRAGM-valve
1	2405341	WASHER-diaphragm
1	2400205	*SCREW-diaphragm
1	2458416	BRACKET-mounting, inversion valve (8.620" long w/1-1/4 dia. hole)
1	2458417	CLIP-inversion valve mtg. bracket (3-3/4 long w/2 slots) (bolt 5/16-24 x 7/8 hex)
1	118831	PLUG-control valve (1/8-27 rd sltd bd brass)

4-41 AIR GOVERNOR

1	666237	GOVERNOR ASSY.-air, air compressor (stdp 276048 or 666237) (repl. gov. stdp. 275200 or 2429667 Bendix) (bolt 5/16-18 x 2-7/8 hex)(incl. the next 21 items as indicated)
1	3820602	FILTER-air governor
1	2435437	PISTON ASSY.-air governor (part of 2429667 gov)
1	9030279	PISTON ASSY.-air governor (part of 666237)
<u>NOTE; the above 2 piston incl. next 3 items as indicated.</u>		
1	2435441	GROMMET-air governor exhaust stem (part of 2435437 piston)
1	2292314	GROMMET-air governor exhaust stem (part of 9030279 piston)
2	2400293	GROMMET-air governor piston (part of 666237 gov)
1	2435442	WASHER-air governor piston
2	2425439	GROMMET-air governor piston (1.22 ID x 1.222 OD)(part of 2429667 gov.)
1	9030277	STEM-exhaust, air governor
1	9030276	SPRING-air governor exhaust stem (3 active coils, 1/4 dia. at one end, 13/16 dia. at other end, 19/32 free lgth)
1	9030274	VALVE-air governor
1	9030275	SPRING-air governor valve (4 coils w/25/64 dia. 1 coil w/45/64 dia. 53/64 free lgth)
1	2435435	COVER-air governor
1	2435436	GROMMET-air governor cover (1.9/16 ID x 1.3/4 OD)
1	9411617	RING-retaining, air governor cover
1	3820597	SCREW-adj. air governor cover (1/4-20 x 2-13 overall lgth)
1	3820600	SPRING-air governor adj. screw (4-1/2 coils, 5/164 dia. 1-23/32 free brg. ht)
2	3820598	SEAT-adj. spring, lower (1-1/8 dia)
1	3820601	SEAT-adj. spring, upper (1-3/8 dia., w/1/4-20 thd. hex)
1	3820599	GUIDE-adj. spring
3	118831	PLUG-air governor (1/8-27 rd sltd. hd)
1	8875005	KIT-repair air governor (consists of 2 filters, 1 exhaust grommet, 2 pistons, grommets, 1 valve) 1 valve spring and cover)
1	2338304	GASKET-air governor to air compressor

4-42 AIR TANK

1	2472464	TANK ASSY.-air, front brake (under driver)
2	2224296	U-BOLT-front brake air tank (5/16-24 x 15-1/2 thd. lgth., approx. dev. lgth 29")
AR	2224544	LOOM-u bolt (5/16 ID, 25 ft. long-CTL)
1	2429626	VALVE ASSY.-drain front brake air tank
1	656266	TANK ASSY.-air, main, center (at heating & a/c compt.) (repl. 644266 w/ball type check valve) (bolt 5/16-24 x 1-1/4 hex) (incl. next 4 items) (4903)
NOTE: The following 4 items are part of 644266 air tank.		
1	652880	KIT-check valve (consists of (1) spring, (1) ball, (1) seat, (1) grommet, (1) nut grommet) (4903)
1	653506	NUT-CAP-air tank check valve (4903)
1	653505	SEAT-air tank check valve (4903)
1	652879	SPRING-air tank check valve seat (4903)
1	656266	TANK ASSY.-air, main, center (at heat and a/c compt. (w/drain valve access thru fuel filler door) w/disc type check valve) (incl. next 6 items) (4108, 4903, 4905)
1	665819	VALVE-disc. check
1	665817	GUIDE-air tank check valve
1	665816	SPRING-air tank check valve
1	665818	NUT-CAP-check valve
1	9023324	"O" RING-check valve
1	669443	KIT-repair, check valve (consist (1) "O" ring, (1) disc valve, (1) guide and (1) spring
2	2429626	VALVE ASSY.-drain, center air tank
1	2472464	TANK ASSY.-air, rear DD3 brake (at rear axle front blkhd.)
2	2465116	BRACKET-mtg., rear air tank to blkhd. (screw 3/8-24 x 1-1/8 truss hd.) (repl. 2460402)
1	643278	BOLT-mtg. bracket
1	798004	VALVE ASSY.-drain, rear air tank

4-44 AIR COMPRESSOR

1	2423958	COMPRESSOR ASSY.-air (stpd. 375857 or 2423958) (12 cu. ft. piston type-w/ball type crankshaft brgs.)
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4-44C AIR COMPRESSOR REPAIR KIT

1	645214	KIT-repair, air compressor, Tu-Flo 500 (incl. unloader kit, inlet valve, guide, spring, cyl. hd. gasket, discharge valve, gasket, spring)
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4-45 AIR COMPRESSOR CRANKCASE

1	9030470	CRANKCASE-air compressor
1	2406920	COVER-bottom, crankcase
1	2305386	GASKET-air compressor crankcase cover

4-46 AIR COMPRESSOR CYLINDER BLOCK

1	2370775	BLOCK ASSY.-cylinder (incl. unloaded valve seat and bshg. shown in group 4-47)
1	2305383	GASKET-cylinder block
AR	N. P. N	PLUG-cylinder block (1/8 pipe thd., 3/8 lg., hex hd.)
1	N. P. N	PLUG-cylinder block (3/8 pipe thd., 1/2 lg., hex hd.)
6	180122	BOLT-cap cylinder block (3/8-16 x 1" hex, plain)

4-47 AIR COMPRESSOR CYLINDER HEAD

1	9038869	HEAD ASSY.-cylinder (incl. discharge valve seat, inlet valve seat and spring)
1	2370773	GASKET-cylinder head
10	2357968	SCREW-cap, cylinder head
2	2227143	VALVE ASSY.-discharge
2	2352141	SEAT-discharge valve
2	2028999	SPRING-discharge valve
2	2338189	NUT-cap, discharge valve

4-47 AIR COMPRESSOR CYLINDER HEAD (CONT)

2	2417288	SEAT-inlet valve, seat
2	2417289	SPRING-inlet valve, seat
2	2406921	PISTON ASSY.-unloader (incl. grommet)
2	9025984	GROMMET-unloader piston
1	2406924	SPRING-unloader ("O" Ring type)
1	2407706	SADDLE-unloader spring ("O" Ring type)
2	2406927	PLUNGER-unloader ("O" Ring type)
2	2406926	GUIDE-unloader plunger ("O" Ring type)
1	2364475	SEAT-unloader spring
2	2338186	SEAT-unloader valve, upper (in block)
2	2413379	BUSHING-unloader valve, lower (in block)
1	9025432	KIT-unloader (ring or 3 piece type) (consists of piston assy. spring, seat, saddle, plunger, guide and strainer gasket)
2	2338178	VALVE-air compressor, inlet
2	3767267	GUIDE-air compressor inlet valve
2	2338180	SPRING-air compressor inlet valve

4-48 AIR COMPRESSOR CRANKSHAFT

1	2227110	CRANKSHAFT-air compressor
1	954504	BEARING ASSY.-crankshaft, front (std. 3207.1)
1	903011	BEARING ASSY.-crankshaft, rear (std. 3-L-11)
1	2227111	KEY-crankshaft
1	098909	NUT-crankshaft
1	2227114	COVER-crankshaft front bearing plate
1	2227113	COVER-end, crankshaft, rear
1	2305384	GASKET-rear end cover
1	075519	RING-crankshaft rear end oil seal (.998 OD, cast iron)
1	N. P. N	PLUG-crankshaft rear end cover (1/8 hex hd.) (Proc Loc)

4-49 AIR COMPRESSOR CONNECTING ROD

2	2389821	ROD ASSY.-connecting, air compressor (complete) (incl. cap and next 3 items)
4	2374478	BOLT-connecting rod (5/16-18 x 1-13/32 hex hd)
2	2391400	BUSHING-connecting rod, upper
2	2384441	WASHER-connecting rod bolt (9/16 ID w/3 protruded lips, lock)
4	9037283	BEARING-connecting rod (std.) (repl. 2385322)
4	2385323	BEARING-connecting rod (.010 US)
4	2385324	BEARING-connecting rod (.020 US)
4	674303	BEARING-connecting rod (.030 US) (repl. 2385325)

4-50 AIR COMPRESSOR PISTON AND PIN

2	2343289	PISTON ASSY.-air compressor (incl. pin) (std.)
2	2343290	PISTON ASSY.-air compressor (incl. pin) (.010 OS)
2	2343291	PISTON ASSY.-air compressor (incl. pin) (.020 OS)
2	2343292	PISTON ASSY.-air compressor (incl. pin) (.030 OS)
2	2338184	PIN-piston
2	2338185	RETAINER-piston pin (lockwise)

4-51 AIR COMPRESSOR PISTON PINS

1	2301524	SET-piston ring (std.)
1	2301525	SET-piston ring (.010 OS)
1	2301526	SET-piston ring (.020 OS)
1	2301527	SET-piston ring (.030 OS)

NOTE: Each set consists of 10 rings

4-52 AIR COMPRESSOR MOUNTING

1	5110410	GASKET-air inlet adapter
1	2425757	ADAPTER ASSY.-air compressor air inlet (w/brazed elbow) (Bolt 5/16-18 x 7/8 hex)
1	5117061	GASKET-air compressor to flywheel housing (repl. 2192907)
4	2191113	STUD-air compressor to flywheel housing
4	2436165	WASHER-air compressor stud (17/32 ID x 1-1/16 OD x .089 thk.)

4-54 AIR COMPRESSOR DISCHARGE FITTING

1	2478223	FITTING-discharge, air compressor (bolt 5/16-18 x 1-3/4 hex)
1	2015340	GASKET-air discharge fitting to air compressor
1	105455	GASKET-fitting to discharge hose flange (11/16 dia. -copper asbestos)

NOTE: See group 4-57 for air compressor discharge hose

4-55 AIR COMPRESSOR DISCHARGE MUFFLER

1	2214435	MUFFLER-discharge, air compressor
1	2478217	BRACKET-mtg., discharge muffler (at rear seat back) (bolt 5/16-18 x 1" hex)
1	N.P.N	BUSHING-reducing, discharge muffler to safety valve (3/4 x 3/8)
1	2429626	VALVE ASSY.-drain, air discharge muffler (approx. 2-3/8 lg.)

NOTE: See group 4-27 for discharge muffler air check valve

4-56 AIR COMPRESSOR DRIVE

1	2136944	DISC-drive, air compressor (at engine LH bank) (bushing type)
1	5170450	DISC-drive, air compressor (at engine LH bank) (flat-non-bushed type)
4	5119920	BOLT-air compressor drive disc (3/8-24 x 1-6/16 hex w/nylon insert) (for use w/213944 disc)
4	5119920	BOLT-air compressor drive disc (for use w/5170450 disc)
1	2355610	COUPLING ASSY.-drive, air compressor (2 piece unit)
1	676276	COUPLING-drive, air compressor (single piece unit)
1	2355613	SPRING-damper, drive coupling
1	2136945	HUB ASSY.-drive, air compressor

4-57 AIR LINES AND HOSES

AR	2224976	LINE-air (1/4 OD x .035 wall, 25 ft. lgth., copper, CTL)
AR	2224980	LINE-air (3/8 OD x .049 wall, 25 ft. lgth., copper, CTL)
AR	2224985	LINE-air (5/8 OD x .049 wall, 10 ft. lgth., copper, CTL)
AR	2465668	LINE-air (3/4 OD x .049 wall, 124" lgth., copper, CTL)
1	2478221	LINE-air, air compressor discharge muffler to air tank (3/4 OD, .049 wall, approx. 13-3/4 lgth., copper)
1	8866472	LINE-air, air tank, supply (at front inter blkhd)
1	8866474	LINE-air, air tank, front supply
1	2481520	LINE-air, supply (to front tank blkhd.) (3/4 OD, .049 wall, approx 26.44 dev. lgth., copper)
1	2481385	LINE-air, supply (at front axle) (3/4 OD, .049 wall, approx. 53-1/4" dev., copper)
1	2481517	LINE-air, supply (at front axle rear blkhd.) (3/4 OD, .049 wall, approx. 21.38 dev. lgth., copper)
1	2481519	LINE-air, front air tank to application valve, supply (3/4 OD, .049 wall, approx. 30.88 dev. lgth., copper)
1	644869	LINE-air, application valve to front brake tee
1	2481386	LINE-air, front brake supply line to front brake tee (at frt. suspension beam crossmember) (5/8 OD, .048 wall, approx. 11-1/2 long, copper)
1	8866475	LINE-air, air tank, rear supply
1	2448467	HOSE-air compressor air inlet adapter (1" ID x 1/2" long-CTL)
1	644468	BRACKET-air compressor air inlet adapter hose
1	2267157	HOSE ASSY.-air compressor discharge fitting to discharge muffler (5/16" -24 x 1-3/8 hex)
1	2499486	HOSE ASSY.-air governor (incl. fittings) (5/16 ID x 25 ft. lg. teflon-CTL)
2	8885114	FITTING ASSY.-end, air governor hose (1/2-20 thd., straight type, steel)
1	8885115	HOSE ASSY.-fast idle solenoid valve to air cylinder (1/4 ID x 25 ft. lg. teflon-CTL)
1	8885115	HOSE ASSY.-engine stop solenoid valve to air cylinder (1/4 ID x 25 ft. lg. teflon-CTL)

4-57 AIR LINES AND HOSES (CONT)

4	2487942	FITTING ASSY.-end, fast idle and engine stop solenoid valves (7/16-20 thd. straight type, steel)
2	2480000	HOSE ASSY.-inversion valve to rear brake chamber (35 lg. w/out spring)
2	610112	HOSE ASSY.-inversion valve to rear brake chamber (35 lg. w/spring)
1	2367328	HOSE ASSY.-air gauge (15.30 long)
1	2378747	HOSE-solenoid to A/C compressor clutch air cylinder (approx. 3/4 ID, 25 roll, -CTL)
2	2314062	FITTING-solenoid to A/C comp. clutch air cylinder hose (7/16-20, swivel type, straight, steel)
2	2408867	HOSE ASSY.-frame fitting to front brake chamber (3/4 ID x 20" long)
1	2478180	HOSE-supply, generator air (4.062 ID x 36-1/2" long-CTL)
2	2418555	CLAMP-generator air supply hose
1	8860147	LOOM-insulating, generator air supply hose (33-1/2 long)
AR	2224541	LOOM-air line (1/4 ID, 25 ft. roll, CTL)
AR	2224544	LOOM-air line (5/16 ID, 25 ft. roll, CTL)
AR	2224545	LOOM-air line (3/8 ID, 25 ft. roll, CTL)
AR	2224546	LOOM-air line (1/2 ID, 25 ft. roll, CTL)
AR	2378672	LOOM-air line (11/16 ID, 25 ft. roll, CTL)
AR	2224548	LOOM-(5/8 ID, 25 ft. roll, CTL)
AR	2224549	LOOM-(3/4 ID, 25 ft. roll, CTL)
AR	2224550	LOOM-air line (7/8 ID, 25 ft. roll, CTL)

4-58 AIR LINE FITTING CONNECTORS

1	279854	CONNECTOR ASSY.-air line (to discharge muffler drain valve) (for use w/3/8 line, 1/4 ext. pipe thd., incl. sleeve and nut)
1	2021888	CONNECTOR ASSY.-air line to bracket tee (for use w/1/4" line, 1/4 ext. pipe thd. approx. 1-17/32 long, incl. sleeve and nut)
AR	2023342	CONNECTOR ASSY.-air line (for use w/1/4" line, 1/8 pipe thd. at one end, sleeve and nut at other end)
1	2065574	CONNECTOR ASSY.-air brake supply line to front brake tee (for use w/5/8 line, 1/2 ext. pipe thd. at one end, sleeve and nut at other end, approx 2-15/16" long)
1	071853	CONNECTOR-compressor air supply line to frame fitting (for use w/3/4 line, 3/4 ext. thd. at one end, sleeve and nut at other end, approx. 2-13/16 long)
1	279854	CONNECTOR-inversion valve air line (for use w/3/8 line, 1/4 ext. pipe thd., incl. sleeve and nut)
AR	279854	CONNECTOR ASSY.-brake chamber air line and center air tank line to frame fitting & elbow) (For use w/3/8 line, 1/4 ext. pipe thd., approx 25/32 long) (incl. sleeve and nut)
1	279854	CONNECTOR ASSY.-air line to relay valve (for use w/3/8 line, 1/4 ext. pipe thd., approx. 25/32 long) (incl. sleeve & nut)
1	317060	CONNECTOR ASSY.-air line to control valve (for use w/3/8 line, 1/8 ext. pipe thd. at one end, sleeve & nut at other end, approx. 1-15/16 long) (4905)
2	054988	CONNECTOR ASSY.-double check valve (4905)
1	279854	CONNECTOR ASSY.-air line to air pressure regulating valve (at valve) (for use w/3/8 line, 1/4 ext. pipe thd., approx. 25/32 long) (incl. sleeve and nut)
8	2389413	CONNECTOR ASSY.-air line at bellows (for use w/1/4 ext. pipe thd. at end (incl. sleeve and nut, approx. 1-1/4 long)
2	238476	CONNECTOR ASSY.-rear leveling valve lines and air gauge hose to air line (for use w/3/8 cut pipe thd. approx. 1-3/4 long (incl. sleeve and nut)
1	699028	CONNECTOR ASSY.-fast idle solenoid valve exhaust air line (for use w/1/4 line, 1/8 pipe thd., 90 deg. approx. 1-5/16 long, incl. sleeve and nut)
1	2228757	CONNECTOR ASSY.-application valve to rear relay valve (for use w/3/8 line, 1/2 ext. pipe thd., approx. 2-5/16 long w/sleeve and nut)
AR	317060	CONNECTOR ASSY.-air line (for use w/3/8 line, 1/8 ext. pipe thd. at one end, sleeve and nut at other end, approx. 1-15/16 long)
1	2023342	CONNECTOR ASSY.-A/C compressor exhaust line tee at valve (for use w/1/4 line, 1/8 pipe thd. at one end, sleeve and nut at other end, approx. 15/16 long)
AR	2117061	CONNECTOR-air line to check valve; supply line to front air tank; union to relay valve air line (for use w/3/4" line, 1/2 ext. pipe thd., incl. sleeve and nut)

4-58A AIR LINE FITTING ELBOWS

2	054989	ELBOW ASSY.-double check valve inlet & relay valve (4905)
AR	2023662	ELBOW ASSY.-air compressor discharge to air tank line; front supply line to air

4-58A AIR LINE FITTING ELBOWS (CONT)

		tank; rear supply line to air tank (for use w/3/8 line, sleeve and nut at one end, 3/4 ext. pipe thd. at other end, 90 deg)
AR	2212229	ELBOW-air line (body only) (for use w/3/4 line, w/1/2 ext. pipe thd. one end, 1-18 ext. thd. at other end, 90 deg.)
1	444486	ELBOW-discharge muffler to nipple (3/4-14 int. pipe thd. forged)
1	444480	ELBOW-discharge muffler to nipple (1/4-18 int. pipe thd. 90 deg. forged)
1	2215630	ELBOW ASSY.-application valve air line to tee (w/5/8 line, 1/2 ext. pipe thd. at one end, sleeve and nut at other end 90 deg. approx. 2-1/2 long)
4	444480	ELBOW-front brake chamber to frame fitting hose (at chamber) (1/4-18 int. pipe thd., 90 deg. forged)
2	444482	ELBOW-rear brake chamber to relay valve (1/4-18 int. pipe thd., 90 deg. forged)
2	444054	ELBOW-relay valve hose to rear brake chamber (1/4-18 x 45 deg. strut)
AR	279853	ELBOW ASSY.-air line (at inversion valve and gradustat tee and frt. brake chamber tee) (for use w/3/8 line, 1/4 ext. pipe thd. at one end)
1	2306653	ELBOW ASSY.-gradustat air line to pressure regulator valve (for use w/1/4 line, 1/4 pipe thd. at one end, sleeve & nut at other end, 90 deg. approx. 1-1/4 long)
1	279853	ELBOW ASSY.-air line (at inversion valve) (for use w/3/8 line 1/4 ext. pipe thd. at one end, incl. sleeve and nut at other end, 90 deg., approx. 1-11/16 long)
6	444054	ELBOW-hose to inversion valve and brake chamber (1/4-18 x 45 deg., strut)
2	444480	ELBOW-hose to rear brake chamber (1/4-18 int. pipe thd., 90 deg. forged)
2	2216126	ELBOW Assy.-air line to regulator valve and tee (for use w/1/4" line, 1/4" pipe thd., 90 deg., w/sleeve and nut)
2	2260876	ELBOW ASSY.-air line to horn & pressure regulator
2	279853	ELBOW ASSY.-air line to relay valve & pressure regulator valve (for use w/3/8 line, 1/4 ext. pipe thd. at one end, sleeve and nut at other end, 90 deg. approx. 1-11/16 lg)
AR	279853	ELBOW ASSY.-air line to supply valve; union to rear relay valve line; air line tee (for use w/3/8 line, 1/4 ext. pipe thd. at one end, sleeve and nut at other end, 90 deg., approx. 1-11/16" long)
1	444044	ELBOW-check valve to front air tank (1/4-18 int. pipe thd., 90 deg. brass)
1	279853	ELBOW ASSY.-w/s washer air line strainer (for use w/3/8 line, 1/4 ext. pipe thd. at one end, sleeve and nut at other end, 90 deg. approx. 1-11/16 long)
1	2215808	ELBOW-air line to application valve
1	118754	ELBOW-hose to air governor (at gov.) (1/8-27, 1/2-20 w/5/16 line, 90 deg. fl.)
1	142664	ELBOW-tee to air governor hose (at tee) (for use w/5/16 line, 1/4-18, 1/2-20, 90 deg. fl. tube)
AR	324524	ELBOW ASSY.-control valve air line (for use w/3/8 line, 1/8 pipe thd. at one end, sleeve and nut at other end, 90 deg. approx. 1-11/16 long)
3	279853	ELBOW ASSY.-emergency tank tee, check & control valve air line (at tee) (for use w/3/8 line, 1/4 pipe thd. at one end, sleeve and nut at other end, 90 deg. approx. 1-11/16 long)
AR	2215808	ELBOW ASSY.-air tank (for use w/3/8 line, 1/2 ext. pipe thd. at one end, sleeve and nut at other end, 90 deg. approx. 2-17/32 long)
1	2306653	ELBOW ASSY.-w/s washer strainer (for use w/1/4 line, 1/4 pipe thd. at one end, sleeve and nut at other end, 90 deg., approx. 1-1/4 long)
1	444040	ELBOW-A/C compressor air strainer (1/4-18 thd. 90 deg. street, automotive, w/1/4 line)
1	118753	ELBOW-A/C compressor clutch air cylinder to solenoid hose (at solenoid) (1/8-27, 9/16-20 w/1/4 line, 90 deg. fl.)
1	116453	ELBOW-A/C compressor clutch air cylinder to solenoid hose (at cylinder) (1/4 pipe thd., w/1/4 line, 90 deg. fl. brass) (Proc Loc)
2	137421	ELBOW-engine shut down cylinder to fast idle cylinder air line (1/8-27 int., 7/16-24 int., w/1/4" line, 90 deg. inv. fl. tube)
2	118753	ELBOW-engine shut down solenoid air line fast idle solenoid (at solenoid) (1/8-27, 9/16-20 w/1/4 line 90 deg. fl.)
1	444476	ELBOW-engine stop solenoid valve (1/8-27, 90 deg. street, forged)
1	444476	ELBOW-air governor exhaust port (1/8-27, 90 deg. street, forged)
AR	699028	ELBOW ASSY.-air line (for use w/1/4 line, 1/8 pipe thd. at one end, sleeve and nut at other end, 90 deg. approx. 1-5/16 long)
1	444040	ELBOW-drain valve to blkhd. fitting (1/4-18 thd. 90 deg. street, automotive, w/1/4 line)
1	444038	ELBOW-A/C compressor exhaust line
1	2119321	BUSHING-frame, air compressor discharge muffler to tank air line (at blkhd.) (3/4-14 x 1-1/8 long w/1-3/4 hex hd.)

4-58B AIR LINE FITTING TEES

1	444134	TEE-protection regulator valve air line (4108-4905)
1		TEE-connector to gradustat (1/8-27 w/int & ext thd, plain) (4108-4905)
AR	9409943	TEE-air line (1/8-27 tap pipe, extruded type)
AR	2301720	TEE ASSY.-air line (at air gauge, low pressure indicator and gradustat) (for use w/3/8 line at one end, 3/4" line at other end, 1/4" int. pipe thd. at one end and sleeve and nut at other two ends, approx. 3-5/8" long)
1	279855	TEE ASSY.-rear air tank to governor (at gov) (for use w/3/8 line w/sleeve and nut on each of 3 ends)
AR	444148	TEE-low air pressure switch line; supply valve; emergency air tank; air pressure regulator (1/4-18 automotive type w/(2) int thd and (1) ext thd., brass)
1	2332404	TEE ASSY.-air suspension supply line & air gauge air line (3/8 pipe thd. at 2 hds; 1/4 pipe thd. at other 3-3/16" long)
5	2389412	TEE ASSY.-air suspension leveling valve air line (for use w/1/4" line, w/1/4 int. pipe thd., approx. 1" long)
1	302720	TEE ASSY.-air line to horn valve
AR	2016246	TEE ASSY.-air line (for use w/3/8 line, 1/4 ext. and int. pipe thd. 90 deg. apart)
1	699027	TEE ASSY.-union to rear leveling valve air lines (at connector) (for use w/1/4 line, 1/8 pipe thd., approx. 2-1/2 long, incl. sleeve and nut)
1	2246608	TEE ASSY.-front brake air line (w/1/2" line, 1/4 pipe thd. at 2 ends)
1	3776647	TEE ASSY.-strainer to w/s wiper and washer

4-58C AIR LINE FITTING (MISCELLANEOUS)

1	2119321	BUSHING-frame, air compressor discharge muffler to tank air line (at blkhd.) (3/4-14 x 1-1/8) long w/1-3/4 hex hd.
1	2121034	NUT-muffler to tank air line frame bushing
1	444032	BUSHING-reducing, elbow to rear tank (1/2-14 to 1/4-18)
1	2281880	WASHER-muffler to tank frame bushing nut
2	2276286	WASHER-air tank line thru frame bushing (13/16 ID x 2" OD)
AR	2061210	BUSHING-front brake chamber air line thru frame and main air tank line thru frame
1	455946	BUSHING-check valve to air tank elbow (3/4-14 to 1/2-14)
1	2213624	UNION ASSY.-front brake supply line (for use w/5/8 line, w/sleeve and nut, approx. 3-9/16 long)
AR	318477	UNION ASSY.-air line (for use w/3/8, approx. 2-27/32 long, w/sleeve and nut)
AR	2028929	UNION ASSY.-air tank supply lines and rear relay line (for use w/3/4 line, incl. sleeve and nut, approx. 4-12/ long)
4	9409166	UNION-rear brake chamber hose (at brake chamber)
AR	2288900	GROMMET-air line (thru framing) (1" OD x 5/16 ID x 1/2" thk., cut rubber)
1	120408	GROMMET-air tank drain valve nipple thru plate (33/64 ID, 1-1/16 OD, 27/32 dia. of groove, 7/16 thk.)
1	118833	GROMMET-gradustat pressure regulator valve (41/64 ID, 1-3/16 OD, 31/32 dia. of groove, 7/16 thk.)
2	2209736	GROMMET-air line
AR	127979	GROMMET-air line (3/4 ID x 1-3/8 OD, cut ru)
AR	790945	GROMMET-air line (thru framing) (3/4 ID, 1-1/4 OD, 3/8 thk. w 1/8" wide groove cut ru)
1	2417641	GROMMET-air line (.62 ID, 1.12 OD, .44 thk. w/.12" wide groove, ru)
1	2478219	BRACKET ASSY.-air governor line (w/welded tee) (at seat back panel) (screw #10-32 x 3/4 pan)
1	2390135	CLIP-w/s wiper air lines (5/8 wide, 1-15/16 long, 11/32 dia. hole, closed type)
AR	2399078	CLIP-air line (1/4 dia., 5/8 wide, w/9/32 bolt hold, ru coated)
1	2481321	CLIP-air line (at center air tank line) (1" wide, 3.12 formed lgth)
AR	2399079	CLIP-air line (3/8 dia., 5/8 wide, w/9/32 bolt hole, ru coated)
1	2435539	CLIP-air line (13-1/2" long, band or wrap around type, clear)
1	2476233	CLIP-air supply line to fit tank (3/4 ID, closed, 3/4 wide, 1/2 bolt hole, ru coated)
1	2301257	CLIP-w/s washer air line strainer
1	444000	ADAPTER-elbow to inversion valve (1/4-18 auto pipe)
AR	120524	CLIP-air line (7/16 dia. w/1/4 hole)
AR	120523	CLIP-air line (3/8 dia. w/1/4 hole)
1	444620	PLUG-air line tee (1/4-18 hex. brass)
1	444614	PLUG-gradustat tee (1/8-27 hex. brass)
AR	2017100	SLEEVE-air line elbow (for use w/3/4 line)
AR	2017326	NUT-air line elbow (for use w/3/4 line)
1	444014	ADAPTER-air line to relay valve elbow (3/8-18 to 1/4-18)
1	684106	ADAPTER-generator air supply hose, RH (at air duct closure) (rivet 3/16 x 3/8 mush) (repl. 2481333)

4-58C AIR LINE FITTING (MISCELLANEOUS) (CONT)

1	649684	ADAPTER-generator air supply hose, LH (at generator) (screw 1/4-20 x 11/32 pan cross recess)
2	8868624	SEPARATOR-hose (stpd. 100469)
1	2406167	VALVE ASSY.-operating, air horn
1	2258247	STRAINER ASSY.-air, A/C compressor
1	2258247	STRAINER ASSY.-air, w/s washer air line

4-58D WINDSHIELD WIPER AIR CONTROL VALVE

2	2493877	VALVE ASSY.-control, w/s wiper (incl. items thru asterisk)
2	2413663	ROD ASSY.-cam, control valve
2	2413684	STEM ASSY.-control, valve parking valve
2	2413665	SEAT ASSY.-control valve
2	2413666	RETAINER-O ring, control valve seat
2	2413669	SPRING-parking valve stem rod (19/64 OD, 7" coils, 13/16 free lgth., .028 dia. wire)
2	2413670	SPRING-pressure regulating valve (.486 OD, 4-1/2" coils, .478 free lgth., .071 dia. wire)
2	2413671	RAM-pressure regulating ram (15/16 OD x 27/64 long)
2	2413672	WASHER-guide, pressure regulating ram
2	2394856	BODY ASSY.-control valve (incl. ball)
2	2413668	CAP-control valve body (w/7/16-28 thd.) (screw m. 6-32 x 5/16 rd. cross recess tap)
2	N. P. N	BALL-control valve (1/8 dia.) (Proc. Loc.)
2	2413673	NUT-control valve body cap (7/16-28 hex)
2	2413674	*KNOB-control valve body cap (plastic)
1	2461673	VALVE ASSY.-control, w/s wiper, washer (incl. next 3 items) (used w/644128 reservoir)
1	2413665	SEAT ASSY.-control valve washer
1	2466721	KNOB-control valve (plastic) washer
4	2461786	"O" RING-control valve washer
1	664400	VALVE ASSY.-control, w/s washer (used w/664399 reservoir w/pump mtd. inside of tank) (incl. next 12 items)
1	669281	ROD ASSY.-control, w/s washer w/spool integral (incl. next item)
2	669421	"O" RING-control rod spool
1	672414	ROD ASSY.-control (for use w/valve having spool separated from rod) (incl. next item)
1	672416	RING-retainer
1	672415	SPOOL-control rod (used w/672414 rod) (incl. next item)
2	669284	"O" RING-control rod spool
1	2413665	SEAT ASSY.-valve
1	669282	RETAINER ASSY.-spring (incl. next 2 items)
1	2423786	SLEEVE-spring retainer
1	2461786	"O" RING-spring retainer
1	669292	"O" RING-valve (on end plate at rod end) (used w/669281 rod)
1	669290	SPRING-valve (at rod end)
1	669284	"O" RING-valve (on end plate at air supply port)
1	669287	SPRING-valve end
1	2413673	NUT-lock, control rod to valve body
1	669283	KNOB-valve
1	2255579	WASHER-w/s wiper washer control valve

4-61 AIR BRAKE PEDAL AIR VALVE

1	2385470	PEDAL ASSY.-foot, air brake valve (incl. items thru following 8 items) (bolt 5/16-24 x 1-7/8 hex)
1	663364	TREAD-brake pedal
1	055390	CLIP-brake pedal tread (screw #10-24 x 1/2 fl. hd.)
1	2400869	TREADLE ASSY.-air brake valve (incl. the following 2 items)
1	2054524	ROLLER-air brake valve treadle
1	2366112	PIN-air brake valve treadle roller
1	2364462	PLATE-mounting, treadle
1	2333085	SCREW-adj., treadle (5/16-18 x 1-1/4 hex)
1	2364466	PIN-pivot, treadle

4-73 PARKING BRAKE SHOE AND DRUM

1	2221229	DRUM-parking brake
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4-73 PARKING BRAKE SHOE AND DRUM (CONT)

8 2235608 BOLT-parking brake drum

4-76 PARKING BRAKE CAMSHAFT

2 234951 BUSHING-parking brake camshaft (part of spider assy. & rear axle (carrier)

5-02 CLUTCH DISC

3 2475366 DISC. ASSY.-driven, clutch (w/bonded facings)

5-04 CLUTCH PLATES

3 2475374 PLATE ASSY.-wear clutch (inc. springs)
 9 2926626 SPRING-wear plate (rivet 1/8 x 3/4 flat hd.)
 1 2476808 SPRING-main clutch (3.425 ID x 15" OD w /18 equally spaced slots)
 1 2475356 RING-thrust, main clutch spring
 1 2475672 RING-retaining thrust ring (3.180 ID x 3.312 OD x 1/16 x 9/16 slot)
 1 644899 PLATE-pressure, clutch (incl. oil collector)
 1 648053 PLATE-pressure, clutch (less oil collector)
 1 644900 PLATE-cover, fly wheel (bolt 3/8-16 x 1-3/8 hex)

5-05 CLUTCH GEARS

1 644892 FLANGE ASSY.-drive, clutch hub
 1 2496998 SPRING-flange gear hub (4-3/4 coils, 1-3/4 free lgth)
 1 2496997 RING-retaining, hub spring
 1 2496922 washer-hub spring

5-08 CLUTCH RELEASE BEARING

1 9423221 BEARING ASSY.-thrust, clutch (stpd FA-28343)
 2 2475673 RACE-thrust, clutch release (3.347 ID x 4.11700 x .061 thk.) (1 req'd w/9431513 race)
 1 9431513 RACE-thrust, clutch release (3.347 ID x 4.205 OD) (stpd. JK 41927)
 1 2475368 RING ASSY.-thrust, clutch release (incl. pin & bushing) (3.340 ID)
 1 2475386 PIN-thrust ring (5/16-24 thd. x .960 lgth.)
 1 2475382 BUSHING-clutch thrust ring (3.462 OD x 1/2 width)
 1 2390922 GUIDE-clutch release thrust bearing (part of trans.)

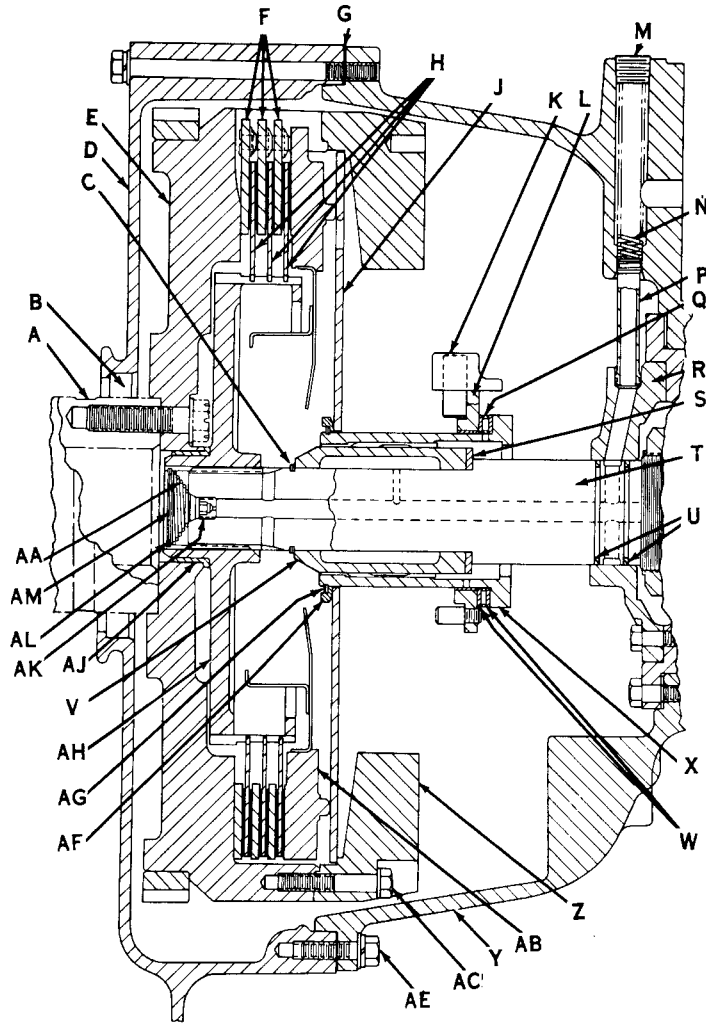
5-10 CLUTCH RELEASE FORK AND SHAFT

1 649667 YOKE ASSY.-release, clutch (incl. next item)
 2 649664 PIN-release yoke
 1 649666 SHAFT-clutch release
 2 2296702 KEY-clutch release yoke
 2 2385573 BUSHING-clutch release shaft
 1 2475672 SEAL-oil, clutch release shaft
 2 2385573 BUSHING-clutch release shaft
 1 2475671 SEAL ASSY.-oil, clutch fork (at shaft end)
 1 2482289 PLUG-hole, clutch release shaft
 1 648057 COLLAR-clutch, release
 1 649665 WASHER-clutch release collar
 1 2475358 ADAPTER-clutch release
 1 2395256 RING-snap, clutch release adapter
 1 653155 COVER-clutch release shaft
 1 653156 GASKET-clutch release shaft cover

5-14 CLUTCH HOUSING

1 653154 HOUSING-clutch
 1 2422658 GASKET-clutch housing
 2 694453 RING-snap, clutch housing dowel pin
 2 088636 PIN-dowel, clutch housing
 1 444679 PLUG-inspection hole (clutch hsg.) (1-11 x 1/2 sq. socket hd.) (part of trans.)
 1 143938 PLUG-clutch housing (part of trans. (1-1/4 -11 x 1/2 sq. hd.)
 2 2410481 STUD-clutch housing (5/8-11, 18 x 2-7/8)
 4 2428252 STUD-clutch housing (5/8-11, 18 x 2-3/8)
 1 2410482 STUD-clutch housing (5/8-11, 18 x 7)

CLUTCH



MECHANICAL CLUTCH

KEY TO MECHANICAL (CLUTCH

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5117966	CRANKSHAFT	8-62				
B	5114335	SEAL - oil	8-62				
C	2395256	RING - snap	5-10				
D	5137694	HOUSING	8-71				
E	5136699	FLYWHEEL	8-71				
F	2475374	PLATE ASSY. (incl. spring)	5-04				
G	5139450	GASKET	17-1				
H	2475366	DISC - driven	5-02				
J	2476808	SPRING - main	5-04				
K	649667	YOKE - release	5-10				
L	2475368	RING - thrust	5-10				
M	143935	PLUG	5-16				
N	2478697	SPRING	5-16				
P	2475679	TUBE - oil	5-16				
Q	See text	RACE - release brg.	5-08				
R	2475683	FLANGE - oil transfer	17-03				
S	2475357	WASHER	-				
T	2482286	GEAR - bevel (w/pinion)	17-12				
U	2475671	SEAL - oil	5-10				
V	2475358	ADAPTER	5-10				
W	9423221	BEARING	5-08				
X	648057	COLLAR	5-10				
Y	653154	HOUSING - clutch	5-14				
Z	644900	PLATE - cover	5-04				
AA	2496998	SPRING	5-05				
AB	644899	PLATE - press. (Oil collector)	5-04				
AB	648053	PLATE - press. (less collector)	5-04				
AC	-	BOLT - (3/8-16 x 1-3/8)	-				
AE	See text	STUD	5-14				
AF	2475356	RING - thrust	5-04				
AG	2475672	RING - snap	5-04				
AH	644892	FLANGE - drive	5-05				
AJ	5188926	BUSHING - flywheel	8-71				
AK	2324106	PLUG - metering	17-12				
AL	2496997	RING	5-05				
AM	2496922	WASHER	5-05				

5-16 CLUTCH LUBRICATION

1	2410444	TUBE-oil, clutch housing
1	2475679	TUBE-oil transfer, clutch hsg.
2	2475674	"O" RING-clutch hsg. oil transfer tube (part of trans.)
1	2475697	SPRING-oil transfer tube (part of trans.)
1	438159	PLUG-oil transfer spring (1/2-14 sq. hd., iron) (part of trans.)

5-18 CLUTCH PEDAL

1	2296606	PEDAL ASSY.-clutch
1	2202781	PAD-clutch pedal
1	357374	GROMMET-clutch pedal rod
1	297631	COLLAR-clutch pedal rod (screw 1/4-20 x 3/4 sq. hd. set)
1	2294082	LEVER ASSY.-clutch pedal (incl. next 2 items)
1	2214272	BUSHING-clutch pedal lever (1-1/4 ID x 1/375 OD x 1-1/2 long, bronze)
1	2007428	BUSHING-clutch pedal lever (.375 ID x 1/2 OD x 17/32 long, steel)
1	2387335	SHAFT-stud, clutch pedal (9.62" long)
1	2387334	SPUER-stub shaft
2	2087193	COLLAR-clutch pedal shaft (screw 5/16-18 x 3/4 sq. hd. set)
2	2294545	LINK-clutch pedal
2	2115768	PIN-clutch pedal link yoke
1	9411010	FITTING-lubrication, clutch pedal lever (1/8 straight) (repl 191758)

5-20 CLUTCH CONTROL RODS AND LEVERS

1	2293782	SHAFT-cross, clutch control, front (24-7/8 long, milled for 2 keys)
2	2169478	BEARING-clutch control cross shaft (or bracket) (bolt 5/16-24 x 7/8 hex)
2	2293376	COLLAR-clutch control cross shaft (screw 5/16-18 x 3/4 sq. hd. set)
1	2294514	SUPPORT ASSY.-clutch cross shaft inner lerg
1	2460957	SUPPORT-clutch cross shaft outer lerg
18	2161693	BOLT-lerg support (5/16 -24 x 1-1/16 hex)
1	2435395	SPRING-return, clutch control
1	2468174	BRACKET-clutch control return spring
1	2458435	LEVER ASSY.-clutch control shaft inner (incl. bushing) (bolt 3/8-24 x 2 hex hd.)
1	2294076	LEVER ASSY.-clutch control shaft outer (incl. bushing) (bolt 3/8-24 x 2 hex hd.)
1	2007428	BUSHING-clutch control shaft outer lever (3/8 ID x 1/2 OD x 17/32 lg.)
1	2020494	BUSHING-clutch control shaft inner lever (3/8 ID x 1/2 OD x 13/32 lg.)
1	112139	KEY-inner lever (1/4 x 7/8 woodruff)
2	271284	FITTING-lube, clutch cross shaft (1/8 pipe thd. x 29/32 lg., 65 deg.)
1	2472054	ROD ASSY.-clutch control, front (3/8-24 x 28.80" long)
1	2475410	ROD-clutch control, intermediate (3/8-24 x 28.80" long) (4108)
1	2372014	ROD-clutch control, intermediate (368-7/8" long) (4903-4905)
1	2475434	ROD ASSY.-clutch intermediate control lever (13" long, eye type)
3	144243	YOKE-clutch control rod (3/8-24 x 2-1/2 adj.)
1	2237663	PIN-clutch control rod yoke (1/2 x 1-3/32)
AR	138084	PIN-clutch control rod yoke (3/8 x 1-3/32)
2	2321992	FERRULE-bellows (9/16 ID x 15/16 OD x 15/32 long)
2	2321993	FERRULE-bellows (3/8 ID x 15/16 OD x 15/32 long)
2	2400633	BELLOWS-clutch control rod, intermediate (1/2 ID at one end, 11/16 ID at other end, compress to 2-3/4 neoprene)
2	N.P.N	CLAMP-clutch control rod bellows (1" dia.) (Proc. Loc)
AR	2417641	GROMMET-clutch control rod (5/8 ID x 1-1/8 OD x 7/16 thk., grooved, ru)
1	2460931	LEVER ASSY.-bellcrank, clutch, intermediate upper idles (incl. bushing & fitting)
1	2460929	LEVER ASSY.-bellcrank, clutch, intermediate lower idler (incl. bushings & fitting)
2	271284	FITTING-lube, idler lever (1/8 pipe thd. x 27/32 lg., 65 deg.)
1	9411010	FITTING-lubrication, idler lever (1/8 straight) (repl. 191758)
4	2460394	BUSHING-idler (1" ID x 1.12 OD)
4	669977	BUSHING-bellcrank lever (1/2 ID x 5/8 OD)
2	2460936	SHAFT ASSY.-clutch control intermediate bellcrank idler lever (also trans. idler levers) (Incl. anchor plate welded) (bolt 3/8-24 x 1 hex)
3	2472052	COLLAR-idler shaft (set screw 5/16-18 x 3/4 cup pt)
8	2436163	WASHER-clutch & trans. control level shaft bolt (.406 ID x .812 OD x .067 thk.)
2	2458425	BRACKET ASSY.-support, clutch & trans. control lever shaft
2	2458431	CAP-clutch & trans. control lever shaft
4	2331042	BOLT-bracket & cap (3/8-16 x 4-1/2 hex)

5-20 CLUTCH CONTROL RODS AND LEVERS (CONT)

16	2436163	WASHER-bracket & cap bolt (.406 ID x .812 OD x .067 thk.)
1	2460925	LEVER ASSY.-bellcrank, clutch, rear (incl. bushing & fitting)
2	2460394	BUSHING-clutch rear bellcrank lever (1" ID x 1.12 OD)
2	669977	BUSHING-clutch rear bellcrank lever (1/2 ID x 5/8 OD)
1	271284	FITTING-lube, rear lever (1/8 pipe thd. x 27/32 lg., 65 deg.)
1	9411010	FITTING-lubrication, bell crank lever (1/8 straight (repl. 191758)
1	2460935	SHAFT ASSY.-clutch rear bellcrank lever (also trans. rear shift levers) (w/plate) (bolt 3/8-24 x 1-1/8 hex)
12	2454766	WASHER-shaft mtg. bolt
1	2458433	BRACKET ASSY.-clutch rear lever shaft (12-3/4" long)
1	2460937	SPACER-clutch rear bellcrank lever
6	2460938	WASHER-clutch rear lever shaft (between levers)
1	649671	ROD ASSY.-clutch rear control (31-1/2" long w/yoke weld at one end) (prior to chassis #226)
1	661058	ROD ASSY.-rear clutch control (32-4 long at yoke welded at one end) (eff w/chassis #226)
1	2085864	YOKE-clutch rear control rod to lever
1	2472001	COLLAR ASSY.-clutch rear control rod to throw-out lever (w/retainer) (1" hex)
2	138086	PIN-yoke (1/2)
1	649669	LEVER-throw-out (to shaft) (bolt 7/16-20 x 2-1/8 hex hd)
1	103909	KEY-throw-out lever (1/4 x 1-1/8)
1	3963011	SPRING-return, clutch throw-out lever (repl. 3766395)

6-02 RADIATOR CORE

1	2412831	RADIATOR ASSY.- engine (4108)
1	2483866	RADIATOR ASSY.-engine (4903, 4905)
<u>NOTE: The above 2 radiator assy's incl. items thru asterisk as indicated.</u>		
1	2417894	CORE ASSY.-radiator
1	684165	TANK ASSY.-radiator, top (w/inlet) (repl. 2417895)
1	684166	TANK ASSY.-radiator, bottom (w/outlet) (part 2412831 radiator) (4108)
1	2486800	TANK ASSY.-radiator, bottom (w/outlet) (part of 2483866 radiator) (4903-4905)
2	643053	KIT-gasket top and bottom tanks to core (one kit consists of (2) half gasket)
4	2417393	STRIP-clamping, top tank (21-1/8 long w (11) 11/32 ida. holes)
4	2417892	STRIP-clamping, bottom tank (24-3/8 long w (13) 11/32 dia. holes)
4	2387082	SHOE-clamping, tank to core ("U" shaped w/(*) .344 dia. holes)
1	2417890	MEMBER-side, RH
1	2417891	MEMBER-side, LH
AR	181004	BOLT-radiator (5/16-24 x 1-1/8 hex)
AR	181618	BOLT-radiator (5/16-24 x 1-3/4 hex)
AR	138538	WASHER-core bolt (5/16 int. teeth lock)
AR	120368	NUT-core bolt (5/16-24 steel)

6-04 RADIATOR FILLER NECK AND CAP

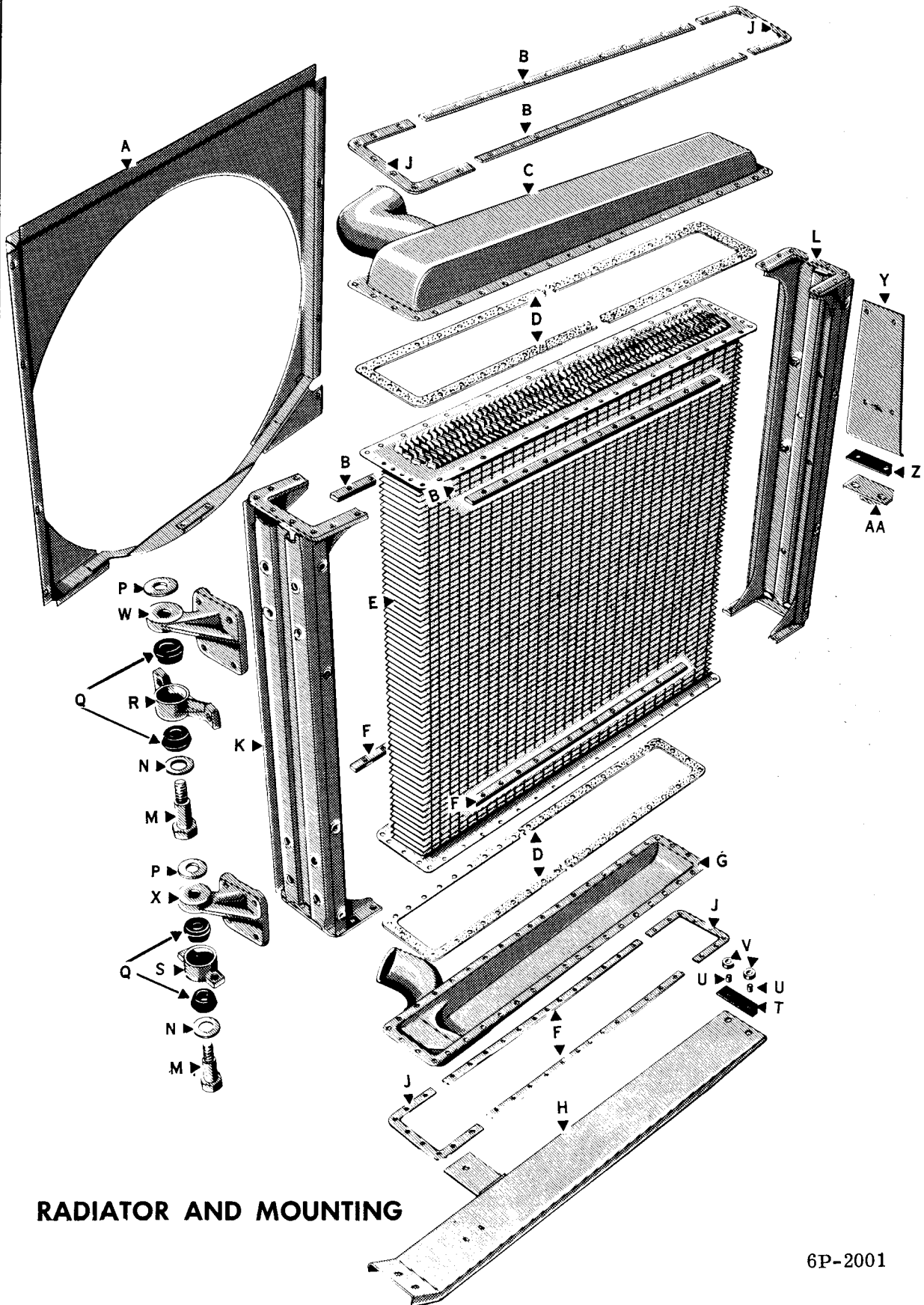
1	850745	CAP ASSY.-filler, surge tank (incl. items thru asterisk)
1	850512	BAIL ASSY.-filler cap (w/handle and rivet) (package)
1	850443	GASKET-filler cap
1	850442	RETAINER-filler cap
1	850746	LATCH-filler cap
1	850482	SPRING-filler cap latch
1	2208174	GASKET-filter cap (2-3/4 x 2-3/4 ru)
1	850481	*SEAT-filler cap latch spring
1	2208174	GASKET-filler cap to tank (2-3/4 x 2-3/4 ru)
4	2243233	STUD-filter cap flange (1/4" -20 x 15/16")

6-06 RADIATOR MOUNTING

1	2408964	HINGE-radiator, upper (bolt 3/8-16 x 1-1/4 hex)
1	2413429	HINGE-radiator, lower (bolt 3/8-16 x 1-1/4 hex, screw 3/8-16 x 1-1/8" fl. hd)
1	2409495	BRACKET-radiator upper hinge (bolt 1/2-13 x 1-3/4 hex)
1	2409496	BRACKET-radiator lower hinge (bolt 1/2-13 x 1-3/4 hex)
2	2409487	BOLT-bracket to hinge (3/4-16 x 3-3/4 hex, special)
4	2350908	BUSHING-hinge bracket bolt (1-1/2 ID x 1-7/8 OD x .984 long)
2	3865187	WASHER-hinge bracket bolt (1-1/2 OD x 1" ID)
2	2276286	WASHER-hinge bracket bolt (25/32 ID x 2" OD)
1	2481329	BRACKET-mtg. radiator (12.88 long) (bolt 3/8-24 x 1-1/4 hex)
1	2481328	BRACKET-radiator (to mtg. bracket & Support) (4.62" long) (bolt 3/8-16 x 1-1/4, 1-3/4 hex)
2	2417690	BUSHING-bracket to mtg. bracket
2	2417691	SPACER-radiator bracket to mtg. bracket bolt
1	2468096	ANTI-SQUEAK-bracket to mtg. bracket
1	2413966	SHIELD-radiator, lower (to engine cradle) (bolt 3/8-24 x 1, 3/8-16 x 2 hex)
2	2417691	SPACER-shield to engine cradle bolt
2	2417690	BUSHING-shield to engine cradle bolt (.54 ID x 1-12 OD x 38 thk.)
2	2417689	ANTI-SQUEAK-shield to engine cradle
1	681484	BRACKET-supt, lower radiator shield (bolt 3/8-16 x 1/4 hex (4108)
1	2387345	SIGN-caution, radiator

6-08 RADIATOR SHROUDS AND BAFFLES

1	2236179	SHROUD ASSY.-fan, radiator (bolt 5/16-18 x 3/4 hex)
1	2464745	PLATE ASSY.-baffle, rear side recirculating (incl. seal)
1	2467414	SEAL-baffle (molded sponge ru., 4 ft. long -CTL)
2	2436162	WASHER-radiator, fan shroud bolt



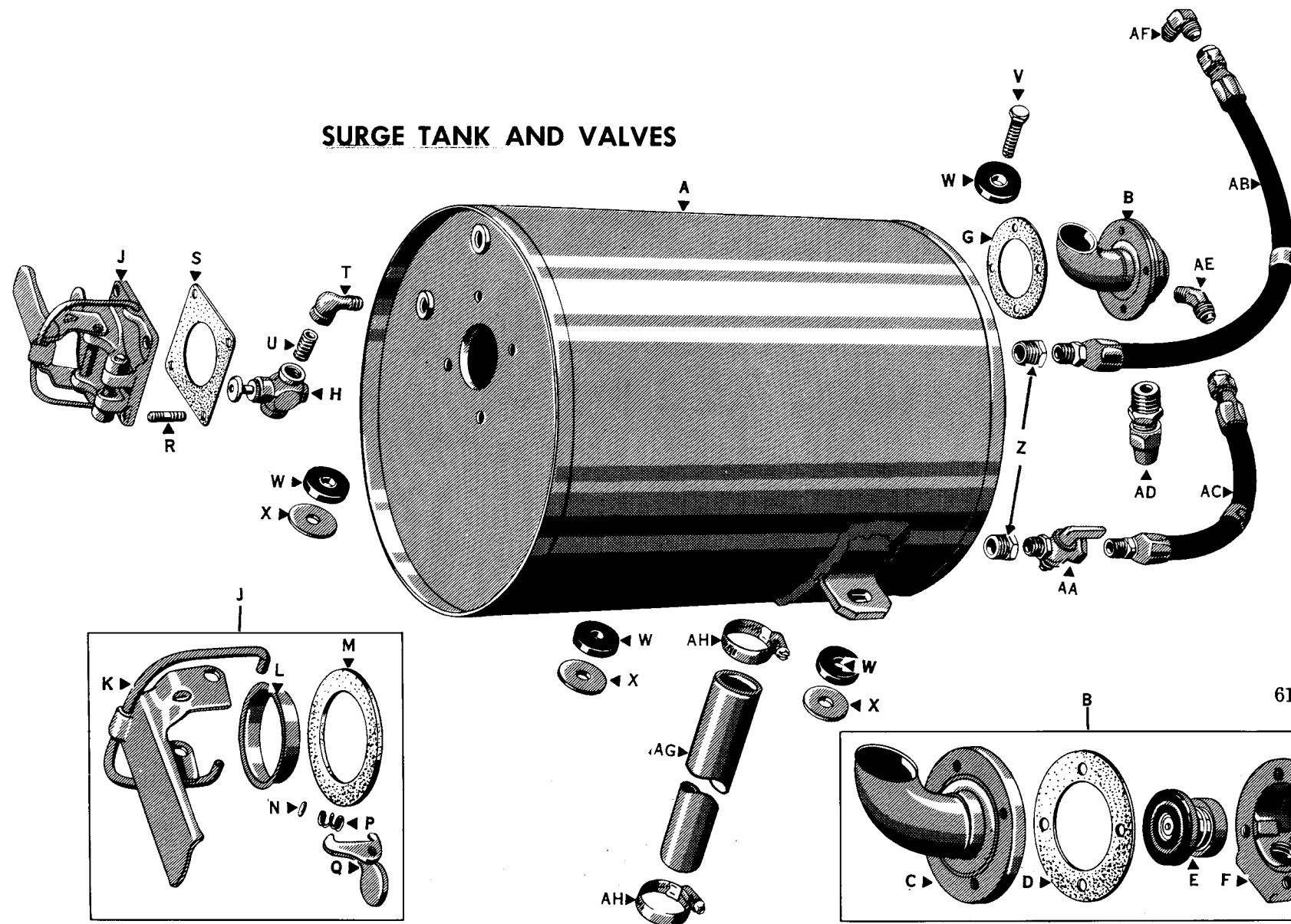
RADIATOR AND MOUNTING

6P-2001

KEY TO RADIATOR AND MOUNTING

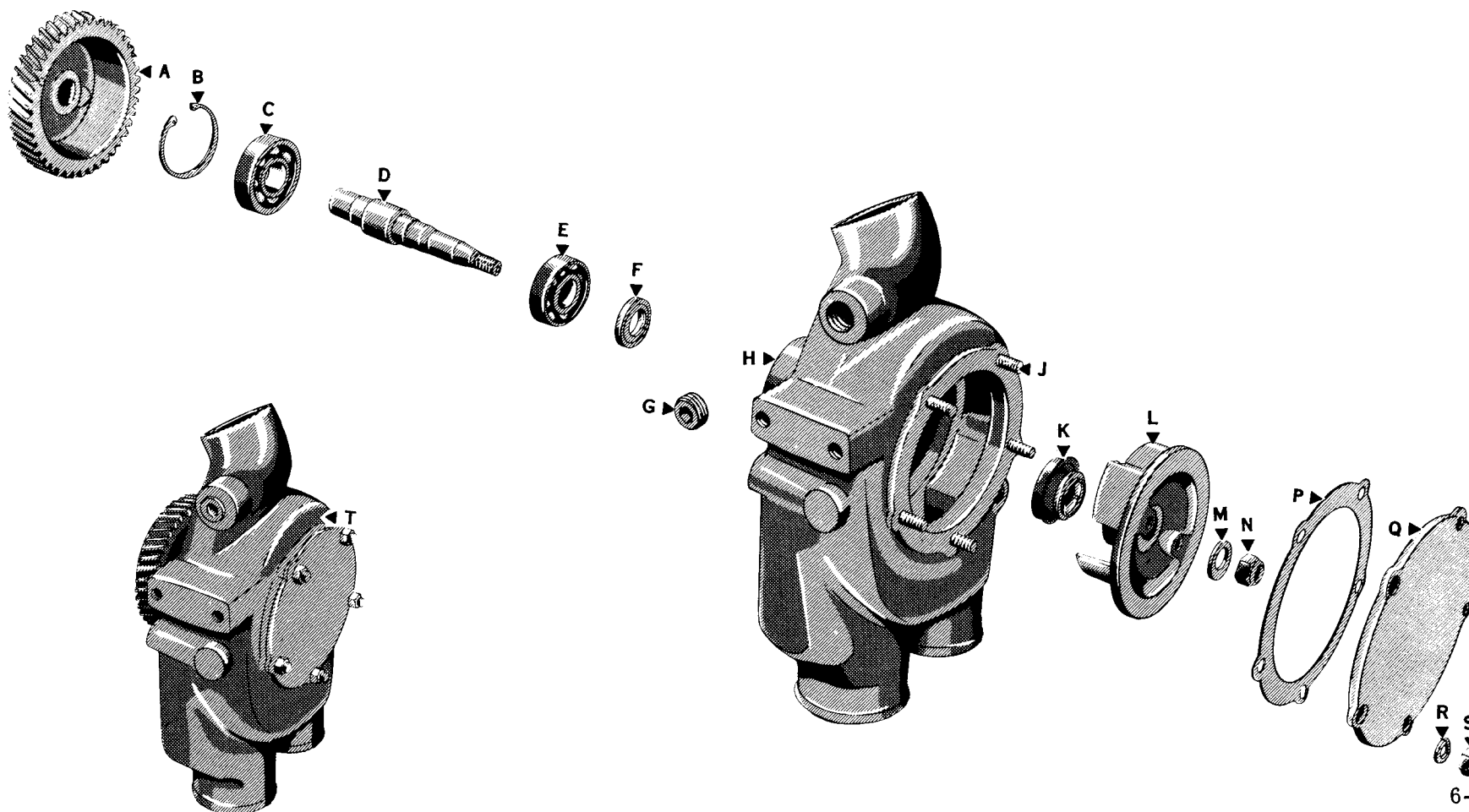
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2236179	SHROUD	6-08				
B	2417893	STRIP - top tank	6-02				
C	2417895	TANK - top	6-02				
D	-	GASKET- tank (Acc. Kit 643053)	6-02				
E	2417894	CORE	6-02				
F	2417892	STRIP - bottom tank . .	6-02				
G	2486800	TANK - bottom	6-02				
H	2413966	SHIELD - lower	6-06				
J	2387082	SHOE	6-02				
K	2417891	MEMBER - LH	6-02				
L	2417890	MEMBER - RH	6-02				
M	2409487	BOLT- (3/4-16x3-3/4)	6-06				
N	3865187	WASHER - (1-1/32 I.D.)	6-06				
P	2276286	WASHER - (25/32 I.D.)	6-06				
Q	2350908	BUSHING - hinge brkt.	6-06				
R	2409495	BRACKET - hinge, upper	6-06				
S	2409496	BRACKET - hinge, lower	6-06				
T	2417689	ANTI-SQUEAK-shield .	6-06				
U	2417691	SPACER- shield to cradle	6-06				
V	-	NUT - shield to cradle bolt (3/8-24)	20.0430				
W	2408964	HINGE - upper	6-06				
X	2413429	HINGE - lower	6-06				
Y	2481329	BRACKET - mounting .	6-06				
Z	2468096	ANTI-SQUEAK- mtg. bracket	6-06				
AA	2481328	BRACKET - mtg.	6-06				

SURGE TANK AND VALVES



KEY TO SURGE TANK AND VALVES

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2460826	TANK - surge	6-10				
B	861127	VALVE - pressure	6-10				
C	861128	SEAL - (w/tube)	6-10				
D	850422	GASKET - cur & seat	6-10				
E	846747	VALVE - pressure	6-10				
F	861131	COVER - pressure valve	6-10				
G	850422	GASKET - valve to tank	6-10				
H	2245830	VALVE - relief	6-10				
J	850745	CAP - Filler	6-04				
K	850512	BAIL - filler cap	6-04				
L	850442	RETAINER - cap	6-04				
M	850443	GASKET - cap	6-04				
N	850481	SEAT - spring	6-04				
P	850482	SPRING - cap latch	6-04				
Q	850746	LATCH - cap	6-04				
R	2243233	STUD - cap flg	6-04				
S	2208174	GASKET - car to tank	6-04				
T	-	ELBOW - (1/8-27-90°ST)	N.S.				
U	-	NIPPLE - (1/8 x 7/8)	N.S.				
V	2087586	BOLT - to wdo strainer	6-10				
W	2303453	WASHER - insulating	6-10				
X	2014730	WASHER ret (STL)	6-10				
Z	119928	BUSHING - red, vent hose	6-16				
AA	2397678	VALVE - shut-off	6-16				
AB	8871160	HOSE - to eng	6-16				
AC	2467489	HOSE - to shut off valve	6-16				
AD	711129	CONNECTOR - hose to pressure valve	6-16				
AE	2355934	ELBOW - hose at tank (45°)	6-16				
AF	118755	ELBOW - at eng	6-16				
AG	2491806	HOSE - to outlet line	6-16				
AH	2465813	CLAMP - outlet hose	6-16				



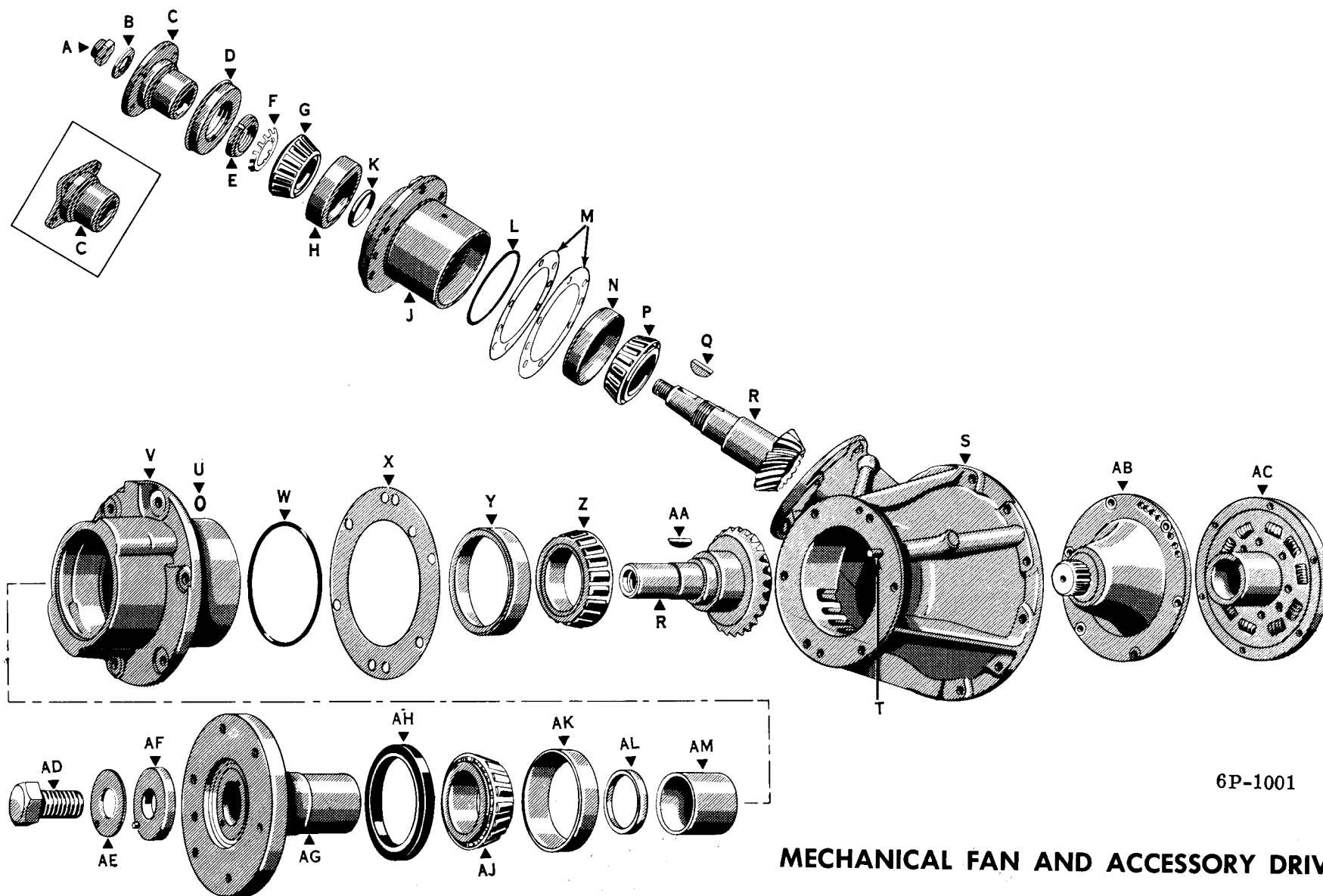
WATER PUMP

KEY TO WATER PUMP

6-2E

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5126840	GEAR - pump	6-20					K	5130959	SEAL - impeller	6-20				
B	5117962	RING - seal	6-20					L	5123622	IMPELLER	6-20				
C	903304	BEARING ASSY.-outer.	6-20					M	-	WASHER - (15/32)	20.0795				
D	5123150	SHAFT	6-20					N	5117972	NUT	6-20				
E	903204	BEARING ASSY.-inner.	6-20					P	5117975	GASKET	6-20				
F	5117983	SEAL - shaft	6-20					Q	5117950	COVER	6-20				
H	5117998	BODY -(w/seal & stud).	6-20					R	-	WASHER- (5/16)	20.0820				
J	5117847	STUD -(5/16-18-24x1.06)	6-20					S	-	NUT - (5/16-24)	20.0460				
								T	5134042	PUMP ASSY.(comp.)	6-20				

6-2F



6P-1001

MECHANICAL FAN AND ACCESSORY DRIVE

KEY TO MECHANICAL FAN AND ACCESSORY DRIVE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2426440	Nut	26-22				
B	2389355	Washer	26-22				
C	2428592	Flange (Eff. w/#226)	26-22				
C	2236917	Flange (Prior to #226)	26-22				
D	2396498	Seal Assy.	6-22				
E	-	Nut (1-3/8-13)	20.0490				
F	-	Washer - (1-3/8 ID x 2-1/4 OD)	20.0810				
G	455271	Cone - outer	6-22				
H	455272	Cup - outer	6-22				
J	2386371	Retainer	6-22				
K	See text	Spacer - dr. gear brg.	6-22				
L	2388911	"O" Ring	6-22				
M	See text	Shim - acc. dr. brg.	6-22				
N	454460	Cup - inner	6-22				
P	9414131	Cone - inner	6-22				
Q	2422398	Key - flange	6-22				
R	648094	Seal - oil, flange	26-22				
S	SEE TEXT	Housing	6-22				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
T	2414033	Pin - dowel	6-22				
U	2386640	"O" Ring - dowel pin	6-22				
V	2389380	Retainer	6-22				
W	2386642	"O" Ring - fan dr. brg.	6-22				
X	See text	Shim - fan dr.	6-22				
Y	443696	Cup - inner	6-22				
Z	7451072	Cone - inner	6-22				
AA	2411326	Key	6-22				
AB	2386365	Coupling	6-22				
AC	2422203	Damper	6-22				
AD	271676	Bolt (7/8-14 x 1-3/4)	-				
AE	2389705	Plate - lock	6-22				
AF	2389706	Washer - (w/pin)	6-22				
AG	SEE TEXT	Hub	6-22				
AH	SEE TEXT	Seal - hub	6-22				
AJ	9412759	Cone - outer	6-22				
AK	173088	Cup - outer	6-22				
AL	See text	Spacer - fan dr. brg.	6-22				
AM	2389721	Spacer - dr. brg. (2-1/2 brg.)	6-22				

6-10 RADIATOR SURGE TANK

1	2460826	TANK ASSY. - surge, radiator (4903)
	668003	TANK ASSY. - surge, radiator (4108-4905)
1	2087586	BOLT - surge tank to window-strainer (5/16-24 x 1-3/8 hex)
2	2303453	WASHER - insulating, tank to strainer bolt (rubber)
2	2303453	WASHER - insulating, tank to seat back (rubber)
3	2014730	WASHER - retaining, tank to strainer bolt (steel)
1	861127	VALVE ASSY. - pressure, surge tank (automatic) (incl. next 4 items)
1	846747	VALVE ASSY. - pressure
1	861128	SEAL ASSY. - pressure valve (w/tube)
1	861131	COVER - pressure valve
1	850422	GASKET - cover and seat
1	850422	GASKET - pressure valve to tank
4	120614	NUT - pressure valve to tank (#10-32 hex)
1	2245830	VALVE ASSY. - relief, surge tank (manual) (incl. the following 6 items)
1	2429276	STEM - surge tank relief valve
1	2429277	CAP - surge tank relief valve
1	104919	BALL - surge tank relief valve
1	2295995	PACKING - surge tank relief valve
1	2295996	BUTTON - surge tank relief valve
1	2295997	SPRING - surge tank relief valve
1	118831	PLUG - filler, surge tank (1/8-27 std. bd. brass)

6-16 WATER TUBES, HOSES AND FITTINGS

AR	2335012	TUBE - water, surge tank overflow (1/2 OD .049 wall, 25 ft. roll - CTL)
1	2481313	TUBE ASSY. - water, radiator, inlet (2-3/4 OD x .065 wall x 10.26 formed lgth)
1	675795	PIPE ASSY. - radiator, outlet (4108)
1	2235795	PIPE ASSY. - radiator, outlet (4903, 4905)
1	5129219	TUBE - cylinder head, water outlet elbow to thermostat housing
1	5122834	TUBE ASSY. - water, oil cooler, inlet (or elbow)
AR	2378636	HOSE - cylinder head water outlet elbow to thermostat hsg. pipe (2-1/2" ID x 3' long-CTL)
1	5140553	HOSE - oil cooler inlet water tube elbow to water pump (2-3/8 ID x 2-3/4 lg-CTL)
1	5140553	HOSE - water bypass to water pump (2-3/8 ID x 2-3/4 lg-CTL)
1	2467489	HOSE ASSY. - surge tank to shut-off valve (3/8 ID, 25 ft. male-CTL)
1	8885463	HOSE - surge tank to engine (incl. fittings) (5/16 ID, 10 ft. -CTL, teflon)
4	2467999	FITTING ASSY. - surge tank to shut-off valve hose, surge tank to engine hose (5/8-18 thd. steel, approx. 1-3/4 long, straight, swivel type)
AR	2461931	HOSE - connector, radiator tube (2-3/4 ID x 4.38" long-hump) (repl. 2490097)
1	666867	HOSE - surge tank to outlet pipe (7/8 ID x 77" long-CTL)
AR	2224546	LOOM - (1/2 ID, 25 ft. long, CTL)
1	711129	CONNECTOR ASSY. - overflow tube to surge tank pressure valve
1	5123573	ELBOW - cylinder head water outlet (at LH bank) (bolt 3/8-16 x 1 1/4, 1 1/2 hex hd)
1	2355934	ELBOW-surge tank hose (at tank) (1/4 pipe thd. at one end, 5/8-18 pipe thd. at other end, 45 deg. for use w/3/8 line)
1	2324175	ADAPTER - reducing, surge tank hose (at tank)
1	118750	ADAPTER - reducing, shut-off valve (at valve) (w/3/8 OD line, 1/4 pipe thd., 1-7/16 lg., brass)
1	118755	ELBOW - surge tank hose (at eng.) (1/4-18, 5/8-18 w/3/8 line)
1	119928	BUSHING - reducing, surge tank hose (3/8 x 1/4 brass)
1	444032	BUSHING - reducing, shut-off valve to thermostat housing (1/2 x 1/4)
1	5117255	ELBOW - engine oil cooler water outlet
1	5144078	SEAL - cooler outlet elbow (repl. 5117041)
1	119928	BUSHING - reducing, surge tank vent hose (3/8 x 1/4 brass)
1	444032	BUSHING - reducing, surge to valve vent hose (1/2 x 1/4)
1	2397678	VALVE ASSY. - shut-off, surge tank to thermostat housing hose (at housing end)
1	5117993	GASKET - cylinder head water outlet elbow (repl. 5117438)
1	5129515	GASKET - oil cooler water inlet tube
1	5117254	GASKET - cooler outlet elbow
AR	9319809	CLAMP - water hose
2	2465813	CLAMP - surge tank outlet pipe hose
AR	2465815	CLAMP ASSY. - water hose (2-1/2 min. dia., 3-1/4 max. dia.)
8	5172874	NOZZLE - water, engine cylinder head (single jet)
12	5111332	NOZZLE - water, engine cylinder head (double jet)

6-18 ENGINE WATER THERMOSTAT

2	5133358	THERMOSTAT - engine
1	5133256	HOUSING - engine thermostat (at RH bank)
1	5123570	GASKET - engine thermostat housing (at RH bank)

6-18 ENGINE WATER THERMOSTAT

2	9418822	BOLT-thermostat housing (3/8-16 x 1" hex)
1	N.P.N	BOLT-thermostat housing (3/8-16 x 1-1/2 hex) (Proc Loc)
2	5152148	WASHER-thermostat housing bolt (25/64 ID x 9/16 OD x 1/16 thk.)
1	5150568	WASHER-thermostat housing bolt (.443 ID x 3/4 OD x 1/16 thk.)
1	5133255	COVER-thermostat housing (at RH bank) (incl. seal) (bolt 3/8-16 x 2-3/4 hex hd)
4	180138	BOLT-thermostat housing (3/8-16 x 3)
1	5133254	GASKET-thermostat housing cover
1	5115214	PLUG-thermostat housing (1/2 hex socket pipe)

6-20 WATER PUMP

1	5134042	PUMP ASSY.-water (gear type) (bolt 7/16-14 x 1-1/2, 4-1/4 hex) (inc. items thru asterisk)
1	5135749	BODY ASSY.-water pump (incl. seal) (repl. 5117998)
1	5117983	SEAL-water pump shaft (at inner brg)
5	5117847	STUD-water pump body to cover (5/16-18-24 x 1/06)
1	5117950	COVER-end, water pump body
1	5117975	GASKET-water pump body cover
1	5123622	IMPELLER-water pump (incl. bushing SOA)
1	5130959	SEAL ASSY.-water pump impeller
1	5123150	SHAFT-water pump
1	903204	BEARING ASSY.-water pump shaft, inner (stpd. 3204)
1	903304	BEARING ASSY.-water pump shaft, outer (stpd. 3304)
1	274746	RING-snap, water pump outer bearing
1	5117972	NUT-water pump shaft
1	5126840	*GEAR-water pump
1	5117962	RING-seal, water pump (at cover)

NOTE: See group 8-60 for water pump cover

1	5115214	PLUG-water pump (1/2 hex socket pipe)
1	5126904	GEAR-drive, water pump (part of engine at RH bank)
1	5126903	WEIGHT-balance, water pump drive gear (bolt 3/8 124 x 1" hex, lock)
1	5197509	KIT-repair, water pump (consists of (1) impeller, (1) shaft, (1) seal, (1) brg. oil seal, (1) inner brg. (1) outer brg. (1) cover gasket, (1) seal ring) (repl. 5197157)
1	5197279	KIT-ceramic replacement water pump insert & adhesive vial

6-22 FAN AND DRIVE

1	676345	BLADE ASSY.-fan (6 blades) (bolt 3/8-16 x 3/4 hex, 300M) (4108)
1	2495707	BLADE ASSY.-fan (6 blades) (bolt 3/8-16 x 1-1/2 hex, 300M) (4903,4905)
1	676178	HUB-fan (bolt 5/16-18 x 1-7/8 hex) (4108)
6	2436163	WASHER-fan hub bolt

NOTE; See group 26-18 for A/C drive pulley at crankshaft on 4108 Model.

1	2387953	HUB-fan (bolt 5/16-18 x 7/8 hex) (4903, 4905)
1	2397761	DRIVE ASSY.-fan (w/out A/C driven off angle drive) (not serviced, listed for reference only) (4108)
1	2478710	DRIVE ASSY.-fan (w/accessory drive) (incl. square type end flange shown in group 26-22--4903 eff. w/chassis #226) (replaces #610604 drive assy. w/round type end flange used prior to 4903 chassis #226) (4905-#201)
1	677828	DRIVE ASSY.-fan (w/accessory drive) (Incl. square type end flange shown in group 26-22) (eff w/4905-201) (4905)

NOTE; When replacing #610604 drive assy. by 2478710 drive assy., it is also necessary to order 1-2476982 yoke shown in group 26-22 and 1-667507 clutch disc shown in group 26-18. When operator makes this replacement, it is also necessary to remove 1-612033 yoke, 1-2236917 flange in group 26-22, 1-2236912 damper in group 26-20, 1-2452552 clutch driven disc in group 26-18 (4903-4905)

NOTE: The above Drive Assemblies includes items thru asterisk as indicated.

1	2389381	HUB-drive, fan blade (bolt 7/8-14 x 1-3/4 hex)
1	2389705	PLATE-lock, drive hub bolt
1	2389706	WASHER ASSY.-drive hub bolt (w/pin)

6-22 FAN AND DRIVE (Cont'd.)

1	2411326	KEY - fan drive hub
1	2396450	SEAL ASSY. - oil, fan drive hub (4108)
1	2496482	SEAL ASSY. - oil, fan drive hub (4903, 4905)
1	2389721	SPACER - fan drive bearing (2-1/8 long)
1	2422565	SHAFT ASSY. - drive, fan (repl. 2389931) (4108)
1	2422231	GEAR ASSY. - A/C compressor drive (incl. spiral bevel pinion) (4903, 4905)
1	443696	CUP - drive pinion brg. inner (stpd. #39520)
1	173088	CUP - drive pinion brg. outer (stpd. #3732)
1	7451072	CONE - drive pinion brg., inner (stpd. #39590)
1	9412759	CONE - drive pinion brg., outer
AR	2389881	SPACER - fan drive bearing (.253 thk.)
AR	2389882	SPACER - fan drive bearing (.256 thk.)
AR	2389883	SPACER - fan drive bearing (.259 thk.)
AR	2389884	SPACER - fan drive bearing (.262 thk.)
AR	2389885	SPACER - fan drive bearing (.265 thk.)
AR	2389886	SPACER - fan drive bearing (.268 thk.)
AR	2389887	SPACER - fan drive bearing (.271 thk.)
AR	2389888	SPACER - fan drive bearing (.274 thk.)
AR	2389889	SPACER - fan drive bearing (.277 thk.)
AR	2389890	SPACER - fan drive bearing (.280 thk.)
AR	2389891	SPACER - fan drive bearing (.283 thk.)
AR	2389892	SPACER - fan drive bearing (.286 thk.)
AR	2389893	SPACER - fan drive bearing (.289 thk.)
AR	2397020	SPACER - fan drive bearing (.2540 thk.)
AR	2397021	SPACER - fan drive bearing (.2570 thk.)
AR	2397022	SPACER - fan drive bearing (.2600 thk.)
AR	2397023	SPACER - fan drive bearing (.2630 thk.)
AR	2397024	SPACER - fan drive bearing (.2660 thk.)
AR	2397025	SPACER - fan drive bearing (.2690 thk.)
AR	2397026	SPACER - fan drive bearing (.2720 thk.)
AR	2397027	SPACER - fan drive bearing (.2750 thk.)
AR	2397028	SPACER - fan drive bearing (.2780 thk.)
AR	2397029	SPACER - fan drive bearing (.2810 thk.)
AR	2397030	SPACER - fan drive bearing (.2840 thk.)
AR	2397031	SPACER - fan drive bearing (.2870 thk.)

NOTE: Only one of the above Spacers to be used per assembly - part to be determined at assembly.

1	2389380	RETAINER - fan drive shaft bearing (2.75 ID x 7.620 OD x 2.540 depth)
1	2386642	"O" RING - fan drive shaft bearing retainer (4 5/8 ID x 4 7/8 OD x 1/8 wall, ru)
1	2400626	HOUSING ASSY. - fan drive (incl. stud & dowel pin) (4108)
1	2389722	HOUSING ASSY. - fan drive (4903 and prior to 4905-201)
1	670175	HOUSING ASSY. - fan drive (eff w/4905-201)

NOTE: The above 3 Housing Assy.'s include next 2 items.

2	060886	STUD - fan drive housing (3/8-16-24 x 1-21/32)
1	2414033	PIN - dowel, fan drive housing (1/125 long)

NOTE: The following items thru asterisk are used w/Model 4903, 4905 only.

1	2386640	RING - "O", retainer to hsg. dowel pin (3/8 ID x 9/16 OD x 3/32 thk. ru)
6	444688	PLUG - fan drive shaft brg. retainer (1/8-27 hex lock)
AR	2386778	SHIM - torus housing (4.92 ID x 7.6 OD x .003 thk.)
AR	2386779	SHIM - torus housing (4.92 ID x 7.6 OD x .010 thk.)
AR	2386780	SHIM - torus housing (4.92 ID x 7.6 OD x .031 thk.)
1	454460	CUP - accessory drive inner bearing (stpd. #HM 804810)
1	9414131	CONE - accessory drive inner bearing (stpd. #HM 804849)
1	455272	CUP - accessory drive outer bearing (stpd. #HM 801310)
1	455271	CONE - accessory drive outer bearing (stpd. #HM 801346)
AR	2389872	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .196-.197 thk.)
AR	2397011	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .1975-.1985 thk.)
AR	2386043	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .199-.200 thk.)
AR	2397012	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .2005-.2015 thk.)
AR	2389873	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .202-.203 thk.)
AR	2397013	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .2035-.2045 thk.)
AR	2389874	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .205-.206 thk.)
AR	2397014	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .2065-.2075 thk.)
AR	2389875	SPACER - drive gear bearing (1 1/2 ID x 1 13/16 OD x .208-.209 thk.)

6-22 FAN AND DRIVE (CONT)

AR	2397015	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .2095-.2105 thk.)
AR	2389876	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .211 - .212 thk.)
AR	2397016	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .2125-.2135 thk.)
AR	2389877	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .214 x .215 thk.)
AR	2397017	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .2155-.2165 thk.)
AR	2389878	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .217 - .218 thk.)
AR	2397018	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .2185 - .2195 thk.)
AR	2389879	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .220 thk)
AR	2397019	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .2215 - .2225 thk.)
AR	2389880	SPACER-drive gear brg. (1-1/2 ID x 1-13/16 OD x .223-.224 thk.)

NOTE: Only one of above spacers to be used per assembly--part to be determined at assembly.

1	2386371	RETAINER-accessory drive bearing (bolt 3/8-16 x 1-1/8 hex hd)
AR	2386787	SHIM-accessory drive bearing (4.24 ID x 6.10 OD x .003 thk.)
AR	2386788	SHIM-accessory drive bearing (4.24 ID x 6.10 OD x .010 thk.)
AR	2386789	SHIM-accessory drive bearing (4.24 ID x 6.10 OD x .031 thk.)
1	2388911	RING-"O" accessory drive bearing (4" ID x 4-3/16 OD x 3/32 wide ru)
1	2396498	*SEAL ASSY.-oil, A/C drive
1	2386776	GASKET-torus drive housing (8.870 ID x 10.820 OD, w/13 -.406 dia. bolt holes)
2	117982	KEY-driving torus to crankshaft (1/4 x 1" woodruff)
1	2422203	DAMPER ASSY.-fan drive (incl. drive and driven hubs, plate, spring, pin & retainer)
1	2356809	BOLT-fan drive damper to crankshaft (1" -14 x 2-1/4 hex)
1	2385756	WASHER-damper to crankshaft bolt (1.030 ID x 2-3/8 OD .500 thk)
1	645383	KIT-repair, fan drive damper (incl. 12 nuts, 6 pins, 10 springs, 6 washers and 1 blue print)
1	2386365	COUPLING-fan and accessory drive (1.560 ID x 8.32 OD w/19 splines, 4.88 depth) (bolt 5/16-24 x 1" hex hd)
AR	2436163	WASHER-fan drive hsg. and coupling bolts (3/8 ID x 13/16 OD x .067 thk.)
AR	2041692	WASHER-fan drive hsg. bolt (3/8 ID x 13/16 OD x .067 thk.) (4903, 4905)

6-24 AIR COMPRESSOR WATER LINES

1	2335012	LINE-water, air compressor (1/2 OD x .049 wall, 25 ft. roll, copper CTL) (qty (1) req'd w/eff w/4108-051, 4905-201)
AR	120322	BUSHING-reducing (1/2 x 3/8 brass)
1	444150	TEE-air compressor water inlet line (w/2 int and ext thd. 3/8-18 forged type (repl 444554)
2	137409	CONNECTOR-air compressor water inlet line tee (3/8-18, 3/4-18 w/1/2 line inv. fl)
3	137425	ELBOW-air compressor water line (3/8 ext w/1/2 line 90 deg inv. fl. tube)
2	143980	PLUG-air compressor water outlet line (3/8-18 sq. hd. steel)
2	N.P.N	CLIP-air compressor water lines (bolts 5/16-24 x 5/8 hex hd) (Proc Loc)
1	438159	PLUG-compressor head (1/2-14 sq. hd., iron)
1	2394308	BRACKET-support, air compressor water inlet line
1	2402308	BRACKET-support, air compressor water outlet line (7/8 wide, 1.78 x 1.32 "L" shaped) (prior to 4108-051, 4905-201)
1	5150568	WASHER-clip to outlet line bracket bolt (prior to 4108-051, 4905-201)
1	118536	COCK-drain, air compressor water line (3/8 x 1-3/8 type C)
1	5178595	BRACKET-air compressor water line (part of engine)

7-01 HEAD LAMP

1	5956072	LAMP ASSY. - head, RH (12V, markings on lens) (screw 1/4-20 x 3/8 pan) (Prior to 4903 chassis #227)
1	5956071	LAMP ASSY. - head, LH (12V, markings on lens) (screw 1/4-20 x 3/8 pan) (Prior to 4903 chassis #227)

NOTE: The above lamp assemblies include items thru asterisk as indicated.

2	5956001	BEAM ASSY. - sealed, inboard lamp (w/numeral (1) and (12V) shown on inside of lens)
2	5956005	BEAM ASSY. - sealed, outboard lamp (w/numeral (2) and (12V) shown on inside of lens)
4	5954892	RING - retaining, sealed beam (repl 5948828)
8	5959530	SCREW - retaining, ring (Rpl. 924552)
1	5948824	RING - mtg., RH head lamp sealed beam (used w/#1 beam)
1	5948826	RING - mtg., RH head lamp sealed beam (used w/#2 beam)
1	5948825	RING - mtg., LH head lamp sealed beam (used w/#1 beam)
1	5948827	*RING - mtg., LH head lamp sealed beam (used w/#2 beam)
1	5962126	LAMP ASSY. - head, RH (28V marking on lens) (screw 1/4-20 x 3/8 pan)
1	5962125	LAMP ASSY. - head, LH (28V marking on lens) (screw 1/4-20 x 3/8 pan)

NOTE: The above 2 lamp assemblies include the next 8 items as indicated.

2	9418989	BEAM ASSY. - sealed, inboard lamp (type 4619) (w/numeral #1 and 28V shown on face of lens) (eff. w/pd 4903 chassis #227, 4905)
2	9427758	BEAM ASSY. - sealed, outboard lamp (type 4624) (w/numeral (2) and 28V on face of lens) (eff w/pd 4903 chassis #227, 4905)
4	5954982	RING - retaining, sealed beam
1	5955498	RING - mtg, #1 RH sealed beam
1	5956629	RING - mtg, #1 LH sealed beam
1	5959123	RING - mtg, #2 RH sealed beam
1	5955500	RING - mtg, #2 LH sealed beam
12	5959530	SCREW - retaining to mtg. ring
2	8879454	HOUSING ASSY. - head lamp (screw 5/16-18 x 3/4, 1-1/4 truss hd.)
8	2414646	NUT - tinnerman, head lamp hsg. screw (to support hsg. screw to post)
4	2273809	RIVNUT - head lamp hsg. screw (to support hsg. screw to post)
1	2497297	SEAL ASSY. - head lamp, RH (4-3/4 x 12" neoprene)
1	2497298	SEAL ASSY. - head lamp, LH (4-3/4 x 12" neoprene)
4	652211	SEAL ASSY. - head lamp (4" x 4" neoprene)
AR	2431225	SEAL - head lamp housing (1/2 x 39 LH - CTL)
4	2965810	CONNECTOR - headlamp wiring harness (4905)
1	2962448	CONNECTOR - headlamp wiring harness (single contact), polypropylene, natural) (4905)

7-03 STOP AND TAIL LAMP

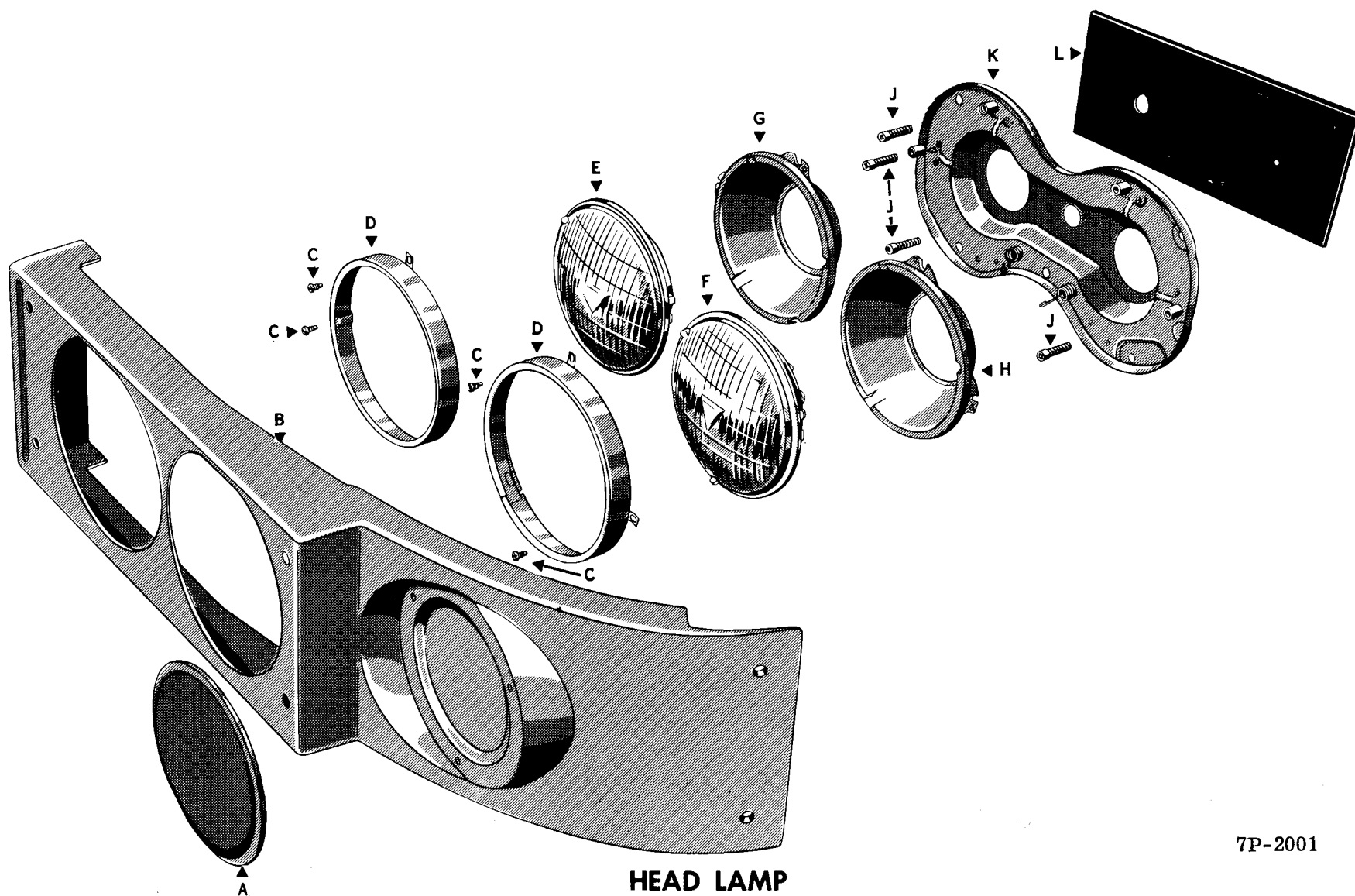
1	643397	LAMP ASSY. - stop, tail and rear directional, RH
1	643398	LAMP ASSY. - stop, tail and rear directional, LH

NOTE: The above 2 lamp incl. the following 3 items.

6	2471214	LENS - stop and tail (red)
6	2471215	GASKET - lens
12	2471216	BOLT - lamp
4	446914	BULB - stop and directional (#1683, 24-28V), (32 CP)
2	190877	BULB - tail (#1251 28-24V, 3 CP)

7-04 INSTRUMENTS AND TELL TALE LAMPS

1	6457227	CLUSTER ASSY. - tell tale RH (direct signal, hi beam, stop lamp, hand brake and A/C stop) (4903)
1	6457226	CLUSTER ASSY. - tell tale, LH (turn signal, hot eng. low oil, low air and trans. oil) (incl. items thru asterisk) (4903)
2	6456490	BEZEL - tell tale cluster
2	1565358	GASKET - tell tale cluster bezel
1	6457362	FACE - figure, RH cluster
1	6457361	FACE - figure, LH cluster
2	6407273	FILTER - tell tale (3.985 long)
2	6407274	*FILTER - direct signal tell tale (1.175 long)
5	5274298	SOCKET - instrument lamp (part of driver's control panel to instrument panel harness)
5	2962579	SOCKET ASSY. - instr. lamp (part of driver's control panel to instr. panel harness) (4108)

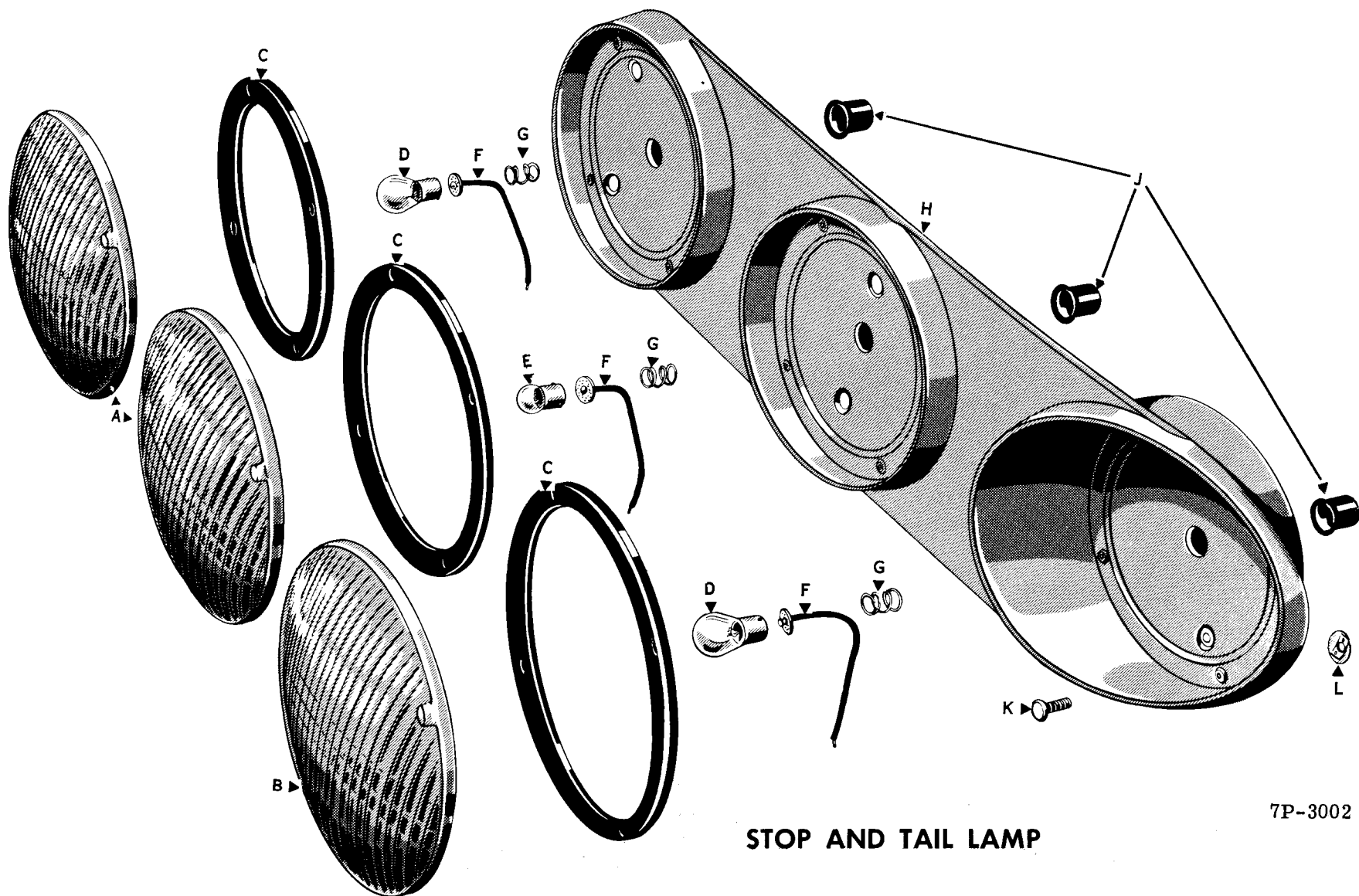


HEAD LAMP

7P-2001

KEY TO HEAD LAMP

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	8867718	REFLECTOR	25-85				
B	8879454	HOUSING	7-01				
C	5959530	SCREW - mtg. ring	7-01				
D	5954892	RING - retainer	7-01				
E	5956001	BEAM - inboard (12V)	7-01				
E	9418989	BEAM - inboard (28V)	7-01				
F	5956005	BEAM - outboard (12V)	7-01				
F	9427758	BEAM - outboard (28V)	7-01				
G	See text	RING - mtg., inboard beam	7-01				
H	See text	RING - mtg., outboard beam	7-01				
J	-	SCREW	N.S.				
K	-	BACK ASY.	N.S.				
L	2497297	SEAL ASY. - RH lamp	7-01				
L	2497298	SEAL ASY. - LH lamp	7-01				



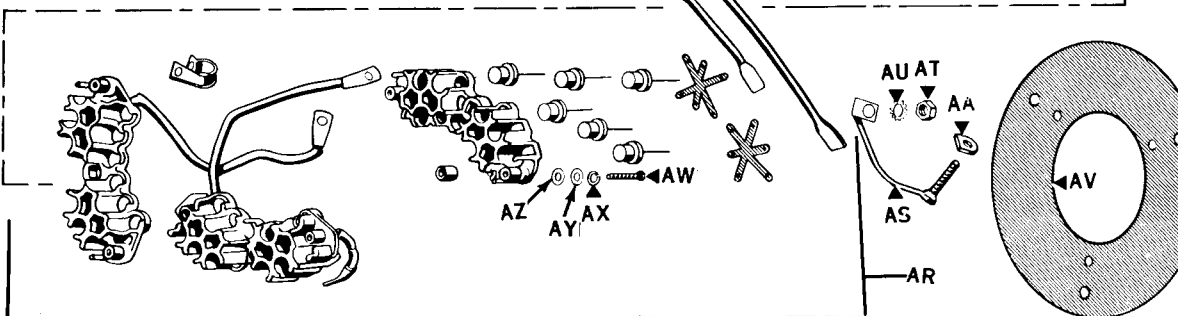
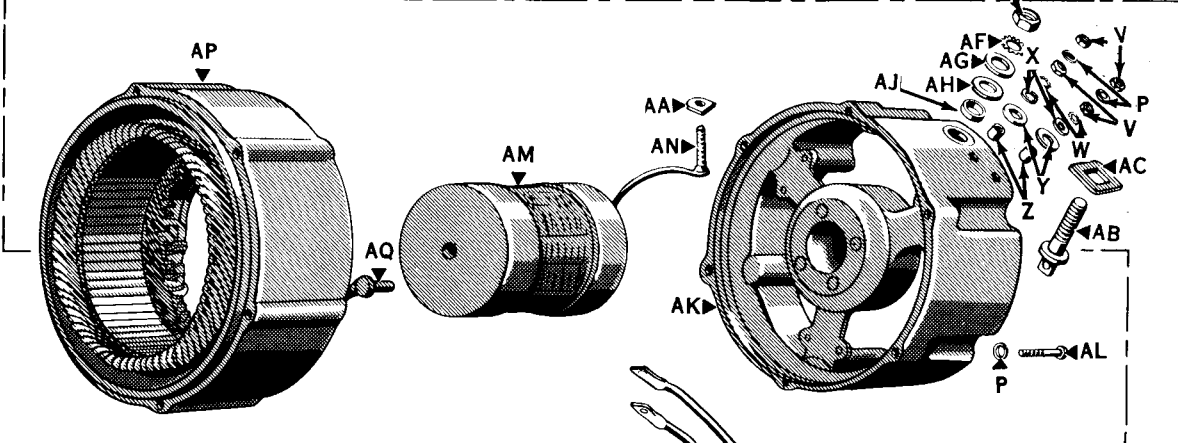
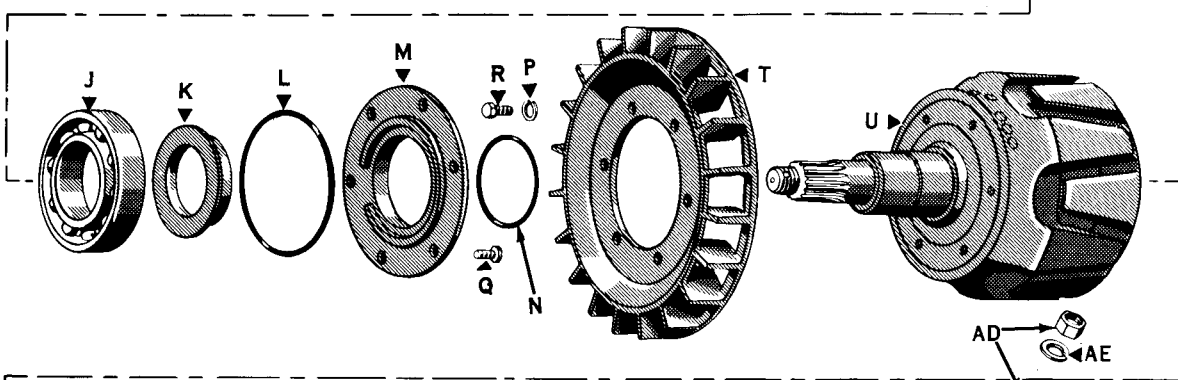
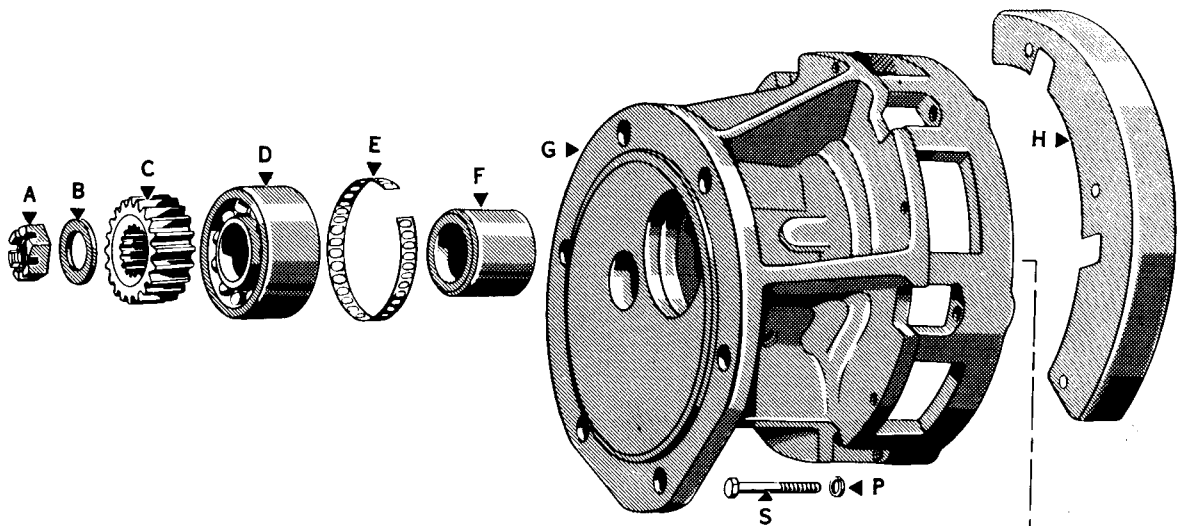
STOP AND TAIL LAMP

7P-3002

KEY TO STOP AND TAIL LAMP

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2471214	LENS - stop & tail-(red)	7-03				
B	2471213	LENS - directional (amber)	7-03				
C	2471215	GASKET - lens	7-03				
D	446914	BULB	7-03				
E	190877	BULB	7-03				
F	-	WIRE	N.S.				
G	-	SPRING	N.S.				
H	-	PLATE	N.S.				
J	6292104	SOCKET	N.S.				
K	2471216	BOLT - lamp	7-03				
L	-	WASHER	N.S.				

ELECTRICAL

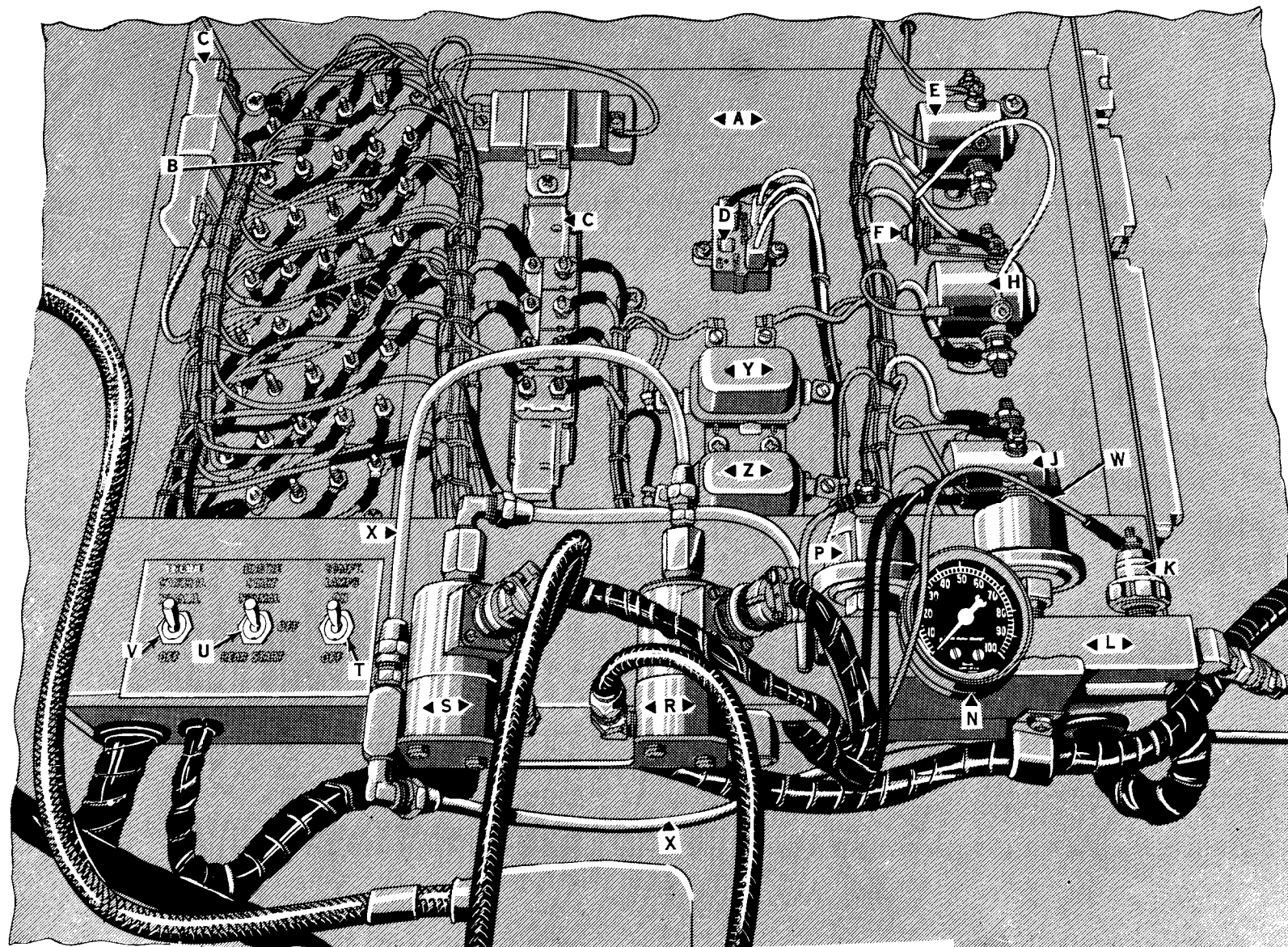


7P-7004

GENERATOR

KEY TO GENERATOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	1878833	NUT	7-26				
B	1942422	WASHER	7-26				
C	2460975	GEAR - internal	7-27				
D	954780	BEARING - outer	7-26				
E	1971087	RING - tolerance	7-26				
F	1941056	SPACER	7-26				
G	1971052	FRAME - DE	7-26				
H	1971070	GUARD	7-26				
J	907374	BEARING - inner	7-26				
K	1971086	COLLAR	7-26				
L	1971090	"O" RING - DE frame	7-26				
M	800039	RETAINER(w/seal)	7-26				
N	1971054	"O" RING - rtnr.plate	7-26				
P	120380	WASHER - (1/4 lock)	20.0820				
Q	-	SCREW (1/4-20 x 5/8)	NS				
R	-	SCREW	NS				
S	-	SCREW	NS				
T	1971065	FAN	7-26				
U	1971063	ROTOR	7-26				
V	453326	NUT					
W	453475	WASHER - ext. tooth					
X	1905125	WASHER - (Plain)	7-26				
Y	1913959	WASHER - ins.	7-26				
Z	1905683	BUSHING	7-26				
AA	1913382	WASHER - ins.	7-26				
AB	1963291	STUD-DC(1/2-20x1.83)	7-26				
AC	-	INSULATOR	NS				
AD	-	NUT	NS				
AE	120384	WASHER (1/2 lock)	20.082				
AF	-	WASHER (1/2 ext.tooth)	20.0810				
AG	030205	WASHER - plain	7-26				
AH	1922457	WASHER - ins.	7-26				
AJ	1941055	SLEEVE - ins.	7-26				
AK	1971055	FRAME - end, rectifier	7-26				
AL	9427868	SCREW (#8-18-3/4)	-				
AM	1971067	FIELD ASSY. (incl.AN)	7-26				
AN	1908248	STUD - term.	7-26				
AP	1971057	STATOR ASSY. (incl.AQ)	7-26				
AQ	1958933	STUD - term.	7-26				
AR	1971071	RECTIFIER ASSY.	7-26				
AS	1963284	TERMINAL & CLIP	7-26				
AT	-	NUT - term.	NS				
AU	-	WASHER - term.nut	NS				
AV	1971085	COVER	7-26				
AW	-	SCREW - heat sink	NS				
AX	-	WASHER - lock	NS				
AY	032898	WASHER - heat sink	7-26				
AZ	1910572	WASHER - ins., sink	7-26				

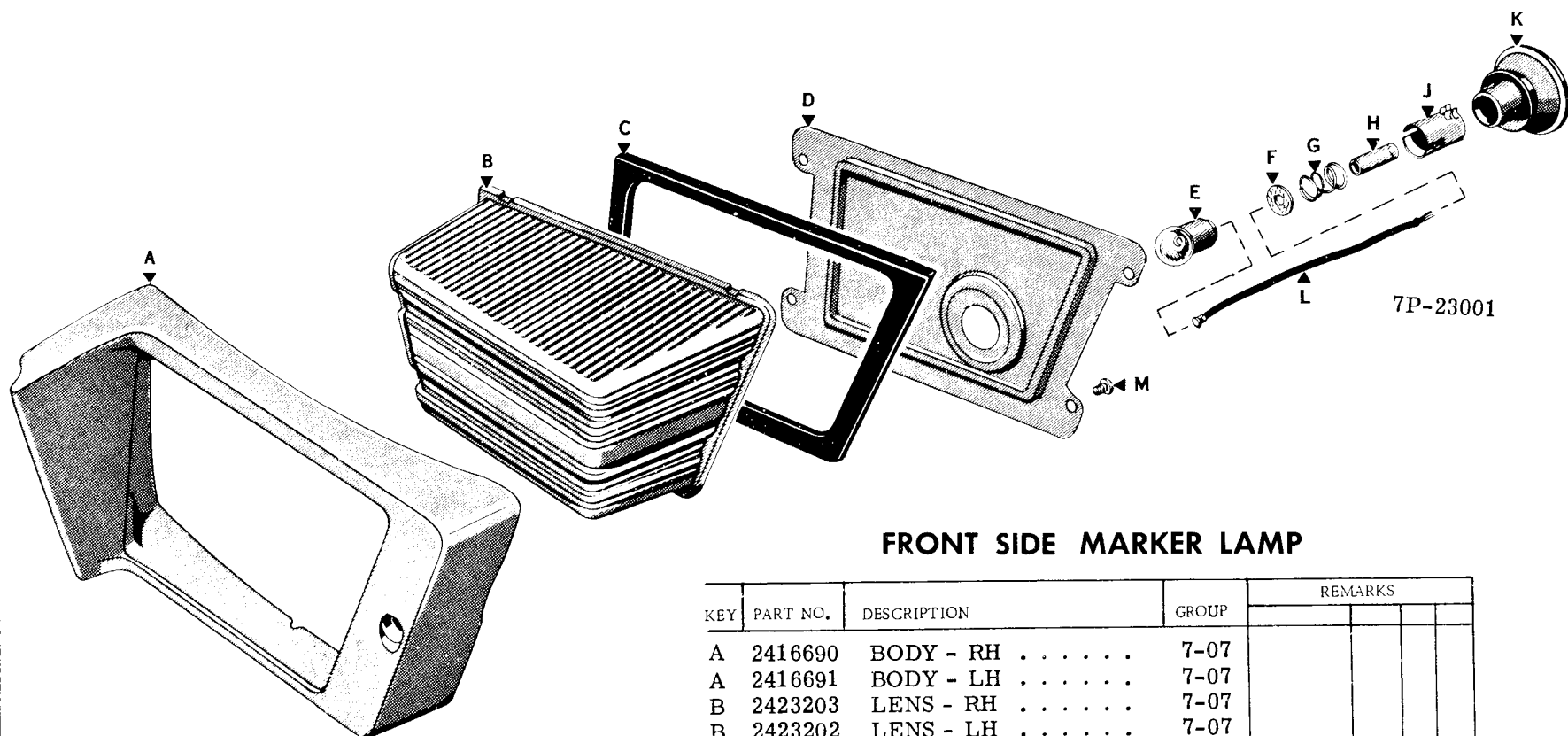


ENGINE COMPARTMENT APPARATUS BOX

7P-21004

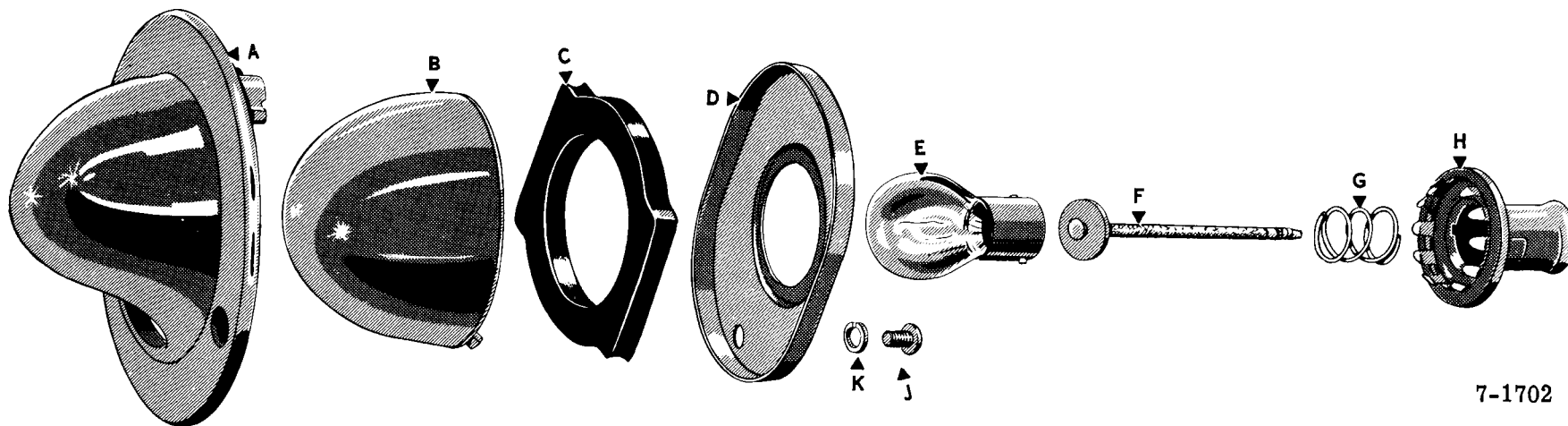
KEY TO ENGINE COMPARTMENT APPARATUS BOX

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2473182	BOX - apparatus	7-37				
B	2474049	PANEL - junction	7-84				
C	2276094	BRACKET (or carrier)	7-78				
D	-	RELAY - time delay	SL-				
E	001481	SWITCH - magnetic (rev.)	7-73				
F	2376094	RECTIFIER	7-83				
G	2323010	BRACKET	7-83				
H	001481	SWITCH - magnetic (starter)	7-72				
J	001481	SWITCH - magnetic (emerg. stop)	7-72				
K	2482378	SWITCH - low oil press. (4903)	7-72				
K	674422	SWITCH - low oil press. (4905)	7-72				
L	2474438	MANIFOLD	7-40				
M	1509175	SWITCH - A/C oil press. (4903)	7-74B				
M	5653937	SWITCH - A/C oil press. (4905)	7-74B				
N	2455832	GAUGE - oil (eng. unit)	7-40				
P	6460137	SENDER	7-40				
R	643380	SOLENOID - eng. stop	7-60				
S	643381	SOLENOID - fast idle	7-60				
T	2412857	SWITCH - eng. compt. lamp (4903)	7-71				
T	675553	SWITCH - eng. compt. lamp (4905)	7-71				
U	2412858	SWITCH - start control (4903)	7-72				
V	2412857	SWITCH - eng. run control (4903)	7-72				
V	675503	SWITCH - eng. run control (4905)	7-72				
W	8885115	HOSE - oil pressure	8-86				
X	2224976	LINE - air (1/4 OD)	4-57				
Y	1116864	RELAY - low oil	-				
Z	1116864	RELAY - hot eng.	-				



FRONT SIDE MARKER LAMP

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2416690	BODY - RH	7-07				
A	2416691	BODY - LH	7-07				
B	2423203	LENS - RH	7-07				
B	2423202	LENS - LH	7-07				
C	2391352	GASKET	7-07				
D	2391353	BACK ASSY. (incl. C) .	7-07				
D	2390399	BACK ASSY. (incl. C) .	7-07				
E	193093	BULB	7-07				
F	See text	WASHER	7-07				
G	1843293	SPRING	7-07				
H	-	SLEEVE	NS				
J	2973255	SHELL (or socket) . .	7-07				
K	2973256	BOOT	7-07				
L	6286939	CABLE ASSY.	7-90				
M	-	SCREW - back to lens (#10-24x1/4 rd. hd.)	N.S.				

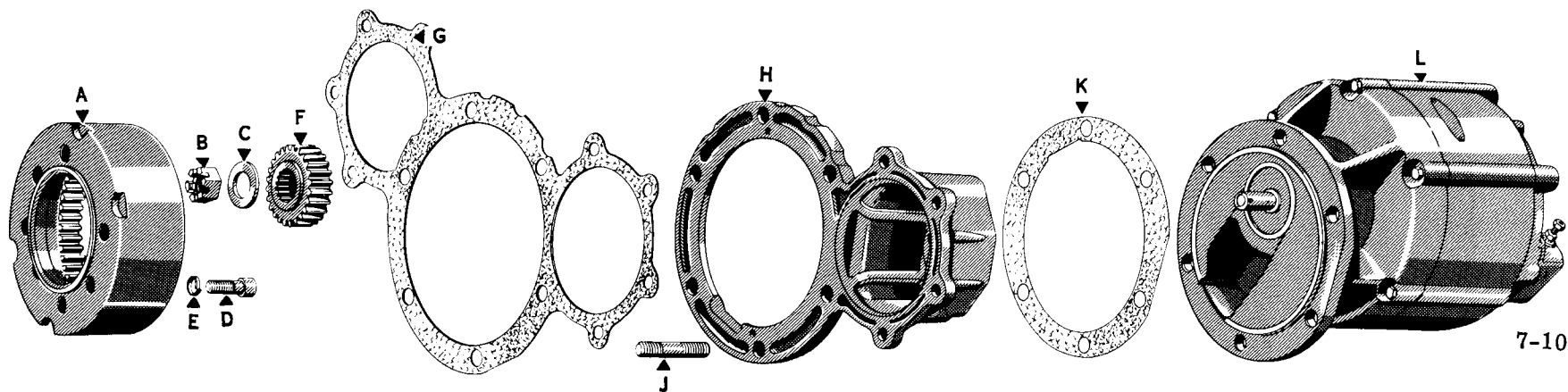


7-1702

STEPWELL LAMP

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5935793	BODY	7-11				
B	5935797	LENS	7-11				
C	5935755	GASKET	7-11				
D	5935777	PLATE	7-11				
E	193102	BULB	7-11				

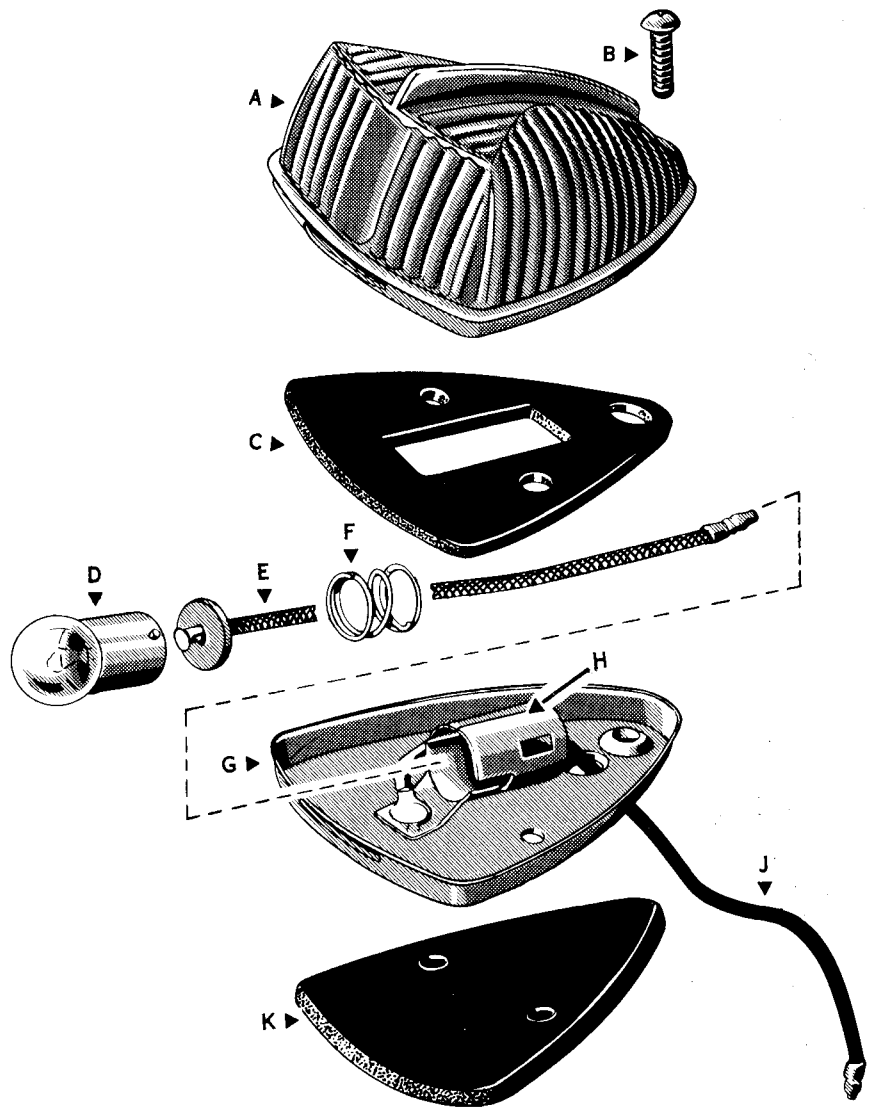
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
F	5935847	WIRE ASSY.	7-11				
G	920759	SPRING	7-11				
H	5940254	SOCKET	7-11				
J	-	SCREW (#8-32x1/4 Pan Hd.)	20.0080				
K	-	WASHER (#8 lock)	20.0820				



7-10

GENERATOR DRIVE

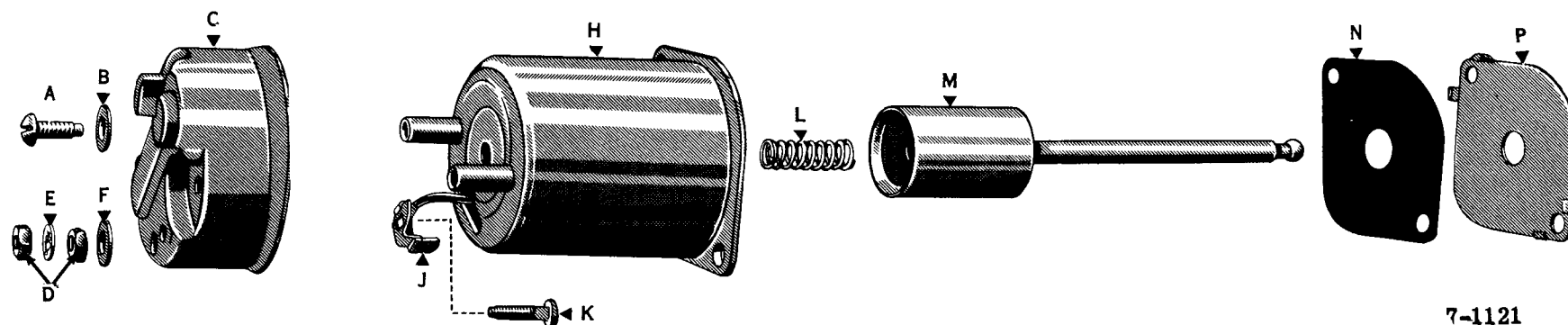
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2370612	GEAR - ext. (w/55 internal teeth)	7-27				
B	1878833	NUT - gen. drive shaft	7-26				
C	1942422	WASHER - shaft nut	7-26				
D	5185793	BOLT -	7-27				
E	5185794	WASHER	7-27				
F	2460975	GEAR - internal (w/24 external teeth)	7-27				
G	5196962	GASKET - adapter	7-27				
H	5126509	ADAPTER	7-27				
J	2193970	STUD	7-27				
K	2412783	GASKET	7-27				
L	1117685	GENERATOR ASSY.	7-26				



7P-23002

REAR CENTER MARKER LAMP

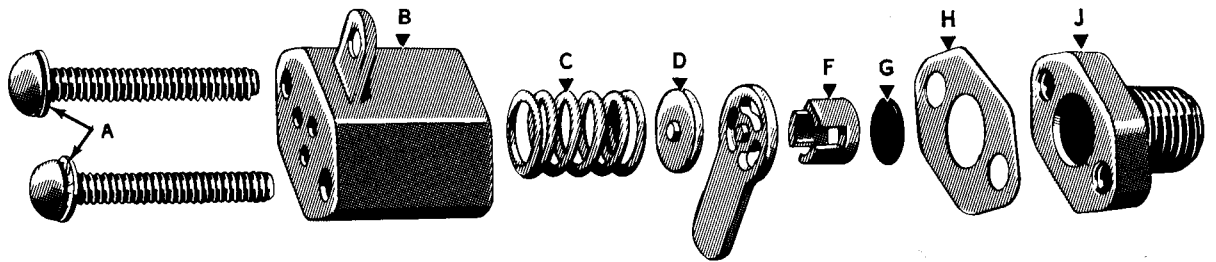
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2444124	LENS	7.07C				
B	N.S.	SCREW - (#8-32x1/2) .	-				
C	2444123	GASKET - lens	7.07C				
D	190877	BULB	7.07C				
E	N.S.	WIRE	-				
F	N.S.	SPRING	-				
G	N.S.	BODY	-				
H	N.S.	SOCKET	-				
J	N.S.	WIRE	-				
K	N.S.	PAD	-				



7-1121

ENGINE CHOKE VALVE SOLENOID (1114404)

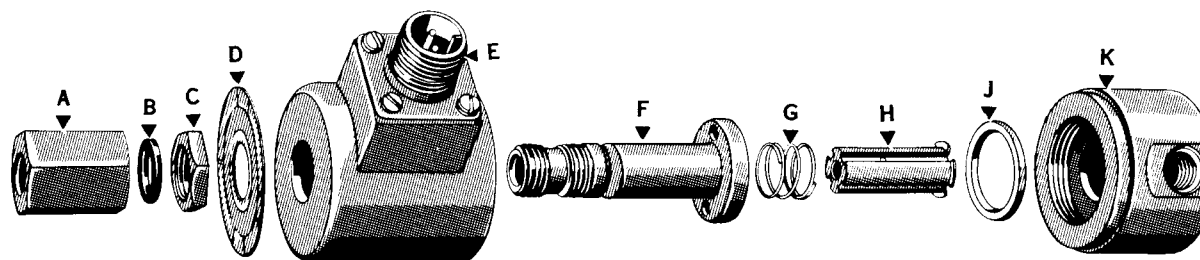
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	SCREW - (#10-32x7/16)	NS				
B	1923935	WASHER - cover	7-52				
C	1947787	COVER	7-52				
D	-	NUT - (#8-32)	20.0440				
E	-	WASHER - (#10)	20.0815				
F	1923935	WASHER - ins	7-52				
G	N.S.	CASE - (w/coil)	7-52				
J	1937381	CLIP	-				
K	1950069	SCREW - (#8-32x.80)	7-52				
L	1947799	SPRING	7-52				
M	1947794	PLUNGER	7-52				
N	1948111	GASKET	7-52				
P	1947798	PLATE	7-52				



7P-20001

LOW AIR PRESSURE SWITCH

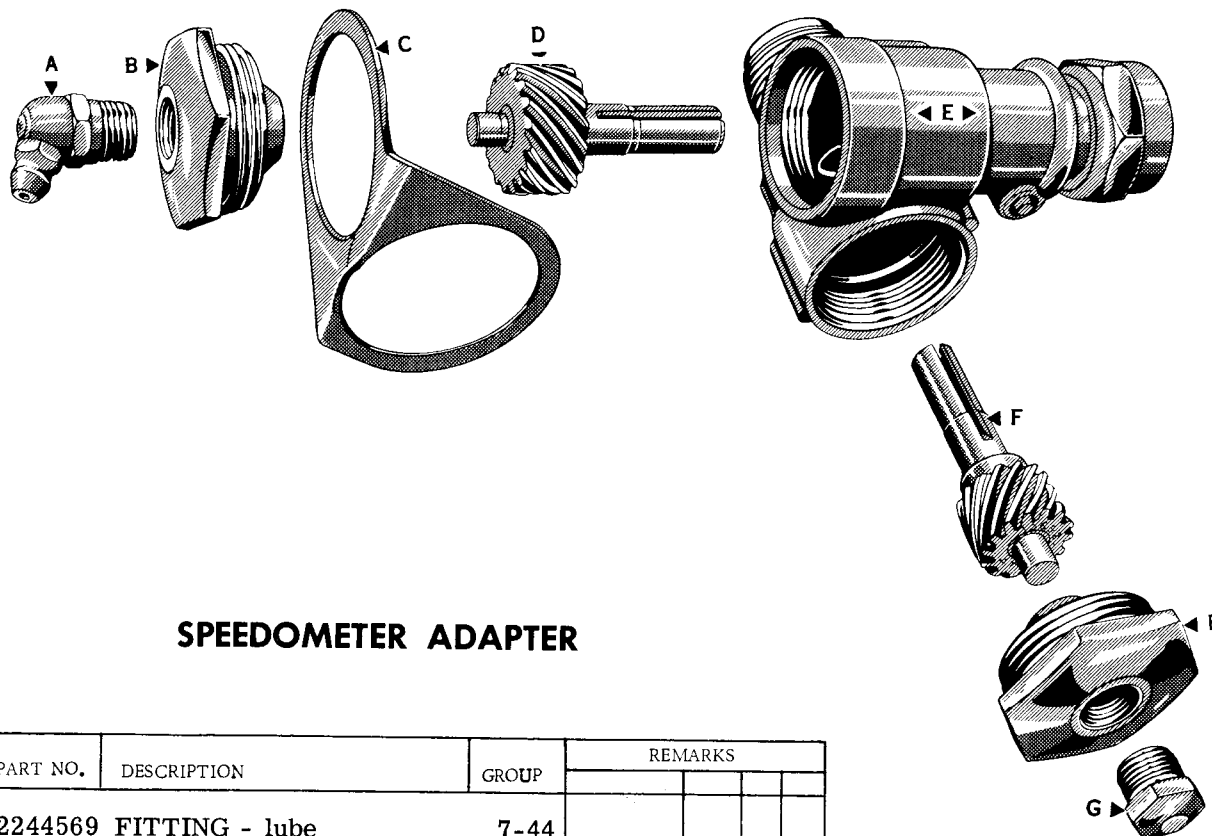
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	SCREW - body to cover .	7-67				
B	2448600	BODY	7-67				
C	2459838	SPRING	7-67				
D	2448599	DISC	7-67				
E	2448598	PLATE ASSY.	7-67				
F	2449037	PISTON	7-67				
G	2449036	DIAPHRAGM	7-67				
H	2449038	GASKET	7-67				
J	2449040	COVER	7-67				



7-1126

ENGINE SOLENOID VALVE (643380 - 643381)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2319759	ADAPTER	7-60				
B	2303949	SEAL - adapter	7-60				
C	2319757	NUT	7-60				
D	-	NAME PLATE	N.S.				
E	643383	HOUSING ASSY. (w/Coil & Connector) .	7-60				
F	2319756	SLEEVE ASSY.	7-60				
G	2319762	SPRING	7-60				
H	8874501	PLUNGER ASSY.	7-60				
J	2470537	SEAL - sleeve	7-60				
K	2369734	BODY (Part of 643380) .	7-60				
K	2319755	BODY (Part of 643381) .	7-60				

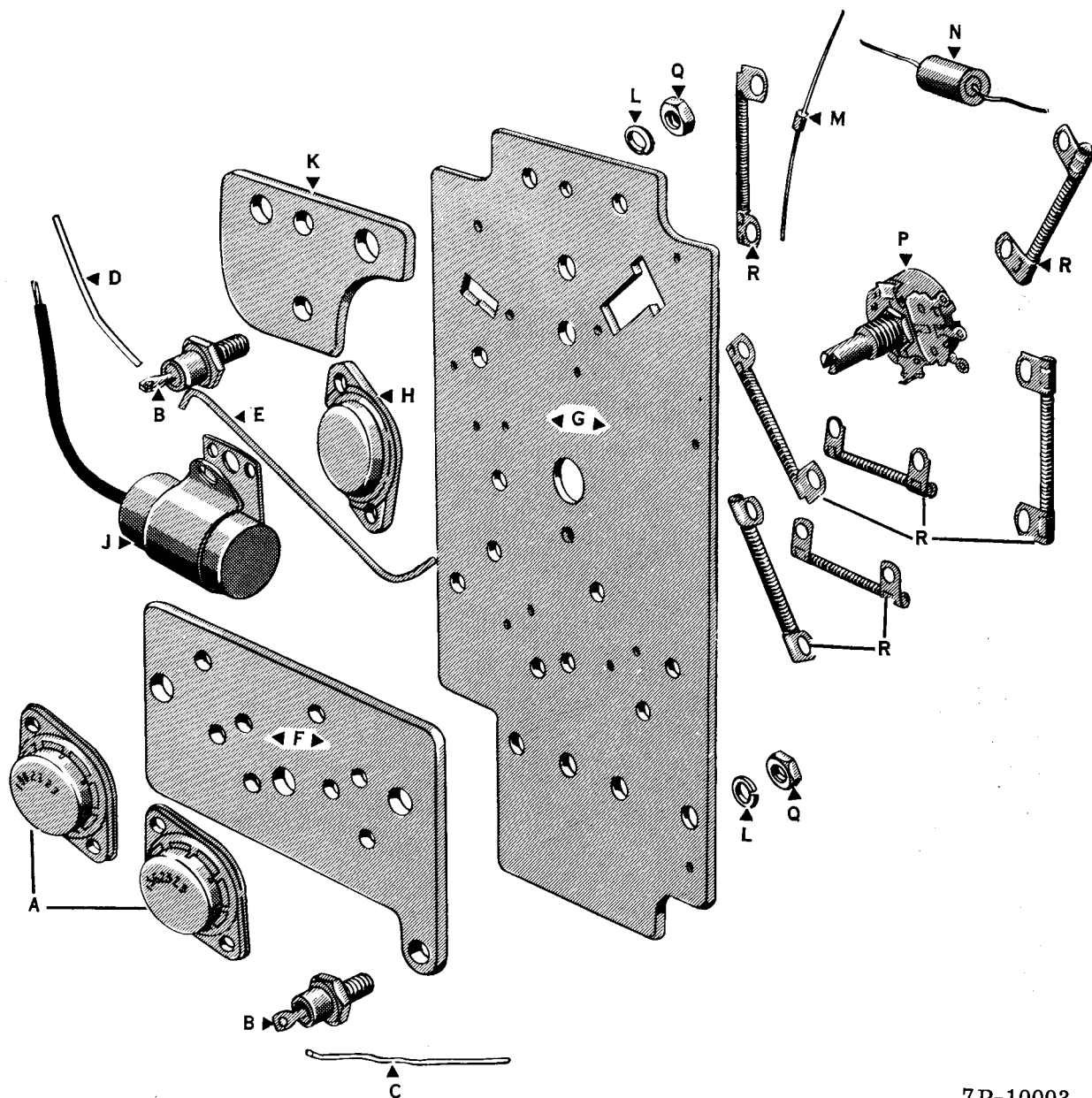


SPEEDOMETER ADAPTER

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2244569	FITTING - lube	7-44				
B	1582724	PLUG	7-44				
C	1581772	WASHER	7-44				
D	1580612	SHAFT - drive	7-44				
E	1565257	HOUSING	7-44				
F	1561534	SHAFT - driven	7-44				
G	-	VALVE	NS				

7-2027

ELECTRICAL



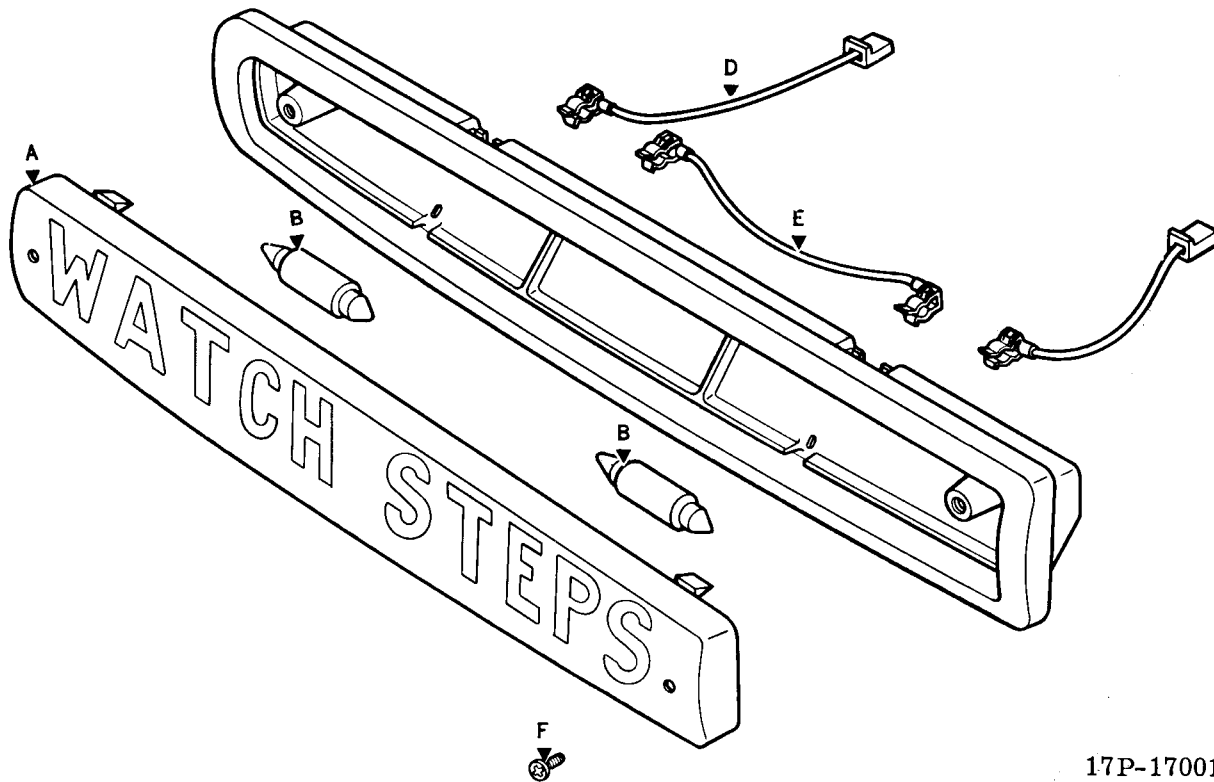
7P-10003

VOLTAGE AND CURRENT REGULATOR PANEL
 (1963309)
 (4903-4905)

KEY TO VOLTAGE AND CURRENT REGULATOR PANEL
(1963309) (4903-4905)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	1962323	TRANSISTOR - power	7-31				
B	2468823	DIODE	7-31				
C	-----	LEAD	NS				
D	1941472	LEAD	7-31				
E	1941471	LEAD-resistor feed back	7-31				
F	1941467	PLATE	7-31				
G	1941468	BOARD	7-31				
H	1961479	TRANSISTOR - drive	7-31				
J	1941391	CAPACITOR - feed back	7-31				
K	1942830	PLATE	7-31				
L	453289	WASHER - lock	----				
M	1956197	DIODE - zener	7-31				
N	1962674	CAPACITOR - filter	7-31				
P	1963311	POTENTIOMETER	7-31				
Q	-----	UNIT	NS				
R	See Text	RESISTANCE	7-31				

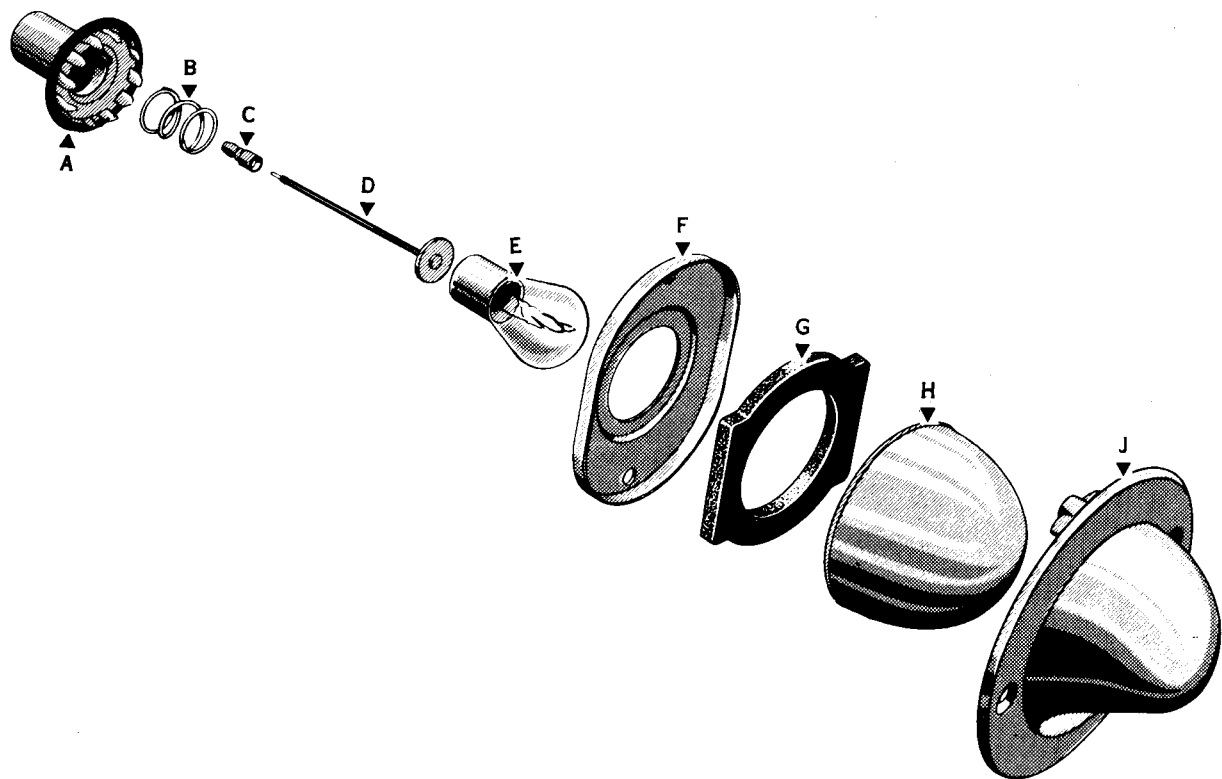
ELECTRICAL



17P-17001

AISLE STEP WARNING LAMP

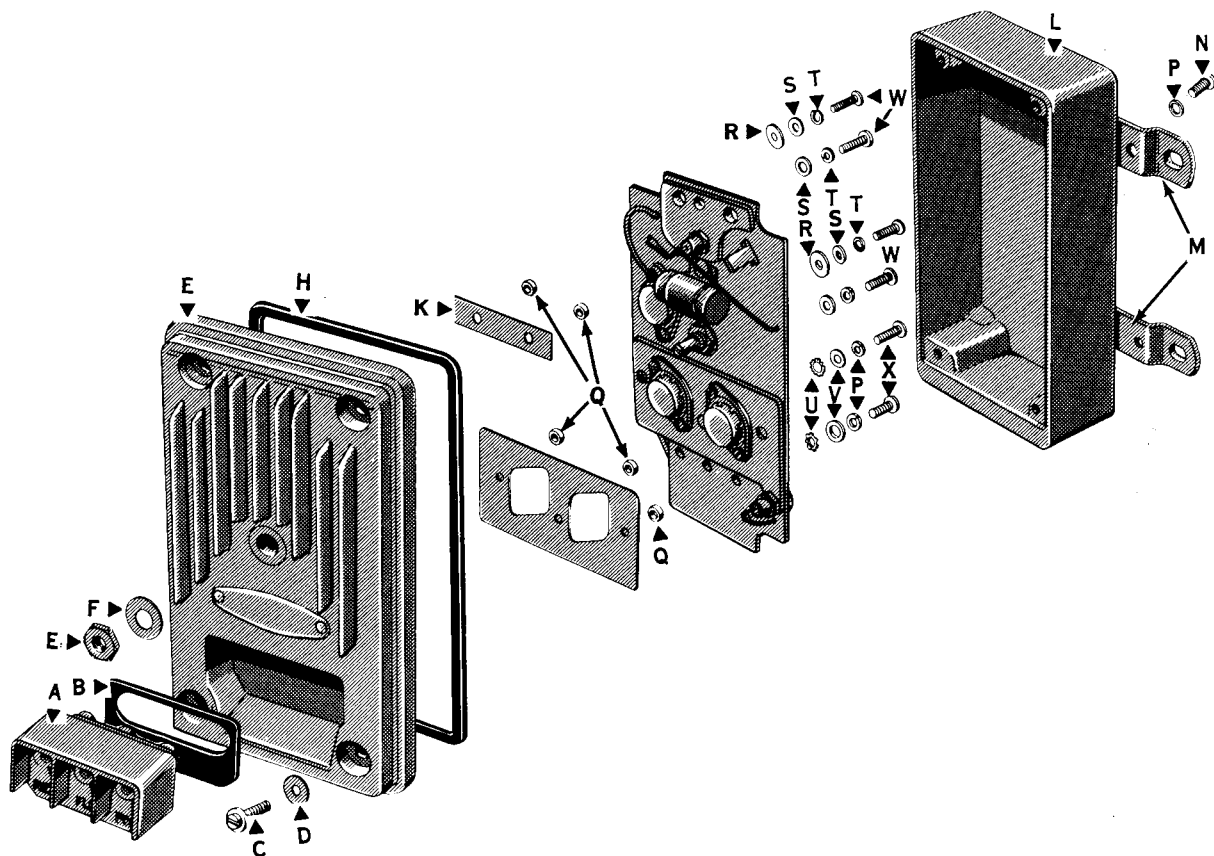
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5957189	LENS	7-12				
B	9414049	BULB	7-12				
C	5960057	HOUSING ASSY.	7-12				
D	5960702	WIRING ASSY.	7-12				
E	5960701	WIRING ASSY.	7-12				
F	NPN	SCREW	-----				



BAGGAGE COMPT. LAMP

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5940254	SOCKET	7-16				
B	920759	SPRING	7-16				
C	1878192	TERMINAL	7-16				
D	5935847	WIRE ASSY.	7-16				
E	193102	BULB	7-16				
F	5935777	PLATE	7-16				
G	5935755	GASKET	7-16				
H	5935797	LENS	7-16				
J	5935793	BODY	7-16				

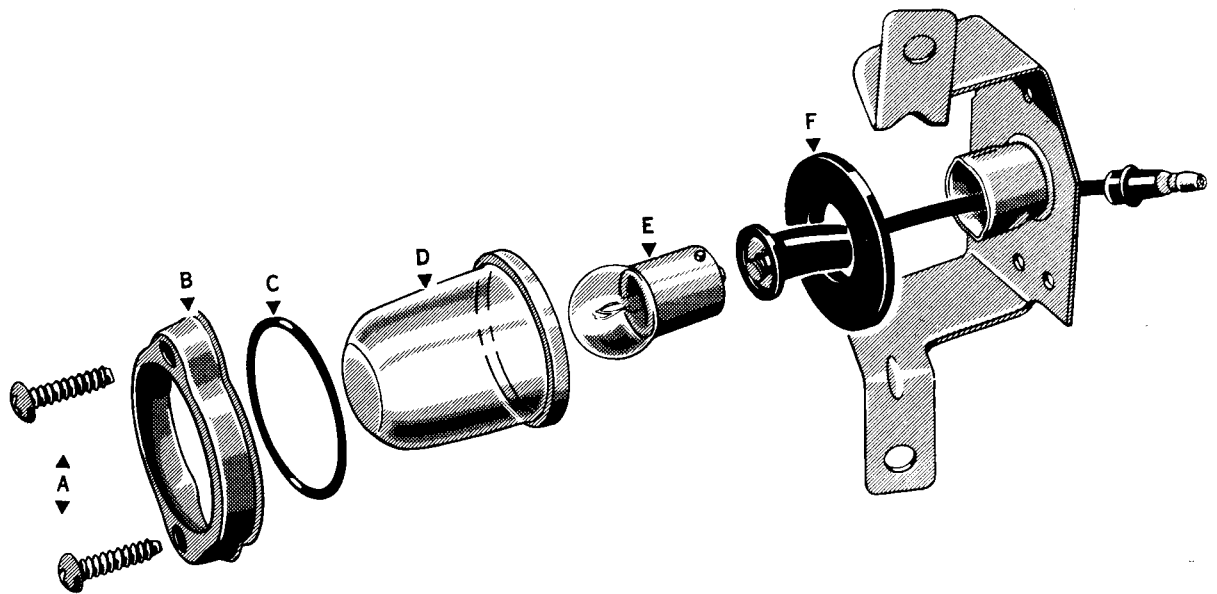
ELECTRICAL



VOLTAGE & CURRENT REGULATOR (9000597)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	1949471	BLOCK	7-31				
B	1942826	GASKET - black	7-31				
C	1941484	SCREW - cover	7-31				
D	1923935	WASHER	7-31				
E	1925919	PLUG - adjusting	7-31				
F	1949162	WASHER	7-31				
G	1941485	COVER	7-31				
H	1941482	GASKET	7-31				
J	1941466	INSULATOR (transistor)	7-31				
K	1942829	INSULATOR (panel screw)	7-31				
L	1963305	BAR	7-31				
M	1919520	BRACKET					
N		SCREW (#10-32 x 1/2)	20.0080				
P		WASHER (#10)	20.0820				
Q	1864279	BUSHING	7-31				
R	1933324	WASHER - ins.	7-31				
S	801794	WASHER (plain)	7-31				
T		WASHER (#8)	20.0820				
U			20.0810				
V	131015	WASHER (3/16 x 7/16)	20.0795				
W		SCREW (#10-32 x 5/8)	NS				
X		SCREW (#10-32 x 1/2)	NS				

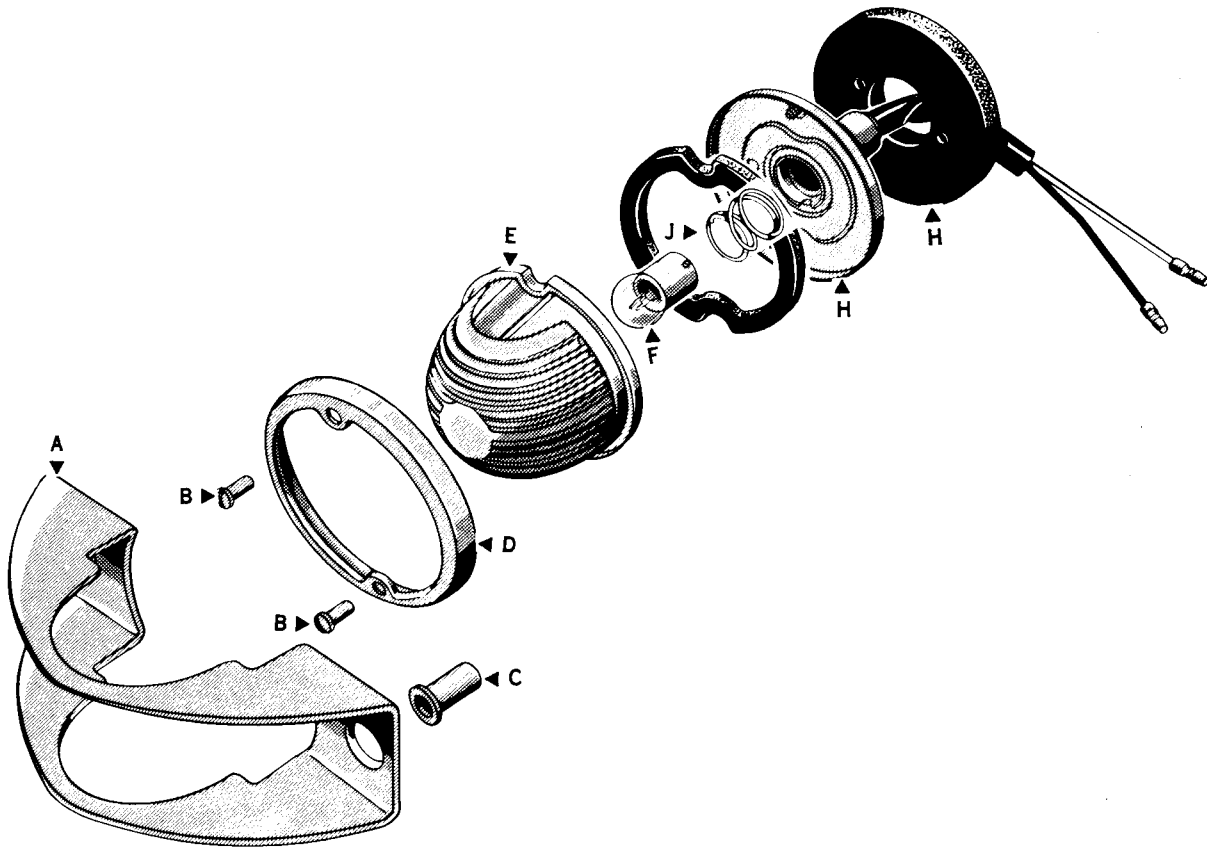
7P-10002



REAR LICENSE PLATE LAMP (916696)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	NPN	SCREW					
B	5935911	COVER	7-09				
C	5936537	GASKET	7-09				
D	5949532	LENS	7-09				
E	190877	BULB	7-09				
F	5984767	GASKET	7-09				
G		BASE (w/wire)	NS				

ELECTRICAL



CENTER SIDE MARKER LAMP (916309)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2456692	GUARD	7-07A				
B	5933049	NUT	7-07A				
C	2470530	RIVNUT	7-07A				
D	5938298	DOOR	7-07A				
E	5938104	LENS	7-07A				
F	193093	BULB	7-07A				
G	5961914	GASKET	7-07A				
H		BODY (w/wire)	NS				
J	920759	SPRING	7-07A				

7P-23008

7-04 INSTRUMENTS AND TELL TALE LAMPS (Cont.)

10	2989944	SOCKET - tell tale lamps (part of driver's control panel to instrument panel harness)
5	1860439	SPRING - instrument lamp socket (part of driver's control panel to instrument panel harness) (4 coils x 7/8" free lgth)
10	2962243	SPRING - tell tale lamp socket (part of driver's control panel to instrument panel harness) (6 coils, 13/32" for lgth.)
14	9427900	BULB - instrument panel gauge and tell tale lamps (4903)
5	9427900	BULB - instrument gauge panel (4905)
1	9427900	BULB - instrument panel speedometer lamp (#456, 24-28V, 2CP)
15	5297062	RIVET - tell tale and instrument lamp sockets (part of driver's control panel to inst. panel harness)
2	612933	LAMP ASSY. - illumination, instrument panel
2	612938	BULB - instrument panel illumination lamps
2	1878192	TERMINAL - wire, instrument panel illumination lamp
1	675781	PANEL - tell tale lamp (4905)
6	676310	LAMP ASSY. - tell tale (red) (4108)
2	676311	LAMP ASSY. - tell tale (green) (4108)
1	676312	LAMP ASSY. - tell tale (blue) (4108)
2	676528	LAMP ASSY. - driver's switch panel (incl. bulb) (4108)
2	273986	BULB - driver's switch panel lamp (4108 - 4905)
2	1878192	TERMINAL - driver's switch panel lamp (4108 - 4905)

7-05 ENGINE COMPARTMENT LAMPS

4	2962469	SOCKET - engine compartment lamp socket (17/32 ID, 4 turns, approx. 7/8 free lgth.) (Part of Harness)
4	1843293	SPRING - engine compartment lamp socket
4	1843294	BUSHING - engine compartment lamp socket (Part of harness)
4	5297062	RIVET - engine compartment lamp socket (.075 ID x .173 lg., oval hd. copper)
2	5286201	BOOT - clamp socket (part of harness) (4905)
4	453701	BULB - engine compartment lamp (#169, 24-28V, 15CP, 5C)

7-07 FRONT SIDE MARKER LAMP

1	2412896	LAMP ASSY. - marker, RH front (screw 1/4-20 x 1/2, 2-1/4 oval hd)
1	2412897	LAMP ASSY. - marker, LH front (screw 1/4-20 x 1-1/2, 2-1/2 oval hd)

NOTE: The above 2 marker lamp assemblies include the following 8 items as indicated.

1	2416690	BODY - RH front marker lamp
1	2416691	BODY - LH front marker lamp
1	2391353	BACK ASSY. - RH front marker lamp (incl. gasket)
1	2390399	BACK ASSY. - LH front marker lamp (incl. gasket)
2	2391352	GASKET - front marker lamp, back to lens (Part of back)
2	2391352	GASKET - front market lamp, lens to body
1	2423203	LENS - RH front marker lamp (amber)
1	2423202	*LENS - LH front marker lamp (amber)
2	193093	BULB - front marker lamp (amber) (#623, 24-28V, 6CP)
4	2243272	RIVNUT - front marker lamp to panel screws
1	6292104	SOCKET - frt. side marker lamp (8 pigtails)

NOTE: The following 7 items are part body front wiring harness & marker lamp cable.

2	2973256	BOOT - front LH side marker lamp wiring (w/(2) .104 dia. holes, 1.960 dia. x 1.856 lg.)
2	2973255	SHELL - front LH side marker lamp wiring (.607 ID x 1.090 lg. x .032 thk., brass)
2	2973258	WASHER - front LH side marker lamp wiring (.162 ID x .535 OD, .064 thk., paper base)
2	2973735=	WASHER - front LH side marker lamp (.312 ID x .596 OD x .062 thk., paper base)
2	1843293	SPRING - front LH side marker lamp wiring (4 coils, 29/64 ID x 17/32 x 7/8 free lgth)
2	5297062	RIVET - front LH side marker lamp wiring (.075 ID x .133 OD x .173 lg., oval hd. copper)

7-07A CENTER SIDE MARKER LAMP

2	916309	LAMP ASSY. - marker, side center (incl. the next 5 items)
2	5938298	DOOR - side center marker lamp
2	5958104	LENS - side center marker lamp (amber)
2	5961914	GASKET - side center marker lamp lens (Repl 5935956)
4	5933049	NUT - barrel, side center marker lamp
2	920759	SPRING - side center marker lamp

7-07A CENTER SIDE MARKER LAMP (Cont.)

2 644812 GASKET - side center marker lamp
 2 2456692 GUARD - side center marker lamp (screw 1/4-20 x 5/8 pan hd.)
 4 2470530 RIVNUT - side center marker lamp guard screw
 2 193093 BULB - side center marker lamp (#623, 14-28 volt, 6CP)

7-07B REAR SIDE MARKER LAMP

1 2384983 LAMP ASSY. - marker, RH rear (screw 1/4-20 x 1-1/2, 2-1/4 oval hd)
 1 2384982 LAMP ASSY. - marker, LH rear (screw 1/4-20 x 1-1/2, 2-1/4 oval hd)

NOTE : The above 2 marker lamp assemblies incl. the following 8 items as indicated.

1 2391358 BODY - RH rear marker lamp
 1 2391356 BODY - LH rear marker lamp
 1 2390399 BACK ASSY. - RH rear marker lamp (incl. gasket) (screw 1/4-20 x 3/4 pan)
 1 2391353 BACK ASSY. - LH rear marker lamp (incl. gasket) (screw 1/4-20 x 3/4 pan)
 2 2391352 GASKET - rear marker lamp back to lens (part of back)
 2 2391352 GASKET - rear marker lamp lens to body
 1 2391359 LENS - rear RH marker lamp (red)
 1 2391357 LENS - rear LH marker lamp (red)
 2 646401 RIVNUT - rear marker lamp to panel screw
 2 2470530 RIVNUT - rear marker lamp to panel screw
 2 193093 BULB - rear side marker lamp
 1 6292164 SOCKET - rear side marker lamp (8 pigtails)

7-07 C IDENTIFICATION LAMP

3 897578 LAMP ASSY. - marker, front center (or Michigan) (screw #10-32 x 3/4 pan) (incl. the following 2 items)
 3 5945689 LENS - front center marker lamp
 3 5945691 GASKET - front center marker lamp lens
 3 2415356 GASKET - front center marker lamp
 3 190877 BULB - front center marker lamp (3CP, 24-28V)
 3 5943592 SOCKET - front center marker lamp (part of front Michigan, marker lamp cable)
 3 1843293 SPRING - front center marker lamp socket (17/32 ID, 4 turns, approx. 7/8 free lgth.) (part of front Michigan marker lamp cable)
 3 1843294 BUSHING - insulating, front center marker, lamp socket (part of front Michigan marker lamp cable)
 3 5297062 RIVET - front center marker lamp cable (1075 ID x .133 OD x .173 lg., oval hd. copper (part of Michigan marker lamp cable)
 3 2496502 LAMP ASSY. - marker, rear center (or Michigan) (Stpd. #Stpd. 8961" on body) (incl. next 2 items) (Screw #8-32 x 5/8 pan hd.)
 3 2444124 LENS - rear center marker lamp (red)
 3 2444123 GASKET - lens (lettered CATS-EYE 150)
 6 2265051 RIVNUT - rear center marker lamp to panel screw
 3 190877 BULB - rear center marker lamp (3CP, 24-28V)

7-08 FRONT DIRECTIONAL LAMP

2 610162 LAMP ASSY. - directional, front (incl. next 3 items) (screw 8-15 x 5/8 truss tap)
 2 2477777 LENS - front directional lamp (amber)
 2 658522 GASKET - lens
 2 446914 BULB - front directional lamp (#1683, 24-28V, 32CP)
 2 2477778 GASKET - front directional lamp mtg.
 6 2263245 NUT - front directional to hsg.
 AR 6292104 SOCKET ASSY. - front directional lamp (w/8" pigtail)

7-08C SIDE DIRECTIONAL SIGNAL LAMP

2 916300 LAMP ASSY. - side directional signal (incl. next 4 items) (Screw #10-32 x 1 flat hd.)
 2 5938298 DOOR - side directional signal lamp
 2 5961914 GASKET - side directional signal lamp
 2 5958104 LENS - side directional signal lamp (amber, plastic)
 4 5933049 NUT - barrel, side directional signal lamp
 2 2350917 GASKET - side directional signal lamp
 4 2228368 RIVNUT - side directional signal lamp screw
 2 2456692 GUARD - side directional signal lamp
 4 2243272 RIVNUT - side directional signal lamp guard screw (1/4-20 thd.)
 2 446914 BULB - side directional signal lamp (#1683, 24-28V, 32CP)

7-09 LICENSE PLATE LAMP

2	916696	LAMP ASSY. - rear license plate (incl. next 4 items)(screw #10-24 x 3/8 pan)
2	5949532	LENS - rear license plate lamp
2	5948767	GASKET - rear license plate lamp lens
2	5936537	GASKET - rear license plate lamp
2	5935911	COVER - rear license plate lamp
2	2292732	NUT - lamp to rear closure door screw
2	190877	BULB - rear license plate lamp (#1251, 24-28V, 6CP)

7-09C BACK-UP LAMP

2	917216	LAMP ASSY. - back up (Repl 916623 - 916380) (incl. next 4 items as indicated)
2	5946406	GASKET - back up lamp lens
2	5958622	LENS - back up lamp (markings 1T-SAER66) (part 916380 lamp)
2	5961260	LENS - back-up lamp w/markings 8T-SAE R71) (part of 917216 lamp)
4	5956394	SCREW - back up lamp
2	644276	GASKET - back up lamp
2	446914	BULB - back up lamp (#1683, 24-28V, 32CP)

7-10 DRIVER'S LAMP

1	911025	LAMP ASSY. - drivers (repl. 916308) (incl. next 3 items as indicated) (screw #8-32 x 3/8 oval)
1	5938088	DOOR ASSY. - drivers lamp (screw #6-32 x 3/8 rd sltd mach.)
2	920759	SPRING - drivers lamp socket (part of 916308 lamp)
3	5956999	SCREW - drivers lamp door
1	456602	BULB - drivers lamp (#1692, 24-28V, 15CP)
1	2301213	HOUSING - drivers lamp (screw 1/4-28 x 5/8)
1	142024	PLUG - bottom, hsg. (3/4 dia.)
1	4571585	PLUG ASSY. - driver's lamp (repl. 1242002)

7-11 STEPWELL LAMP

1	5935793	BODY - stepwell lamp
1	5935755	GASKET - stepwell lamp
1	5935797	LENS - stepwell lamp
1	5935777	PLATE - base, stepwell lamp (screw #8-32 x 1/4)
1	5940254	SOCKET - stepwell lamp
1	920759	SPRING - retaining, stepwell lamp socket
1	5935847	WIRE ASSY. - stepwell lamp (incl. terminal) (5-1/2 long)
1	1878192	TERMINAL - stepwell lamp wire (3/16 OD, 17/32 long - female)
1	193102	*BULB - stepwell lamp (#1203-24-28V, 21CP)

7-12 AISLE LAMP

1	5960057	HOUSING ASSY. - step warning lamp (at astrolight ledge)
1	5960701	WIRING ASSY. - jumper, step warning lamp
1	5957189	LENS - step warning lamp
1	5960702	WIRING ASSY. - step warning lamp
1	646441	FLASHER ASSY. - aisle step warning lamp
1	9414049	BULB - step warning lamp
1	3857912	WASHER - step warning lamp screw
2	2226070	RIVNUT - step warning lamp to astrolight ledge
1	675008	BRACKET- mtg., step warning lamp
2	2493305	RIVET - mtg., bracket
1	654608	LAMP ASSY. - watch step (center aisle at front upper floor) (incl. next 4 items)
1	648806	LENS - watch step lamp
1	676527	RIM - lens
1	668332	GASKET - body to lens
1	668333	GASKET - lens to ring
1	9427900	BULB - watch step lamp (center aisle upper floor) #456, 24-18, 2CP)
1	8878684	SPACER - watch step lamp

7-15 READING LAMP

NOTE: The following 13 items are for model 4903.

7-15 READING LAMP (Cont.)

1	643401	LAMP ASSY. - RH front reading lamp
1	643400	LAMP ASSY. - LH front reading lamp
1	643407	LAMP ASSY. - RH reading lamp, #2
1	643406	LAMP ASSY. - LH reading lamp, #2
18	643000	LAMP ASSY. - intermediate reading lamp (repl. 643002-3)
1	643405	LAMP ASSY. - RH rear reading lamp
1	643404	LAMP ASSY. - LH rear reading lamp

NOTE: The above 8 reading lamp assemblies include switches shown in Group 7-70 and the following 5 items.

48	2492043	LENS - reading lamp bottom (flat)
48	2492045	LENS - reading lamp bottom (Convex)
24	2492044	LENS - reading lamp, top (flat)
72	663431	HOLDER ASSY. - reading lamp
48	663432	CAM - reading lamp switch

NOTE: The following 6 items are for model 4905 & 4108.

22	SK-448	HOUSING ASSY. - reading lamp (screw #8-18 4-1/2 pan top)(qty (18) reqd 4108)(repl. 674785)
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NOTE: The above housing assembly include switch shown in group 7-71 and next item.

44	681043	SOCKET ASSY. - reading lamp housing (36 reqd 4108)
22	674786	COVER ASSY. - reading lamp (qty. (18) reqd. 4108)

NOTE: The above cover assembly include the following 3 items.

44	681037	LENS - reading lamp cover (36 reqd. on 4108)
44	681039	CLIP - cover lens hold-down (36 reqd. on 4108)
44	681038	GASKET - reading lamp cover lens (36 reqd. on 4108)
14	674791	LENS - reading lamp (plastic) (screw #8-32 x 3/4 oval hd.)(qty. (12) reqd. 4108)
44	453701	BULB - reading lamp (#1691, 15CP, 24-28 volt)(qty. (36) reqd. 4108)
14	193093	BULB - general lamp (#623, 6CP, 24-28 volt)(qty (12) reqd. 4108)
2	612938	BULB - nite light (#456, 2CP, 24-28 volt, blue coating)(Prior chassic 4108-051, 4905-201)
1	911828	LAMP ASSY. - nite lite (at rear corner crown panel)(include next 6 items)(eff. w/4108-051, 4905-201)
1	5935793	BODY
1	5935777	PLATE
1	5935797	LENS
1	5935755	GASKET
1	5940254	SOCKET
1	920759	SPRING

7-16 BAGGAGE COMPARTMENT LAMP

6	5935793	BODY - baggage compt. lamp (qty. 4 reqd. 4108)
6	5935755	GASKET - baggage compt. lamp (qty. reqd. 4108)
6	5935797	LENS - baggage compt. lamp (qty. 4 reqd. 4108)
6	5935777	PLATE - base, baggage compt. lamp (screw #8-32 x 1/4) (qty. 3 reqd. 4108)
6	5940254	SOCKET - baggage compt. lamp (qty. 4 reqd. 4108)
6	920759	SPRING - retaining, baggage compt. lamp (qty. 4 reqd. 4108)
6	5935847	WIRE ASSY. - baggage compt. lamp (incl. terminal)(5-1/2 long)(qty. 4 reqd. 4108)
6	1878192	*TERMINAL - baggage compt. wire lamp (3/16 OD, 17/32 long - female)(qty. 4 reqd. 4108)
6	193102	BULB - baggage lamp (#1203-24-28V, 21CP) (qty 4 reqd. 4108)
2	2496733	COVER - baggage compt. lamp wire, (25" long)

7-22 AIR CONDITIONING REFRIGERANT RECEIVER LAMP

1	453701	BULB - receiver lamp (#1691, 24-28V, 15CP)
1	5297537	SOCKET - A/C freon refrigerant lamp (part of lamp cable)(part of A/C freon lamp cable)
1	1843293	SPRING - freon lamp socket (4 coils, 29/64 ID x 17/32 OD x 7/8 free lgth)(part of A/C freon lamp cable)
1	5270059	WASHER ASSY. - freon lamp socket (19/32 OD, 1/16 thk. dark brown fibre, brass ferrule in ctr.)(part of freon lamp cable)

7-25 STARTING MOTOR

1	1113953	MOTOR ASSY. - starting (std. 1113953)(incl. solenoid shown in group 7-51 and items thru asterisk as indicated)
1	1945500	ARMATURE ASSY. - starting motor
1	1951073	FRAME ASSY. - CE(repl 1945514)(incl. the following 5 items)
1	826462	BUSHING - CE frame(.563 ID x 63/64 OD x 1/16 thk., steel)
1	1916439	WICK - oil, CE frame (3-1/2 lg.)
1	118831	PLUG - pipe, CE frame (1/8-27 rd sltd hdls)
1	9417501	PLUG - end, CE frame (1-1/32 dia., expansion type)
1	1955303	PLUG - end, CE frame (.094 dia., expansion type felt)
1	1914842	WASHER - thrust, CE bearing (.563 ID x 63/64 OD x 1/16 thk. steel)
1	1916272	RING - O, CE
1	1918690	BUSHING - insulating, CE ground terminal stud (at frame)(.518 ID x .678 OD x .453 lg.)
1	811912	WASHER - plain, CE ground terminal stud (at frame)(.317 ID x .625 OD plain)
2	1861791	WASHER - insulating, CE ground terminal stud (at frame) (33/64 ID x 7/8 OD)
1	1918687	WASHER - insulating, CE ground terminal stud (at frame)(11/16 ID x 1-3/16 thk., plain)
1	1942969	"O" RING - CE ground terminal stud (.510 ID, .70 OD x .086 thk., ru.)
1	1946761	COIL ASSY. - field, starting motor (incl. stud)
1	1950561	SCREW - terminal starting motor field coil (feed)(1/2-13x 1.38 copper)
1	1965472	SUPPORT - insulating, feed terminal stud (w/washer)(.513 ID x 1.05 OD w/(2) flat sides)
2	1922457	WASHER - insulating, feed terminal stud (.517 ID x 1" OC x 3/32 thk.)
1	811912	WASHER - feed terminal stud (.317 ID x .625 OD plain)
1	1945479	INSULATION - field coil
1	1914873	INSULATOR - DE field Coil
1	1953236	LEAD ASSY. - ground, starting motor to solenoid
1	1945468	CONNECTOR - feed terminal stud to solenoid (w/(2) .5655 dia. holes "T" shaped)
8	1906986	BRUSH ASSY. - starting motor, CE (.750 dia.)(SOA)
2	1948513	PLATE - brush inspection cover (repl 1945478)
4	1964570	SCREW - brush inspection cover plate
2	1945477	GASKET - brush inspection cover plate
1	1948515	PLATE ASSY. - starting motor brush (repl 19145517)(incl. the following 13 items)(screw #8-32 x 1/2 sltd. hd.)
1	1945518	PLATE ASSY. - starting motor brush (incl. stud but less holder, spring, etc.)(SOA)
1	1965093	PLATE - insulating, brush plate
8	1861785	SPRING - brush
4	1907475	HOLDER - brush holder (repl 1909521)
2	1965093	PLATE - insulating, brush holder
2	1874848	PLATE - space, brush holder (2 hole for insulated brushed)(.020 thk.)
2	1874851	PLATE - space, brush holder (2 hole for ground brushes)(1/16 thk.)
2	1904982	SCREW - brush holder (ins brush)(#10-32 x 1-45 fil sltd. hd. w/(2) shoulders)
2	1938500	SCREW - brush holder (ground brush)(#10-32 x 1-49/64 fil sltd hd. w/(2) shoulders)
2	N. P. N.	SCREW - brush holder (ground brush)(#10-32 x 3/8 fil sltd. hd.)(Proc Loc)
8	1913080	WASHER - insulating, brush holder screw (.209 ID x .382 OD x 3/64 thk.)
1	1874847	PLATE - support, brush holder (brass)
AR	121841	WASHER - brush plate attaching screw (#8 lock)
3	810794	WASHER - brush plate attaching screw (.174 ID x 5/16 OD plain)
1	1909550	BAND ASSY. - cover, brush (incl. gasket)(bolt 5/16-18 x 51 hex)
1	1909553	GASKET - brush cover band
1	1945484	LEVER ASSY. - shift, starting motor (SOA)
1	1945480	PLUNGER ASSY. - starting motor shift lever (SOA)
1	1948521	SPRING - return, plunger
1	1942282	RETAINER - return spring (at lever end)
1	1942256	RETAINER - return spring (at solenoid end)
1	1948519	WASHER - shift lever spring retainer
1	1948529	SHAFT - shift lever (2.30 long w/3 grooves)
1	1921805	"O" RING - shift lever shaft (.364 ID x .070 watt)
1	1914373	"O" RING - shift lever shaft (.239 ID x .382 OD x .070 wall, syn. ru.)
2	9415235	RING - snap, shift lever o-ring
1	801077	BOTT - shift lever housing to solenoid (repl 1949618)
1	1945356	Plug - shaft lever housing (1-3/8 rd. sltd. hd.)
1	1964857	GASKET - shift lever plug
1	1958020	HOUSING ASSY. - starting motor shift lever (repl. 1945893)(incl. the following 5 items)
1	1916389	BUSHING - shift lever housing (.812 ID x .964 OD x 7/8 long)
1	1918047	SEAL - oil, shift lever housing (13/16 ID x 1.379 OD x 13/32 thk.)
1	118831	PLUG - pipe, shift lever housing (1/8-27 rd. sltd. hdls)
1	9417501	PLUG - expansion, starting motor, shift lever housing (1-1/32 dia.)
1	1916439	WICK - oil, shift lever housing
1	1936466	WASHER - space, shift lever hsg. and armature (.840 ID x 1.72 OD x .188 thk. steel)

7-25 STARTING MOTOR (Cont.)

1	1911644	WASHER - brake (between shift lever hsg. and motor drive)(27/32 ID x 2-3/16 OD x 3/16 thk. friction material)
1	1916272	"O" RING - starting motor (between shift lever hsg. and DE housing)
1	1945476	GASKET - shift lever housing to drive housing (3.10 ID x 3.48 OD .078 thk.)
5	181568	SCREW - attaching, shift lever (1/4-28 x 1" hex)
1	800067	DRIVE ASSY. - clutch motor (stpd 800067)(repl 1945879)
1	1918714	CUP - retainer clutch motor drive (.058 ID x 2" OD w/6 projections equally spaced)(part of 1945879 drive)
1	1957264	CUP - retainer, clutch motor drive (1.058 ID x 2" OD) (part of 1945879 drive)
1	1943242	SPRING - meshing, clutch motor drive (part of 1945879 drive)
1	1945880	PINION - clutch motor drive (part of 1945879 drive)
1	1945490	CUP - stop, clutch motor drive (part of 1945879 drive)
2	1966651	WASHER - split, clutch motor drive (Package)(part of 1945879 drive)
2	812410	BUSHING - clutch motor drive (3/4 long, rolled bronze)(part of 1945879 drive)
1	1951837	HOUSING ASSY. - DE (repl 1946095)(incl. the following 7 items as indicated)
1	1916439	WICK - oil, DE housing (3-1/2 lg.)
1	1942258	BUSHING - DE housing (.626 ID x .756 OD x .86 long, cast bronze)
1	1933111	GASKET - oil reservoir (part of 1951837)
1	118831	PLUG - DE housing (1/8-27 rd sltd. hdls)
1	N. P. N.	PLUG - DE housing (1/16-27 sltd. hdls)(Proc Loc)
1	9417501	PLUG - expansion, DE housing (1-1/32 dia.)
1	1955303	PLUG - DE housing (.094 dia., expansion type, felt)
5	1948536	SCREW - attaching, DE housing (5/16-28 1-1/2 hex socket hd.)
1	1948537	SCREW - attaching, DE housing (5/16-18 x .86 long, hex socket hd.)
4	1934477	SHOE - pole, starting motor
8	1968396	*SCREW - pole show 3/8-24 x .195 flat cross recess. hd)(repl 1913960)
1	2192318	GASKET - starting motor to flywheel housing
3	5129111	STUD - starter to flywheel housing (on flywheel hsg.) (repl. 210332)

7-26 GENERATOR

1	1117685	GENERATOR - delcotron (air cooled)(24 volt) (Stpd 1117685)(4903, 4905)
1	1117687	GENERATOR - delcotron (air cooled)(24 volt)(Stpd 1117687)(4108)

NOTE: The above 2 generators include items thru asterick as indicated.

1	1971063	ROTOR ASSY. - generator (w/shaft)
1	800593	"O" RING - DE rotor shaft seal
1	1846435	FIELD ASSY. - (part of 1117687) (4108)
1	1971067	FIELD ASSY. - (incl. stud) (part of 1117685)(4903, 4905)
1	1908248	STUD - terminal, generator field (1/4-28 x 1/43)(part of 1971067)(4903, 4905)
2	1905683	BUSHING - field terminal stud
2	1905125	WASHER - field terminal (1/4 ID x 9/16 OD x .051 thk.)
2	1928201	WASHER - insulating, field terminal
2	1913959	WASHER - insulating, field terminal
1	1902746	WASHER - insulating, field terminal (3/4 OD)
1	1971057	STATOR ASSY. - generator (incl. terminal)
3	1958933	STUD - terminal generator stator (3/8-24 x 1/06)
1	1965247	STUD - terminal, field (1/4-20 x 2-1/4 w/1/4-20 thd. hole in head)
1	1963284	TERMINAL - generator (incl. clip)
1	1846442	FRAME - generator rectifier end (bolt 3/8-24 x 2" hex)(part of 1117687)(4108)
1	1971055	FRAME - generator rectifier end (bolt 3/8-24 x 2" hex)(part 1117685)(4903, 4905)
1	1971085	COVER - generator (at rectifier end)
6	807295	WASHER - attaching, rectifier heat sink (part of 1117685 gen)
6	1856056	WASHER - attaching, diode heat sink
6	1910572	WASHER - insulating, rectifier heat sink attaching
6	1958945	SLEEVE - rectifier heat sink attaching (part of 1117685 gen)
6	1846584	SLEEVE - attaching, diode heat sink (part of 1117687 gen) (4108)
3	1971071	RECTIFIER - generator (incl. heat sink)
1	1963291	STUD - terminal, DC
1	030205	WASHER - plain, DC terminal stud
1	1922457	WASHER - insulating DC terminal stud
2	1941055	SLEEVE - insulating DC terminal stud (3/4 OD)
1	1971052	FRAME - generator drive end
1	903209	BEARING ASSY. - generator drive end, inner (stpd #3209 x RIA) (part of 1117687)(4108)
1	907374	BEARING ASSY. - generator drive end, inner (stpd. Z9509 XRIFC)(part 1117685)(4903, 4905)
1	954780	BEARING ASSY. - generator drive end, outer (stpd. 5306WX1730A)

7-26 GENERATOR (Cont.)

1	800639	RETAINER ASSY. - generator DE bearing (incl. seal)
1	800623	SEAL - DE bearing retainer
1	1971087	RING - tolerance, DE bearing
1	1971090	"O" RING - generator DE frame
1	1941056	SPACER - generator dirve end (between ball bearings)(1.717 hole dia. at one end, 1.32 hole dia. at other end x 1.593 long)
1	1971086	COLLAR - generator drive end (between inner bearing & fan)
1	1971065	FAN - generator
1	1971070	GUARD - generator fan
1	9432320	NUT - generator shaft (at drive end)(3/4-16 sl thin light hex)
1	1942422	*WASHER - generator drive shaft nut (at drive end)(.770 ID x 1.375 x .094 thk.)

7-27 GENERATOR MOUNTING AND DRIVE

1	2370612	GEAR - external, generator step-up(w/55 internal teeth)(part of engine at RH bank)
1	2460975	GEAR - internal, generator step-up (w/20 ext.teeth)
6	5185793	BOLT - external gear to camshaft gear (7/16-20 x 1-1/4 hex socket hd. -300M)(part of engine-at RH bank)
6	5185794	WASHER - external gear to camshaft gear bolt (.446 ID x .687 OD)(part of engine-at RH bank)
1	5126509	ADAPTER - generator (to flywheel bsg.)(also power strg. fluid pump adapter)
2	5118814	SCREW - set, generator adapter
1	5124537	BEARING - pilot, generator adapter
1	5196962	GASKET - generator adapter (repl. 5124538)
1	444578	PLUG - generator adapter (1/4-18 pipe, steel)
2	5157412	SPACER - adapter to fly wheel hsg. bolt (13/32 ID x 7/8 OD x 1/4 thk.)
1	2412783	GASKET - generator to engine
6	2193970	STUD - generator to flywheel hsg. (11/32-13, 1/2-20 x 2-5/8)

7-28 GENERATOR OIL LINES AND FITTINGS

1	8885114	HOSE ASSY. - oil, generator to engine, supply(incl. fitting)(approx. 25 ft. roll-CTL)(teflon)
2	2486086	FITTING ASSY. - end, generator oil hose (1/2-20 thd., straight type steel)
1	118749	CONNECTOR - generator to engine oil supply hose gen. elbow (1/8-18 x 7/16-20 thd., w/5/16 line, 1-5/32 long)
1	110200	CONNECTOR - hose to elbow (5/16 x 1/4 fl)
1	4924097	NIPPLE - elbow to engine to engine (1/4 x 1")
1	444068	ELBOW - hose to eng. (5/16"-90° fl brass)
1	9409935	TEE - hose to generator (1/8-27 brass)
1	137422	ELBOW - generator adapter tube (1/8-27 ext., 1/2-20 int. w/5/16 line)
1	5164312	TEE - generator adapter tube (for use w/5/16 inv fl line, w/1/8 int thd at one end, 1/2-20 int pipe thd at one end, 1/4 ext at one end, brass)
1	5178595	BRACKET - generator adapter tube

7-29 GENERATOR NOISE SUPPRESSOR

1	663739	SUPPRESSOR - noise, air cooled generator (eff. w/chassis 4903-#227)(4905)
1	684106	ADAPTOR - air supply hose to air duct closure 4" ID x 6" OD x 1-1/4 long)(repl. 2481333) (eff. w/chassis 4903 - #227)(4905)
1	2478180	HOSE - generator noise suppressor air supply (4.62 ID x 36-1/2" long - CTL)(eff. w/chassis 4903 - #227)(4905)
1	663799	HOSE ASSY. - air cooled generator (w/fitting) (eff w/chassis #227)

7-31 VOLTAGE AND CURRENT REGULATOR

1	1846444	REGULATOR ASSY. - voltage (part of generator)(4108)
1	1846451	PLATE - retainer, regulator (4108)
1	1846450	GASKET - regulator (4108)
1	1846433	BLOCK - mtg. regulator (4108)
2	1968997	SCREW - mtg. block (4108)
2	1961570	SCREW - regulator (at field)(#8-32 x .062 rd. sl hd. w/ext. tooth lwshr.)(4108)
2	1970397	SCREW - regulator (4108)
3	1882267	WASHER - regulator bolt (4108)
1	9000597	REGULATOR ASSY. - voltage and current (Stpd. 9000597)(incl. items thru asterisk) (screw 1/4-20 x 3/8 pan) (4903, 4905)
1	1963309	PANEL ASSY. - voltage regulator (incl. the following 25 items)
1	1941391	CAPACITOR ASSY. - feed back

7-31 VOLTAGE AND CURRENT REGULATOR (Cont.)

1	813767	WASHER - feed back capacitor attaching screw (3/16 ID x 7/16 OD flat)
1	1962674	CAPACITOR ASSY. - filter
1	1959120	CAPACITOR ASSY. - field
1	1963311	POTENTIOMETER ASSY.
1	1949161	NUT - attaching, potentiometer
1	1941475	WASHER - insulating, potentiometer
2	1962323	TRANSISTOR ASSY. - power
1	1941467	PLATE - dissipating, transistor heat
1	1961479	TRANSISTOR - drive
1	1918848	WASHER - transistor attaching screw
1	1956197	DIODE ASSY. - zener
1	1941468	BOARD - wiring, printed circuit
1	2468823	DIODE ASSY. - field discharge
1	2468823	DIODE ASSY. - back bias (or rectifier) (repl 1942831)
1	1942830	PLATE - heat dissipating diode
2	813767	WASHER - attaching, diode (3/16 ID x 7/16 OD flat)
1	1941472	LEAD ASSY. - (in panel)
1	1941471	RESISTOR - feed back (#15 resistance wire)
1	1910179	RESISTANCE ASSY. - (300 ohms)
1	1910177	RESISTANCE ASSY. - (150 ohms)
2	1911516	RESISTANCE ASSY.
1	1910175	RESISTANCE ASSY. - (100 ohms)
1	1910174	RESISTANCE ASSY. - (65 ohms)
1	1956236	RESISTANCE ASSY.
1	1941485	COVER - voltage regulator
1	1941482	GASKET - voltage regulator cover
4	1941484	SCREW - voltage regulator cover
4	1923935	WASHER - lock, voltage regulator cover screw
1	1963305	BASE - voltage regulator
1	1949471	BLOCK - voltage regulator terminal
1	1942826	GASKET - voltage regulator terminal block
3	1914741	WASHER - voltage regulator terminal block screw
1	1941466	INSULATOR - power transistor
1	1942829	INSULATOR - panel screw
1	1933324	WASHER - insulating, voltage regulator panel attaching screw
1	1925919	PLUG - cover adjusting screw
1	1949162	WASHER - cover adjusting screw plug
5	1864279	BUSHING - voltage regulator panel attaching screw
5	810794	*WASHER - voltage regulator panel attaching screw

7-37 APPARATUS BOX OR PANEL

1	675085	BOX ASSY. - apparatus, engine compt. (screw 1/4-20x 1" pan)(4108)
1	2473182	BOX ASSY. - apparatus, engine compt. (screw 1/4-20 x 1 pan)(4903, 4905)
1	673260	COVER - engine compt. apparatus box (or plate)(4108)
4	673222	GASKET - apparatus box cover (4108)
1	2473189	COVER - engine compt. apparatus box (4903, prior to 4905-201)
1	685092	COVER - engine compt. apparatus box (eff. w/4905-201)
1	668081	COVER - wire connector (17" long-CTL)(4108 prior to 4905-201)
AR	2246641	SCREW - apparatus box cover
AR	2239598	WASHER - carrier screw
AR	S-10137	CHANNEL - rubber, engine compt. apparatus box cover (.156 wide, .093 straight height, .156 slanted height x 10 ft. lg. - CTL)(4903, 4905)
1	612413	PANEL ASSY. - apparatus, blower motor (4903)
1	2236189	PANEL ASSY. - apparatus, regulator (4903, 4905)

NOTE: The above 3 assemblies incl. the next 2 items.

AR	2472972	INSERT - 1/4-20 thd., 13/32 OD, 3/16 thk.
AR	2477963	INSERT - #10-32 thd., 5/16 OD, 3/16 thk.
1	610687	COVER - regulator & apparatus (4904, 4905)
1	675225	PANEL - apparatus, ventilating compt.
1	646214	BRACKET - ventilating compt. apparatus box (1/4-20 x 1/2 pan)

7-38 INSTRUMENT PANEL AND CLUSTER

NOTE: The following 4 items are used w/ model 4903 only.

7-38 INSTRUMENT PANEL AND CLUSTER (Cont.)

1	612432	PANEL - instrument (screw #10-12 pan tap)
1	245875	SHROUD - instrument panel (screw #10-32 x 1/2 pan, chr.)
2	N. P. N.	BRACKET - instrument panel shroud (screw #10-32 x 1/2 pan, chr.)(proc loc)
8	2486333	NUT - name plate to panel screw

NOTE: The following 8 items are used w/model 4108, 4905 as indicated

1	675153	PANEL - instrument, RH (screw #10-24 x 1/2 pan)
1	675785	PANEL - instrument, LH
1	676738	HOUSING ASSY. - instrument panel (incl. next 5 items)
1	676742	CHAMBER - plenum, upper
1	677820	CHAMBER - plenum, lower
1	677149	PLATE - mtg., air deflector
8	668290	RIVET - mtg. plate
2	2397327	RIVET - hsg. to chambers
1	2475412	HOUSING ASSY. - driver's control panel (left of driver)(incl. shield and nut-welded)(screw #10-32 x 1/2, #10-16 x 3/8 pan top)
AR	S-10137	CHANNEL - driver's control panel and inst. panel (.156 wide, .093 straight height, .156 slanted height, x 10 ft. lg. - CTL)
1	2300391	BRACKET - driver's control panel (at floor)(screw #10-32 pan, #10-12 x 5/8 pan top)
1	654943	PLATE ASSY. - mtg., driver's control panel (left of driver)(4108)
1	612415	PLATE ASSY. - mtg., driver's control panel (left of driver)(4905)
1	2485705	PLATE - cover, driver control panel (left of driver)(4108)
1	657303	PLATE - cover, driver's control panel (left of driver)(See group 25-70 for cover plate when used w/air outlet duct on 4903 model)(4903-4905)

NOTE: For instrument panel switch name plates - See Group 7-74H

7-39 VOLTMETER

1	6473123	VOLTMETER ASSY. - (24 volt) (4903-4905)
1	6473477	VOLTMETER - (12 volt) (4903)
AR	5654849	CLAMP - voltmeter

7-40 OIL GAUGE

1	6462438	GAUGE ASSY. - oil pressure (dash unit)(12 volt)(Repl. 6460015)
1	6461421	GAUGE ASSY. - oil pressure (24 volt)
1	2455932	GAUGE ASSY. - oil pressure (engine unit)
1	2474438	MANIFOLD ASSY. - oil pressure (w/welded bracket)(at engine compt.)(Screw 1/4-20 x 1/2 pan)
1	118831	PLUG - oil pressure manifold (1/8-27 rd sltd hd., brass)
1	6460137	SENDER ASSY. - oil pressure gauge
2	5654849	CLAMP - oil pressure gauge

7-41 AIR GAUGE

1	6461960	GAUGE ASSY. - air (at dash)(repl 5654650)
1	1548899	CLAMP - air gauge

7-42 TEMPERATURE GAUGE

1	6402012	GAUGE - temperature (at dash)(12 volt)(4903)
1	6488739	GAUGE ASSY. - temperature (at dash) (24 volt)(4903-4905)
1	6489278	GAUGE ASSY. - temperature (engine unit)(12 volt)(repl 1513462)
1	1513355	GAUGE ASSY. - temperature (engine unit)(24 volt)
AR	5654849	CLAMP - temperature gauge

7-42A LOW COOLANT LEVEL INDICATOR

1	1596582	INDICATOR ASSY. - low coolant level (4905)
1	1596499	PROBE ASSY. - surge tank low coolant

7-43 SPEEDOMETER AND DRIVE

1	6469572	SPEEDOMETER ASSY. - electric (w/odometer omitted)(repl 6412245)(4903)
1	6491726	SPEEDOMETER ASSY. - electric (w/odometer)(all)

7-43 SPEEDOMETER AND DRIVE (Cont.)

2	6491830	CLAMP - speedometer (4108, 4905)
1	1907136	CAPACITOR ASSY. - speedometer (or condenser)(stpd 1907136)(eff w/chassis 4108-051, 4905-201)
1	6412933	DRIVE ASSY. - speedometer (unit) (used w/6412245 speedometer)(4903)
1	6469711	DRIVE ASSY. - speedometer (unit) (used w/6469726 speedometer)(all)
1	6407065	KEY - speedometer drive unit (used w/6412933 drive) (4903)
1	6469745	KEY - speedometer drive unit (used 6469711 drive) (all)
1	2327281	GEAR ASSY. - driven, speedometer (part of trans.) (MT)
1	2222424	BUSHING - speedometer driven gear shaft (part of trans.)(.378 ID, 3/4 OD x 1/2 long)
1	2410462	GEAR - drive speedometer (part of trans.)
1	2327287	WASHER - thrust, driven gear
1	2327285	SLEEVE - speedometer drive (part of brass)(bolt 5/16-18 x 11" hex)
1	2327286	SEAL - oil, speedometer drive sleeve (part of trans.)
1	552868	GASKET - speedometer drive sleeve (part of trans.)

7-44 SPEEDOMETER ADAPTER

1	1565177	ADAPTER ASSY. - speedometer (1.250 ratio) (stpd 1565177)(4108)
1	1565176	ADAPTER ASSY. - speedometer (1.200 ratio) (stpd. 1565176)(4903, 4905)

NOTE: The above adapter assy's incl. items thru asterisk as indicated.

1	1565257	HOUSING ASSY. - speedometer adapter (w/bushing)
1	1580613	SHAFT ASSY. - drive, speedometer adapter (incl gear) (part of 1565177)(4108)
1	1580612	SHAFT ASSY. - drive, speedometer adapter (incl gear)(part of 1565176)(4903, 4905)
1	1561536	SHAFT ASSY. - driven, speedometer adapter (incl gear)(part of 1565177)(4108)
1	1561534	SHAFT ASSY. - driven, speedometer adapter (incl. gear)(part of 1565176) (4903, 4905)
2	1582724	PLUG - bearing, speedometer adapter
1	1581772	WASHER - lock, speedometer adapter bearing plug
1	868141	WASHER - thrust, bearing plug
1	271284	*FITTING - lubrication (at drive shaft)(1/8-27, 1/2 deg.)
1	2087803	KEY - speedometer adapter to cable
1	2244569	FITTING - lubrication, speedometer adapter
1	2450944	PLATE - support, speedometer adapter lube fitting
1	2224976	LINE - speedometer adapter lube fitting (1/4 OD, .035 wall, 25 ft. roll, copper - CTL)
1	2281862	CLIP - support, speedometer adapter lube fitting
2	118753	ELBOW - speedometer adapter lube fitting (w/1/4 line, 1/8 pipe thd., 90 deg. brass)

7-45 TACHOMETER DRIVE

1	5117757	ADAPTER - tachometer drive
1	5190566	GASKET - tachometer drive adapter
1	849330	CAP - tachometer drive adapter
1	5117753	SHAFT ASSY. - drive, tachometer (incl. slinger)
1	5155818	SLINGER - oil, tachometer drive shaft

7-51 STARTING MOTOR SOLENOID

1	1115517	SOLENOID ASSY. - starting, motor(stpd. 1115517)(incl. items thru asterisk)
1	1954510	CASE ASSY. - starting motor solenoid (incl. coil)(SOA)
1	195342	PLATE ASSY. - terminal, starting motor solenoid (incl. the following 9 items)
1	1953244	STUD - terminal(battery)(17/64 thk. hd.)
1	1906049	STUD - terminal (motor)(13/64 thk. hd.)
1	1931673	STRIP - insulation, terminal stud
2	1942969	BUSHING - insulating, terminal stud (.510 ID x .70 OD x .086 thk. ru.)
2	1944841	INSULATOR - terminal stud
2	N. P. N.	NUT - terminal stud, inner (5/16 thk.)(Proc Loc)
2	N. P. N.	NUT - terminal stud, outer (7/16 thk.)(Proc Loc)
2	1914647	WASHER - terminal stud (plain)
1	1915716	SUPPORT - terminal
1	1950111	GASKET - terminal plate to case (repl 1906053)
1	1971106	SCREW - attaching, terminal plate to case(repl 1940556)
1	1933749	STRAP - ground
2	1915717	SCREW - terminal, solenoid
2	1915718	CLIP - terminal
1	1954861	CONTACT ASSY. - (on push rod)
1	1945402	*SPRING - contact (on push rod)

7-51 STARTING MOTOR SOLENOID (Cont.)

4 1930611 SCREW ASSY. - starting mtr. solenoid (1/4-20 x .425 hex hd. w/lwshr)(part of start. mtr)

7-52 ENGINE CHOKE VALVE SOLENOID

1 1114404 SOLENOID - engine shut-off (at blower inlet manifold)(stpd. 1114404)(screw 1/4-20 x 1/2 pan)(incl. items thru asterisk)
 1 1947787 COVER - engine shut-off solenoid (screw #10-32 x 7/16 rd sltd. hd.)
 1 1923935 WASHER - cover screw (.20 dia. hole)
 1 1946133 CROMMET - engine shut-off solenoid (in cover)
 1 1950069 STUD - terminal (#8-32 x .80)
 1 193781 CLIP - terminal
 1 1923935 WASHER - insulating, terminal stud (.20 dia. hole)
 1 1947794 PLUNGER ASSY. - engine shut-off solenoid (SOA)
 1 1947798 PLATE - retainer, plunger
 1 1948111 GASKET - plunger retainer plate
 1 1947799 *SPRING - return, contact

7-53 TRANSMISSION SOLENOID

1 1119911 SOLENOID ASSY. - reverse, transmission (stpd. 1119911)(incl. items thru asterisk)(bolt 1/4-20 x 5/8 hex)
 1 1850890 BRACKET ASSY. - terminal, transmission reverse solenoid (incl. the following 7 items)
 1 1847243 STUD - terminal, reverse solenoid (1/4-20 x 1-5/16)
 1 1905466 INSULATOR - reverse solenoid terminal stud (3/4 x 31/64 w/(1).252 dia. hole)
 1 1905124 WASHER - insulating, terminal stud (/168 ID x .248 OD)
 1 810501 WASHER - insulating, terminal stud (.225 ID x 5.8 OD)
 1 N. P. N. WASHER - plain, terminal stud (.225 ID x 9/16 OD)(Proc Loc)
 2 1874495 WASHER - lock, terminal stud (17/64 ID x 33/64 OD)
 1 1850890 CLIP - terminal, reverse solenoid
 1 1857304 PLATE ASSY. - contact, reverse solenoid (screw #8-32 x 1/2 pan)
 1 1857308 INSULATION - contact plate
 1 1929286 SPRING ASSY. - contact, reverse solenoid
 1 1871630 SCREW ASSY. - adjusting, reverse solenoid (w/link)
 1 1905382 WASHER - space, adjusting screw (17/64 ID x 33/64 OD)
 1 1857306 ROD - push, reverse solenoid
 1 1847232 PLUNGER - reverse solenoid push rod
 1 1847234 BOOT - push rod plunger
 1 1847233 CLAMP - push rod plunger goot (screw #8-32 x 9/16 rd sl hd)
 1 1962598 COVER - reverse solenoid (screw 8-32 x 9/16 rd sl hd)
 1 1877519 GASKET - reverse solenoid cover (2-7/8 ID x 3-1/2 OD)
 1 1877518 GASKET - cover to terminal (1/2 ID x 1" OD w/(1) flat side)
 1 815540 WASHER - plain, contact plate screw (3/16 ID x 1/2 OD x 1/16 thk.)
 1 1882247 WASHER - insulating, contact plate screw (.170 ID x 9/16 OD)
 1 1837223 *BUSHING - insulating, contact screw (.168 ID x .248 OD)

7-60 SOLENOID VALVE

1 643380 VALVE ASSY. - solenoid, engine stop (stpd. 643380) (screw #10-12 x 3/8 pan)(incl. items thru asterisk)
 1 643383 HOUSING ASSY. - engine stop solenoid valve (with connector & coil)
 1 2369734 BODY ASSY. - engine stop solenoid valve (incl. seat, SOA)
 1 2319759 ADAPTER - engine stop solenoid valve (11/16 OD hex ha)
 1 2303949 SEAL - engine stop solenoid valve adapter
 1 2474118 CAP - engine stop solenoid valve (incl. connector)
 1 2319757 NUT - engine stop solenoid valve (1/2-20 thd., 11/16 OD hex hd., brass)
 1 8874501 PLUNGER ASSY. - engine stop solenoid valve (w/inserts)(SOA)
 1 2301483 SPRING - return, engine stop solenoid valve
 1 2319756 SLEEVE ASSY. - engine stop solenoid valve (SOA)
 1 2470537 *SEAL - flange, engine stop solenoid valve sleeve
 1 643381 VALVE ASSY. - solenoid, engine fast idle (stpd. 643381)(Screw #10-32 x 3/8 pan)(incl. the following 10 items)
 1 643383 HOUSING ASSY. - engine fast idle solenoid valve (incl. connector & coil)
 1 2319755 BODY ASSY. - engine fast idle solenoid valve (w/seat)
 1 2319759 ADAPTER - engine fast idle solenoid (11/16 OD hex hd)
 1 2303949 SEAL - engine fast idle solenoid valve adapter
 1 2470537 SEAL - flange, engine fast idle solenoid valve sleeve
 1 2474118 CAP - engine fast idle solenoid valve (incl. connector)

7-60 SOLENOID VALVE (Cont'd.)

1	2319757	NUT - engine fast idle solenoid valve (1/2-20 thd., 11/16 OD hex hd., brass)
1	8874501	PLUNGER ASSY. - engine fast idle solenoid valve (w/inserts) (SOA)
1	2319762	SPRING - return, engine fast idle solenoid valve
1	2319756	SLEEVE ASSY. - engine fast idle solenoid valve (SOA)
1	2474440	BRACKET - engine stop and fast idle solenoids valve to seat back panel (screw #10-32 x 5/8 pan)
1	643382	VALVE ASSY. - solenoid, A/C compressor drive clutch (std. 643382) (incl. the following 8 items) (screw #10-32 x 3/8 pan)
1	643384	HOUSING ASSY. - A/C compressor drive clutch solenoid valve (incl. coil & terminal)
1	2319756	SLEEVE ASSY. - A/C compressor drive clutch solenoid valve
1	2317955	BODY ASSY. - A/C compressor drive clutch solenoid valve (w/seat)
1	8874501	PLUNGER ASSY. - A/C compressor drive clutch solenoid valve (w/insert)
1	2319762	SPRING - return, solenoid valve plunger
1	2319757	NUT - A/C compressor drive clutch solenoid valve (1/2-20 x 11/16 OD hex, brass)
1	2470537	SEAL - sleeve flange (Teflon)
1	2319759	ADAPTER - A/C compressor drive clutch solenoid valve (11/16 OD)
1	2303949	SEAL - solenoid valve adapter (.428 ID x .560 ID x .560 OD)
1	667170	BRACKET - A/C compressor drive clutch solenoid valve (bolt 5/16-24 x 1 1/4 hex)
1	654031	NIPPLE - tee to A/C solenoid valve

7-67 LOW AIR PRESSURE INDICATOR SWITCH

2	2458695	SWITCH ASSY. - indicator, low air pressure (incl. items thru asterisk)
2	2448598	PLATE ASSY. - contact
2	2448599	DISC ASSY. - contact (round)
2	2448600	BODY - low pressure indicator switch
2	2459838	SPRING - low pressure indicator control
AR	2449039	SHIM - spring
2	2449037	PISTON - low air pressure indicator switch
2	2449036	DIAPHRAGM - piston
4	2241095	TERMINAL - low air pressure indicator switch
1	2449040	COVER - low air pressure indicator switch
2	2449038	*GASKET - cover to body

7-68 DIRECTIONAL LAMP SWITCH

1	661778	SWITCH ASSY. - directional lamp (w/ball brg. std. #8087) (repl. 646425 switch brg. std. SKR-9053)
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NOTE: The above Switch includes the following 11 items as indicated.

1	656425	SWITCH ASSY. - directional lamp (incl. next 7 items)
1	650001	SWITCH ASSY. - directional (less bearings)
1	2474618	BEARING ASSY. - directional lamp switch, upper (w/horn wire) (sleeve type)
1	2455324	BEARING ASSY. - directional lamp switch, lower (ball type) (std. SKR-9053) (w/646425 SW)
1	672238	PLATE ASSY. - mounting switch (incl. bearing)
1	9429487	BEARING ASSY. - directional lamp switch lower (std. #8087)
1	8872543	LINER - horn
1	8872544	ROLLER - directional lamp switch
1	8872561	SPRING - detent, directional lamp switch
1	677560	WASHER - spring
1	610589	PLATE ASSY. - actuator, directional lamp
1	643059	PIVOT - directional lamp switch
1	2460197	HOUSING - directional lamp switch (screw #10-32 x 1 1/4 pan type)
1	3854303	LEVER - directional lamp switch
1	3782965	KNOB - switch lever (screw #8-32 x 3/8 pan)
1	2452553	CAM - canceling, directional lamp switch
1	2473156	SPRING - directional lamp switch to bearing
1	653659	FLASHER ASSY. - directional lamp (at drivers control panel) (screw #10-16 x 1/2 pan tap, 1/4-14 x 1/2 pan, cross recess) (4903)
1	675551	FLASHER ASSY. - directional lamp (screw 1/2-20 x 1/2 pan) (4108-4905)
1	N. P. N.	BRACKET - directional lamp flasher (Proc Loc) (screw 1/4-20 x 3/4 pan) (4108-4905)
2	2243272	RIVNUT - bracket screw
1	668085	SHIELD - drip, flasher (4903)

7-69 STOP LAMP SWITCH

1	2460404	SWITCH ASSY. - stop lamp (incl. items thru asterisk)
1	2479700	BODY - stop lamp switch
1	2482239	PISTON - stop lamp switch
1	2407844	SPRING - stop lamp switch piston
1	2367022	DIAPHRAGM - stop lamp switch piston
1	2482240	STRIP ASSY. - contact, stop lamp switch
1	2482241	COVER ASSY. - stop lamp switch
2	2367024	SCREW ASSY. - cover to body (w/lwshr)
1	2442783	*GASKET - cover to body

7-71 LAMP SWITCHES

1	2330522	SWITCH ASSY. - hazard warning (screw #6-32 x 1/4 pan)(4903)
1	675583	SWITCH ASSY. - hazard warning (4108-4905)
1	1995163	SWITCH ASSY. - driver's lamp (Prior to Chassis #227) (4903)
1	2330516	SWITCH ASSY. - driver's lamp (eff w/chassis #227)(4903)
1	675556	SWITCH ASSY. - driver's lamp (4108, 4905)
1	675555	SWITCH ASSY. - head lamp, tail lamp & marker lamp (4108-4905)
1	1952727	NUT - head lamp & driver's lamp switch to name plate (4903)
1	1991044	KNOB ASSY. - head lamp & driver's lamp switch (4903)
1	2330616	SWITCH ASSY. - destination sign lamp (screw #6-32 x 1/4 pan)(4903)
1	675556	SWITCH ASSY. - destination sign (4108, 4905)
1	2330518	SWITCH ASSY. - reading & general lighting (screw #6-32 x 1/4 pan)(4903)
1	675556	SWITCH ASSY. - reading lamp (4108, 4905)
1	675556	SWITCH ASSY. - general lamp (4108, 4905)
4	2487105	SWITCH ASSY. - front reading lamp (4903)
1	1997032	SWITCH ASSY. - dimmer, head lamp (4903)
1	1997041	SWITCH ASSY. - dimmer head lamp (4108, 4905)
1	2475485	PLATE - mtg., dimmer switch
1	2412857	SWITCH ASSY. - engine compt. lamp (4903)
1	675553	SWITCH ASSY. - engine compt. lamp (4108, 4905)
4	1385060	SWITCH ASSY. - baggage compt. lamp (4108)
44	681042	SWITCH ASSY. - reading lamp(part of reading lamp hsg.) (36 reqd for 4108)(4108-4905)
6	1454210	SWITCH ASSY. - baggage compt. lamp (4903, 4905)
6	508301	NUT - baggage compt. lamp switch
4	676168	BRACKET - baggage compt. lamp switch (4108)
6	2496735	BRACKET - baggage compt. lamp switch
1	3902194	SWITCH ASSY. - backup lamp
1	1454210	SWITCH - frong stepwell lamp
1	508301	NUT - front stepwell lamp switch
48	2492042	SWITCH ASSY. - reading lamp (part lamp)(4903)
1	104922	BALL - back-up light switch (part of trans.)(1/2 dia.)
1	8877723	PLUG - hole, back-up light switch (5/8-11 x 5/8 hex hd.)(repl 2380525)

7-72 ENGINE SWITCHES

1	646406	SWITCH ASSY. - starter (screw #6-32 x 1/4 pan)(4903)
1	675559	SWITCH ASSY. - starter (4108, 4509)
1	2330516	SWITCH ASSY. - engine run (screw #6-32 x 1/4 pan)(4903)
1	675556	SWITCH ASSY. - engine run (4905)
1	2330525	SWITCH ASSY. - engine emergency stop (screw #6-32 x 1/4 pan)(4903)
1	675558	SWITCH ASSY. - engine emergency stop (4108, 4905)
1	2308827	GUARD - emergency stop switch
1	2330516	SWITCH ASSY. - engine fast idle (screw #6-32 x 1/4 pan)(4903)
1	675556	SWITCH ASSY. - engine fast idle (4108, 4905)
1	2482378	SWITCH ASSY. - engine low oil pressure (4903)
1	674422	SWITCH ASSY. - engine low oil pressure (4108, 4905)
1	001481	SWITCH ASSY. - magnetic, starter (screw 1/4-20 x 3/8 pan)
1	001481	SWITCH ASSY. - magnetic, eng. emergency stop (screw 1/4-20 x 3/8 pan)
1	6402829	SWITCH ASSY. - engine temperature
1	2412857	SWITCH ASSY. - engine run control (4903)
1	675553	SWITCH ASSY. - engine run control (4108, 4905)
1	672758	SWITCH ASSY. - magnetic, engine run control (4108)
1	675554	SWITCH ASSY. - start control (4108)
1	2412858	SWITCH ASSY. - start control (4903)

7-73 TRANSMISSION SWITCHES

1	2330525	SWITCH ASSY. - transmission reverse (screw #6-32 x 1/4 pan)(4903)
1	675558	SWITCH ASSY. - transmission reverse (4108, 4905)
1	2482378	SWITCH ASSY. - transmission oil pressure (4903)
1	674422	SWITCH ASSY. - transmission oil pressure (4108, 4905)
1	444476	ELBOW - trans. oil pressure switch (1/8-27, 90°)
1	444012	ADAPTER - trans. oil pressure switch elbow (1/2-18 to 1/8-27)
1	001481	SWITCH ASSY. - magnetic, trans. reverse gear (screw 1/4-20 x 3/8 pan)

7-74 BODY SWITCHES

1	2330516	SWITCH ASSY. - driver's fan (screw #6-32 x 1/4 pan)(4903)
1	675556	SWITCH ASSY. - driver's fan (4108, 4905)
1	2330516	SWITCH ASSY. - passenger chime (screw #6-32 x 1/4 pan) (4903)
1	675556	SWITCH - passenger chime (4108, 4905)
1	612947	SWITCH ASSY. - battery disconnect
2	1998723	SWITCH ASSY. - passenger signal chime (screw #10-32 x 7/16, #6-20 x 1/4 pan tap)
2	655304	GROMMET - passenger signal chime switch (1/4 ID, 5/8 OD, 1/2 wide w/1/4" wide groove, ru.)
4	2496794	PLUG - bottom, switch opening (1/2 depth, 1-1/4 dia., plastic)
1	677295	SWITCH ASSY. - battery disconnect (4108, 4905)
4	2086969	BOLT - disconnect switch bracket (4108)

7-74A HEATING AND VENTILATING SWITCHES

1	2486361	SWITCH ASSY. - rheostat, heating control
1	2187361	KNOW ASSY. - heating control rheostat switch
1	2330520	SWITCH ASSY. - heating & A/C/ (4903)
1	675557	SWITCH ASSY. - heating A/C (4108, 4905)
2	672758	SWITCH ASSY. - magnetic, blower motor (4108)
1	001481	SWITCH ASSY. - magnetic, blower motor (screw #1/4-20 x 1/2 pan tap)(4903)
1	672758	SWITCH ASSY. - magnetic, blower motor (screw 1/4-20 x 1/2 pan) (4108, 4905)
1	2415255	SWITCH ASSY. - water pump motor (4903)
1	675552	SWITCH ASSY. - water pump motor (4108, 4905)
1	675557	SWITCH ASSY. - W/S defroster motor (4108, 4905)

7-74B AIR CONDITIONING

1	1509175	SWITCH ASSY. - control, A/C oil pressure (4903)
1	5653937	SWITCH ASSY. - control, A/C oil pressure (4108, 4905)
1	672758	SWITCH ASSY. - magnetic, condenser fan (4905)
1	1508844	SWITCH ASSY. - A/C air pressure
1	9409935	TEE - A/C air pressure switch
1	674824	SWITCH ASSY. - condenser fan motor control (4108, 4905)
1	2468828	SWITCH ASSY. - A/C hi-lo pressure control (early type w/low pressure setting open at 15 lbs. - closed at 45 lbs.) (bolt 5/16-24 x 1-1/4 hex)(incl. next 5 items)(4903)
1	2471181	BELLOWS ASSY. - A/C hi-lo pressure control switch (hi-pressure)
1	2497135	BELLOWS ASSY. - A/C hi-lo pressure control switch (lo-pressure)
1	2421203	BLOCK ASSY. - contact, hi-lo pressure control switch
1	2497132	GASKET - low pressure bellows
1	2497133	GASKET - hi pressure bellows
1	674182	SWITCH ASSY. - A/C hi-lo pressure control (later type w/low-pressure setting open at 10 lbs. - closed at 25 lbs.) (bolt 5/16-24 x 1-1/4 hex)(incl. next 4 items)(4903-4905)
1	675861	COVER ASSY. - A/C hi-lo pressure switch
1	675862	BLOCK - contact
1	2497135	ELEMENT - low pressure
1	612686	ELEMENT - hi pressure
1	676550	SWITCH ASSY. - A/C dual (4108)
1	676746	SUPPORT - A/C dual pressure switch (prior to 4108-051)(4108)
1	682148	SUPPORT - A/C dual pressure switch (eff. w/4108-051) (4108)

7-74E FUEL SWITCHES

1	8873275	SWITCH ASSY. - fuel pressure (4903)
1	673498	SWITCH ASSY. - fuel pressure (prior to 4108-051, 4905)

7-74H SWITCH NAME PLATE

1	675778	PLATE - name, hazard warning (4108, 4905)
1	612480	PLATE - name, driver's control panel (left of driver)(screw #8-32 x 1/2 pan)(4903)
1	654995	PLATE - name, driver's control panel (left of driver)(screw #8-32 x 1/2 pan)(4108, 4905)
6	2299512	RIVNUT - driver's control panel name plate screw
1	657346	PLATE - name inst. panel switch RH (w/defrost, fan, sign reading)(used w/toggle type switch and air operated w/s wipers)(screw #6-32 x 3/8 pan) (4903)
1	612454	PLATE - name, inst. panel switch, RH (w/defrost, fan, sign, general and w/s wiper) (screw #6-32 x 3/8 pan)(used w/electric w/s wipers)(4903)
1	644858	PLATE - name, inst. switch, LH (w/engine, start, GMC 68-12V, emergency flashing, reverse and emerg. stop)(screw #6-32 x 3/8 pan)(4903)
1	657307	PLATE - name, inst. panel switch, RH (w/defrost, fan, sign, reading, w/s wiper, gen & read)(used w/electric operated w/s wipers) (screw #6-32 3/8 pan)(4903)
1	657314	PLATE - name, inst. panel switch, LH (w/engine, start, GMC 68-24V, emergency flashing, reverse, emergency stop)(screw #6-32 x 3/8 pan)(4903)
8	2486333	NUT - name plate to panel screw (4903)
1	675780	PLATE - name, driver's instrument panel switches, RH(tail, mark, head tail mark, sign, read, genl., defroster)(4905)
1	675779	PLATE - name, driver's instrument panel switches, LH(start, eng., overrule, reverse, emerg. stop)(4108, 4905)
1	2364733	PLATE - name, water pump switch
1	2412313	PLATE - name, apparatus box switch (eng. control, eng. start & eng. compt. lamp)
2	2487670	PLATE - name, reading lamp switch (4903)

7-45 AIR HORN AND MTG.

1	2424280	HORN ASSY. - air (14-1/2 lg., stpd. Hadly Mfg. Co.)(Bolt 1/4-28 x 7/8 hex)(incl. next 3 items)
2	2465918	CLIP - adj., air horn
2	9028936	DIAPHRAGM - air horn
2	9028937	GASKET - air horn body
1	2466044	BRACKET ASSY. - mounting, air horn, upper (bolt 5/16-24 x 3/4 hex)
1	2466042	BRACKET ASSY. - mounting, air horn, lower (bolt 5/16-24 x 3/4 hex)

7-76 ELECTRIC HORN AND WIRE

1	9000535	HORN ASSY. - electric (low note)(stpd. 9000535)
1	9000536	HORN ASSY. - electric (high note) (stpd 9000536)

NOTE: The above 2 assemblies include the following 4 items as indicated.

2	1958667	BRACKET - electric horn (1-1/4 wide, 3-1/2 lg., steel angle)
2	1958666	BRACKET - electric horn (1-1/4 wide, 3-3/4 lg., offset, steel)
2	1855978	CLIP - low note horn
1	1958668	NUT - mtg. bracket, high note horn (7/8-20 hex, 5/32 thk.)
2	1958667	BRACKET - electric horn (bolt 5/16-18 x hex hd.)
2	1965698	NUT - electric horn brkt. bolt (5/16-18)
1	649272	CAP - horn button
1	3931568	RETAINER - horn button cap
1	768233	CARTRIDGE - horn contact (incl. cap, cap, spring, brush and insulation - SOA)
1	9749040	SPRING - Bellville, horn contact (repl 9740315)
1	9740316	CUP - receiver, horn contact
3	9740173	SCREW - receiver cup
1	764402	BUSHING - spacer, cup

7-77 INSIDE SIGNAL SYSTEM

NOTE: See group 7-70 for passenger signal buzzer switch

1	611868	CHIMES ASSY. - passenger's signal (screw #10-32 x 1-1/4 pan)
AR	2467486	CORD - pass signal switch (100 ft. lg. - CTL, 7 wires w/clear vinyl plastic covering)(Repl. 2416017)
4	237949	CONNECTOR - passenger signal cord (used w/clear cord)
26	2048840	BRACKET - guide, signal cord (screw #10-16 x 3/8 truss hd) (qty (24) reqd for 4108)

7-78 CIRCUIT BREAKERS AND BUS BAR

1	2263224	BREAKER ASSY. - circuit (8 amp., stpd 1110-P-8G)
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7-78 INSIDE SIGNAL SYSTEM (Cont.)

1	2259586	BREAKER ASSY. - circuit (12 amp., stpd. 1110-P-20-G)
AR	611931	BREAKER ASSY. - circuit (8 amps., stpd. CB-8)
AR	611932	BREAKER ASSY. - circuit (5 amps., stpd. CB-5)
AR	611929	BREAKER ASSY. - circuit (20 amps., stpd. CB-20)
AR	611930	BREAKER ASSY. - circuit (10 amps., stpd. CB-10)
1	644143	BREAKER ASSY. - circuit, water pump (at blower motor apparatus panel)
1	2212295	BREAKER ASSY. - circuit, batter compt. and blkd.
1	2301786	BREAKER ASSY. - circuit, blower motor (70 amp.)
1	679364	BREAKER ASSY. - circuit, (to blkd.)(4108, 4905)
AR	2276594	BRACKET - circuit breaker (screw 1/4-20 x 1/2 pan hd.)
AR	2276100	BRACKET - circuit breaker (or carrier)(screw 1/4-20 x 1/2 pan)(4108)
1	673211	BAR - bus (at inter blkd.)(1" width x 9-1/2 long, w/5 holes)(4108)
AR	684788	INSULATOR - carrier to bracket (1.40 x 1.40)
AR	685186	INSULATOR - carrier to bracket (13.06 x 14.06 - CTL)
AR	684205	SCREW - carrier bracket & insulator
AR	685206	SCREW - clip to panel
AR	2479277	BAR ASSY. - bus circuit breaker
1	2289967	BAR - bus, circuit breaker (1/16 x 3/8 x 3-11/32 brass, w/4 slots)
AR	2272093	BAR - bus, circuit breaker (1/16 x 3/8 x 1-17/32 brass, w/2 slots)
1	2283383	BAR - bus, circuit breaker (1/16 x 3/8 x 2-7/16 brass, w/3 slots)
AR	2272093	BAR - bus, circuit breaker (2 hole, 1-17/32 long)
1	648255	CLIP - circuit breaker

7-79 RESISTANCE UNITS

1	680318	RESISTOR ASSY. - A/C for hi-speed (4108-4905)
8	646418	RESISTOR - headlamp (hi-beam) (98 OHMS-55 watt)
4	646417	RESISTOR - headlamp (lo-beam) (6.4 OHMS-55 watt)
2	644871	BRACKET - mtg, headlamp resistor
1	646397	RESISTOR ASSY. - gradustat control (screw 1/4-20 x 1/2 pan)
2	646398	RESISTOR ASSY. - low oil pressure switch (eng. & trans.)
1	644149	RESISTOR ASSY. - heating and ventilating blower motor low speed (incl. resistor only) (screw 1/4-20 x 3/4 pan)
2	647126	RESISTOR - heating & ventilating blower motor low speed
2	6462024	RESISTOR ASSY. - oil pressure gauge, temperature gauge wiring harness (4903)

7-80 RELAYS

1	1115861	RELAY ASSY. - watch step lamp (4108, 4509)
1	1115860	RELAY ASSY. - A/C for fan hi-speed (4108, 4905)
2	1116964	RELAY ASSY. - A/C generator & run control
2	1115861	RELAY ASSY. - windshield wiper (screw 1/4-20 x 1/2 pan)(4903, 4905)
1	1115861	RELAY ASSY. - defroster hi-speed (screw 1/4-20 x 1/2 pan)(4903, 4905)
1	1115860	RELAY ASSY. - defroster low-speed (screw 1/4-20 x 1/2 pan)(incl. clip)(4903, 4905)
4	1878503	CLIP - def. low-speed relay (repl 1868137)
1	1116964	RELAY ASSY. - DD3 brake stop lamp (screw 1/4-20 x 1/2 pan)
1	1115861	RELAY ASSY. - night light
1	1116964	RELAY ASSY. - regulator sensing (4903, 4905)
1	1116964	RELAY ASSY. - horn (left of driver) (screw 1/4-20 x 1/2 pan)
2	646378	RELAY ASSY. - flasher pilot (screw #10-12 x 3/8 pan tap) (4903, 4905)
1	1115861	RELAY ASSY. - A/C air pressure switch (4903, 4905)
1	1116969	RELAY ASSY. - generator (main)
1	1115861	RELAY - A/C
1	658311	RELAY ASSY. - stop lamp (left of driver)(screw 1/4-20 x 1/2 pan)(repl 653071)
1	1116964	RELAY ASSY. - water pump (screw 1/4-20 x 1/2 pan)
2	1116964	RELAY ASSY. - A/C clutch & generator control (4903, 4905)
1	1116964	RELAY ASSY. - engine alarm (screw 1/4-20 x 1/2 pan)(4903, 4905)
2	1116964	RELAY ASSY. - reading & general lighting
1	1116964	RELAY ASSY. - A/C clutch & clutch holding (4108)
2	1016964	RELAY ASSY. - low oil & hot engine (4108)
1	1115871	RELAY ASSY. - starter cut-out (or frequency)

7-81 FUSES AND FUSE PANEL

5	120114	FUSE ASSY. - (30 amp, 1-1/4" long)
5	682240	HOLDER ASSY. - fuse
4	N. P. N.	FUSE (6 amp., clear)(part of driver's control panel harness)(4108)

7-81 FUSES AND FUSE PANEL (Cont.)

4	N. P. N.	FUSE - (4 amp., clear)(part of driver's control panel, harness)(4108)
1	N. P. N.	FUSE - (6 amp., clear)(part of headlamp harness)
AR	5291294	BODY - fuse (part of headlamp harness)
AR	5295945	SPRING - fuse (part of headlamp harness)
AR	5290791	CAP - fuse

7-82 BUZZER

2	1115818	BUZZER ASSY. - engine overheat and low air (incl. screw and next item)(left of driver) (screw 1/4-20 x 7/16 pan) (4903)
4	1878503	CLIP - tell tale buzzer terminal screw (repl. 1868137)

7-83 RECTIFIERS

2	2376094	RECTIFIER ASSY. - starter and buzzer alarm (screw #10-32 x 3/4 pan)
1	2376094	RECTIFIER - trans. low oil (4905)
1	674402	RECTIFIER - trans. low oil (4108)
1	675593	RECTIFIER - headlamp low beam (4108)
1	2468823	RECTIFIER - headlamp low beam (4905)
AR	2323010	BRACKET - starter rectifier

7-84 JUNCTION BLOCK AND PANEL

1	2494840	BLOCK ASSY. - junction (rear axle, rear blked)(4905)
1	2494840	BLOCK ASSY. - junction (at driver's control panel)(1-1/16 wide, 4-13/16 lg. w/8 terminal studs)(4903, 4905)
1	2278913	BLOCK ASSY. - junction, regulator & apparatus battery (2-5/8" long)(Screw 1/4-20 x 3/4 flat) (4903, 4905)
1	2400600	BLOCK ASSY. - junction, (at ventilation compt.)(std. 2400600)(3-11/16 long)(screw #10-32 x 5/8 pan w/ext. tooth lwshr) (4903, 4905)
2	2400600	BLOCK ASSY. - junction (at battery compt. apparatus)(std. 2400600)(3-11/16 long)(screw #10-32 x 5/8 pan)(4903, 4905)
1	2318021	BLOCK ASSY. - junction, battery compt. (1-7/8 x 2-3/4)(screw #10-32 x 3/4 pan)
1	2410891	PANEL ASSY. - junction, (left of driver) (screw #10-32 x 5/8 pan) (4903, 4905)
4	2226070	RIVNUT - junction panel screw (left of driver's)
1	2474049	PANEL ASSY. - junction, engine compt. apparatus box (screw #10-32 x 5/8 pan)(4903, 4905)
1	683019	BLOCK ASSY. - junction, driver's control panel (eff w/chassis #051)(4108)
1	2318021	BLOCK ASSY. - junction, intermediate apparatus panel (1-7/8 x 2-3/4)(screw #10-32 x 3/4 pan)(4108)
1	675367	BLOCK - junction driver's control panel (w/41 terminals)(screw #10-32 x 1" pan)(4108) (prior to chassis #051)
1	675368	BLOCK - junction driver's control panel (w/40 terminals)(screw #10-32 x 1" pan)(4108) (prior to chassis #051)
1	675365	BLOCK - junction, intermediate apparatus panel (15 terminals)(screw #8-32 x 7/8 pan) (4108)(prior to chassis #051)
1	675364	BLOCK - junction, baggage compartment lamp (at long, air duct)(4108)(prior to chassis #051)
1	675366	PANEL ASSY. - junction, engine compartment apparatus box (screw #10-24 x 1" pan) (4108)(prior to chassis #051)
1	683018	BLOCK ASSY. - junction, engine compartment apparatus box (eff w/chassis #051)(4108)

7-85 BATTERY

2	N. P. N.	BATTERY ASSY. -(Delco, Model 8DR205 - std. #760) (Proc Loc)
1	2376455	DECAL - caution, battery

7-86 BATTERY CABLES AND GROUND STRAPS

NOTE: See group 7-91 for battery terminals

1	8903981	CABLES ASSY. - battery positive to cutout switch (w/marker std. 8903981)(4108)
1	8903980	CABLE ASSY. - battery negative to bulkhead (w/marker std. 8903980) (4108)
1	8903982	CABLE ASSY. - battery positive to battery negative (w/marker std. 8903982)(4108)
1	8904036	CABLE ASSY. - battery junction to disconnect switch (4108)
1	8904024	CABLE ASSY. - starter to cutout (4108)
1	6295528	CABLES ASSY. - battery positive to cutout switch (w/marker std. 6295528) (4903, 4905)

7-86 BATTERY CABLES AND GROUND STRAPS (Cont.)

1	6295532	CABLE ASSY. - battery negative to bulkhead (w/marker stpd. 6295532)(4903, 4905)
1	6295533	CABLE ASSY. - battery positive to battery negative (w/marker stpd. 6295533)(4903, 4905)
1	6295529	CABLE ASSY. - battery junction to cutout switch (w/marker stpd. 6295529)(4903, 4905)
1	6295530	CABLE ASSY. - starter to battery junction (w/marker stpd. 6295530)(4903, 4905)
1	6295531	CABLE ASSY. - ground, starter (w/marker stpd. 6295531)(4903, 4905)
1	2138283	STRAP ASSY. - ground, static electricity (bolt 3/8-24 x 1" hex)
AR	2424517	BLOCK - supt., cable (1" x 3/4 hardwood)
AR	2424518	BLOCK - support, cable (1" x 1-1/4 x 3-1/2 hardwood)

7-90 WIRING

NOTE: All wiring harness & cables have marker stpd. with part number.

NOTE: See parts book X166011 for connections, terminals, etc.

1	8903966	HARNESS ASSY. - wiring headlamp (incl. connectors shown in groups 7-01, fuse, fuse spring and fuse body shown in group 7-81)(4108)
1	8903975	HARNESS ASSY. - wiring, front body (incl. boot, shell, washer, spring sleeve and rivet shown on 7-09 and terminals shown in group 7-11)(4108)
1	8903967	HARNESS ASSY. - wiring, driver's control panel (incl. connectors)(4108)
1	8903970	HARNESS ASSY. - wiring, driver's control panel to instrument panel (incl. socket shown in group 7-04, fuse, spring, body and cap in group 7-81)(4108)
1	8903972	HARNESS ASSY. - wiring, driver's control panel to apparatus box (4108)
1	8904342	HARNESS ASSY. - wiring, driver's control panel to intermediate relay and eng. apparatus box (4108)
1	8903976	HARNESS ASSY. - wiring, intermediate relay and junction panel(4108)
1	8903979	HARNESS ASSY. - wiring, intermediate marker lamp (4108)
1	8903960	HARNESS ASSY. - wiring, passenger buzzer, switch (4108)
2	8903978	HARNESS ASSY. - wiring, reading and general lighting feed (incl. terminals)(prior to 4108-051)
2	8904516	HARNESS ASSY. - wiring, reading & general lighting - feed (eff w/4108-051)
2	8903977	HARNESS ASSY. - wiring, general lamp (incl. connectors)(prior to 4108-051)
1	8904517	HARNESS ASSY. - wiring, general lamp (incl. connectors)(eff w/4108-051)
1	8903971	HARNESS ASSY. - wiring, rear body (incl. socket, washer, spring, rivet shown in group 7-05 and boot, shell, washer, spring, body, and sleeve shown in group 7-91)(4108)
1	8903974	HARNESS ASSY. - wiring, engine (4108)
1	8903969	HARNESS ASSY. - wiring, engine compartment (incl. terminals) (4108)
1	8903968	HARNESS ASSY. - wiring, engine compartment apparatus box (4108)
1	8903939	HARNESS ASSY. - wiring, rear closure door (incl. terminals and connector body)(4108)
1	8903983	HARNESS ASSY. - wiring, baggage compartment lamp and switch (incl. sleeve and terminal)(4108)
1	6297098	HARNESS ASSY. - wiring headlamp resistor
1	6295522	HARNESS ASSY. - wiring headlamp (incl. body, sleeve & terminal)(12V)(4903)
1	6299371	HARNESS ASSY. - wiring headlamp (incl. body, sleeve and terminals)(28V lamp)(4903)
1	8903894	HARNESS ASSY. - wiring, headlamp (incl. connectors shown in groups 7-01, fuse, fuse spring & fuse body shown in group 7-81)(4905)
1	6295739	HARNESS ASSY. - wiring, front body (incl. boot, shell, washer, spring, sleeve and rivet shown in group 7-07 and terminals shown in group 7-11)(prior to chassis #227)(4903)
1	6299372	HARNESS ASSY. - wiring, front body (incl. boot, shell, washer, spring sleeve and rivet shown on 7-09 and terminals shown in group 7-11)(eff w/chassis #227 on 4903)(4905)
1	6295520	HARNESS ASSY. - wiring, driver's control panel (incl. connector, contact and terminals) (prior to chassis #227)(4903)
1	6299369	HARNESS ASSY. - wiring, driver's control panel (incl. connector, contact and terminal) (eff w/chassis #227)(4903)
1	8903891	HARNESS ASSY. - wiring, driver's control panel (incl. connectors)(4905)
1	6295521	HARNESS ASSY. - wiring, driver's control panel to instrument panel (incl. sockets, spring bshg. and rivets shown in group 7-04 and body, contact and terminals shown in group 7-91)(prior to chassis #227)(4903)
1	6299370	HARNESS ASSY. - wiring, driver's control panel to instrument panel (incl. socket, spring, bshg. & rivet shown in group 7-04 and body, contact shown in group 7-91)(used w/speedometer having odometer omitted)(eff. w/chassis #227)(4903)
1	8903893	HARNESS ASSY. - wiring, driver's control panel to instrument panel(4905)
1	6295523	HARNESS ASSY. - wiring, driver's control panel to regulator & apparatus panel (Prior to Chassis #227) (4903)
1	8903774	HARNESS ASSY. - wiring, driver's control panel to regulator & apparatus panel (Eff. w/Chassis #227) (4903)

1	8904341	HARNESS ASSY. - wiring, driver's control panel to regulator & apparatus panel (4905)
1	6295525	HARNESS ASSY. - wiring, regulator & apparatus to panel engine compt. apparatus box (incl. lamp, socket, spring, bshg. & rivet shown in group 7-05 and conn. in grp. 7-91)
<u>7-90 WIRING (Cont.)</u>		
		(used w/speedometer having odometer omitted) (4903)
1	8903799	HARNESS ASSY. - wiring, regulator & apparatus panel to eng. compt apparatus box(lamp socket, spring, bshg. & rivet shown in group 7-05 and connector in group 7-91)(used w/speedometer having odometer)(4903)
1	8904001	HARNESS ASSY. - wiring, regulator & apparatus panel to eng. compt apparatus box (incl. lamp socket, washer spring and boot)(4905)
1	8903887	HARNESS ASSY. - wiring, intermediate worker lamp (4905)
1	6295527	HARNESS ASSY. - wiring, regulator & apparatus panel
1	6295519	HARNESS ASSY. - driver's control panel to engine compt. apparatus box (incl. terminals) (used w/speedometer having odometer omitted)(4903)
1	8903749	HARNESS ASSY. - wiring, driver's control to eng. compt. apparatus box (incl. terminals) (used w/speedometer having odometer)
1	6286896	HARNESS ASSY. - wiring, passenger buzzer, switch (incl. sleeve and terminals)
2	6295526	HARNESS ASSY. - wiring, reading and general lighting feed (incl. terminals)(4903)
1	6295911	HARNESS ASSY. - wiring, reading and general lighting (incl. terminals) (4903)
1	8903888	HARNESS ASSY. - wiring, reading & general lamp (prior to 4905-201)
1	8904518	HARNESS ASSY. - wiring, reading & general lamp - feed (eff 4905-201)
1	8903895	HARNESS ASSY. - wiring, general lamp (incl. connectors)(prior to 4905-201)
1	8904517	HARNESS ASSY. - wiring, general lamp (incl. connectors)(eff w/4905-201)
1	6295916	HARNESS ASSY. - wiring, rear body (incl. socket, washer, spring, rivet shown in group 7-05, and boot, shell, washer, spring, body, sleeve shown in group 7-91)(prior to chassis #227)(4903)
1	6299373	HARNESS ASSY. - wiring, rear body (incl. socket, washer, spring, rivet shown in group 7-05 and boot, shell, washer, spring, body, and sleeve shown in group 7-91)(eff w/ chassis #227)(4903)
1	8903890	HARNESS ASSY. - wiring, rear body (incl. socket, washer, spring, rivet shown in group 7-05 and boot shell, washer, spring, body, sleeve shown in group 7-91)(4905)
1	8904002	HARNESS ASSY. - wiring, A/C condenser relay(incl. connectors((for use w/pump down valve) (4905)
1	6295518	HARNESS ASSY. - wiring, engine compt. apparatus box (incl. terminals)(4903)
1	8903892	HARNESS ASSY. - wiring, eng. compt apparatus box (4905)
1	6295917	HARNESS ASSY. - wiring, rear closure door (incl. terminals and connector body)(4903, 4905)
1	6286937	HARNESS ASSY. - wiring, fast idle and engine stop (incl. plug, clamp, bshg. & terminals) (4903)
1	8903889	HARNESS ASSY. - wiring, fast idle and engine stop (incl. plug, clamp & bshg.)(4905)
1	6295572	HARNESS ASSY. - wiring, engine (incl. terminals, clamps and boots)(used w/speedometer having odometer omitted) (4903)
1	8903798	HARNESS - wiring, speedometer (incl. terminals & boots)(used w/speedometer having odometer) (4903, 4905)
1	6289978	HARNESS ASSY. - wiring, w/s wiper (incl. connector body & terminals)
1	6295524	HARNESS ASSY. - wiring, baggage compt. lamp (incl. sleeve and terminal)
1	8866495	HARNESS ASSY. - wiring, inst. cluster ground (incl. terminals)(4903)
1	657353	HARNESS ASSY. - wiring, oil pressure gauge resistor (incl. connector, terminals and resistor)(see group 7-79 for resistor)(4903)
1	657352	HARNESS ASSY. - wiring, temperature gauge resistor (incl. connectors, terminals and resistor)(see group 7-79 for resistor)(4903)
1	6286938	CABLE ASSY. - front Michigan marker lamp (incl. socket, spring, washer, rivet shown in group 7-07 and terminals shown in group 7-91)
1	6286939	CABLE ASSY. - front side marker lamp (incl. boot, shell, washer, spring, rivet and terminal)
1	6287048	CABLE ASSY. - freon lamp (incl. socket, spring, washer shown in group 7-22 and terminal shown in group 7-22 and terminal shown in group 7-91) (4903, 4905)
1	6293263	CABLE ASSY. - ground, engine to blkhd. (incl. terminal) (reqd 6286907)
1	6295979	CABLE ASSY. - ground, license plate lamp (incl. terminals)(9" long)
1	6295535	CABLE ASSY. - ground, A/C condenser fan drive motor (4903)
1	8904344	CABLE ASSY. - ground, A/C condenser fan drive motor (410804905)
1	8904343	CABLE ASSY. - circuit breaker to A/C condenser fan magnetic switch (4108-4905)
1	8904026	CABLE ASSY. - ground, engine compt. apparatus control panel
1	2295508	WIRE ASSY. - jumper, speedometer capacitor to jet (incl terminal)(6-1/2" long)(eff w/ 4905-201)

7-91 WIRING CONNECTORS

1	2241095	TERMINAL - dimmer switch & A/C clutch solenoid valve wire (4905)
AR	1874056	TERMINAL - wiring (driver's control panel to vent and battery compt. harness; Freon lamp cable)(.123 OD, 17/32 lamp, male type)
AR	2977190	PLUG ASSY. - wiring (engine stop & idle solenoids)(part of eng. compt. harness)(socket type w/(2) 16 ga contacts, 5/8-24 int & ext thds., 1531 long, .969 OD)
2	5271351	PLUG - directional signal lamp wiring harness
1	8905208	PLUG ASSY - eng. compt. apparatus box wiring harness (4108)
AR	5295630	CLAMP ASSY. - wiring (eng. stop & fast idle solenoid plugs)(part of eng. compt. harness) (5/16 ID 7/8 OD, 5/8-24 thd., stpd AN30574A)
AR	5295631	BUSHING - wiring (part of eng. fast idle & stop harness)
AR	2973255	SHELL - wiring (part of rear body harness; front side marker lamp harness)(.607 ID x 1.090 lg. x .032 thd., brass)
4	2973256	BOOT - wiring, side marker lamp(part of front & rear body harness)(front side marker lamp harness)
AR	5297062	RIVET - wiring socket (part of rear body harness; front side marker lamp harness)
1	2977591	CONNECTOR - wiring, directional lamp signal wire (4 contacts)(stpd 2977591)(4108)
1	2977592	CONNECTOR - wiring, directional lamp signal wire (4 contacts)(stpd 2977592)(4108)
2	2977763	CONNECTOR - wiring, tail and direct lamp wire (4108)
AR	2962984	CONNECTOR - wiring, passenger buzzer switch harness; stop lamp wire
1	2984393	CONNECTOR - wiring, water pump wire (4108)
1	2973392	CONNECTOR - wiring, license plate ground wire (4108)
1	2977048	CONNECTOR - wiring, reading & general lamp feed wiring harness (4108)
1	2291196	CONNECTOR - fired pressure switch
1	3114169	CONNECTOR - step lamp general lamp wire
2	5291640	CONNECTOR - directional & watch step flasher (w/bracket)(part of 6295521 harness)
1	2977647	CONNECTOR - wiring, watch step relay (2 way)(part of harness)
1	2962449	CONNECTOR - wiring, watch step relay (3 way)(Part of harness)
1	2973407	CONNECTOR - wiring, oil gauge (part of harness)
1	2965891	CONNECTOR - wiring, temp. gauge (part of harness)
2	2977042	CONNECTOR - wiring, to head lamp resistor (6 holes)(part of harness)
4	2965810	CONNECTOR - wiring, head lamps (part of harness)
2	2962448	CONNECTOR - wiring, horn (part of harness)
1	2962449	CONNECTOR - wiring, A/C defrost hi-speed relay (3 way)(part of harness)
1	2977647	CONNECTOR - wiring, A/C defrost hi-speed relay (2 way)(part of harness)
1	2984169	CONNECTOR - wiring, head lamp switch (part of harness)
1	2977647	CONNECTOR - wiring, A/C field relay (2 way)(part of harness)
1	2962449	CONNECTOR - wiring, A/C field relay (3 way)(part of harness)
1	2465825	BLOCK ASSY. - disconnect, engine compt. junction block (3.600" long - w (8) terminal)
1	2474050	BLOCK ASSY. - disconnect, engine compt. junction block (2-5/8" long - w (3) terminals)
1	2465826	BLOCK ASSY. - disconnect, engine wiring harness (5-1/8" long w/(8) terminals)
1	2474051	BLOCK ASSY. - disconnect, engine wiring harness
1	645798	BLOCK ASSY. - disconnect, engine wiring harness
1	645799	BLOCK ASSY. - disconnect, engine wiring harness (1-1/2 x 2-3/4 w/3 terminals)
4	5291641	CONTACT - wiring, directional lamp switch (part of harness)
AR	5291641	CONTACT - wiring, (part of driver's control panel harness; driver's control panel to inst. panel)
AR	1843203	SPRING - wiring (part of front side marker lamp cable, rear body harness)(4 coils, 29/64 17/32 OD x 7/8 free lgth.)
AR	2973258	WASHER - insulating, wiring (part of front side marker lamp cable, rear body harness) (.162 ID x .535 OD, .064 thk; paper base)
AR	2973735	WASHER - insulating, wiring (front marker lamp cable, rear body harness) (.312 ID x .596 OD x .062 thk., paper base)
AR	187540	GROMMET - wiring, front body harness (1/4 ID, 5/8 OD, ru)
AR	2475027	GROMMET - wiring, (harness thru RH floor supt. channel)
AR	2478775	GROMMET - wiring, (harness thru blk. hd)(4-3/8 long, w/(3) holes)
AR	3722970	GROMMET - wiring (thru inter blkhd plate)
AR	117957	GROMMET - wiring, seat night lamp wire; license plate lamp, front directional lamp, interm. marker lamp (1/4 ID x 15/32 OD)
AR	2478775	GROMMET - wiring, baggage compt. lamp (thru blkhd) (4-3/8 long, w/three holes)
1	127979	GROMMET - eng. compt apparatus box wiring (3/4 ID x 1-3/8 OD cut)
1	3711846	GROMMET - wiring, A/C pressure switch hole (4108, 4905)
AR	790945	GROMMET - wiring, front body harness (3/4 ID, 1-1/4 OD x 3/8 thk.)
AR	2215928	GROMMET - wiring, front body harness (7/8 ID, 1-5/8 OD, grooved)
AR	2209736	GROMMET - wiring, passenger buzzer switch
AR	117957	GROMMET - wiring, seat night lamp wire; license plate lamp, front directional lamp, interm. marker lamp (1/4 ID x 15/32 OD)
AR	682698	GROMMET - seat night lights (5/16 ID x 7/16 OD x 13/32 long - nylon, snap type)

7-91 WIRING CONNECTORS (Cont.)

AR	655522	GROMMET - wire, horn wire thru lower dash panel, reading & general lamp at pkg. rack
AR	2249051	GROMMET - wiring, engine compt. apparatus box (1-1/16 ID, 1-3/8 OD, grooved & cut rubber)
AR	2383529	GROMMET - wiring, engine compt. apparatus box (.88 ID, 1.38 OD, .38 OD, .38 thk., grooved ru)
AR	2478775	GROMMET - wiring (thru blkhd)(4-3/8 long, w/three holes)
AR	2482359	GROMMET - wiring (thru floor)
AR	2225101	GROMMET - wiring, thru blkhd. (1-1/8 ID x 1-7/8 OD, grooved ru)
1	644852	GROMMET- wiring, headlamp harness at step riser #4
AR	610627	GROMMET - wiring, harness thru LH floor supt. & thru blkhd.
1	118833	GROMMET - wiring, harness thru LH floor supt. (5/8 ID, 31/32 OD, grooved ru.)
2	610626	GROMMET - wiring, harness at longitudinal duct
AR	610625	GROMMET - wiring, harness thru RH floor support & bulkhead
2	117959	GROMMET - wiring, reading & general lamp harness in front cross mldg.
2	144227	GROMMET - wiring, engine compt. apparatus box (1/2 ID, 1-5/8 OD, 1/4 thk., grooved ru.)
1	2291196	CLIP - wiring, hi-low pressure switch wire (4108)
2	2399100	CLIP - wiring, blower motor wire (4108)
4	2423777	CLIP - wiring, baggage compartment ground switch wire (4108)
AR	2381318	CLIP - wiring, engine compartment harness; rear body harness; baggage compartment lamp wire; water pump, wire; inst. panel harness; rear closure door harness (1/2" wire, 3/16 ID, 9/32 bolt hole, ru coated)(4108)
AR	2281862	CLIP - wiring, engine harness to A/C compressor mtg. (4108)
AR	2281755	CLIP - hand brake switch wiring harness; driver's control panel ground (4108)
AR	2381669	CLIP - wiring, inst. cluster harness (9/16 wide, 1-1/8 opening, ru coated, closed type) (4108)
AR	2403160	CLIP - wiring, baggage compartment harness (4108)
AR	2291242	CLIP - wiring, rear closure door harness to rear body harness, battery cable, battery shroud and clutch plate (1/2 wide, 1/2 opening, 9/21 bolt hole)(4108)
1	2494992	CLIP - wiring, starter cable (to floor board) (1" wide, 1-1/4 opening, 11/32" bolt hole, ru coated) (4108)
AR	2478743	CLIP - wiring, control panel to regulator apparatus panel harness (at floor board, above fuel tank; wiring harness at front air duct)(4108)
AR	2301257	CLIP - wiring, driver's control panel and regulator apparatus harness to engine compt. inst. cluster harness (1/2" wide, 3/4" opening, 9/32" bolt hole) (4108)
3	2281750	CLIP - wiring, baggage compartment lamp (J-shaped, 5/8" wide, 1-1/4" lg., 9/32" bolt hole, ru coated)(4108)
AR	2295142	CLIP - wiring, hi-lo pressure switch (1/2" opening, 9/32" bolt hole)(4108)
AR	2301257	CLIP - wiring, eng. harness (at starter) (1/2 wide, 3/4 opening, 9/32 bolt hole) (4108)
AR	3834036	CLIP - wiring, defroster wire, rear body harness rear window panel, spring type(4108)
AR	2281753	CLIP - wiring, eng. compt. apparatus box harness; frt direct lamp; directional lamp signal flasher (4108)
AR	2416806	CLIP - wiring, head lamp (.020 x 5/8 strip steel, w/(1) .281 hole)
AR	2281755	CLIP - wiring, head lamp harness, water pump wire; hi-lo pressure switch
AR	2381318	CLIP - wiring, front Mch. marker wiring harness; low air pressure switch, rear body harness; rear closure door harness, baggage compt. lamp wire, rear body harness; water pump wire, A/C drive generator to motor, heat control cable (1/2 wide, 1/3 opening, 9/32 opening, 9/32 bolt hole, ru coated, closed type)
AR	2291244	CLIP - wiring, destination sign; driver's control panel (.035 thk., 1/2" wide, 5/16 opening 9/32 bolt hole, ru. coated)
AR	2281860	CLIP - wiring, destination sign (1/2" wide, 13/16 formed lgths., hook type w/3/16 bolt hole)
AR	4553268	CLIP - wiring, destination sign (.438 wide, .938 formed lgth., "S" shaped, ru coated)
AR	2291242	CLIP - wiring (blower motor; battery junction to battery compt, harness; generator; rear closure door harness; harness to battery shroud and clutch plate)(1/2 wide, 1/2 opening, 9/21 bolt hole)
AR	2381322	CLIP - warning (at instrument panel; control panel to front body & engine harness; A/C drive generator to motor cable (1/2" wide, 7/8 opening, 9/32 bolt hold, ru coated, closed type)
AR	2402445	CLIP - wiring, instrument cluster harness to flasher (.032 x .064 x 2" strip steel w/.023 hole)
AR	2295142	CLIP - wiring, rear body harness (1/2" wide, 1/2 opening, 9/32 bolt hole)
AR	2281755	CLIP - wiring, driver's control panel grd. cable; hgd. fan wire(1/2" wide, 3/8 opening, 9/32 bolt hole)
1	2494992	CLIP - wiring, instrument cluster harness to junction block (1" wide, 1-1/4 opening, 11/32" bolt hole, ru coated)
AR	2478743	CLIP - wiring, control panel to regulator apparatus panel harness (at floor board, above

7-91 WIRING CONNECTORS (Cont.)

		fuel tank) wiring harness at frt. air duct
10	2301257	CLIP - wiring, driver's control panel & regulator apparatus harness to engine compt. (1/2" wide, 3/4" opening, 9/32" bolt hole)
3	2281750	CLIP - wiring, night lamp (J-shaped) (5/8" wide, 1-14" lg., 9/32" bolt hole, ru coated)
AR	2381771	CLIP - wiring, hi-lo pressure switch & bagg. compt. lamp (9/16" wide, 7/16" opening, 11/32 x 7/16 bolt hole, ru coated) (prior to Chassis #201 on 4905)
1	2295142	CLIP - wiring, hi-lo pressure switch (1/2" opening, 9/32" bolt hole) (Prior to Chassis #201)
1	2490119	CLIP - wiring, hi-lo pressure switch (Eff. w/Chassis 4905-201)
4	2381317	CLIP - wiring, rear closure door (1/2" wide, 1/8 opening) (3/8 x 9/32 bolt hole, ru coated)
1	2281754	CLIP - wiring, back-up lamp switch to reverse switch mtg. bolt (1/2" wide, 1/4 opening, 9/32 bolt hole)
AR	2381322	CLIP - wiring, blower motor; apparatus box wire engine harness (1/2 wide, 7/8 opening, 9/32 bolt hole, ru coated)
AR	2301257	CLIP - wiring, driver's control panel to battery compt. harness, battery cable; starter to bolt junction cable; battery compt. to eng. compt. harness; eng. compt. apparatus box harness (1/2 wide, 3/4 opening, 9/32 bolt hole)
AR	2281752	CLIP - wiring, air horn; directional signal flasher wire; control panel to inst. panel flasher wires; rear body harness to support plate, baggage compt. lamp (3/4 wide, 1/4 opening, 13/38 bolt hole, closed type)
2	3834036	CLIP - wiring, defroster wire, rear body harness rear window panel, spring type
AR	2435539	CLIP - wiring harness 13.20" long, bond type
AR	2281754	CLIP - wiring rear closure door harness, heat control, water pump (1/2", 1/4 opening, 9/32 bolt hole)
AR	2281753	CLIP - wiring, eng. compt. apparatus box harness; regulator to panel; battery cable; directional signal flasher (.035 thk., 3/4" wide, 9/16 opening, 9/32 bolt hole, rubber coated)
AR	2496721	CLIP - wiring, harness to front air duct (2.12 ID, 1.06" wide x 3.12 long, ru coated)
AR	S-10121	SEAL - wiring (1/2 dia., slotted x 15 ft. long ru, etc.)
AR	2475428	SEAL - wiring harness (at air duct) (1 3/8 ID x 1/4 OD w/(4) 11/64 dia. holes)
AR	2248714	RETAINER - wiring harness seal (at air duct) (CTL)
AR	R-37026	SEAL - rear body harness (at window strainer) (.180 wide, .300 height channel type-SBF)
AR	5178595	BRACKET - wiring harness clip (at engine)
AR	2419474	BRACKET - engine wiring (3.76 long x 1" wide, w/(1) dia. hole, (1) .406 dia. hole band steel) (408-4903)
AR	653078	SCREW - cover to support (#10-16 x 1/2 pan) (Prior to 4108-051, 4905-201)
AR	2419473	BRACKET - engine wiring (1 1/2 x .088 x 3/4 wide x .083 thk.)
AR	2224541	LOOM - wiring (1/4 ID, 25 ft. roll - CTL) (4108)
10	679748	COVER - wiring harness (at baggage rack) (12 reqd on 4905) (prior to 4108-051, 4905-201)
1	675993	COVER - wiring (at baggage compartment) (4108)
2	2903883	CONDUIT - reading and general lamp wire, RH (Screw #10-24 x 1/2 pan) (4108)
2	8903384	CONDUIT - reading and general lamp wire, LH (Screw #10-24 x 1/2 pan) (4108)
10	8905320	CONDUIT - wiring harness (at baggage rack) (12 reqd on 4905) (eff w/4108-051, 4905-201)

8-51 DIESEL ENGINE ASSY.

NOTE: The following engine assembly is less accessories, but includes water pump, oil cooler, oil pump, full-flow oil filter, fuel pump, blower and governor.

1 5142242 ENGINE ASSY.-diesel (8V-71) (std) (MT)

8-52 ENGINE GASKET SET

1 5196711 GASKET SET-engine overhaul (consists of sufficient gaskets, seals and seal rings to complete engine overhaul)

8-54 ACCESSORY DRIVE

NOTE: Details in this group are used w/Mech. Trans.

1 5126570 SUPPORT ASSY.-pump drive (at engine LH bank) (incl. the following 2 items) (bolt 3/8-24 x 7/8 hex)
 2 N. P. N PIN-dowel (5/32 x 1/4 long) (Proc Loc)
 1 274889 PIN-spring, support (at thrust washer end)
 1 5117116 GASKET-transmission oil pump drive support (at LH bank)
 1 5123091 GEAR ASSY.-transmission oil pump drive (incl. bshg)
 2 5120501 BUSHING-drive gear
 2 5117700 BEARING-thrust, drive gear
 1 5117704 WASHER-thrust, drive gear (inner)
 1 5117720 WASHER-thrust, drive gear (outer)
 1 5117727 NUT-drive gear (1-7/16-16 hex)
 1 2326310 COUPLING-drive, transmission oil pump (at trans)
 1 2396028 SPRING-transmission oil pump drive coupling (at trans)
 1 2396029 HUB-driven, transmission oil pump drive (at trans)
 1 5123082 COUPLING-trans. pump drive (at engine) (bolt 3/8-24 x 1-1/2 auto hex)

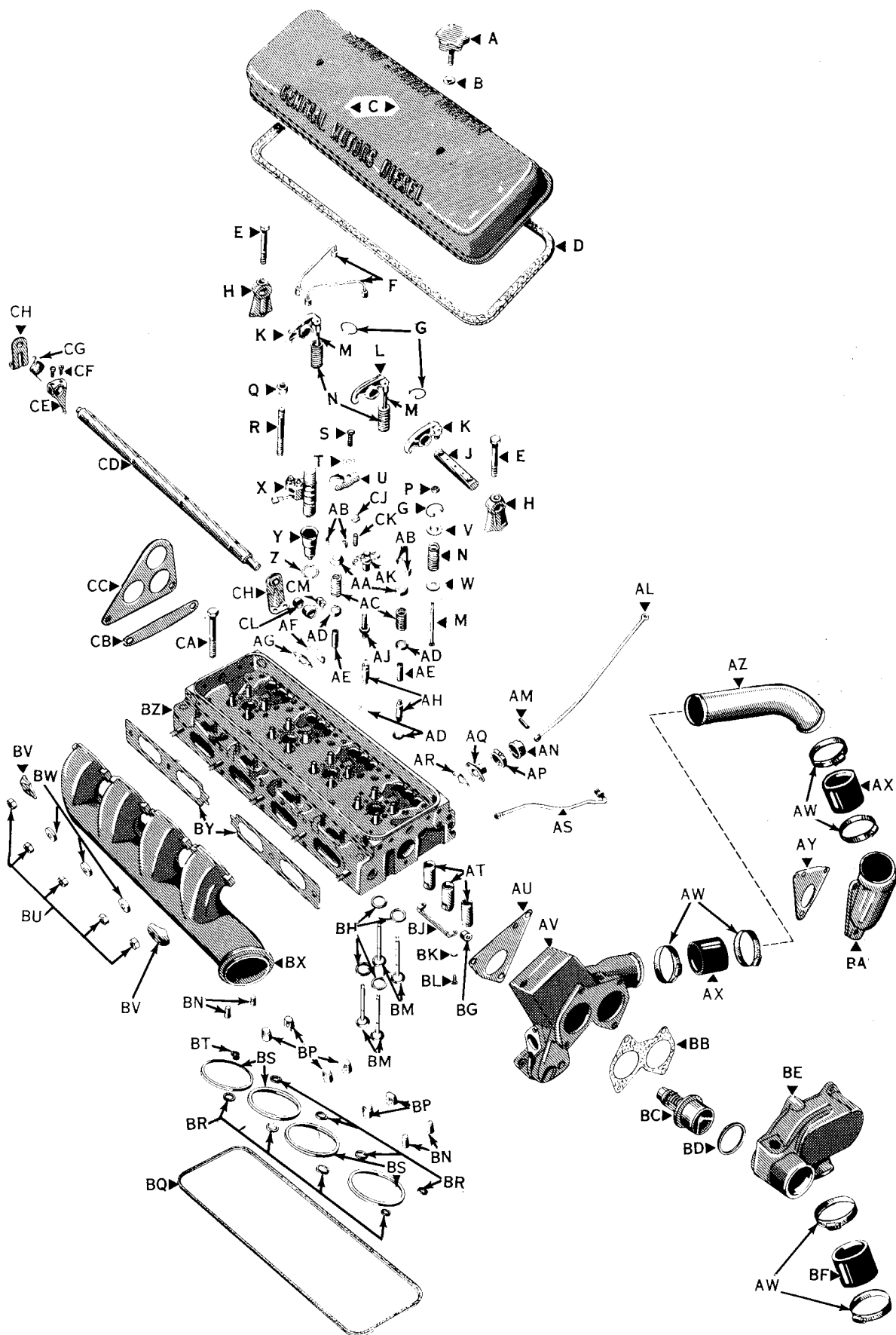
8-55 CYLINDER BLOCK

1 5199137 BLOCK ASSY.-cylinder (WBP type w/cast type air box covers) (repl. #5196323 block housing stamped type air box covers-when replaing #5196323 block by #5199137 it is also necessary to order #5199365 conversion kit) (8V)

NOTE: The above block assemblies incl main brg. caps & bolts shown in group 8-63, cylinder head studs shown in group 8-56 and items thru asterisk.

2 5123159 PLUG-engine cylinder block (special (w/5196323 block)
 2 5138646 PLUG-engine cylinder block (special (w/5199137)
 2 444638 PLUG-drain, engine cylinder block (3/4-14 brass (w/5199137 block)
 10 5111798 PLUG-engine cylinder (end on top of block) (1" sq. socket, pipe) (w/5196323 block)
 1 144017 PLUG-engine cylinder block (1-1/4-11 sq. socket, pipe)
 AR 444578 PLUG-engine cylinder block (oil galleries) (1/4 sq. hd)
 1 143980 PLUG-engine cylinder block (front of block, RH side) (3/8-18 sq. hd., steel)
 1 5150042 PLUG-cup, engine cylinder block (bottom of block, RH vertical oil gallery) (1" dia. x 5/16 depth)
 1 5165289 PLUG-cup, engine cylinder block (rear of block) (.941 dia. x .307 depth) (w/5196323 block)
 5 5115214 PLUG-engine cylinder block (end) (1/2 pipe, hex socket)
 1 147863 PLUG-drain cylinder block (3/8-18 brass, hex socket hd.)
 4 9409961 PLUG-engine cylinder block (front and rear end of block) (3/4-14 socket hd)
 2 5123862 PLUG-cup, engine cylinder block (.355 OD x .340 long, socket lid)
 4 5139988 PLUG-cup, eng. cylinder block (1" SS) (w/5199137 block)
 12 5117186 PLUG-cup, eng. cylinder block (2" SS) (w/5199137 block)
 2 5132410 PLUG-cup, eng. cylinder block (1-5/8 SS) (w/5199137)
 14 5144472 PLUG-cup, eng. cylinder block (5/8-11 x 1/2 SS) (w/5199137 block)
 3 5178997 GASKET-engine cylinder block plug (w/5196323 block)
 2 5138659 GASKET-engine cylinder plug (w/5199137)
 AR 118536 COCK-drain, engine cylinder block (both banks) (3/8 x 1-3/8 type C)
 1 103647 COCK-drain, eng. cylinder block (1/4 x 1-1/16 type C) (w/5199137 block)
 2 144041 BUSHING-reducing, engine cylinder block (rear corner)

ENGINE



CYLINDER HEAD AND COVER (8V DIESEL)

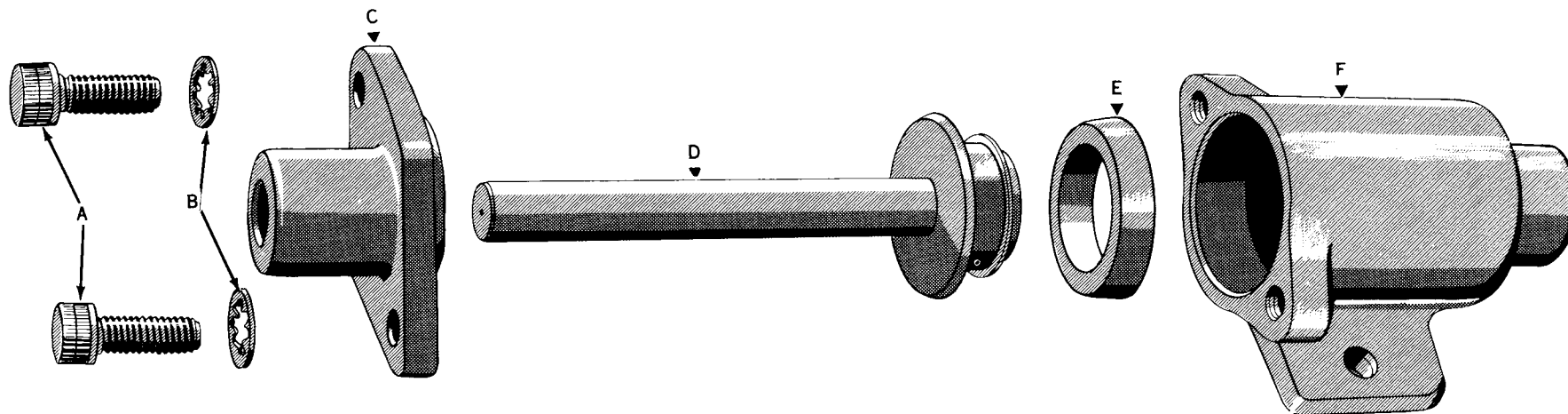
8-351

KEY TO CYLINDER HEAD AND COVER (8V DIESEL)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5157194	BOLT ASSY - RH	8-56				
A	5125001	BOLT ASSY - LH	8-56				
B	5150333	WASHER	8-56				
C	5115520	COVER	8-56				
D	5143406	GASKET	8-56				
E	5150325	BOLT - bracket	8-58				
F	5111527	LINE ASSY - (8-3/8 lg)	12-10				
F	5111526	LINE ASSY - (8" lg)	12-10				
G	5150303	RETAINER	8-58				
H	5150324	BRACKET	8-58				
J	5150322	SHAFT	8-58				
K	5111343	ARM - valve, RH	8-58				
K	5111340	ARM - valve, LH	8-58				
L	See-Text	ARM - injector	8-58				
M	5128640	ROD - push	8-58				
N	5186858	SPRING	8-58				
P	5151601	NUT - (5/16-24)	8-58				
Q	5150013	NUT	8-56				
R	5183329	STUD - head	8-56				
S	180132	BOLT - (3/8-16x2-1/4)	20.0050				
T	5150250	WASHER - clamp	12-26				
U	5121259	CLAMP	12-26				
V	5150302	SEAT - upper	8-58				
W	5123250	SEAT - lower	8-58				
X	5228760	INJECTOR ASSY	12-26				
Y	5228601	NUT - (or body)	12-26				
Z	5160037	RING	12-26				
AA	5117563	CAP	8-57				
AB	5111337	KEY	8-57				
AC	5117561	SPRING	8-57				
AD	5117562	WASHER - seat	8-57				
AE	5129919	GUIDE - valve	8-57				
AF	5150268	COVER - hole	12-23E				
AG	5123812	GASKET - cover	12-23E				
AH	5117369	CONNECTOR - fuel mfl'd	12-10				
AJ	5117564	GUIDE - bridge	8-57				
AK	5117565	BRIDGE - valve	8-57				
AL	5117942	LINK - (15.40 lg)	12-23E				
AL	5117191	LINK - (12.56 lg)	12-23E				
AM	5150265	PIN	12-23E				
AN	5124355	HOSE	12-23E				
AP	-	CLAMP - (1-3/8 dia)	NS				
AQ	5124333	TUBE	12-23E				
AR	5123812	GASKET - tube	12-23E				
AS	5126336	LINE - return (crossover)	12-10				
AT	5115087	FOLLOWER	8-58				
AU	5123570	GASKET - housing	6-18				
AV	5129218	HOUSING	6-18				
AW	2465815	CLAMP	6-16				
AX	2491809	HOSE	6-16				
AY	5117438	GASKET - outlet elbow	6-16				
AZ	5129219	TUBE - (8V)	6-16				
BA	5123573	ELBOW - cyl hd outlet	6-16				
BB	5133254	GASKET - cover	6-18				
BC	5119826	THERMOSTAT	6-18				

KEY TO CYLINDER HEAD AND COVER (8V DIESEL) (Cont'd.)

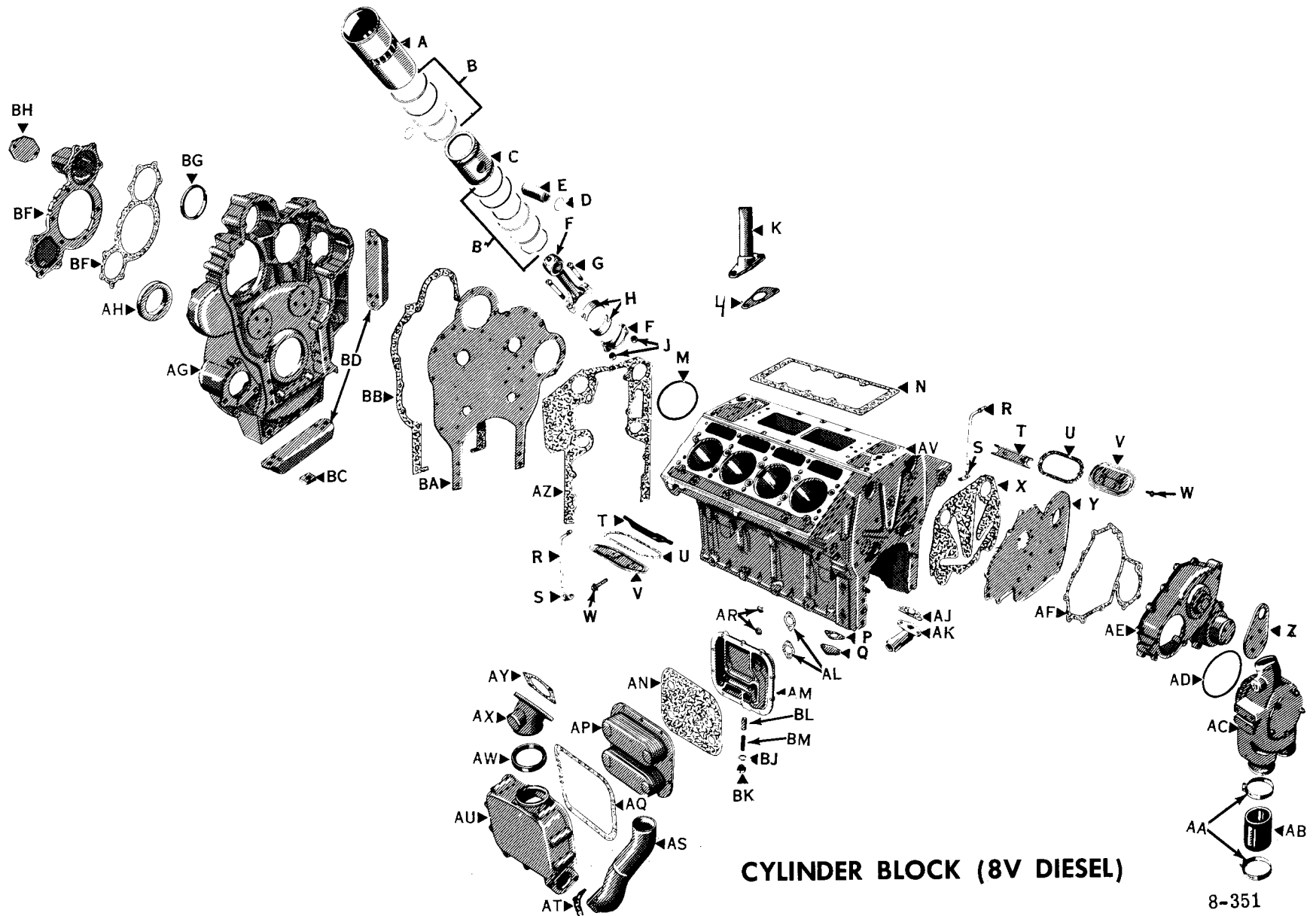
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
BD	5132155	SEAL	6-18				
BE	5108276	COVER	6-18				
BF	2491808	HOSE - water pump	6-16				
BG	5195220	ROLLER - (std)	8-58				
BH	5131096	RING - seat (std)	8-57				
BJ	5150298	GUIDE	8-58				
BK	-	WASHER - (1/4 med)	20.0820				
BL	-	BOLT - (1/4-20x3/4)	20.0050				
BM	5195167	VALVE - (8V)	8-57				
BN	5172874	NOZZLE - (single jet)	6-16				
BP	5111332	NOZZLE - (double jet)	6-16				
BQ	5119973	RING - seal (lge) (8V)	8-55				
BR	5186579	RING - seal (.797 ID)	8-55				
BR	5186577	RING - seal (.547 ID)	8-55				
BS	5183330	GASKET - sleeve	8-55				
BT	5183305	RING - seal (dual holes)	8-55				
BU	-	NUT - (7/16-20)	20.0480				
BV	5111369	CRAB	8-89				
BW	5188273	WASHER	8-89				
BX	5126939	MANIFOLD - RH	8-89				
BX	5126938	MANIFOLD - LH	8-89				
BY	5120224	GASKET	8-89				
BZ	5198571	HEAD ASSY	8-56				
CA	5117003	BOLT - (5/8-11x5.33)	8-56				
CB	5117332	GASKET - bracket	8-90A				
CC	5117174	BRACKET - rear	8-90A				
CD	5197427	TUBE - (complete)	12-30				
CD	5197428	TUBE - (complete)	12-30				
CE	5115322	LEVER - rack	12-30				
CF	5176228	BOLT - adjuster	12-30				
CG	5124142	SPRING	12-30				
CH	5130509	BRACKET	12-30				
CJ	5151601	NUT - adjuster	8-57				
CK	5129101	SCREW - adjuster	8-57				
CL	5150843	SPACER	12-30				
CM	5150263	LEVER - tube	12-30				



8-1107

ENGINE SHUT-DOWN CYLINDER (2421290)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	225842	SCREW - (#10-32 x 1/2-300M	-				
B	121801	WASHER	20.0815				
C	2423719	CAP	8-100				
D	2422883	PISTON ASSY	8-100				
E	2422884	CUP	8-100				
F	-	BODY	NS				



KEY TO CYLINDER BLOCK (8V DIESEL)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5113953	SLEEVE - (std)	8-55				
B	5198838	RING SET - (w/s-type inj)	8-70				
B	5197933	RING SET - (w/n-type inj)	8-70				
C	5197545	PISTON - (std-w/s-type inj)	8-68				
C	5198467	PISTON - (std-w/n-type inj)	8-68				
D	5188405	RETAINER	8-68				
E	5188406	PIN	8-68				
F	5135756	ROD	8-66				
G	5117023	BOLT	8-66				
H	5117024	BEARING - rod, upper	8-67				
H	5117025	BEARING - rod, lower (std)	8-67				
J	5117629	NUT	8-66				
K	5137082	PIPE ASSY - (5.30 lg)	8-77				
L	5121894	GASKET - pipe	8-77				
M	5183330	GASKET - sleeve	8-55				
N	5123296	GASKET	8-73				
P	5117733	COVER - water hole	8-55				
Q	5117734	GASKET - cover	8-55				
R	120525	CLIP - (2 hole)	8-55				
S	5122317	CLAMP	8-55				
T	5117016	GASKET - hole cover	8-55				
U	See Text	COVER - hole, hand	8-55				
W	180082	BOLT - (5/16-18x1-3/8)	20.0050				
X	5117445	GASKET - frt end plate	8-55				
Y	5132422	PLATE - end, frt	8-55				
Z	5125049	BRACKET - lifter, frt	8-90				
AA	2465815	CLAMP - hose	6-16				
AB	5140553	HOSE - water pump	6-16				
AC	5134042	PUMP - water (body cast #5117998)	6-20				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
AD	5117962	RING - seal	6-20				
AE	5108907	COVER	8-60				
AF	5123639	GASKET	8-60				
AG	5137694	HOUSING - flywheel	8-71				
AH	5114335	SEAL - (std)	8-62				
AJ	5177269	GASKET - reg valve	8-88				
AK	5122896	VALVE - relief	8-88				
AL	5117535	GASKET - (oblong)	8-82				
AM	5122831	ADAPTER	8-82				
AN	5122835	GASKET - cover to adapt	8-82				
AP	8531655	COOLER - oil	8-82				
AQ	5122836	GASKET - housing	8-82				
AR	5152904	SPACER	8-82				
AS	5122834	TUBE - inlet (or elbow)	6-16				
AT	5129515	GASKET - inlet tube	6-16				
AU	5122832	HOUSING	8-82				
AV	5199137	BLOCK	8-55				
AW	5117041	SEAL	6-16				
AX	5117255	ELBOW - outlet, cooler	6-16				
AY	5117254	GASKET - outlet, elbow	6-16				
AZ	5117031	GASKET - rear end plate	8-55				
BA	5117498	PLATE - end, rear	8-55				
BB	5117173	GASKET - flywheel hsg	8-71				
BC	5177146	SPACER	8-90				
BD	769562	INSULATOR	8-90				
BE	5196962	GASKET - adapter	7-27				
BF	5126509	ADAPTER	7-27				
BG	5124537	BEARING - pilot	7-27				
BH	5124577	COVER					
BJ	2157781	GASKET -(1" OD)	8-82				
BK	5138621	PLUG - adapter	8-82				
BL	5177777	VALVE - bypass	8-82				
BM	5177778	SPRING - bypass	8-82				

8-2E



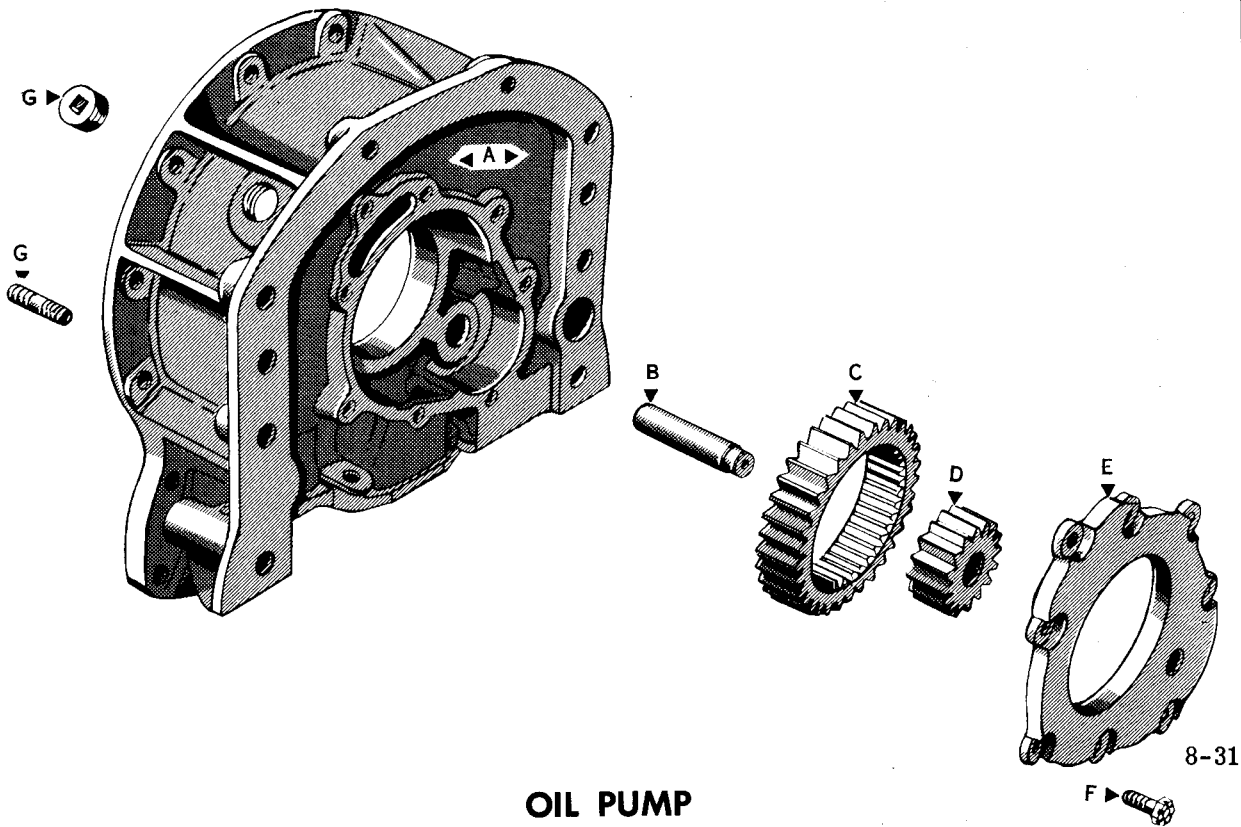
KEY TO CRANKSHAFT, BEARING AND OIL PAN (8V DIESEL)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2370612	GEAR - external	7-27				
B	See Text	CAMSHAFT ASSY.-RH	8-60				
C	5108895	INDICATOR - (8V)	8-78				
D	5129525	TUBE ASSY.	8-78				
E	5151430	ADAPTER	8-78				
F	5129515	GASKET - tube	8-77				
G	2445426	TUBE ASSY.	8-77				
H	1543853	CAP ASSY.	8-77				
J	See Text	DISC	4-56				
K	5150087	NUT	8-72				
L	5185792	RETAINER - nut, RH	8-72				
L	5172734	RETAINER - nut, LH	8-72				
M	5121816	GEAR - camshaft, LH	8-72				
N	5111424	WASHER - thrust (std)	8-60				
P	5111423	BUSHING	8-60				
Q	5111422	BEARING - rear	8-60				
R	5196026	BEARING KIT- inter.	8-60				
S	See Text	CAMSHAFT ASSY.-LH	8-60				
T	5115572	RING - retainer	8-60				
U	5117243	GASKET - frt. end brg.	8-60				
V	5117984	BEARING- end, frt.(std)	8-60				
W	5116476	SEAL	8-60				
X	5116485	SPACER	8-60				
Y	5122258	PULLEY	8-60				
Z	5177769	WASHER - pulley	8-60				
AA	5150087	NUT	8-60				
AC	9409028	BOLT - (3/8-16 x1-300M)	20.0050				
AD	120394	WASHER - hub	20.0795				
AE	5130135	HUB	8-72				
AF	5176999	LOCK	8-72				
AG	5176998	RETAINER	8-72				
AH	See Text	BEARING	8-72				
AJ	See Text	GEAR - idler	8-72				
AK	5153914	KEY - gear	8-72				
AL	9410925	BOLT	8-71				
AM	5136699	FLYWHEEL ASSY.	8-71				
AN	See Text	WASHER - thrust	8-63				
AP	See Text	BEARING - main	8-63				
AQ	5196317	CAP	8-63				
AS	5122101	GEAR - crankshaft	8-72				
AT	5144275	CRANKSHAFT - (8V)	8-62				

(Cont'd. on next page)

KEY TO CRANKSHAFT BEARINGS AND OIL PAN (8V DIESEL) (Cont'd.)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
AU	5108873	GEAR - camshaft, RH	8-72				
AV	5126904	GEAR - drive	6-20				
AW	5117020	GEAR - drive	8-79				
AX	5125737	PUMP - oil	8-79				
AY	5125499	VALVE ASSY.- relief	8-88				
AZ	5125497	GASKET - valve	8-88				
BA	5150362	STUD	8-79				
BB	5109699	STUD - center	8-81				
BC	5140881	GASKET - adapter	8-81				
BD	5579224	SHELL ASSY.	8-81				
BE	5134306	ADAPTER	8-81				
BF	5123075	SUPPORT	8-79				
BG	5122952	PIPE ASSY. - inlet	8-87				
BH	5117242	GASKET - (at elbow)	8-87				
BH	5167380	GASKET - (pipe end)	8-87				
BJ	5153286	SCREEN	8-79				
BK	5126319	FLANGE	8-87				
BL	5118302	COVER - screen	8-79				
BM	5167808	PAN - oil (8V)	8-76				
BN	5150116	GASKET - pan (8V)	8-76				
BP	5130352	ADAPTER - (8V)	8-76				
BQ	5196533	GASKET SET - adapter	8-76				
BR	5116353	BOLT	8-63				
BS	5124988	WASHER	8-63				
BT	5138620	GASKET - drain plug	8-76				
BU	5138456	PLUG - drain	8-76				
BV	5123497	WEIGHT ASSY.	8-60				
BW	5126903	WEIGHT	6-20				



KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5125735	BODY ASSY	8-79				
B	5117466	SHAFT	8-79				
C	5196602	GEAR - drive (use kit)	8-79				
D	5196602	GEAR - driven (use kit)	8-79				
E	5117600	PLATE	8-79				
F	9424877	BOLT	8-79				
G	5150362	STUD	8-79				
H	-	PLUG - (3/4-14)	NS				

This technical diagram illustrates the exploded view of an engine cradle assembly. The main frame, labeled A, is a heavy-duty metal structure. Various components are shown in their relative positions for assembly, including:

- Engine Mounts:** Components like B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z are shown as individual parts that attach to the main frame.
- Supports and Brackets:** Components like A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z are shown as individual parts that attach to the main frame.
- Fasteners:** Various bolts, nuts, and washers are shown as separate parts, labeled with letters like A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z.

 The diagram is a black and white line drawing, typical of technical manuals.

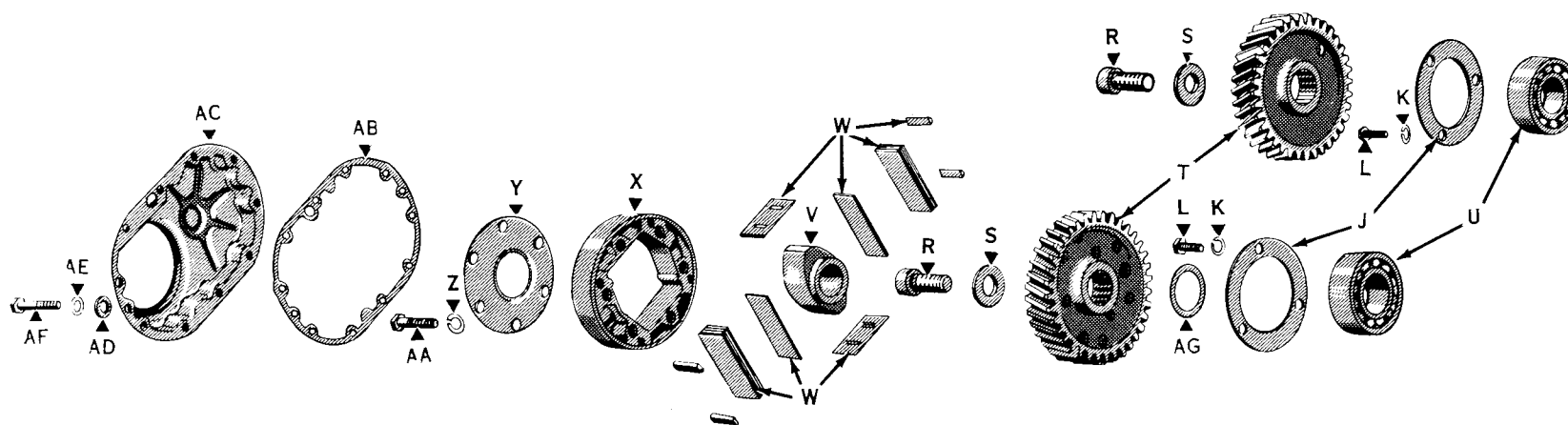
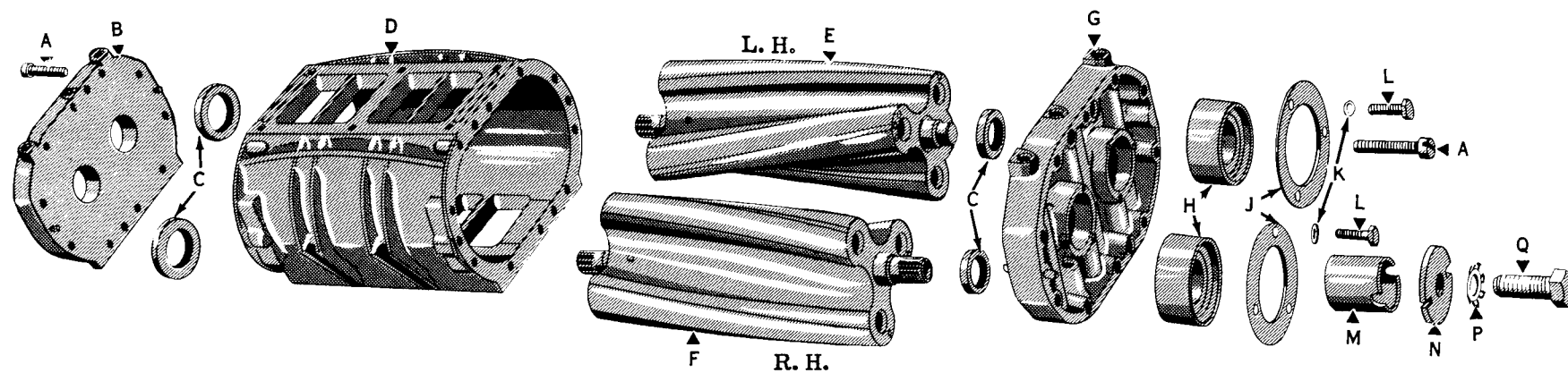
3-1850

ENGINE CRADLE

ENGINE CRADLE

KEY TO ENGINE CRADLE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2400415	SHIELD - heat	8-90				
B	2352590	BOLT - (1/2-20 x 1-1/8)	8-90				
C	-	BOLT - (5/16-24 x 1" hex)	20.0050				
D	2419410	STRUT - RH outer	8-90				
E	2383906	STRUT - RH inner	8-90				
F	2431219	STRUT - RH center	8-90				
G	2331220	STRUT - LH center	8-90				
H	675835	BRACKET - mtg., RH	8-90				
J	8868295	BOLT ASSY.	8-90				
K	2264683	WASHER - locating	8-90				
L	2231826	BOLT (5/8-18 x 1-1/2 hex)	8-90				
M	675836	BRACKET - mtg., LH	8-90				
N	-	CHANNEL - frt.	N. S.				
P	-	CHANNEL - rear	N. S.				
Q	2418839	SUPPORT - front	8-90				
R	2352590	BOLT - (4903)	8-90				
R	9426323	BOLT - (4905)	8-90				
S	2105445	RETAINER	8-90				
T	2438253	BUSHING	8-90				
U	2305715	RING	8-90				
V	2390956	BOLT - tube to strainer (4903)	8-90				
W	2459524	HANGER - LH (4903)	8-90				
W	676221	HANGER - LH(4108, 4905)	8-90				
X	2459525	HANGER - RH (4903)	8-90				
X	676222	HANGER - RH(4108, 4905)	8-90				
Y	2412502	BOLT - eye	8-90				
Z	138146	PIN (7/8)	8-90				
AA	144252	YOKE (7/8-14)	8-90				
AB	-	NUT - (7/8-14)	20.0470				
AC	2267152	TUBE - frt.	8-90				
AD	2467158	BOLT - eye	8-90				
AE	2269916	TUBE - rear	8-90				
AF	192024	PIN - (7/8 dia. x 11/32)	8-90				
AG	769652	INSULATOR	8-90				
AH	5177146	SPACER	8-90				

**BLOWER**

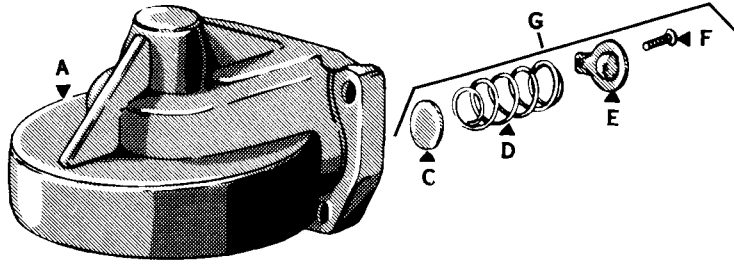
KEY TO BLOWER

8-2N

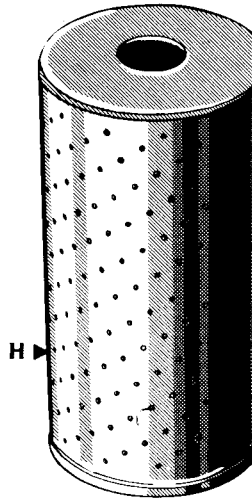
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See text	BOLT - end plate	8-73				
B	5123468	PLATE - end, rear	8-73				
C	5138710	SEAL - oil (std.)	8-73				
D	5117935	HOUSING	8-73				
E	5134341	ROTOR - LH	8-73				
F	5134340	ROTOR - RH	8-73				
G	5117458	PLATE - end, frt.	8-73				
H	7451054	BEARING - frt.	8-73				
I	5179017	RETAINER	8-73				
K	-	WASHER - (1/4)	20.0820				
L	443603	BOLT - (1/4-20x3/4-300M)	8-73				
M	5117778	SPACER - fuel pump dr.	12-14				
N	5154401	DISC - fuel pump dr.	12-14				
P	5154398	WASHER - (w/7 locks)	12-14				
Q	-	BOLT - (1/2-20 x 1-1/4)	N.S.				
R	5117081	BOLT - (1/2-20x 1-1/4)	8-73				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
S	5117082	SPACER	8-73				
T	5196321	GEAR SET	8-73				
U	954418	BEARING - rear	8-73				
V	5150348	CAM	8-74				
W	5196314	KIT - spring & seat	8-74				
X	5150345	SUPPORT	8-74				
Y	5150349	RETAINER - coupling	8-74				
Z	-	WASHER - (5/16)	20.0820				
AA	-	BOLT - (5/16-24 x 1-5/8)	NS				
AB	5126499	GASKET - cover	8-73				
AC	5123439	COVER	8-73				
AD	5159714	WASHER - cover bolt	8-73				
AE	-	WASHER - (5/16)	20.0820				
AF	-	BOLT - (5/16-18 x 2-1/16)	NS				
AG	See text	SHIM	8-73				
AH	5150346	SEAT	8-74				

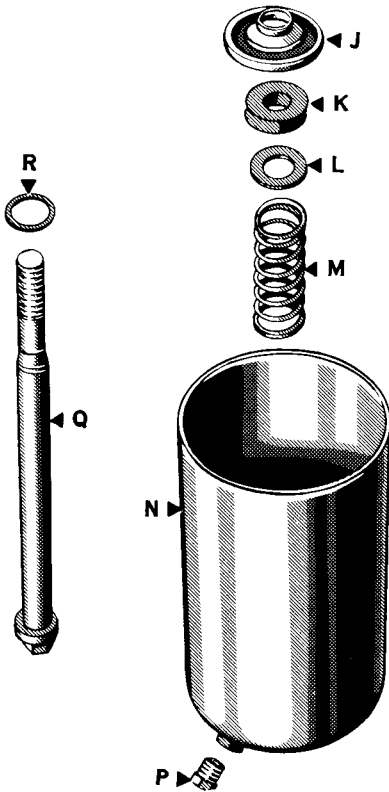
ENGINE



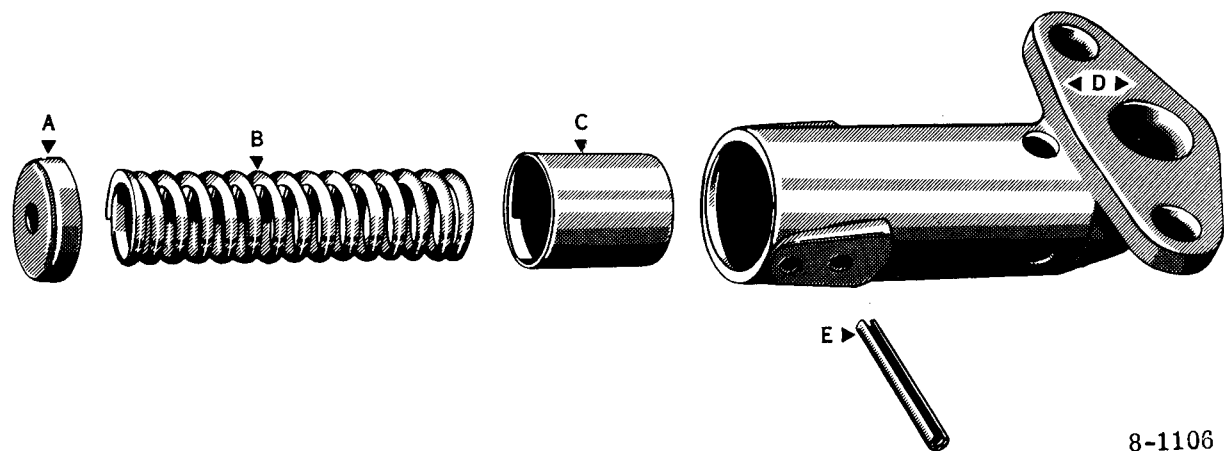
ENGINE FULL FLOW OIL FILTER



KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	5134306	ADAPTER	8-81	
B	5571024	GASKET - adapter . . .	8-81	
C	5575088	VALVE - (Part of G) . .	N.S.	
D	5575680	SPRING - (Part of G) . .	N.S.	
E	5574736	RETAINER- (Part of G) .	N.S.	
F	-	SCREW- (#8-37x7/16) . .	N.S.	
G	5198303	KIT- valve (Incl. C-D- E-F).	8-81	
H	6437275	ELEMENT ASSY.	8-81	
J	5574351	RETAINER	8-81	
K	5574350	SEAL	8-81	
L	5154538	WASHER	8-81	
M	5109692	SPRING	8-81	
N	5579224	SHELL - (w/plug)	8-81	
P	5570480	PLUG	8-81	
Q	5109699	STUD - center	8-81	
R	6437298	GASKET - stud	8-81	



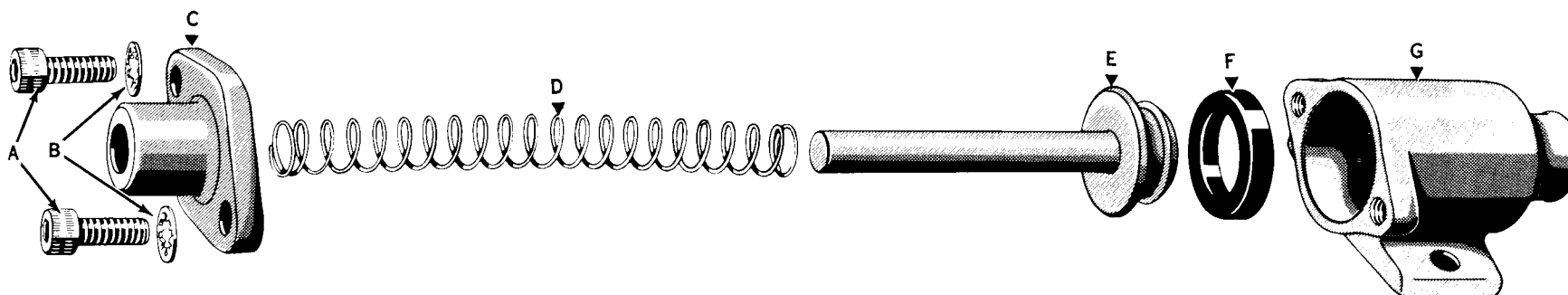
8-529



8-1106

**OIL PRESSURE REGULATOR AND RELIEF VALVES
(5122896-5125499)**

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5117957	SEAT	8-88				
B	5126327	SPRING	8-88				
C	5117973	VALVE	8-88				
D	-	BODY	NS				
E	-	PIN - (3/16x1-1/2)	NS				



8P-11001

ENGINE FAST IDLE AIR CYLINDER

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	SCREW - (#10-32 x 1/2 Hex socket hd.)	20.0115				
B	-	WASHER - (#10 int. tooth lock)	20.0815				
C	2438876	CAP	8-100				
D	2411929	SPRING	8-100				
E	2422883	PISTON ASSY. -	8-100				
F	2422884	CUP	8-100				
G	-	BODY	N. S.				

8-55 CYLINDER BLOCK (CONT)

1	5123239	PIN-roll, camshaft oil drain (front RH (1" long, split)
4	5151576	PIN-dowel, flywheel housing and front cover to block
2	5130750	PAD-cavity, cylinder block
1	5130752	RETAINER-RH breather pad
1	5130753	*RETAINER-LH breather pad
AR	2224567	HOSE-air drain box (9/32 ID x 1/2 OD x 37" long, CTL)
AR	2224977	TUBE-air drain box (5/16 ID, .035 wall, 25 ft. long, copper-CTL)(w/5196323 block)
AR	1324714	TUBE-air drain box (5/16 OD, .028 wall, 25 ft. steel, braxed - CTL)
2	120525	CLIP-air drain box hose (1/2 dia. bolt hole)
2	137422	ELBOW-air drain box (1/8-27, 1/2-20 w/5/16 line)
1	5117733	COVER-hole, cylinder block (water) (bolt 3/8-16 x 7/8 hex)
1	5117734	GASKET-engine cylinder block water hole cover
4	5125905	COVER-hole, cylinder block (hand) (pressed type) (bolt 5/16-18 x 1-3/8 hex) (w/5196323)
4	5117016	GASKET-engine cylinder block hand hole cover (w/5196323 block)
4	5122317	CLAMP-engine cylinder block hand hole cover (w/5196323 block)
8	5155596	GASKET-hand hole cover bolt (repl. 274854) (w/5196323 block)
4	5109470	PLATE-lock, hand hole cover (w/5196323 block)
4	5132458	COVER-hole, air drain box, small (cast type) (w/5199137 block)
4	5132924	GASKET-air drain box small hole cover (w/5199137 block)
1	5144218	COVER-hole, air drain box, large (w/closed surface flat-cast type) (w/5199137 block)
1	5144186	COVER-hole, air drain box, large (w/closed surface raised-cast type) (w/5199137 block)
2	5132572	GASKET-air box large hole cover (w/5199137 block)
14	5152121	STUD-air box hole cover (5/16-18 x 1-1/2 special) (w/5199137 block)
4	118831	PLUG-air box cover (1/8-27 rd sltd hd brass)
8	5113953	SLEEVE-engine cylinder block (std)
8	5193732	SLEEVE-engine cylinder (.005 OS)
8	5193733	SLEEVE-engine cylinder (.010 OS)
8	5193734	SLEEVE-engine cylinder (.020 OS)
8	5193735	SLEEVE-engine cylinder (.030 OS)
8	5184484	INSERT-engine cylinder block sleeve
8	5184484	INSERT-engine cylinder block sleeve (std. and w/.005 OS sleeve)
8	5193316	INSERT-engine cylinder block sleeve (for use w/.010, .020, .030 OS sleeve)
8	5194073	INSERT-engine cylinder block sleeve (for use w/cylinder block re-surface)(.004 US) (used w/std. and .005 OS sleeves)
8	5194074	INSERT-engine cylinder block sleeve (for use w/cylinder block re-surface) (.008 US) (used w/std. and .005 OS sleeves)
8	5194163	INSERT-engine cylinder block sleeve (.004 US) (for use w/cylinder block resurface) (and w/.010, .020, .030 OS sleeves)
8	5194164	INSERT-engine cylinder block sleeve (.008 US) (for use w/cylinder block re-surface) (and w/.010, .020, .030 OS sleeves)
8	5183330	GASKET-compression, engine cylinder sleeve
1	5132422	PLATE ASSY.-end, engine cylinder block, front (incl. nut) (bolt 1/2-13 x 1" hex, 3/8-16 x 1" hex) (repl. 5123010)
1	5121459	NUT-front end plate plug
1	5132445	GASKET-front end plate (main) (repl. 5117958)
1	5121835	GASKET-front end plate (at corner of block)
1	5117498	PLATE ASSY.-end, engine cylinder block, rear (incl. nuts) (3/8-16 x 1" hex)
1	5121459	NUT-rear end plate plug
1	5117031	GASKET-rear end plate
2	5108511	WASHER-core hole plug bolt (at front end cover)
12	5186579	RING-seal, engine cylinder block (water hole) (.797 ID x 1.062 OD x .147 thk.)
6	5186577	RING-seal, engine cylinder block (end water holes) (.547 ID x .750 OD x .121 thk.)
2	5183305	RING-seal, engine cylinder block (oil and water holes) (dual hole type, ru)
2	5119973	RING-seal, engine cylinder block, large (head to block)
1	5125501	COVER-cylinder block oil gallery (bolt 3/8-16 x 7/8 hex hd.)
1	5117269	GASKET-oil gallery cover
AR	5198465	KIT-replacement, cylinder (incl. 1 piston assy., 1 liner, 1 piston pin, 2 pin retainers, 1 fire ring, 4 comp. rings, 4 oil control rings and 2 expanders per kit (repl. 5197934) (std)
AR	5199068	KIT-replacement, cylinder (incl. (1) piston assy., (1) liner, (1) piston pin, (2) pin retainers, (1) fire ring, (4) comp. rings (4) oil control rings and (2) expanders per kit (.001 oversize OD liner)
1	5199365	KIT-conversion, cylinder block (consist of 4 tubes, 1 frt. end plate gasket, 4 small hole covers, 2 large hole covers, 6 cover gaskets, 1 plug, 2 elbows, 2 clips)

8-56 CYLINDER HEAD AND COVER

2 5198571 HEAD ASSY.-cylinder, engine

NOTE: The above cylinder head incl. valve guides and seat rings shown in group 8-57 injector hole tube, seal ring shown in group 12-26 exhaust manifold studs shown in group 8-89, water outlet manifold studs and water nozzles shown in group 6-16 and items shown thru asterisk.

8	5154453	PLUG-engine cylinder head (3/8-16 special)
AR	5121182	PLUG-engine cylinder head (1/4 pipe)
4	444867	PLUG-engine cylinder head (3/8-18 pipe)
2	5117186	PLUG-cup, engine cylinder head (2"dia)
4	N. P. N	*PLUG-engine cylinder head (3/4-14 sq. hd. socket) (Proc. Loc)
1	118536	COCK-drain, engine cylinder head (3/8 x 1-3/8 type C)
1	144041	BUSHING-reducing engine cylinder head
8	5178976	PLUG-engine cylinder head (7/16-14 special)
2	5150132	PLUG-end, engine cylinder head
6	5183329	STUD-cylinder head to block (5/8-11-18 x 6-3/4) (part of block) (qty (4) w/WBP block)
6	5150013	NUT-cylinder head to block stud (qty (4) reqd w/WBP block)
14	5117003	BOLT-cylinder head (5/8-11 x 5.33 hex) qty (16) reqd w/WBP block)
2	5115520	COVER ASSY.-cylinder head (repl. 5178382)
3	5157192	STUD-cylinder head cover (3/8-16 x 5/16)
4	5125001	BOLT ASSY.-cylinder head cover
4	5150333	WASHER-cylinder head cover bolt
2	5143406	GASKET-cylinder cover (repl. 5150328)
2	N. P. N	PIN-roll, LH cylinder head cover (1/8 x 1/2 slotted, spring type) (proc loc)
2	5198676	KIT-gasket, engine cylinder head (consists of gaskets and seal rings) (repl 5196381)

8-57 EXHAUST VALVE

32	5172757	RING-seat, exhaust valve (part of head)
32	5197167	RING-seat, exhaust valve (.010 OS)
16	5117565	BRIDGE-exhaust valve (repl. 5133586)
16	5117564	GUIDE-exhaust valve bridge
16	5129101	SCREW-adj. valve bridge guide
16	5151601	NUT-adjusting screw

8-58 VALVE OPERATING MECHANISM

8	5111343	ARM ASSY.-rocker, exhaust valve, RH
8	5111340	ARM ASSY.-rocker, exhaust valve, LH
8	5179954	ARM ASSY.-rocker, fuel injector (2 bshg. type)
8	5046871	ARM ASSY. - rocker, fuel injector (Single bushing type)

NOTE: The above 4 arm assy. include the following 6 items as indicated

16	5122445	BUSHING-exhaust valve rocker arm, large
8	5150318	BUSHING-injector rocker arm, large
24	5150311	BUSHING-exhaust valve and injector rocker arm (not used w/5146871 arm)
24	5123700	BUSHING-exhaust valve and injector rocker arm push rod yoke
24	5150312	YOKE-rocker arm push rod
24	5150314	PIN-rocker arm push rod yoke
8	5150322	SHAFT ASSY.-rocker arm (incl. next item)
8	5151272	PLUG-rocker shaft oil hole
16	5150324	BRACKET-rocker shaft
16	5150325	BOLT-bracket to cylinder head (1/2-13 x 4-1/2)
24	5128640	ROD-push, rocker arm
24	5151601	NUT-rocker arm push rod (5/16-24)
24	5115087	FOLLOWER ASSY.-cam, push rod (w/roller type bshg.)
24	5195220	ROLLER ASSY.-valve and injector cam follower (consists of rollers, pins and bushings) (Std.)
24	5196782	ROLLER ASSY.-valve and injector cam follower (consists of rollers, pins and bushings) (.005 OS)
8	5150298	GUIDE-valve and injector cam roller (bolt 1/4-20 x 3/4)
24	5186858	SPRING-valve and injector push rod follower
24	5123250	SEAT-valve and injector push rod follower, lower
24	5150302	SEAT-valve and injector push rod follower, upper
24	5150303	RETAINER-push rod follower spring seat

8-60 CAMSHAFT

1	5117855	CAMSHAFT ASSY.-engine, RH bank (incl. plug) (w/external thd. at camshaft gear end)
1	5146074	CAMSHAFT ASSY.-engine RH bank (incl. plug) (w/internal thd at camshaft gear end)
1	5117856	CAMSHAFT ASSY.-engine, LH bank (incl. plug)
4	5151277	PLUG-engine camshaft (15/32 dia. 1/2 long)
2	5117984	BEARING ASSY.-camshaft (front end) (incl. bushing) (std)
2	5197569	BEARING ASSY.-camshaft (front end) (.010 US)
2	5197613	BEARING ASSY.-camshaft (front end) (.020 US)
2	5111422	BEARING ASSY.-camshaft (rear end) (inc. bushing)
4	5197236	BEARING ASSY.-cam and balance shaft (end) (std ID x .010 (OS) OD)
4	5197237	BEARING ASSY.-cam and balance shaft (end) (.010 (US) ID x .010 (OS) OD)
4	5197238	BEARING ASSY.-cam and balance shaft (end) (.020 (US) ID x .010 (OS) OD)
4	5194858	BEARING ASSY.-cam and balance shaft (end) (.010 (US) ID x std OD)
4	5194859	BEARING ASSY.-cam and balance shaft (end) (.020 (US) ID x std OD)
6	5196026	BEARING ASSY.-camshaft, upper and lower intermediate (kit) (std)
6	5196027	BEARING ASSY.-camshaft, upper and lower intermediate (kit) (.010 US)
6	5196028	BEARING ASSY.-camshaft, upper and lower intermediate (kit) (.020 US)
6	5196029	BEARING ASSY.-camshaft, upper and lower intermediate (kit) (.030 US)
8	5111423	BUSHING-camshaft end bearings
12	5115572	RING-retainer, camshaft intermediate bearings
4	5111424	WASHER-thrust, camshaft end bearing (std)
4	5194826	WASHER-thrust, camshaft end bearing (.005 OS)
4	5194827	WASHER-thrust, camshaft end bearing (.010 OS)
1	5117243	GASKET-camshaft front end bearing (at LH bank)
6	9414268	BOLT-camshaft front end bearing (3/8-16 x 1-1/2 12 pt hd)
6	5117649	BOLT-camshaft intermediate bearings (3/8-24 x .62 rd cross recess hd)
6	9420462	BOLT-camshaft rear end bearings (3/8-16 x 1-1/4 hex 300M)
2	5116485	SPACER-camshaft (front) (.64 long)
1	5116476	SEAL-camshaft (front-on LH bank)
1	5122258	PULLEY-camshaft (on LH bank)
2	5150087	NUT-camshaft pulley and water pump gear to camshaft (1-1/8 -18 hex)
2	5177769	WASHER-camshaft pulley (1-1/8 and water pump gear nut)
1	5108907	COVER ASSY.-camshaft (also trunnion mount and water pump cover) (incl. dowel pins--welded)
2	9418995	BOLT-camshaft cover (to cylinder block) (3/8-16 x 2-1/4 hex)
1	5123639	GASKET-camshaft cover
2	5123497	WEIGHT ASSY.-cam and balance shaft (used 2/5108873 camshaft gear)
4	5108876	BOLT-cam and balance shaft weight (3/8-24 x 1-1/2 flat sltd hd., mach)

8-62 CRANKSHAFT

1	5144275	CRANKSHAFT ASSY -engine incl key shown in group 8-79 and next 2 items)
2	5177528	PIN-dowel, crankshaft to flywheel (9/16 dia. x 1-1/2 long)
3	444867	PLUG-crankshaft oil hole (3/8-18 pipe)
1	5114335	SEAL-oil, crankshaft rear (single lip) (at flywheel hsg.) (repl. 5140660)
1	5197860	SEAL-oil, crankshaft rear (oversize) (at flywheel hsg.)
1	5126324	SPACER-crankshaft oil seal (front end)
1	5197159	SLEEVE-wear, oversize crankshaft seal (repl. 5198908)
1	5192496	SPACER-oversize, crankshaft seal
1	5160302	CAP-end engine crankshaft
1	5153623	BOLT-crankshaft end cap
1	5160380	WASHER-crankshaft end cap bolt (1-1/16 ID x 1-3/4 OD x 1/8)
1	5132658	DEFLECTOR-oil, crankshaft oil seal (for use w/dummy hub or flywheel hsg.)

8-63 CRANKSHAFT MAIN BEARING

5	5117010	BEARING-main, engine crankshaft, upper (std)
5	5117011	BEARING-main, engine crankshaft, lower (std)
5	5196331	BEARING-main, engine crankshaft, upper (.002 US)
5	5196332	BEARING-main, engine crankshaft, lower (.002 US)
5	5196334	BEARING-main, engine crankshaft, upper (.010 US)
5	5196335	BEARING-main, engine crankshaft, lower (.010 US)
5	5196337	BEARING-main, engine crankshaft, upper (.020 US)
5	5196338	BEARING-main, engine crankshaft, lower (.020 US)
5	5196340	BEARING-main, engine crankshaft, upper (.030 US)

8-63 CRANKSHAFT MAIN BEARING (CONT)

5	5196341	BEARING-main, engine crankshaft, lower (.030 US)
5	5196319	BEARING SET-main, engine crankshaft (std)
5	5196330	BEARING SET-main, engine crankshaft (.002 US)
5	5196333	BEARING SET-main, engine crankshaft (.010 US)
5	5196336	BEARING SET-main, engine crankshaft (.020 US)
5	5196339	BEARING SET-main, engine crankshaft (.030 US)
6	5196317	CAP-crankshaft main bearing (part of block)
6	5116353	BOLT-crankshaft main bearing cap
6	5124988	WASHER-bearing cap bolt (.656 ID x 1.125 OD x .190 thk.)
4	5117005	WASHER-thrust, crankshaft rear bearing (std)
4	5196753	WASHER-thrust, crankshaft rear bearing (.005 OS)
4	5196754	WASHER-thrust, crankshaft rear bearing (.010 OS)
1	5125161	STABILIZER ASSY.-rear brg. caps, RH
1	5125299	STABILIZER ASSY.-rear brg. caps, LH
4	5125198	BOLT-main brg. cap & stabilizer
3	9409620	BOLT-stabilizer to block
3	5125608	WASHER-stabilizer to bolt (15/32 ID, 3/4 OD x 1/8 thk.)

8-66 CONNECTING ROD

8	5135756	ROD ASSY.-connecting (incl. the following 5 items)
8	5150140	NOZZLE-spray, connecting rod
8	5154360	PIN-orifice, connecting rod (3/16 x 5/16 long)
16	5117023	BOLT-connecting rod
16	5117629	NUT-connecting rod bolt
16	5157274	BUSHING-connecting rod piston pin

8-67 CONNECTING ROD BEARING

8	5117024	BEARING-connecting rod, upper (std)
8	5117025	BEARING-connecting rod, lower (std)
8	5196343	BEARING-connecting rod, upper (.002 US)
8	5196344	BEARING-connecting rod, lower (.002 US)
8	5196346	BEARING-connecting rod, upper (.010 US)
8	5196347	BEARING-connecting rod, lower (.010 US)
8	5196349	BEARING-connecting rod, upper (.020 US)
8	5196350	BEARING-connecting rod, lower (.020 US)
8	5196352	BEARING-connecting rod, upper (.030 US)
8	5196353	BEARING-connecting rod, lower (.030 US)
8	5196320	BEARING SET-connecting rod (std.)
8	5196342	BEARING SET-connecting rod (.002 US)
8	5196345	BEARING SET-connecting rod (.010 US)
8	5196348	BEARING SET-connecting rod (.020 US)
8	5196351	BEARING SET-connecting rod, (.030 US)

8-68 PISTON AND PIN

8	5198467	PISTON ASSY.-engine (incl. bushing)
8	5188406	PIN-engine piston (w/out oil groove)
8	5146383	PIN-engine piston (w/oil groove) (When repl. cyl. kits, it is necessary to order this separately)
16	5188405	RETAINER-engine piston pin
16	5155839	BUSHING-engine piston pin (part of piston)

8-69 PISTON RINGS

8	5132606	RING-engine piston, top (std)
24	5122321	RING-engine piston (std, compression)
8	5197489	RING ASSY.-engine piston (incl. oil & expander rings) (std)

8-70 PISTON RING SETS

- 8 5197933 RING SET-piston (std)
 NOTE: One ring set consists of sufficient rings for one piston

8-71 FLYWHEEL AND HOUSING

- 1 5136699 FLYWHEEL ASSY.-engine (incl. ring gear and bshg.)
 1 5110893 GEAR-ring flywheel
 1 5188926 BUSHING-flywheel (to clutch drive plate) (2.174 ID x 2.62 OD x .84 long, bronze)
 6 9410925 BOLT-flywheel to crankshaft (9/16-18 x 2-1/4, her, 300M)
 6 5136760 WASHER-flywheel to crankshaft bolt
 1 5137694 HOUSING-flywheel (w/idler gear spacer integral or dummy hub) (repl. 5133171)
 1 5131755 WASHER-flywheel hsg. dummy hub to block
 1 5169907 SHIM-flywheel hsg. end plate (at dummy hub)
 2 9418822 BOLT-flywheel hsg. to block (3/8-16 x 1" hex)
 2 9430725 BOLT-flywheel hsg. to block (3/8-16 x 4-1/4 hex, 300M)
 7 5121466 BOLT-flywheel hsg. to block (3/8-16 x 3-7/8 hex)
 1 9424194 BOLT-flywheel hsg. cover (3/8-24 x 5" hex)
 6 5131978 WASHER-flywheel hsg. to block bolt (1/2 ID x 1" OD x .1644 thk. alloy steel)
 1 5117173 GASKET-flywheel hsg.
 1 5122219 COVER-flywheel housing small hole (5-3/4 dia.) (bolt 3/8-16 x 1", 3/8-24 x 4-1/2 hex)
 1 5122227 GASKET-flywheel housing small hole cover
 1 5122281 COVER-flywheel housing large hole (6-27/32 dia.)
 1 5117061 GASKET-large hole cover
 2 5160629 SPACER-flywheel hsg. cover

8-72 TIMING GEAR

- 1 5108873 GEAR-camshaft, RH bank (w/cast #5108873)
 1 5121816 GEAR-camshaft, LH bank (w/cast #5121815)
 1 5122101 GEAR-crankshaft (bolt 3/8-24 x 1" hex 300M)
 1 5197562 GEAR ASSY.-idler, engine (w/brg. stpd. L-812945)
 1 5199327 GEAR ASSY.-idler, engine (w/brg. stpd. L-812148)
 NOTE: Above 2 gear assy's incl. items thru asterisk
 1 5113818 GEAR-idler, engine (bolt 5/16-24 x 1/2 hex 300M)
 1 9431457 BEARING ASSY.-idler, engine (repl. 7451142)
 1 5176998 RETAINER-idler gear bearing
 1 5130135 HUB ASSY.-idler gear (incl. dowel pin) (bolt 1/2-13 x 2-3/4, 300M hex)
 3 9409028 BOLT-idler gear hub (3/8-16 x 1" hex lock, 300M)
 1 5151444 PIN-dowel, idler gear hub (25/64 dia. x 9/16 long)
 3 5176999 *LOCK-idler gear retainer bolt
 1 5131755 WASHER-idler gear hub to block bolt (17/32 ID)
 2 5153914 KEY-engine camshaft gear (1/4 x 1" woodruff)
 2 5150087 NUT-camshaft gear to camshaft (1-1/8 -18 hex)
 1 127559 KEY-camshaft gear to camshaft (1/4 x 3/4 woodruff)
 1 5185792 RETAINER-camshaft gear nut (on RH bank)
 1 5172734 RETAINER-camshaft gear nut (on LH bank)
 1 9412015 BOLT-camshaft gear to camshaft (9/16-18 x 2-1/2 hex lock) (used w/interior threaded camshaft)
 1 5141367 WASHER-camshaft gear bolt (used 2/9412015 bolt)
 1 127559 KEY-engine camshaft gear (1/4 x 3/4 woodruff) (used w/int. thd. camshaft)

8-73 BLOWER

- 1 5121731 BLOWER ASSY.-engine (complete) (incl. blower drive coupling and retainer shown in group 8-74, fuel pump drive disc. bolt and spacer shown in group 12-14 and items thru asterisk)
 1 5117935 HOUSING-blower
 1 5134340 ROTOR ASSY.-engine blower, RH (stpd. "U" or "R" w/circle or triangle)
 1 5134341 ROTOR ASSY.-engine blower, LH (stpd. "L" w/circle or triangle)

NOTE: The above 2 rotors incl. the next 4 items as indicated.

8-73 BLOWER (CONT)

2	5117071	SHAFT-RH rotor
1	5150869	SHAFT ASSY.-LH rotor, front (incl. plug)
1	5117071	SHAFT-LH rotor, rear
7	5165289	PLUG-rotor & shaft
2	7451054	BEARING ASSY.-blower rotor, front (std. A-1205-TAS)
2	954418	BEARING ASSY.-blower rotor, rear (std. 5205-WL-1450A)
4	5179017	RETAINER-blower rotor bearings
1	5196321	GEAR SET-blower rotor (consists RH and LH gear matched)
AR	5150372	SHIM-blower rotor gear (.002)
AR	5153938	SHIM-blower rotor gear (.003)
AR	5150855	SHIM-blower rotor gear (.005)
AR	5150856	SHIM-blower rotor gear
1	5117458	PLATE ASSY.-end, blower, front
1	5123468	PLATE ASSY.-end, blower, rear

NOTE: The above 2 plate assemblies include the following 6 items as indicated.

2	5150542	PIN-dowel, front end plate (5/16 x 2")
2	5157933	PIN-dowel, rear end plate (5/16 x 7/8)
4	5138710	SEAL-oil, blower rotor shaft (std. 5138710) (repl. 5150220) (std)
4	5192438	SEAL-oil, blower rotor shaft (std. 5192438) (oversize ID)
2	5109389	STRAINER-blower end plate
2	5117082	SPACER-blower rotor gear (.53 ID x 1.16 OD x .164 thk.)
2	5117081	BOLT-rotor gear ans spacer to end plate (1/2-20 x 1-1/4 hex socket cap)
8	N.P.N	BOLT-front and rear end plate to housing (5/16-18 x 2-1/4 fil sltd.) (Proc Loc)
4	154005	BOLT-end plate to blower housing (5/16-18 x 1-1/2 fil sltd.)
12	454894	BOLT-brg. retainer (1/4-20 x 3/4 hex. 300M steel) (repl. 443603)
1	5123439	COVER ASSY.-blower, rear (bolt 5/16-18 x 2-1/16 hex)
8	5159714	WASHER-blower rear cover to end plate bolt (21/64 ID x 11/16 OD x 1/8 thk.)
1	5126499	**GASKET-rear end plate cover (repl. 5123296)
1	5141588	GASKET-blower housing
2	5120645	CLAMP-rear cover to blower drive gear hub support
2	9411488	BOLT-blower end plate to block (7/16-14 x 8-1/4 hex)
2	5121905	WASHER-blower end plate to block bolt (15/32 ID x 7/8 OD x 5/32 thk.)
6	N.P.N	BOLT-blower housing to block (3/8-16 x 5-1/2 hex) (Proc Loc)
6	5121814	WASHER-blower housing to block bolt
1	5124521	REINFORCEMENT-blower rear cover (bolt 5/16-18 x 2-1/4 hex hd.) (used w/5124521)
1	5124520	WASHER-seal, blower rear end plate (w/5117458-5123468)
1	5128033	SCREEN-blower (also serves as gasket)
1	5196385	KIT-gasket and seal, blower installation
1	5192796	KIT-repair, blower (consists of rotor brg., oil seal, oil seal sleeve, washer, gasket and shims) (repl. 5196383)

8-74 BLOWER DRIVE

1	5130295	SHAFT-drive blower
1	5167727	RING-snap, blower drive shaft
1	5117722	SUPPORT ASSY.-blower drive gear hub (w/pin) (bolt 3/8-24 x 7/8 hex)
2	2452148	WASHER-blower drive support to end plate bolt
1	5122918	GEAR ASSY.-drive, blower (incl. next item)
2	5120501	BUSHING-blower drive gear
1	5117116	GASKET-blower drive gear hub support
2	5117700	BEARING-thrust, blower drive gear
1	5117704	WASHER-thrust, blower drive gear
1	5117720	WASHER-lock, blower drive gear (1-15/32 dia.)
1	5117727	NUT-blower drive gear hub (1-7/16-16 hex)
1	5123081	HUB-blower rotor gear
2	5122915	PLATE-spring, blower rotor gear hub
6	5122937	BOLT-spring plate to gear and hub (3/8-24 x 15/16 hex)
1	5123257	COVER-blower drive
1	5128633	HOSE-blower drive cover
2	5120645	CLAMP-blower drive cover hose
1	5150344	COUPLING ASSY.-blower drive (incl. next 4 items) (bolt 5/16-24 x 1-5/8 hex)
1	5150345	SUPPORT-blower drive coupling
1	5150348	CAM-blower drive coupling
4	5150346	SEAT-corner, drive coupling (pin type)

8-74 BLOWER DRIVE

1	5196314	KIT-blower drive coupling spring and seat (consists of (2) rectangular seats and (42) springs)
1	5150349	RETAINER-blower drive coupling
1	5117717	TUBE-blower to blower drive gear hub support (7/16 x 4-1/8 long)
1	5124519	RING-seal, tube (1/8 x 5/16) (used w/5117458-5123468)
1	114631	SLEEVE-blower drive gear hub support (5/16 ball)
1	114630	NUT-ball sleeve (5/16-24)

NOTE: The following 3 items are used w/5144648, 5144650 end plate

1	5144477	CONNECTOR-blower drive tube (at end plate) (1/4 x 5/16 fl.)
1	5144478	NUT-connector
1	5144424	RING-seal, tube (met to connector w/red stripe)

8-76 OIL PAN

1	5167808	PAN-oil (bolt 5/16-18 x 1" hex w/lock washer)
1	5150116	GASKET-oil pan
1	5130352	ADAPTER-oil pan (used w/dual breather system)
1	5196533	GASKET SET-oil pan adapter (consists of (2) end gaskets and (1) center gasket)
1	5138456	PLUG-drain, oil pan (w/18mm thd)
1	5146309	PLUG-drain, oil pan (1/2 pipe thd)
1	1555476	GASKET-oil pan drain plug (for use w/5138456 plug)
1	117244	PLUG-pipe, oil pan (1/4-18 sq. hd)
1	444867	PLUG-pipe, oil pan (3/8-18 automotive hex socket hd)

8-77 CRANKCASE VENTILATOR, OIL FILTER AND BREATHER

1	5110384	BREATHER ASSY.-crankcase (used w/dual breather system) (incl. the following 4 items)
1	2443794	BODY ASSY.-crankcase breather
1	2443795	COVER ASSY.-crankcase breather
1	9030536	GASKET-crankcase breather cover
1	2443793	CLAMP ASSY.-retaining, oil cup
1	5179282	GASKET-breather to base (dual type breather system)
1	5130353	BASE-mtg., breather (to adapter) (bolt 3/8-16 x 1-1/8, 1-5/8 hex) (w/dual breather system)
2	5152148	WASHER-base bolt
1	5130349	GASKET-mtg. base to oil pan adapter (w/dual breather stud-system)
1	5110392	STUD-mtg. breather to base (5/16-18 wing type) (w/dual breather system)
1	5171344	WASHER-breather mtg. stud (11/32 ID x 13/16 OD x 1/16 thk., steel) (w/dual breather system)
1	5110393	GASKET-breather mtg. stud (w/dual breather system)
1	5137082	PIPE ASSY.-breather, crankcase (w/flange at one end-SQA) (straight type--5.30 long)
1	5121894	GASKET-crankcase flanged type breather pipe
1	5124767	PIPE-insert, crankcase breather (1-1/4 dia., 3.42 straight)
1	2393838	PIPE-breather, crankcase (curved) (Approx 28.53 long)
1	5110828	PIPE-crankcase breather (25-3/4 dev. lgth., curved to one end) (used w/dual breather system)
1	066108	CLIP-curved breather pipe (bolt 5/16-18 x 3/4 hex)
1	2394354	BRACKET-crankcase breather pipe clip
1	2456181	HOSE-crankcase curved breather pipe to engine (1/4 ID, 33" long, CTL)
1	5121764	HOSE-crankcase breather pipe (1-1/4 ID x 1-3/4" long, ru) (used w/dual breather system)
1	5187661	CLIP-breather pipe hose (bolt 3/4-24 x 3/4 hex) (use w/dual breather system)
1	5121764	BRACKET-breather pipe hose clip (w/dual type breather system)
1	5176066	BAFFLE-oil, breather hole (used w/dual type breather system)
2	2224334	CLAMP-breather tube hose (1-5/8 dia.) (used w/2350377 hose)
1	8877791	TUBE ASSY.-filler, engine oil (bolt 3/8-16 x 1" hex, 300M) (incl. the following 4 items)
1	1543853	CAP ASSY.-oil filler tube (incl. the following 3 items)
1	1543857	GASKET-filler tube cap
1	1543862	RIVET-filler tube cap
1	1544255	KIT-filler cap (consists of (1) spring & (1) hinge pin)
1	5118400	COVER-hole, oil filler (bolt 3/8-16 x 3/4 hex)
1	5129515	GASKET-oil filler tube or hole cover

8-77 CRANKCASE VENTILATOR, OIL FILLER AND BREATHER (CONT)

1	2456191	BRACKET-oil filler tube to muffler (bolt 5/16-24 x 7/8 hex) (4903)
1	8877820	BRACKET-oil filler tube (4905)
1	2372493	CLIP-oil filler tube to bracket (bolt 1/4-28 x 1-1/8 hex) (4903)
1	2373332	CLIP-dipstick tube to bracket (bolt 1/4-28 x 3/4 hex) (4903)
1	674904	CLIP-dipstick tube to bracket (bolt 1/4-20 x 3/4 hex) (4905)
1	2415494	SHIELD ASSY.-drip, oil filler (4903)
1	8877821	SHIELD ASSY.-drip, oil filler tube (4905)
2	2372493	CLIP-oil filler tube & drip shield to bracket (bolt 1/4-20 x 1-1/4 hex) (4905)

8-78 OIL LEVEL INDICATOR

1	5108895	INDICATOR ASSY.-oil level
1	5129525	TUBE ASSY.-oil level indicator (or shroud) (approx. 21.60 dev. lgth)
1	5151430	ADAPTER-oil indicator tube

8-79 OIL PUMP

1	5125737	PUMP-oil, engine (w/engine front cover integral) (incl. items thru asterisk)
1	5125735	BODY ASSY.-engine oil pump (w/integral engine front cover and oil pump driven shaft--less gears and end plate)
1	5117466	SHAFT-oil pump driven gear
1	5196602	GEAR KIT-engine oil pump (consists of (1) drive gear w/33 outer teeth; 37 inner teeth, (1) driven gear w/16 teeth)
1	5117600	PLATE-end, oil pump
AR	9424877	BOLT-end plate (5/16-18 x 3/4 lock, 300M)
2	5150362	*STUD-engine oil pump (3/8-16 -24" x 1-1/16)
1	5121714	GASKET-oil pump body and engine front cover
1	5117020	GEAR-oil pump drive (37 teeth) (on crankshaft) (on hub)
1	124549	KEY-hub to crankshaft (3/16 x 3/4 woodruff)
1	5153286	SCREEN-oil pump, inlet
1	5153284	RETAINER-oil pump inlet screen
1	5118302	COVER-oil pump inlet screen (bolt 3/8-24 x 1-1/2 hex hd)
1	5123075	SUPPORT-oil pump screen (bolt 3/8-16 x 1" hex hd)
1	120502	KEY-hub to crankshaft (3/16 x 7/8 woodruff)

8-81 OIL FILTER

1	5579224	SHELL ASSY.-engine full flow filter (approx 9-1/4" long)
1	5570480	PLUG-drain, engine full flow filter (1/4-18 x 7/16 hex)
1	6437275	ELEMENT ASSY.-engine full flow oil filter (repl. 5576067) (incl. next 2 items)
1	5571024	GASKET-full flow filter element to shell
1	5573711	GASKET-full flow filter, element to base
1	5574351	RETAINER-engine full flow filter element spring
1	5109692	SPRING-retainer, full flow element
1	5574350	SEAL-full flow element spring retainer (or gasket)
1	5109699	STUD-center, full flow oil filter (5/8-18 x 11.20)
1	5154538	WASHER-full flow oil filter center stud (13/16 ID x 1.075 OD x 0.625 thk.)
1	6437298	GASKET-full flow oil filter center stud
1	5134306	ADAPTER ASSY.-engine full flow oil filter (w/cast #5134306)
1	5198303	KIT-oil regulator valve (consists of (1) valve, (1) spring, (1) retainer & (1) valve screw)
1	5140881	GASKET-engine full flow oil filter adapter

8-82 OIL COOLER

1	8531655	COOLER ASSY.-oil (SOA)
1	5122835	GASKET-oil cooler to element
1	5122832	HOUSING-oil cooler (bolt 5/16-18 x 3-1/2 hex)
1	5122836	GASKET-oil cooler housing
1	103647	CLOCK-drain, oil cooler hsg. (1/4 x 1-1/16)
1	5122831	ADAPTER-oil cooler and oil filter (bolt 3/8-16 x 1-3/8 hex)
1	5138621	PLUG-adapter
1	2157781	GASKET-adapter plug (1" OD, 23/32 ID)

8-82 OIL COOLER (CONT)

1	5177778	SPRING-oil by-pass
1	5177777	VALVE-oil by-pass
2	5117535	GASKET-oil cooler adapter (1.88 long w/1-1/8 dia. hole, (2) 3/8 dia. bolt holes)
2	5152904	SPACER-oil cooler adapter (13/32 ID x 7/8 OD x .024 thk.)

8-83 ACCESSORY DRIVE OIL LINE

1	2224977	TUBE-oil, accessing drive lubrication (5/16 OD, .049 wall, 25 ft. roll, copper-CTL)
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8-85 AIR COMPRESSOR OIL LINES

1	2487180	HOSE ASSY.-air compressor to engine, inlet (incl. fitting) (33-3/4" lg)
2	2487942	FITTING ASSY.-end, air compressor hose
1	2403161	CLIP-air compressor hose (9/16 wide, 1/4 ID closed, ru coated)
1	2409378	CLIP-air compressor hose (5/8 wide, 1/4 ID closed, ru coated)
1	118753	ELBOW-air compressor compressor inlet hose (to cylinder block)
1	067398	ELBOW-air compressor oil inlet hose (to compressor)
1	116436	CONNECTOR-air compressor oil inlet hose

8-86 OIL GAUGE OIL LINES

1	8885115	HOSE-oil pressure manifold to engines (incl. fittings) (1/4 ID x 25 ft. lg.-CTL)
2	2314062	FITTING ASSY.-oil pressure hose (7/16-20)
1	2090850	ELBOW-oil pressure hose (at gen.) (1/8, 45 deg. strut, auto type)
2	118748	CONNECTOR-oil pressure hose (1/8-27, 7/16-20 w/1/4 line, fl. 90 deg.)

8-87 OIL PUMP AND FILTER OIL LINES

1	5122952	PIPE ASSY.-oil pump inlet (approx. 12.18 long) (bolt 3/8-16 x 1-1/4 hex, 300M)
1	5117242	GASKET-oil pump inlet pipe elbow
2	5167380	GASKET-oil pump inlet pipe
1	5126320	STOP-oil inlet screen
1	5126319	FLANGE-oil inlet

8-88 OIL PRESSURE REGULATOR AND RELIEF VALVES

1	5122896	VALVE ASSY.-regulator, oil pressure (bolt 3/8-16 x 1" hex) (incl. the following 4 items)
1	5117973	VALVE-oil pressure regulator valve (valve only)
1	5126327	SPRING-oil pressure regulator valve
1	5117957	SEAT-oil pressure regulator valve spring
1	N.P.N	PIN-oil pressure regulator valve spring and seat (3/16 x 1-1/2 (Proc Loc)
1	5117269	GASKET-oil pressure regulator valve to block
1	5125499	VALVE ASSY.-relief, oil pressure (bolt 3/8-16 x 1" hex) (incl. following 4 items)
1	5117973	VALVE-oil pressure relief valve (valve only)
1	5126327	SPRING-oil pressure relief valve
1	5117957	SEAT-oil pressure relief valve spring
1	N.P.N	PIN-oil pressure relief valve spring and seat (3/16 x 1-1/2) (Proc Loc)
1	5125497	GASKET-oil pressure relief valve to block

8-89 EXHAUST MANIFOLD

1	5139019	MANIFOLD-exhaust, RH bank
1	5126938	MANIFOLD-exhaust LH bank
4	5120224	GASKET-exhaust manifold
10	5112899	STUD-exhaust manifold (7/16-14-20 x 1-15/16)
6	5188273	WASHER-exhaust manifold stud
4	5111369	CRAB-exhaust manifold

8-90 ENGINE MOUNTING

1	2458164	CRADLE ASSY.-engine (include items thru asterisk indicated) (4903)
1	2419410	STRUT ASSY.-engine cradle, RH outer (bolt 5/16-24 x 1" hex)
1	2383906	STRUT-engine cradle, RH inner (bolt 5/16-24 x 1" hex)
1	2475396	STRUT-engine cradle, LH side
1	2431219	STRUT ASSY.-RH center
1	2431220	STRUT ASSY.-LH center
1	2363408	BLOCK-mtg. eng. cradle, RH
1	2363450	BLOCK-mtg. eng. cradle LH
1	2478169	SUPPORT-engine dust shield (bolt 5/16-24 x 7/8 hex)
1	2478170	SUPPORT-engine dust shield (bolt 5/16-24 x 7/8 hex)
1	2267155	REINFORCEMENT-engine stay bar
1	2383913	BRACKET-engine rear support, RH (to frt. channel)
1	2383908	BRACKET-engine rear support, LH (to rear channel)
1	SN-9813	MEMBER ASSY.-support, LH side
1	2409019	MEMBER-engine cradle, front
1	2458165	MEMBER-engine cradle, rear
2	077189	SPACER-engine cradle, RH inner and outer strut
12	2352590	BOLT-center struts to front and rear member supports (1/2-20 x 1-3/8 hex, 300M)
12	2436165	*WASHER-strut bolt (1/2 ID)
1	676231	CRADLE ASSY.-engine (include items thru asterisk indicated) (4905)
1	2419410	STRUT ASSY.-engine cradle, RH outer (bolt 5/16-24 x 1" hex)
1	2383906	STRUT-engine cradle, RH inner (bolt 5/16-24 x 1" hex)
1	666391	STRUT-engine cradle, LH side
1	2431219	STRUT ASSY.-RH center
1	2431220	STRUT-LH center
1	676226	SUPPORT-engine dust shield (bolt 5/16-24 x 7/8 hex)
1	2478170	SUPPORT-engine dust shield (bolt 5/16-24 x 7/8 hex)
1	2267155	REINFORCEMENT-engine stay bar
1	2383913	BRACKET-engine rear support, RH (to frt. channel)
1	2383908	BRACKET-engine rear support, LH (to rear channel)
1	SN-9813	MEMBER ASSY.-support, LH side
1	2409019	MEMBER-engine cradle, front
1	2458165	MEMBER-engine cradle, rear
2	077189	SPACER-engine cradle, RH inner and outer strut
4	9425082	BOLT-strut to support (1/2-13 x 1-1/4 hex, 300M)
8	9419099	BOLT-strut to support (1/2-13 x 1-1/4 hex, 280M)
12	2456908	**WASHER-strut bolt (1/2 dia)
2	8868295	BOLT-engine cradle to bulkhead (5/8-18 x 3-3/4 hex, w/welded plate on head)
2	2436167	WASHER-engine cradle to blkhd, bolt (5/8 ID x 1-5/16 OD x .089 thk.)
2	2456192	WASHER-engine cradle to blk hd, bolt
1	675835	BRACKET-mtg. engine cradle, RH (at engine blkhd.) (bolt 1/2-20 x 2-3/4 hex, 1/2-20 x 3-1/4, 300M)
1	675836	BRACKET-mtg. engine cradle, LH (at engine blkhd) (bolt 1/2-20 x 2-3/4 hex, 1/2-20 x 3-1/4 300M)
4	9424000	BOLT-mtg. bracket to engine blkhead (1/2"-20 x 2-3/4 hex) (300M)
8	454465	BOLT-mtg. bracket to bulkhead (1/2-20 x 3-1/4 hex, 300M)
AR	2436165	WASHER-engine cradle mtg. bracket bolt (at blkhd) (.531 ID x 1.062 ID x .080 thk.)
12	2436163	WASHER-engine cradle mtg. bracket bolt (.406 ID, .812 OD x .067 thk.)
1	2418839	SUPPORT ASSY.-engine front (at cradle front support member)
6	2352590	BOLT-front support to cradle (1/2-20 x 1-3/8 hex, 300M) (4903)
6	9426323	BOLT-front support to cradle (1/2-13 x 1-3/4 hex, 300M) (4903)
6	2436165	WASHER-support bolt (1/2 dia) (4903)
6	2456908	WASHER-support bolt (1/2 dia) (4108, 4905)
2	2438253	BUSHING-engine front support (or front trunnion)
1	2305715	RING-snap, front trunnion bushing
1	2105445	RETAINER-front trunnion bushing
4	2231826	BOLT-engine insulator to bracket (5/8-18 x 1-1/2 hex hd)
4	2264683	WASHER-locating, engine rear support insulator
1	2269916	TUBE ASSY.-stabilizer, engine, rear (w/welded yoke at one end, threaded at the other end) (approx 13-1/2 long)
1	2267152	TUBE ASSY.-stabilizer, engine, front (w/welded yoke at one end, threaded at the other end) (approx 10-1/2 long)
1	2365505	BOLT ASSY.-eye, stabilizer to cradle (7/8-14)
2	2267158	BOLT-eye, stabilizer, to cradle bracket (3/4-12)
2	2436168	WASHER-stabilizer to cradle brkt. eye bolt (3/4 ID x 1-1/2 OD x .104 thk.)
1	2436169	WASHER-stabilizer to cradle eye bolt (7/8 ID x 1-3/4 OD x .104 thk.)

8-90 ENGINE MOUNTING (CONT)

2	144252	YOKE-adj. stabilizer tubes to eye bolt (7/8-14)
2	192024	PIN-stabilizer tube to eye bolt yokes (7/8 dia. x 2-11/32 long)
2	138146	PIN-stabilizer tube yoke to eye bolt (at cradle bracket) (7/8)
1	2459524	HANGER ASSY.-support, engine cradle, RH (welded) (strap type) (4903)
1	2459525	HANGER ASSY.-support, engine cradle, LH (welded) strap type (4903)
1	676222	HANGER ASSY.-support engine cradle, RH (welded) (strap type) (4108, 4905)
1	676221	HANGER ASSY.-support, engine cradle, LH (welded) (Strap type) (4108, 4905)
2	676920	YOKE-cradle hanger, front (bolt 3/4-10 x 2 hex, 300M, 5/8-11 x 4-1/2 hex) (prior to chassis #4108-051, 4905-201)
2	676217	YOKE-cradle hanger, rear (bolt 3/4-10 x 2 hex, 300M, 5/8-11 x 4-1/2 hex) (prior to chassis #4108-051, 4905-201)
2	683979	YOKE-cradle hanger, front (bolt 3/4-10 x 2 hex, 300M; 5/8-11 x 4-1/2 hex)(eff w/ chassis 4108-051, 4905-201)
2	683980	YOKE-cradle hanger, rear (bolt 3/4-10 x 2 hex, 300M; 5/8-11 x 4-1/2 hex) (eff. w/ chassis 4801-051, 4905-201)
1	2400415	SHIELD-heat (to plate on cradle) (bolt 3/16-24 x 3/4 hex)
3	2390956	BOLT-support tube to rear window strainer and cradle (4903)
1	2412502	BOLT-eye, stabilizer and hanger (3/4-16 x 3-1/2)
1	9426931	BOLT-cradle to LH hanger (3/4-10 x 2" hex, 300M) (prior to chassis #4108-051, 4905-201)
AR	2436168	WASHER-stabilizer and hanger bolts (3/4 ID x 1-1/2 OD x .104 thk. (prior 4108-051, 4905-201)
4	676397	INSULATOR ASSY.-engine cradle, front (prior 4108-051, 4905-201)
2	676962	WASHER-front insulator (prior 4108-051, 4905-201)
2	676229	BOLT ASSY.-front insulator to bulkhead bracket (prior to 4108-051, 4905-201)
4	2436168	WASHER-frong insulator bolt (prior 4108-051, 4905-201)
2	682692	CUSHION - mounting, engine, front (or insulator) (eff. w/4108-051, 4905-201)
2	683797	BOLT ASSY. - mounting, engine cradle (eff. w/4108-051, 4905-201)
2	683239	SPACER - mounting, engine cradle (rectangular OD, w/.781 dia. hole)
2	683969	SPACER - mounting, engine cradle (.781 ID. 1.96 OD x 5/16 thick rd.)
2	769652	INSULATOR ASSY.-engine rear
4	5176832	STUD-engine rear insulator to flywheel housing (5/8-18-11 x 2-5/8)
4	5177146	SPACER-engine rear insulator to flywheel housing
1	5125049	BRACKET-lifter, engine, front (at trunnion) bolt 3/8-16 x 1-1/4 hexhd)
1	5117174	BRACKET-lifter, engine, rear (at cyl. head) (bolt 7/16-14 x 1-1/8 hex hd)
1	5117332	GASKET-engine rear lifter bracket
2	5150568	WASHER-lifter bracket to cyl. head bolt

8-91 ACCELERATOR PEDAL

1	2379022	PEDAL ASSY.-accelerator (incl. following 3 items)
1	699291	BUSHING-accelerator pedal (3/8 ID x 1/2 OD x 7/16 long)
2	2438337	BUSHING-accelerator pedal (3/8 ID x 1/2 OD x 3/4 long)
1	2092439	PLATE-wear, accelerator pedal (rivet 3/18 x 11/16 ctsk hd)
1	663364	TREAD-accelerator pad
1	055390	CLIP-tread to accelerator pedal (screw #10-24 x 1/2 flat hd)
1	2376920	REST-heel, accelerator pedal (screw 5/16-24 x 1-34 flat hd)
1	2048332	SHAFT-accelerator pedal to heel rest
1	111843	PIN-pedal shaft (.00 x 1-1/4 tapered)
1	2409055	BOLT-stop, accelerator pedal (3/16-16 x 6" hex hd)
1	2335777	STOP-accelerator pedal return
1	2077788	BOLT-pedal stop (5/16-24 x 1-1/2 hex)
1	2161693	BOLT-pedal stop (5/16-24 x 1-1/16 hex)
1	294721	SPRING-return, accelerator pedal
1	118831	PLUG-lubrication, accelerator pedal (1/8-27 slotted pipe)
1	2214457	PLATE-stop, accelerator pedal (screw 5/16-24 x 1-1/2 pan)

8-92 ACCELERATOR CONTROL RODS

1	2168963	ROD ASSY.-accelerator pedal to bellcrank lever (w/yoke at one end and 5/16-24 x 1" thd. at other end, approx 3-1/4 long SOA)
1	664350	YOKE-pedal to bellcrank lever rod (5/16-24 thd. 2-1/2 long)
1	138084	PIN-yoke (3/8 x 1-3/32) (for use w/ant hand throttle control)
1	121741	PIN-yoke (5/16 x 3/32)

8-92A ACCELERATOR CONTROL CONDUITS, CABLES AND SUPPORTS

1	2467425	CABLE-control, accelerator (432"-CTL) (4108)
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8-92A ACCELERATOR CONTROL CONDUITS, CABLES AND SUPPORTS (CONT)

1	2467424	CABLE-control, accelerator (510" long-CTL)
1	2460410	CONDUIT-accelerator intermediate control, #1 ft (brass tubing) (4903)
1	2460409	CONDUIT-accelerator intermediate control, front #2 frt., inter (incl. nuts) (29.70lg) (brass tubing) (4903)
1	2460408	CONDUIT-accelerator intermediate control, #3 front center (incl. nuts) (54-3/4" lg) brass tubing (4903)
1	2288721	CONDUIT-accelerator intermediate control, #4 rear center (incl. nuts) (85" long) (brass tubing)
1	2289919	CONDUIT-accelerator intermediate control, #5 rear inter. (incl. nuts) (96-3/4 long--CTL) (brass tubing) (4903)
1	2289919	CONDUIT-accelerator intermediate control, #6 rear (incl. nuts) (96-3/4" long--CTL) (brass tubing)
1	659176	CONDUIT-accelerator control, (flexible black nylon covering) (4108)
1	659177	CONDUIT ASSY.-accelerator control (flexible black nylon covering) (4903, 4905)
1	657730	BRACKET ASSY -anchor, accelerator control conduit (bolt 1/4-20 x 3/4 hex) (used w/659176) conduit)
1	2294491	SUPPORT-accelerator control conduit (at inner cross shaft brg) (bolt 5/16-24 x 5/8 hex)
1	2390113	BRACKET-supt., accelerator control conduit (1.88 x 1.88 x 1-1/2 width x 1/8 thk.) (screw #14-10 x 3/4 pan)
1	672915	BRACKET-supt. accelerator control conduit (mtd w/floor board bolt)
1	2278430	CLAMP-conduit to bracket (5/8 wide, 9/32 dia. 29/32 long w/9/32 bolt hole) (bolt 1/4-28 x 3/4 hex)
1	2460411	CONDUIT ASSY.-accelerator rear control (incl. nuts) (27.90 long)
1	2460413	CONDUIT ASSY.-accelerator rear control (incl. nuts) (11-3/4" long)
12	2246694	NUT-accelerator control conduit (7/16-20, 15/16 long fl. connector type)
3	2291173	CONNECTOR-accelerator control conduit (2 3/4 long, flexible)
4	2246695	CONNECTOR-accelerator control conduit (1-3/16 long, flexible)
8	2403872	GROMMET-accelerator control conduit (9/32" ID x 1" OD grooved & cut) (4108)
1	2388804	GROMMET-accelerator control conduit (1" ID x 1 1/2" OD, grooved & cut) (4108)
1	2232847	GROMMET-accelerator control conduit (7/16" ID x 1" OD, grooved & cut) (4108)
7	2288900	GROMMET-accelerator control conduit (5/16 ID x 1" OD x 1/2 thk. cut)
1	2458430	GROMMET-accelerator control conduit (3/2 ID x .82 OD, grooved, split, ru)
1	120524	CLIP-accelerator rear control conduit (7/16 dia, 1/4 bolt hole) (screw 1/4-20 x 5/8 hex)
AR	2224541	LOOM-accelerator control conduit clip (1/4 ID, 25 ft. roll--CTL)
1	2389694	BRACKET ASSY-accelerator control rear conduit (at engine) (SOA)

8-92B ACCELERATING CONTROL SLIDING END

NOTE: The following 7 front control telescopic unit parts are used w/bellows type unit for 4903 model.

1	2294347	END ASSY.-sliding, front control telescopic unit (under driver's floor)
1	2294346	SWIVEL ASSY.-front control telescopic unit (under driver's floor)
1	2294344	BELLOWS-front control telescopic unit (under driver's floor)
2	178303	CLAMP-bellows (7/8 dia)
1	2240917	CAP-lock, cable (under driver's floor)
1	2240916	CLAMP-lock, cable (under driver's floor)
1	2294345	NUT-mtg. front control telescopic unit (under driver's floor)

NOTE: The following 9 front control telescopic parts are used w/seal type unit 4108, 4903, 4905 model.

1	665483	END ASSY.-front control sliding unit (under driver's floor)
1	665484	SWIVEL ASSY.-front control sliding unit
1	2240917	CAP-lock
1	2240916	CLAMP-lock cap
1	660662	SEAL-front control sliding unit (1" wide, tube type)
1	665465	SEAL-wiper, front control sliding unit
1	660650	WIPER-seal, front control sliding unit
1	660651	SEAL-dust cover
1	2294345	NUT-mtg. front control sliding unit
1	075911	YOKE-front control telescopic unit (under floor)
1	677563	PIN-front control telescopic unit yoke

NOTE: The following 7 rear telescopic unit parts are used w/bellows type unit 4903 model.

8-92B ACCELERATING CONTROL SLIDING END (CONT)

1	2296774	END ASSY.-rear control telescopic unit (at engine) (SOA)
1	2296773	SWIVEL ASSY.-rear control telescopic unit (at engine) (SOA)
1	2294344	BELLOWS-rear control telescopic unit (at engine)
1	178303	CLAMP-rear control telescopic unit bellows (at engine) 7/8 dia)
1	2240917	CAP-lock, rear control telescopic unit (to cable) (at engine)
1	2240916	CLAMP-rear unit lock (at engine) (7/8 dia.)
1	2294345	NUT-mounting, rear control telescopic unit

NOTE; The following 9 rear telescopic unit parts are used w/seal type unit (4108, 4903, 4905 model)

1	660654	END ASSY.-rear telescopic unit seal
1	660656	SWIVEL ASSY.-rear telescopic unit seal
1	2240917	CAP-lock rear telescopic unit seal
1	2240916	CLAMP-rear telescopic unit seal
1	2294345	NUT-mtg. rear telescopic unit seal
1	660662	SEAL-rear control sliding unit
1	660650	WIPER-seal
1	665465	SEAL-wiper
1	660651	*SEAL-dust cover
1	144243	YOKE-rear control telescopic unit (3/8-24 x 2-1/2 adj)
1	138084	PIN-rear control telescopic unit yoke (3/8 x 1-3/32)
1	2317295	SEAL-rear control telescopic unit (at yoke)

8-93 ACCELERATOR CROSS SHAFT AND LEVERS

1	2331044	LEVER ASSY.-bellcrank, accelerator pedal to control rod (incl. following two items)
2	064079	BUSHING-bellcrank lever end (.3125 ID x .4395 OD x .348 long)
1	093978	BEARING-bellcrank lever, center (.5025 ID x .629 OD x 1" lgth.)
2	2018651	SPACER-accelerator bellcrank lever (17/32 ID x 3/8 OD x 1/8 thk)
1	2298785	BRACKET-accelerator bellcrank lever (to frame)
1	2077788	BOLT-bracket to frame (5/16-24 x 1-1/2 hex)
1	2161693	BOLT-bracket to frame (5/16-24 x 1-1/16 hex)
1	2087093	SHAFT-accelerator bellcrank lever (4-1/2 long) (cotter pin 1/8 x 1-1/4)
1	2388138	LEVER ASSY.-bellcrank, accelerator control, rear (incl. next 2 items as indicated) (at engine)
1	2471929	BUSHING-accelerator control rear bellcrank lever (1/2 ID x 11/16 OD x 3/4 Long) (used w/omission of needle brg.)
1	2072925	BUSHING-accelerator control rear bellcrank lever (3/8 ID x 1/2 OD x 13/32 long)
1	2379588	JOINT ASSY.-ball, accelerator control (at gov. control lever) (5/16-24 int. thd. in seat and 5/16-24 ext. thd. on shaft end)
1	2388136	PIN-rear bellcrank lever to governor cover (3/8-24 x 2/156 w/hex hd nut integral off center of shaft)
1	2025796	COVER-lever to governor cover pin (washer) (3-3/16 OD x 1" ID)

8-98 GOVERNOR CONTROL

1	2464891	SPRING-over-run, governor (screw 1/4-20 x 3" hex)
1	2425565	ADAPTER-governor over-run spring
1	2425564	NUT-over-run (governor) spring bolt
1	2425566	EYE-rod, over-ride link (1/4-28 thd. 1-1/4 long w/.560 dia. hole)

8-100 THROTTLE CONTROL CYLINDER

1	2421290	CYLINDER ASSY.-shutdown engine (at gov.) (cap screw #10-32 x 1/2 hex socket hd. - 300M) (incl. the following 3 items)
1	2422883	PISTON ASSY.-engine shut-down air cylinder
1	2423719	CAP-engine shut-down air cylinder
1	2422884	CUP-engine shut-down air cylinder piston
1	2394395	LEVER-engine shut-down (at gov.) (bolt 1/4-20 x 7/8 hex)
1	2453855	KIT-repair, air cylinder (incl. cap, cup and piston)
1	5129010	CYLINDER ASSY.-engine fast idle (part #5129010 etched on body) (incl. items thru asterisk)
1	5112908	SPRING-fast idle cylinder (outer)

8-100 THROTTLE CONTROL CYLINDER (CONT)

1	5129009	SPRING-fast idle cylinder (inner)
1	5129264	PLUNGER-fast idle cylinder
1	5152929	SPRING-fast idle cylinder spring
1	5120449	FOLLOWER-fast idle cylinder spring
1	274267	RING-retainer, follower
1	5120448	PISTON-engine fast idle cylinder
2	2193514	"O" RING-engine fast idle cylinder piston
1	5129213	PLUG-cylinder, inlet
1	9411820	RING-retaining, inlet plug
1	9414568	* NUT-jam, cylinder
1	5129216	CLAMP-supt. fast idle cylinder
1	2425891	CYLINDER ASSY.-air fast idle cylinder ("X" stpd. on cap) (incl. the following 4 items) (screw #10-32 x 3/4 hex socket)
1	2438876	CAP-fast idle air cylinder
1	2422883	PISTON ASSY.-air cylinder
1	2422884	CUP-piston, air cylinder
1	2411929	SPRING-air cylinder
1	2425567	BRACKET-mtg. fast idle cylinder air cylinder to engine (screw #10-20 x 7/8 pan)

11-06 FRONT BUMPER

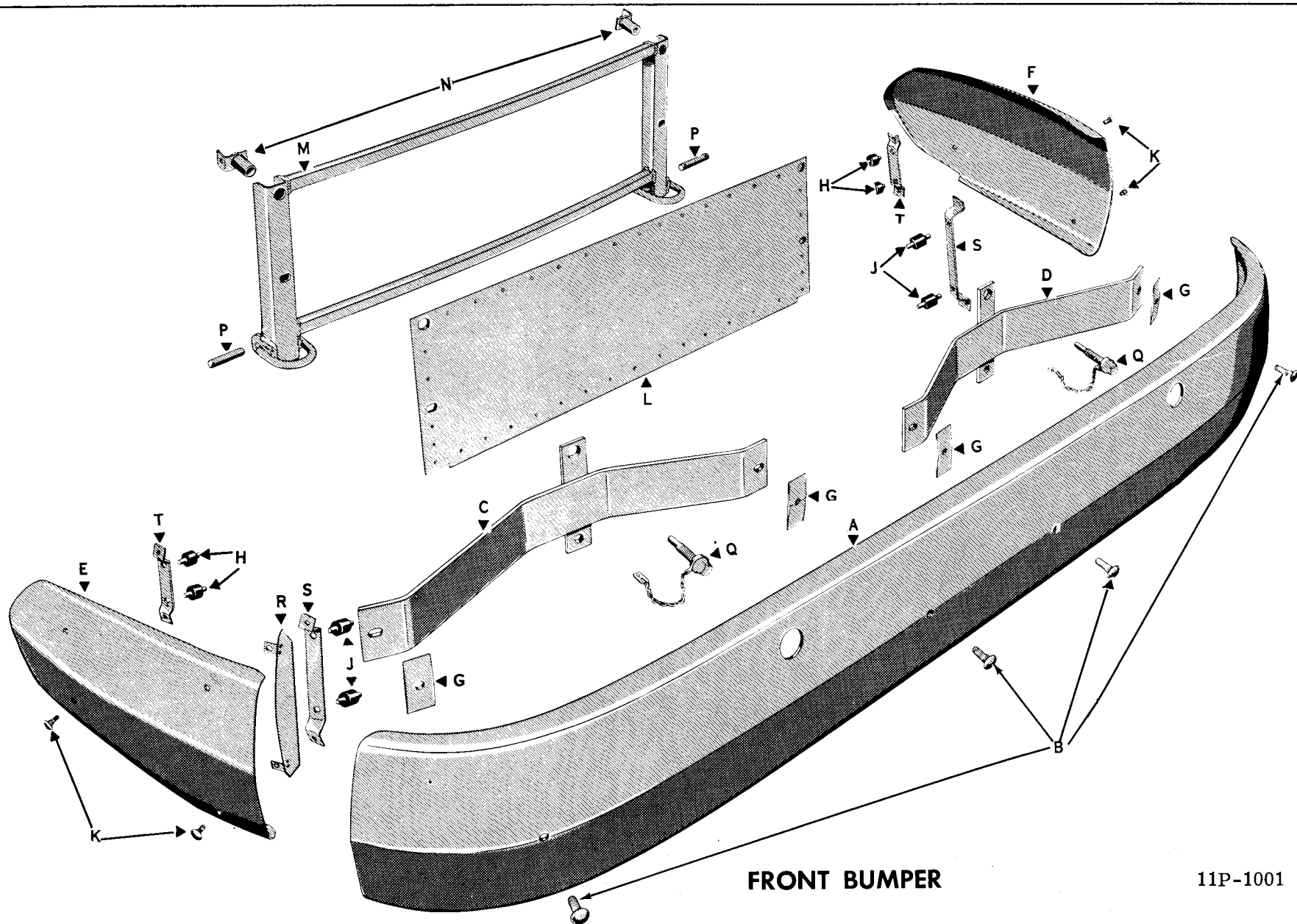
1	2472467	BAR-impact, front bumper
4	2334207	BOLT-impact bar to backing bar (1/2-13 x 1-1/2 hr car ribbed neck)
1	2472465	BAR ASSY.-backing, front bumper, RH (bolt 9/16-18 x 1-1/2 hex)
1	2472466	BAR ASSY.-backing, front bumper, LH (bolt 9/16-18 x 1-1/2 hex)
2	2472470	SPACER-front bumper backing bar (bolt 9/16-18 x 2-1/4 hex)
1	2418314	EXTENSION-front bumper impact bar, RH
1	2418315	EXTENSION-front bumper impact bar, LH
8	2308601	BOLT-extension to bracket (5/16-18 x 3/4 ribbed neck carriage)
4	2299589	INSULATOR ASSY.-front bumper bar extension (3/8-24 thd. 23/32 x 1" ru.)
4	2357685	INSULATOR ASSY.-front bumper bar extension (3/8-24 thd. 1" x 1" ru)
2	2298943	BRACKET-support, front bumper bar extension, front
2	2299232	BRACKET-support, front bumper bar extension, rear
1	2357938	PLATE-baffle, front bumper impact bar extension

11-08 REAR BUMPER

1	2358223	BAR-impact, rear bumper
12	3929409	BOLT ASSY.-rear bumper (1/2 x 13 x 1 1/4 rd hd., sq. nk)
12	2456908	WASHER-impact bar to mtg. cushion bolt (17/32 ID x 7/8 OD .089 thk)
1	2459522	BRACKET-rear bumper, RH lower (bolt 1/2-20 x 1-1/2 hex)
1	2459523	BRACKET-rear bumper, LH lower (bolt 1/2-20 x 1-1/2 hex)
1	2459518	BRACKET-rear bumper, center upper (bolt 1/2-20 x 1-1/4 hex)
1	2459519	BRACKET-rear bumper, center lower (bolt 1/2-20 x 1-1/4 hex)
8	2436165	WASHER-bracket to engine cradle bolt (17/32 ID x 1-1/16 OD x .089 thk.)
3	2460697	CUSHION ASSY.-mtg. rear bumper impact bar (bolt 12/-13 x 1/2 hex)
12	2436165	WASHER-cushion to bracket bolt (17/32 ID x 1-1/16 od x .089 thk)
1	2458282	EXTENSION-rear bumper impact bar, RH side (part of RH rear side closure door)
1	2473508	EXTENSION-rear bumper impact bar, LH side (part of LH rear side closure door)
2	2295806	SPACER-LH extension (9-13/16 long)(part of LH side closure door)

11-10 AXLE BUMPER

2	2483952	BUMPER ASSY.-front
2	2483951	BUMPER ASSY.-rear axle
4	2436165	WASHER-axle bumper bolt (1/2 ID x 1-1/2 OD x .089 thk) (4903)
4	2456908	WASHER-axle bumper bolt (1/2 ID, 7/8 OD x .089 thk)(4905)



FRONT BUMPER

11P-1001

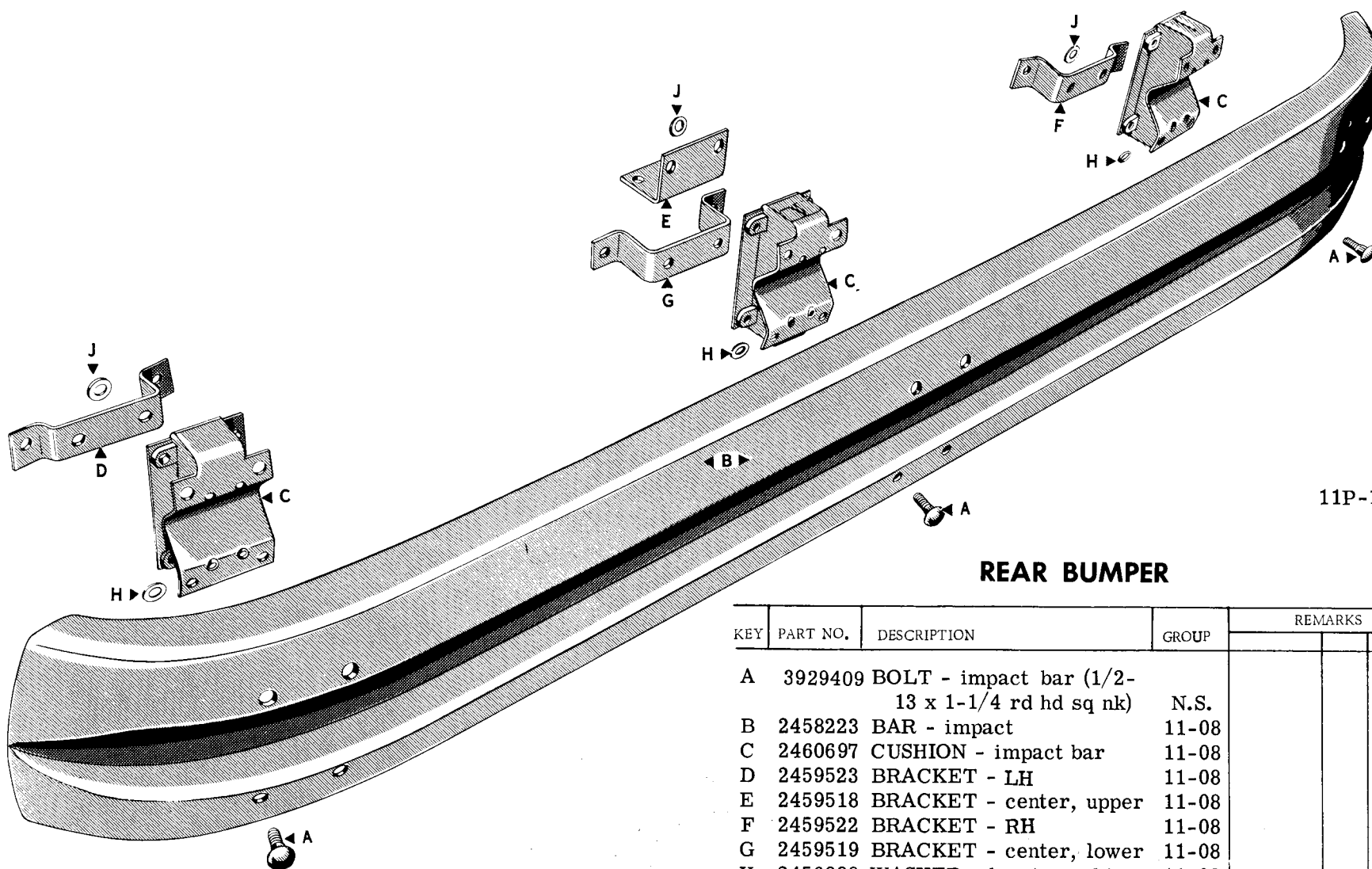
KEY TO FRONT BUMPER

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2472467	BAR - impact	11-06				
B	2334207	BOLT - bar	11-06				
C	2472465	BAR - backing, RH	11-06				
D	2472466	BAR - backing, LH	11-06				
E	2418314	EXTENSION - impact bar, RH	11-06				
F	2418315	EXTENSION - impact bar, LH	11-06				
G	2472470	SPACER - to backing bar	11-06				
H	2299589	INSULATOR - (3/8-24 x 23/32" x 1")	11-06				
J	2357685	INSULATOR - (3/8-24 x 1" x 1")	11-06				
K	2308601	BOLT - ext to brkt	11-06				
L	2466414	PANEL - door	25-09				
M	2298089	DOOR	25-09				
N	2298736	BRACKET	25-09				
P	2297869	PIN - hinge	25-09				
Q	2298730	STUD - (w/chain)	25-09				
R	2357938	PLATE - baffle	11-06				
S	2298943	BRACKET - supt ext frt	11-06				
T	2299232	BRACKET - supt ext rear	11-06				

11P-1002

REAR BUMPER

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	3929409	BOLT - impact bar (1/2-13 x 1-1/4 rd hd sq nk)	N.S.				
B	2458223	BAR - impact	11-08				
C	2460697	CUSHION - impact bar	11-08				
D	2459523	BRACKET - LH	11-08				
E	2459518	BRACKET - center, upper	11-08				
F	2459522	BRACKET - RH	11-08				
G	2459519	BRACKET - center, lower	11-08				
H	2456908	WASHER - bar to cushion	11-08				
J	2436165	WASHER - cushion to brkt	11-08				



12-02 FUEL TANK

1	2492573	TANK ASSY.-fuel approx 145 gal. capacity)(repl 2465961)(inc. the following 4 items)
1	2422992	FLANGE ASSY.-filler, fuel tank (rivet 3/16 x 5/8 ctsk hd)
1	2472018	FLANGE ASSY.-fuel tank, outlet w/tube (rivet 3/16 x 1/2 fl. hd)
1	2075967	FLANGE-pump (rivet 1/8 x 3/8 flat hd)
1	2472024	GROMMET-outlet tube support strap
1	2377423	WHISTLE ASSY.-ventalarm (screw 1/4-28 x 3/4 pan)
1	2376043	VENTALARM ASSY.-signal, fuel tank (mtd. on filler neck)(or intrusion)
1	8878027	VALVE ASSY.-check, fuel tank ventalarm line
1	2376042	VALVE ASSY.-relief, fuel tank
1	2371850	SIGN-diesel fuel caution (Scotchlite)

12-04 FUEL TANK FILLER NECK AND CAP

1	2468455	NECK ASSY.-filler, fuel tank (bolt 1/4-28 x 5/8 hex hd)(incl. following item)
1	861945	CAP ASSY.-fuel tank filler neck
1	2353255	GASKET-fuel tank filler neck flange

12-06 FUEL TANK MOUNTING

6	8877798	SUPPORT ASSY.-fuel tank (bolt 3/8-16 x 1" hex hd)
6	2464474	STRAP ASSY.-fuel tank support
AR	2224716	ANTI-SQUEAK-fuel tank support strap (1/8 x 1-1/2 x 3 ft long-71" req'd)
12	2436163	WASHER-support bolt (3/8)

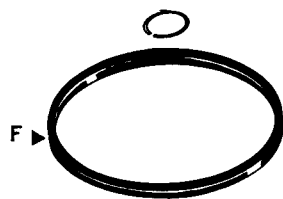
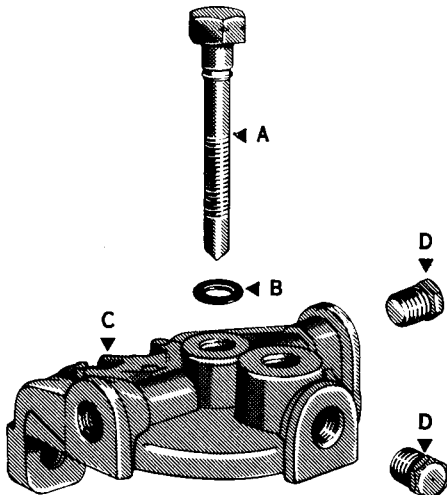
12-08 FUEL TANK VENT LINE

1	8878615	LINE-vent, fuel tank whistle (1/2 OD, .049 wall, 138" long, alum) (eff w/chassis #554)
2	444482	ELBOW-whistle line (3/8-18, forged, plain brass, 90 deg)
2	2376049	CONNECTOR-whistle line (for use w/1/2 line, 3/4-20 pipe thd. at one end, 5/8 pipe thd. at other end, 1-5/8" long, nylon)
2	2371564	NUT-whistle line
AR	2224547	LOOM-whistle line (9/16 ID, 25 ft. roll CTL)

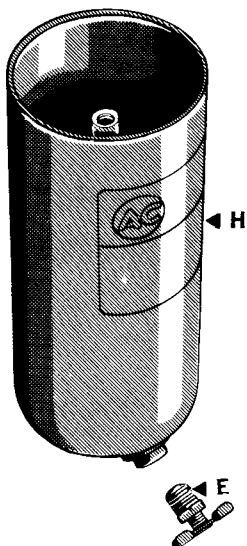
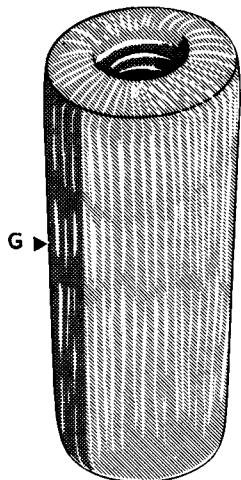
12-10 FUEL LINES

1	2477263	LINE ASSY.-fuel supply (incl nut) (5/8 OD, .035 wall, approx 14.40 dev. lgth, steel)
1	8868623	LINE ASSY.-fuel supply (incl. nut) (5/8 OD .035 wall, approx. 245" dev. lgth, steel)
1	2224885	LINE-fuel (incl. nut) (5/8 OD, .049 wall, 10 ft roll- CTL)
1	3750950	LINE-fuel (incl. nut) (3/8 OD, .028 wall, 25 ft. roll-CTL)
1	3733220	LINE-fuel (1/2 O.D., .035 wall, 10 ft roll-CTL)
AR	2224979	LINE-fuel (3/8 OD, .049 wall, 25 ft long-copper)
1	610728	LINE ASSY.-fuel, supply (incl. nuts) (5/8 OD, .035 wall, approx 261.80 dev. lgth. steel-CTL)
2	2473001	NUT-fuel line (w/1/2 line)
2	2172498	NUT-fuel line (w/3/8 line)
2	2172499	SLEEVE-secondary filter line
2	2472999	SLEEVE-primary filter line
1	5126336	LINE ASSY.-fuel, return (crossover) (part of engine)(approx. 19.21 dev. lgth)
1	5132943	LINE ASSY.-fuel, supply (crossover) (part of engine) (approx. 12-1/2 dev. lgth)
1	5108239	LINE ASSY-fuel, junction, return (part of engine)(approx 24" dev. lgth)
8	5111527	LINE ASSY-fuel (approx 8-3/8 dev. lgth)
8	5111526	LINE ASSY-fuel (approx. 8" dev. lgth)
AR	2224545	LOOM-fuel line (3/8 ID, 25 ft roll,CTL)
AR	2224546	LOOM-fuel line (1/2 ID, 25 ft. roll, CTL)
AR	2224544	LOOM-fuel line (5/16 ID, 25 ft. roll-CTL)
1	8885090	HOSE ASSY.-fuel line, supply (1/2 ID x 25 ft -CTL)
1	2467489	HOSE ASSY.-fuel line, return (3/8 ID x 25 ft-CTL)
2	2467999	FITTING-ASSY.-end, return hose (5/8-18 steel, straight female swivel type)
1	2449843	FITTING ASSY.-end, supply hose (3/4-16, steel straight female swivel type)
1	2449844	FITTING ASSY.-end, supply hose (3/4-16, steel 90° elbow female swivel type)
1	2487189	HOSE ASSY.-secondary fuel filter to engine (pprox 16-1/2" long)(incl. connector and elbow)

FUEL

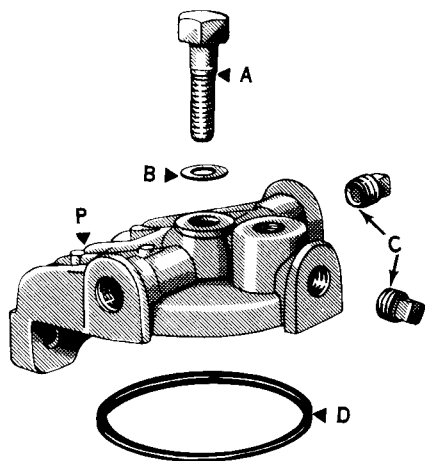


FUEL FILTER ASSY. (6436075)

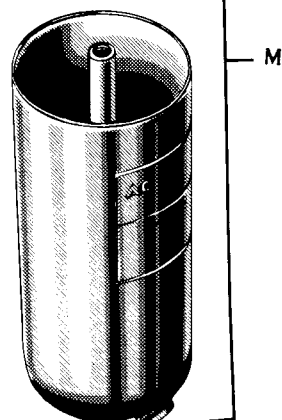
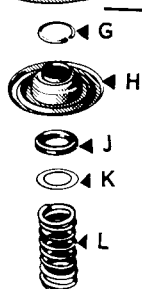
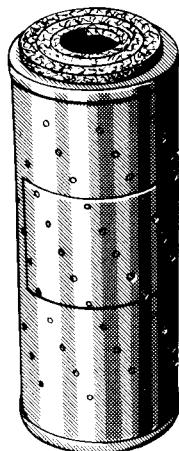


KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	6435793	BOLT - locking	12-12				
B	6435794	GASKET - locking bolt	12-12				
C	6436746	COVER	12-12				
D	444578	PLUG - (1/4-18)	20.0630				
E	5570521	VALVE ASSY. - drain	12-12				
F	5574161	GASKET - cover	12-12				
G	5575032	ELEMENT ASSY. -	12-12				
H	5575893	SHELL ASSY. -	12-12				

12-120



FUEL FILTER (5574533)

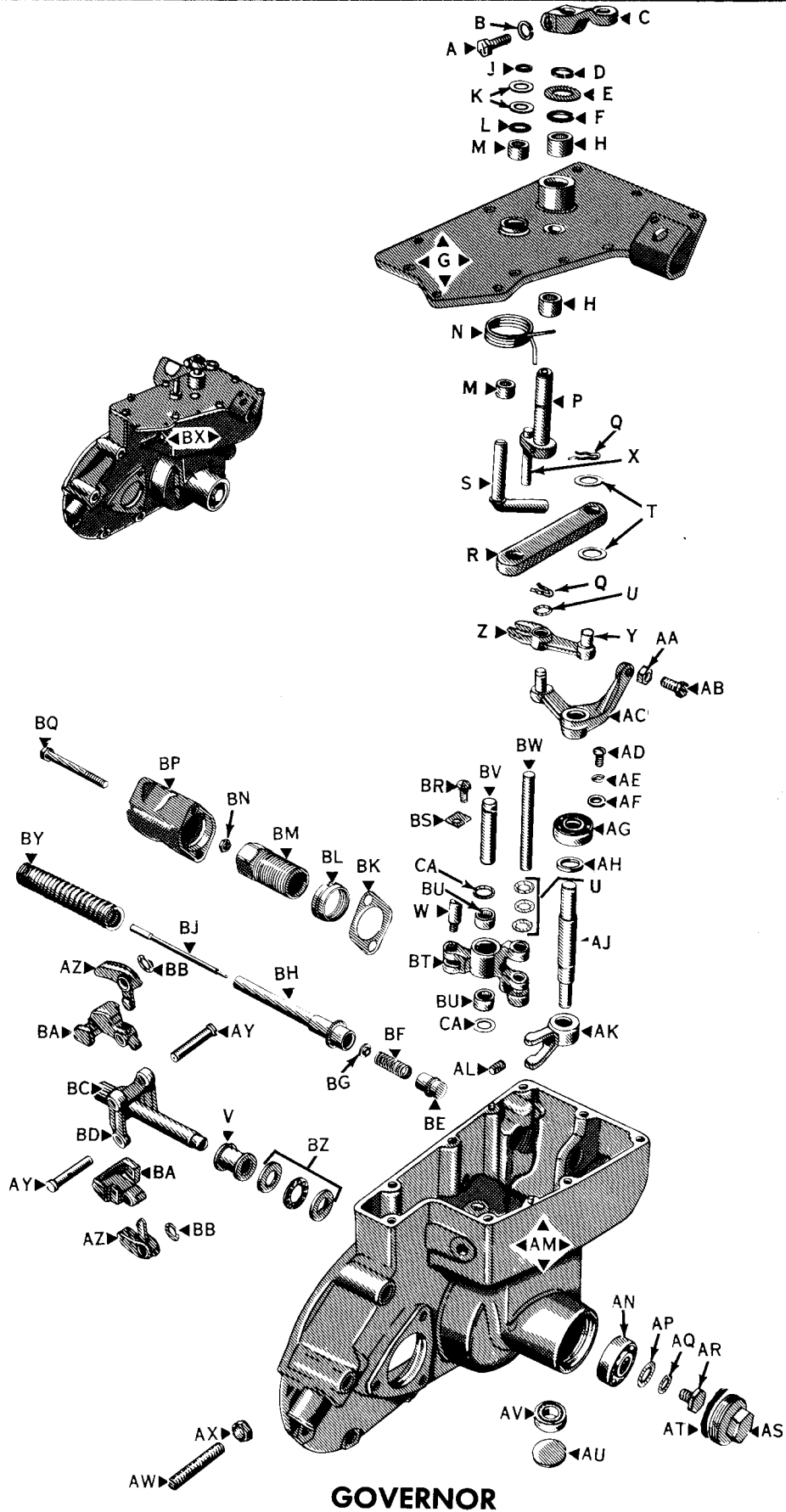


KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5574118	BOLT - locking	12-12				
B	1503536	GASKET - locking bolt	12-12				
C	444578	PLUG - (1/4-18")	12-12				
D	5574161	GASKET - cover	12-12				
F	5574508	ELEMENT ASSY.	12-12				
G	5574120	RING - retaining	12-12				
H	5574123	RETAINER	12-12				
J	5574126	GASKET - shell	12-12				
K	5574122	WASHER - shell	12-12				
L	5574124	SPRING - shell	12-12				
M	5574119	SHELL ASSY.	12-12				
N	103647	VALVE ASSY. - drain	12-12				
P	6436254	COVER ASSY.	12-12				

(TYPE T-65)

12-119

FUEL



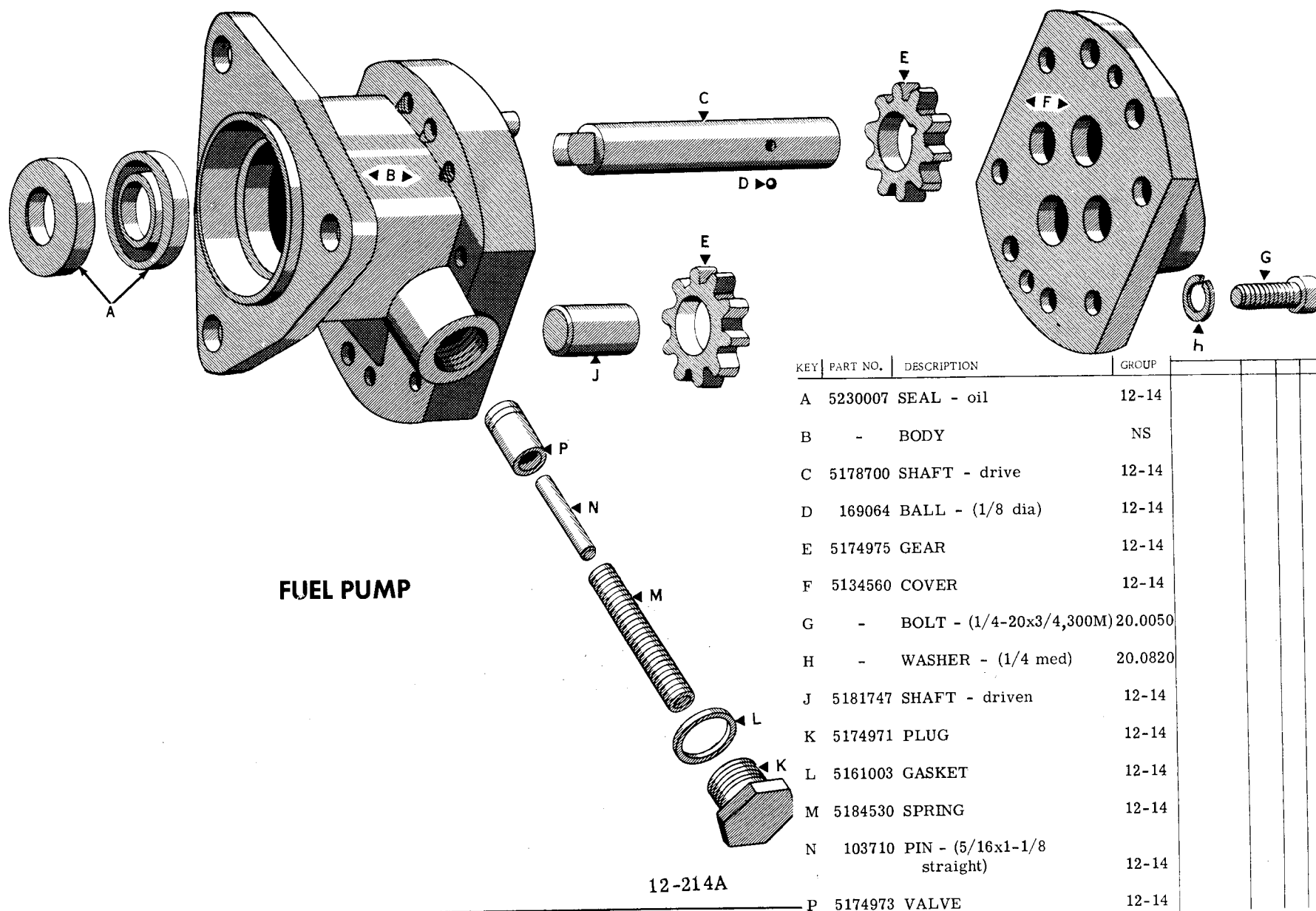
12-21

KEY TO GOVERNOR

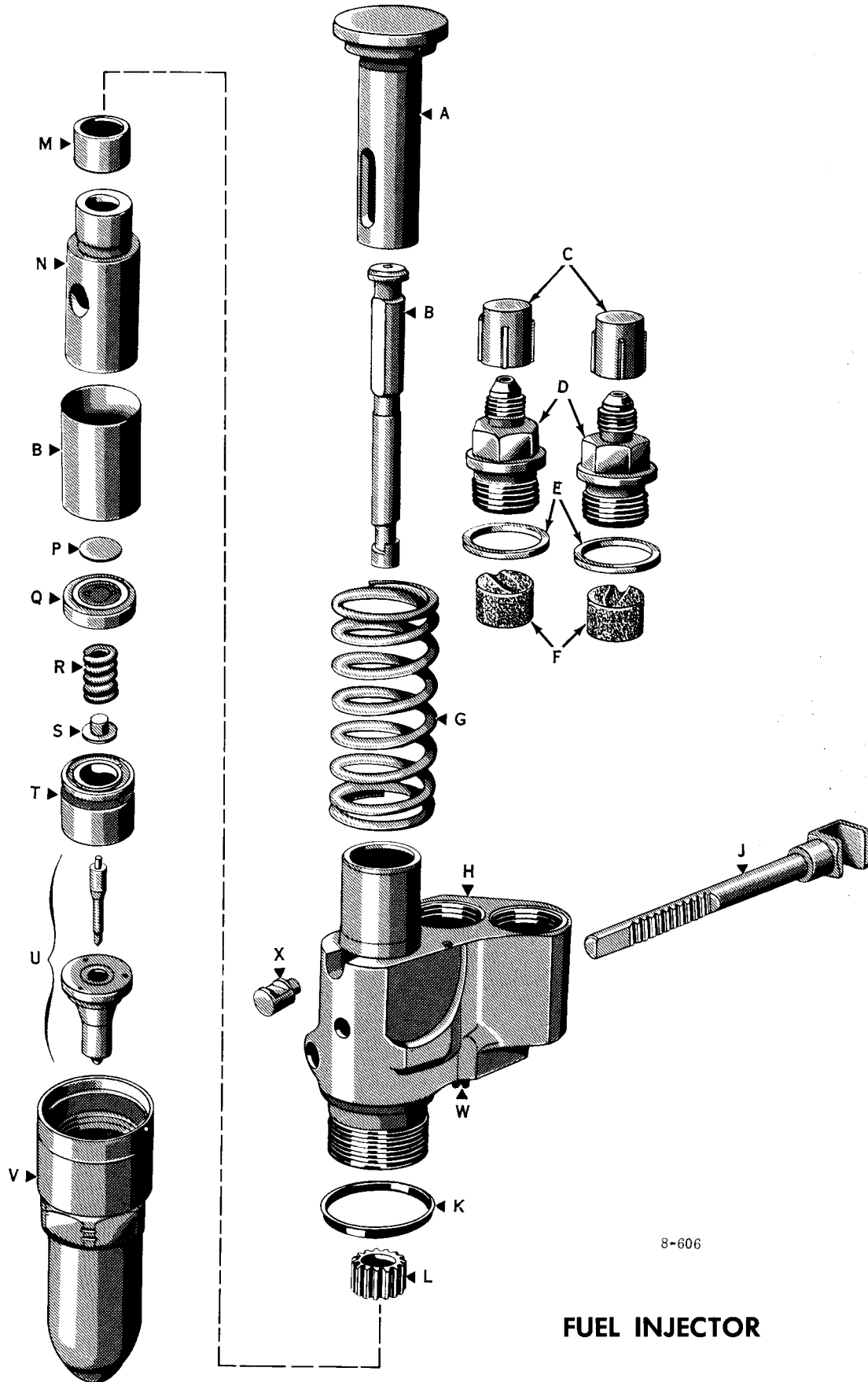
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	BOLT (1/4-20 x 1-1/4 hex, 300M	20.0050				
B	-	WASHER - (1/4 med. lock)	20.0820				
C	5183671	LEVER - throttle (at cover part of engine)	12-23				
D	274574	RING - retaining	12-23				
E	5153060	RETAINER - packing wshr.	12-23				
F	5176557	WASHER - packing	12-23				
G	5127730	COVER ASSY.	12-23				
H	148444	BEARING ASSY. (#B-88-04)	12-23				
J	5178581	RING - retaining	12-23				
K	5150885	WASHER - operating lever	12-23				
L	5182977	RING - seal	12-23				
M	442629	BEARING ASSY. - needle (stpd. B6680-H)	12-23				
N	5127213	SPRING - shutdown lever	12-23				
P	5117928	SHAFT ASSY. - throttle	12-23				
Q	143583	CLIP - (13/64 dia.)	12-23				
R	5117210	LINK - operating	12-23				
S	5143146	SHAFT - shut down	12-23				
T	5151487	WASHER (.386 ID)	12-23				
U	5150941	WASHER (.313 ID)	12-23				
V	5117193	RISER	12-23				
W	5117693	PIN - link	12-23				
X	5117927	PIN - arm	12-23				
Y	5150894	PIN - differential lever	12-23				
Z	5150394	LEVER ASSY. - diff.	12-23				
AA	-	NUT - (1/4-28 hex)	20.0470				
AB	5132962	SCREW - adj., operating lever	12-23				
AC	5132747	LEVER - operating	12-23				
AD	-	SCREW (#10-24 x 7/16")	NS				
AE	-	WASHER (#10 lock)	20.0820				
AF	-	WASHER (7/32 ID)	20.0795				
AG	9420900	BEARING ASSY.	12-23				
AH	5159080	WASHER - upper bearing	12-23				
AJ	5133680	SHAFT - operating	12-23				
AK	5138335	FORK	12-23				
AL	-	SCREW (1/4-28 x 1/2) (procure locally)	NS				
AM	5124426	HOUSING ASSY. - weight & control	12-23				
AN	954716	BEARING ASSY. - weight shaft outer (end)	12-23				
AP	5150941	WASHER - outer brg. (.313 ID)	12-23				
AQ	5150897	WASHER - 21/64 ID x 3/4 OD	12-23				
AR	5150884	SCREW - outer bearing	12-23				
AS	5183268	CAP - weight hsg.	12-23				
AT	5165221	GASKET - weight hsg. cap	12-23				
AU	116337	PLUG - expansion 1-1/4 dia	12-23				
AV	954987	BEARING ASSY. (fork end)	12-23				
AW	5117952	SCREW ASSY. - buffer (w/spring)	12-23				
AX	9414568	NUT - (3/8-24 hex)	12-23				
AY	5144028	SCREW - set, weight	12-23				
AZ	5117737	WEIGHT ASSY. - hi-speed	12-23				

KEY TO GOVERNOR (Cont'd.)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
BA	5122162	WEIGHT ASSY. - low speed	12-23				
BB	5151487	WASHER - (.386 ID)	12-23				
BC	5150923	SHAFT - weight	12-23				
BD	5184336	CARRIER	12-23				
BE	5117931	CAP - low speed spring	12-23				
BF	5151604	SPRING - low speed	12-23				
BG	5150892	SEAT -	12-23				
BH	5182555	PLUNGER	12-23				
BJ	5139945	SCREW - adj. low speed	12-23				
BK	5152944	GASKET - hsg.	12-23				
BL	5182558	NUT - hi-speed	12-23				
BM	-	RETAINER - hi-speed	12-23				
BN	-	NUT - jam (1/4-28 hex)	20.0470				
BP	5182559	HOUSING - limiting speed	12-23				
BQ	-	BOLT (5/16-18 x 3-1/2 hex)	NS				
BR	-	SCREW (#10-24 x 7/16)	NS				
BS	See text	CLIP - lock	12-23				
BT	5127373	LEVER ASSY. - link	12-23				
BU	442629	BEARING ASSY. - link	12-23				
BV	5143866	SHAFT - link	12-23				
BW	See text	PIN - connecting, oper.lvr.	12-23				
BX	-	GOVERNOR (complete)	12-23				
BY	5136160	SPRING - hi-speed	12-23				
BZ	451905	BEARING ASSY. -weight	12-23				
CA	5150885	WASHER - link shaft	12-23				



FUEL

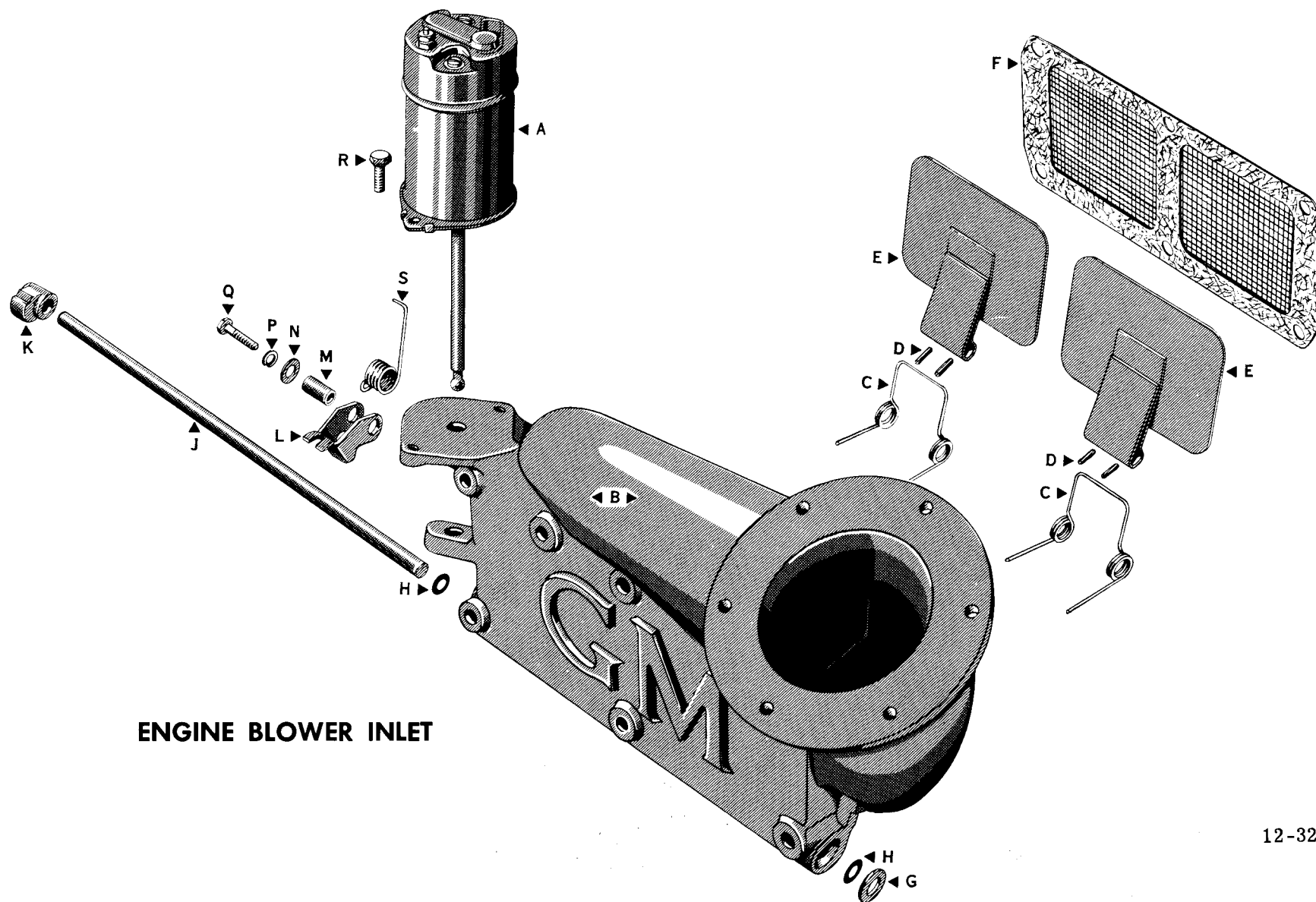


8-606

FUEL INJECTOR

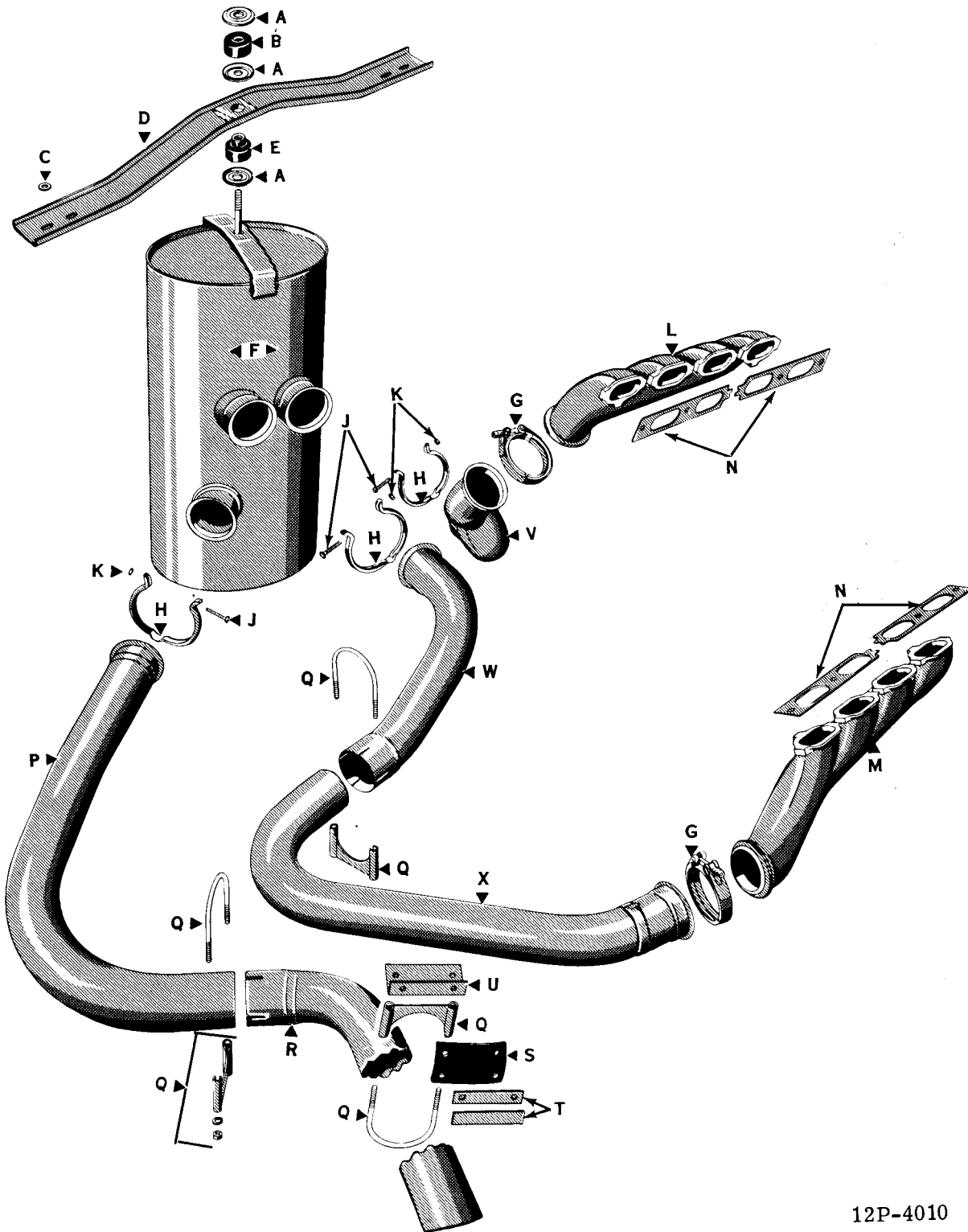
KEY TO FUEL INJECTOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5228104	FOLLOWER	12-26				
B	5228656	PLUNGER ASSY.	12-26				
C	5226414	COVER - shipping	12-26				
D	5228588	CAP	12-26				
E	5226186	GASKET - cap	12-26				
F	5228587	ELEMENT - filter	12-26				
G	5228739	SPRING - plunger	12-26				
H	5228583	BODY ASSY.	12-26				
J	5226719	RACK ASSY.	12-26				
K	5226564	RING - seal	12-26				
L	5226400	GEAR - rack	12-26				
M	5228586	RETAINER	12-26				
N	5228109	DEFLECTOR	12-26				
P	5228694	VALVE - check	12-26				
Q	5228696	CAGE - check valve	12-26				
R	5228596	SPRING - spray tip	12-26				
S	5228766	SEAT -	12-26				
T	5228594	CAGE - spray tip	12-26				
U	5229026	TIP ASSY. - spray (w/needle assy.)	12-26				
V	5228601	NUT	12-26				
W	5226416	PIN - dowel	12-26				
X	5228608	PIN	12-26				



KEY TO ENGINE BLOWER INLET

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	1114404	SOLENOID ASSY.	7-52				
B	2420366	MANIFOLD	12-22				
C	5111904	SPRING - valve	12-22				
D	273337	PIN - valve	12-22				
E	2407975	VALVE ASSY.	12-22				
F	5128033	GASKET	12-22				
G	-	WASHER - (13/32 ID)	20.0795				
H	2411979	RING	12-22				
J	2407990	SHAFT	12-22				
K	5122623	CAM	12-22				
L	2387678	LATCH	12-22				
M	5113633	SPACER	12-22				
N	-	WASHER - (9/32 plain)	20.0795				
P	-	WASHER - (1/4 lock)	20.0820				
Q	-	BOLT - (1/4-20 x 1-1/2 hex	20.0050				
R	-	SCREW - (#10-32 x 7/16)	NS				
S	5112787	SPRING - latch	12-22				

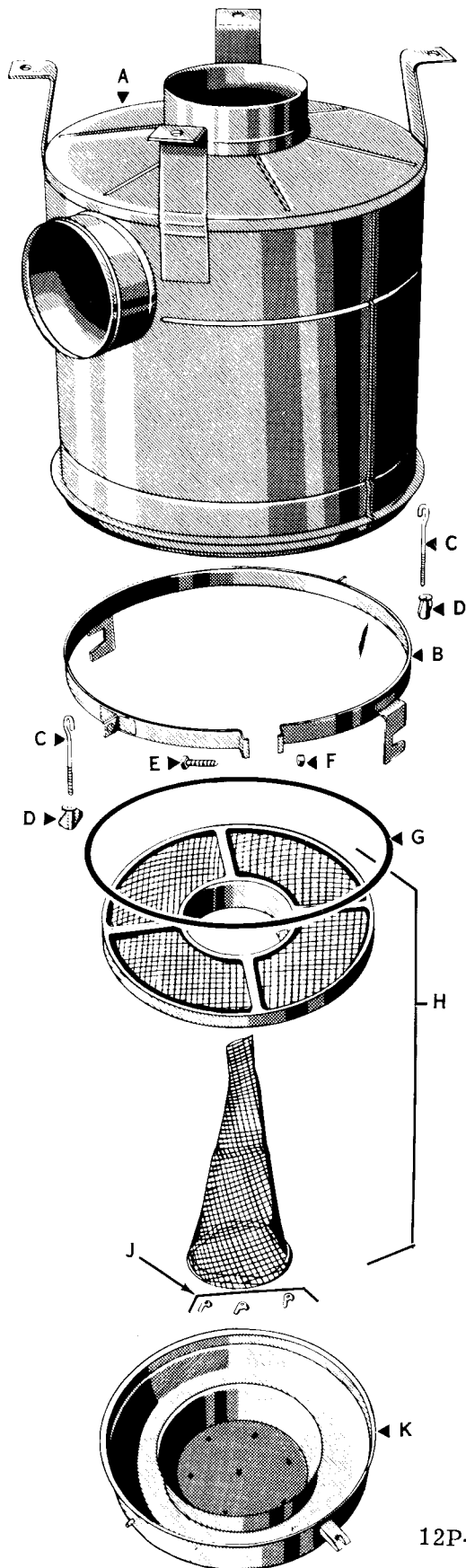


12P-4010

EXHAUST SYSTEM

KEY TO EXHAUST SYSTEM

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5394079	RETAINER - bushing	12-32				
B	2472035	BUSHING - (straight)	12-32				
C	2454766	WASHER - bolt (4903)	12-32				
C	2436163	WASHER - bolt (4905)	12-32				
D	2478164	CROSSMEMBER	12-32				
E	2471096	BUSHING - (w/shoulder)	12-32				
F	2478161	MUFFLER	12-32				
G	2387401	CLAMP - at manifold	12-32				
H	2482953	CLAMP - at muffler	12-32				
J	-	BOLT - (5/16-18 x 1-3/4)	20.0050				
K	-	NUT - (5/16-18)	20.0460				
L	5139019	MANIFOLD-exhaust (RH)	8-89				
M	5126938	MANIFOLD-exhaust (LH)	8-89				
N	5120224	GASKET - manifold	8-89				
P	2480760	PIPE - tail (4903)	12-32				
P	686277	PIPE - tail(4108-4905)	12-32				
Q	2378618	SADDLE - incl.u-bolts	12-32				
R	2480761	PIPE - tail (ext.)	12-32				
S	2453760	INSULATOR - tail pipe	12-32				
T	2453759	RETAINER - insulator	12 2				
U	2480767	BRACKET - tail pipe	12-32				
V	649633	PIPE - exh. to manifold (4903)	12-32				
V	686276	PIPE - exh.to manifold (4108-4905)	12-32				
W	2480765	PIPE - exh., upper, LH (4903)	12-32				
W	686278	PIPE - exh., upper, LH (4108-4905)	12-32				
X	694634	PIPE - exh., lwr. LH (4903)	12-32				
X	686275	PIPE - exh, lwr. LH (4108-4905)	12-32				



AIR CLEANER

(2478157 - 676507)

KEY	PART NO.	DESCRIPTION	GROUP
A	2487989	BODY ASSY. (4903)	12-20
B	2487992	BAND ASSY. (w/bolt & nut)	12-20
C	5196945	BOLT (w/nut)	12-20
D	-	NUT (part of C)	NS
E	-	BOLT (part of B)	NS
F	-	NUT (part of B)	NS
G	9027701	"O" RING	12-20
H	2487990	ELEMENT ASSY.	12-20
J	-	NUT - wing (1/4-20)	20.0540
K	2487991	BASE ASSY. (4903)	12-20
K	677169	BASE ASSY. - (4905)	12-20

12P-3001

2478157 - Air Cleaner (4903)
676507 - Air Cleaner (4905)

12-10 FUEL LINES (CONT)

1	5126332	BRACKET-junction, fuel lines (at flywheel hsg)
1	5126333	BRACKET-fuel line (under blowe to block bolt)
1	444024	BUSHING-reducing fuel line (1/4-18 x 1/8-27)
AR	2061210	BUSHING-fuel line (1-1/4 long)
AR	444024	BUSHING-fuel line (1/4 x 1/8 to 1/8-27 brass)
2	118755	ELBOW-fuel line frame fitting (1/4-18, 5/8-18 w/3/8 line 90 deg. fl)
AR	137426	ELBOW-fuel (use w/5/8" line, 1/2 pipe thd. 90 deg. inv. fl)
AR	137423	ELBOW-fuel line (for use w/3/8 line, 1/4 pipe thd., 90 deg. inv. fl)
AR	143343	ELBOW-fuel line (5/16-27, 90 deg. approx 1/2" long, inv fl)
1	2473000	ELBOW-outlet, primary fuel filter
1	444056	ELBOW-fuel line supply hose (3/8-18thd., 45 deg. street)
1	5128927	ELBOW-fuel line (return cross over at engine) (stpd R-08 w/0080 restricted hole)
1	444040	ELBOW-secondary fuel filter (for use w/out fuel pressure switch)(1/4-18 x 90° street, plain brass)(4108)
1	187343	CONNECTOR-fuel line (crossover line -at engine LH bank) (1/4-18, 1/2-20, 25/32 long w/5/16 line)
AR	137407	CONNECTOR-fuel line (for use w/3/8 line, 1/4-18 ext thd.)
1	128141	CONNECTOR-fuel line supply hose (for use w/1/2 line 3/8 int. pipe thd., 3/4-16 ext. pipe thd., approx 1-9/16 long fl tube)
1	118752	CONNECTOR-fuel line supply hose (for use w/1/2 line, 3/4-16 3/8-18 pipe thd, 1-5/8" long, fl tube)
1	2482996	CONNECTOR-fuel pump inlet
1	2172497	CONNECTOR-fuel pump, outlet
2	137415	UNION-fuel tank return line (5/8-18 x 51/64 w/3/8 line)
1	2121033	BUSHING-fittings fuel line to frame
1	444016	BUSHING-reducing, fuel supply line to frame bushing (1/2-14 to 3/8-18)
AR	2477268	GROMMET-fuel line
1	2420357	BRACKET-support, fuel line (1-1/2 x 4 x 1.31 w (1) .531 dia. hole, .656 dia. hole & .281 dia. hole)
1	2420356	CLIP-fuel line (3/4" wide approx 1-1/4" long w/5/16 dia. bolt hole) (bolt 1/4-28 x 1" hex) (prior to 4108-051, 4905-201)
1	8876975	CLIP-fuel line (fuel filter at engine) (5/8 wide, 5/16 ID, 11/32 bolt hole, ru coated) (eff w/4108-051, 4905-201)
1	2478776	BRACKET-support, fuel line (3/4" wide approx. 3-1/4 formed lgth, w/.406 dia. hole at one end, .344 dia hole at other end)
2	2478778	PLATE-clamp, fuel line 1-3/64 wide x 1-3/8" long w/11/32 dia. hole rubber)
2	2478777	PLATE-clamp, fuel line (1-3/8 wide x 1-27/32 long w/11/32 dia. hole steel)
1	5135308	VALVE ASSY.-check, fuel supply line (details not available at time of publication)
16	5117369	CONNECTOR-fuel manifold
16	5125108	WASHER-fuel manifold connector
AR	444148	TEE-fuel line (1/4-18 tap pipe, extruded type)
18	5121182	PLUG-fuel manifold (1/4 manifold 1/4 hex socket pipe .325 long)
6	5125237	PLUG-fuel manifold (1/4 hex socket pipe)

12-12 FUEL FILTER

1	6436075	FILTER ASSY.-fuel, primary (bolt 3/8-24 x 1-1/4 hex)(incl. the following 6 items)
1	6436746	COVER-primary fuel filter
1	5574161	GASKET-primary fuel filter cover
1	6435793	BOLT-locking, primary filter cover
1	6435794	GASKET-primary filter cover locking bolt
1	5575893	SHELL ASSY.-primary fuel filter (SOA)
1	5575032	ELEMENT ASSY.-primary fuel filter (incl. cover gasket)(stpd T-552)
1	5570521	VALVE-drain, primary filter (1/4 x 1-1/16)
1	5574533	FILTER ASSY.-fuel, secondary (stpd T-65)(bolt 3/8-24 x 1-1/4 hex)(incl. items thru asterisk)
1	6436254	COVER ASSY.-secondary fuel filter (incl. the following 3 items)
1	5574118	BOLT-locking, secondary fuel filter cover
1	1503536	GASKET-secondary filter cover locking bolt
1	5574161	GASKET-secondary filter cover
1	5574119	SHELL ASSY.-secondary fuel filter (incl. the following 5 items)
1	5574120	RING-retaining, secondary fuel filter shell
1	5574123	RETAINER-secondary fuel filter shell
1	5574126	GASKET-secondary fuel filter shell
1	5574122	WASHER-secondary fuel filter shell

12-12 FUEL FILTER (CONT)

1	5574124	SPRING-secondary fuel filter (stpd TP-540X)
1	5574508	ELEMENT ASSY.-secondary fuel filter (stpd TP-540X)
1	103647	*VALVE ASSY.-drain, secondary fuel filter
1	2421009	BRACKET-mtg. fuel filter to engine (bolt 5/16-24 x 7/8 hex hd.) I prior to 4108-051, 4905-201)
1	652067	BRACKET - support, fuel filter (eff. w/4108-051, 4905-201)
2	2436163	WASHER - filter support bracket bolt (3/8) (eff. w/4108-051, 4905-201)
2	444578	PLUG-secondary fuel filter (1/4-18 sq. hd)

12-14 FUEL PUMP

1	5198729	PUMP ASSY.-fuel pump (or kit) (incl. items thru asterisk)
1	5181747	SHAFT ASSY.-driven, fuel pump (incl. gear)
1	5178700	SHAFT-drive, fuel pump
2	5174975	GEAR-fuel pump gear
1	169064	BALL-drive gear to shaft (1/8 dia)
1	5134560	COVER-fuel pump (bolt 1/4-20 x 3/4 hex 300M)
2	141195	PIN-dowel, lever (1/4 x 5/8 steel)
2	5230007	SEAL-oil, fuel pump (1/2 ID x 1-1/8 OD)
1	5174973	VALVE-fuel pump
1	5184530	SPRING-retaining valve
1	103710	PIN-fuel pump valve (5/16 x 1-1/8 straight)
1	5174971	PLUG-retaining fuel pump valve
1	5161003	GASKET-valve retaining plug
1	5136240	PLUG-fuel pump (1/4 pipe, plastic)
1	5136241	PLUG-fuel pump (3/8 pipe, plastic)
1	5195078	KIT-repair fuel pump (consists of shaft, valve, seals, valve spring, gasket and pin, pump to engine gasket and plastic plugs)
1	5150193	GASKET-fuel pump
1	5198558	*BUSHING-face, fuel pump
3	5118219	BOLT-fuel pump (5/16-18 x 7/8 hex w/seal washer)
1	5150199	FORK-coupling, fuel pump
1	5154401	DISC-fuel pump couplig (bolt 1/2-20 x 1-1/4 hex)
1	5154398	WASHER-disc to shaft bolt (1/2 lock w/7 tabs)
1	5117778	SPACER-fuel pump drive
1	2478157	CLEANER ASSY.-air (incl. items thru asterisk)(4903)
1	2487989	BODY ASSY.-air cleaner
1	2487990	ELEMENT ASSY.-air cleaner
1	2487991	BASE ASSY.-oil, air cleaner (or cap)
1	9027701	"O" RING-base to body
1	2487992	BAND ASSY.-base to body
3	5196945	*BOLT-base to body

12-20 AIR CLEANER

1	676507	CLEANER ASSY.-air (incl. the next 6 items)(4905)
1	2487990	ELEMENT ASSY.-air cleaner (4905)
1	2487991	BASE ASSY.-air cleaner (or cup)(4905)
1	2487992	BAND ASSY.-air cleaner (4905)
1	677169	BOLT ASSY.-base to body (4905)
1	9027701	"O" RING-base to body (4905)
1	9420440	NUT-air cleaner (1/4-20 wing) (4905)
1	2478156	SEAL-air cleaner (4903)
1	2478155	RETAINER-air cleaner seal (4903)
4	2460810	PLATE ASSY.-mtg. air cleaner (incl. bolt, SOA)
1	2434135	CLAMP-air cleaner to mtg. plate
1	2460705	SILENCER ASSY.-air cleaner air intake (bolt 3/8-16 x 1" hex) (300M)
1	2473539	GASKET-silencer to blower air inlet manifold
8	2436163	WASHER-silencer bolt (3/8 dia.)(4905)
1	884906	ANGLE-reinf. air cleaner bolt plate (1/2 x 1-1/2 x 39.64-CTL) (Rivet 3/16 x 1/2, 5/8 mush)
1	2467475	ANGLE-reinf. air cleaner bolt plate (1/2 x 1-1/2 x 35.60 CTL)(repl. 2477286) (rivet 3/16 x 1/2, 5/8 mush)
1	2434355	HOSE-air cleaner to blower inlet
1	2434135	CLMAP-air cleaner hose
1	2485667	PANEL-duct, air cleaner (4903)
1	2466468	PANEL ASSY.-silencer, air cleaner duct (rivet 3/16 x 7/16" mush)(4903)

12-21 ENGINE AIR INTAKE

1	2494879	PANEL-RH air intake duct, outer lower (4903)
1	2494880	PANEL-LH air intake duct, outer lower (4903)
1	2494927	PANEL-RH air intake duct, outer rear (4903)
1	2494928	PANEL-LH air intake duct, outer rear (4903)
1	2494884	PANEL-RH air intake duct, inner (4903)
1	2494885	PANEL-LH air intake duct, inner (4903)
1	2494873	SCREEN ASSY.-RH air intake duct (4903)
1	2494874	SCREEN ASSY.-LH air intake duct (4903)
AR	2248137	RIVNUT-access hole cover plate (4903)
1	678024	PANEL ASSY.-air intake, upper (4905)
1	678034	PANEL ASSY.-air intake, lower (4905)
1	678032	PANEL ASSY.-air intake, front (4905)
1	678036	PANEL ASSY.-air intake, rear (4905)
4	677769	SCREEN-air intake water baffle (4905)
1	2474830	TUBE-drain, air intake duct (rubber) (4905)
1	678026	TUBE-air intake duct outlet (5-1/2 OD, clamp) (4905)

12-22 BLOWER INLET

1	2420366	MANIFOLD-blower air inlet (bolt 3/8-16 x 2-3/4, 3-1/2 4 hex hd)
1	5128033	GASKET-blower air inlet manifold
2	2407975	VALVE ASSY.-blower air shut-off (incl. door, SOA)
1	2407990	SHAFT-air shut-off valve (16.340 lg)
1	5111904	SPRING-air shut-off valve
8	273337	PIN-air shut-off valve shaft (1/8 x 5/8)
2	2411979	SEAL ASSY.-oil, air shut-off valve shaft
1	5122623	CAM-air shut-off valve (bolt 1/4-20 x 1/2 hex)
1	2387678	LATCH-release, cam (bolt 1/4-20 x 1/2 hex)
1	5113633	SPACER-cam and latch
1	5112787	SPRING-cam release latch
1	5114974	HANDLE ASSY.-cam release (w/pin)
1	118831	PLUG-air inlet manifold (1/8-27 rd sltd hdls)

NOTE: See group 7.52 for engine shut-off solenoid

12-23 GOVERNOR

1	5133786	GOVERNOR ASSY.-engine (stpd 5133786)(incl items thru asterisk)
1	5124426	HOUSING ASSY.-governor weight and control (incl. next item)
1	5124332	TUBE-oil, governor control housing
2	5150942	PIN-governor weight housing to cover

12-23A GOVERNOR OPERATING LEVERS, SHAFT AND FORK

1	5133795	SHAFT ASSY.-operating, governor (incl. shaft, lever, pin, upper brg. & adj. screw) (incl. next 5 items)
1	5133680	SHAFT-operating, governor (less lever and brg.)
1	5132747	LEVER-operating, governor
1	5132962	SCREW ADJ.-governor operating lever (1/4-28 x 7/8 hex)
1	5150943	PIN-dowel, operating lever
1	9420900	BEARING ASSY.-governor operating shaft, upper (at lever end)(stpd 1616-NS)
1	5133686	SPACER-governor operating shaft (9/16 ID x 1-25/32 long)
1	5159080	WASHER-operating shaft upper bearing
1	5138335	FORK-operating, governor
1	954987	BEARING ASSY.-operating shaft (at fork end)(screw #10-24 x 7/16 rd sltd hd)
1	116337	PLUG-expansion, governor control housing (1-1/16 dia)
1	5183268	CAP-governor weight housing
1	5165221	GASKET-governor weight housing cap
1	5150394	LEVER ASSY.-differential, governor (incl. next item)
1	5150894	PIN-governor differential lever (25/32 long)
AR	5150941	WASHER-differential lever pin (.313 ID x 3-5/64 OD x .15 thk)
AR	142583	CLIP-differential lever and operating shaft (13.64 dia.)

12-23B GOVERNOR WEIGHT

2	5117737	WEIGHT ASSY.-hi-speed, governor (incl. bushing)
2	5110665	BUSHING-governor hi-speed weight
2	5122162	WEIGHT-low speed, governor
1	5183624	CARRIER ASSY.-governor weight (next 2 items)
1	5184336	CARRIER-governor weight (less shaft-carrier only)
1	5150923	SHAFT-governor weight
1	5117193	RISER-governor weight shaft
2	5183632	PIN-governor weight
2	5151487	WASHER-governor weight shaft
1	5144028	SCREW-set, governor weight (repl. 5151059)
1	451905	BEARING ASSY.-governor weight shaft, inner (at fork)
1	954716	BEARING ASSY.-governor weight shaft, outer (at shaft end)
1	5150941	WASHER-retaining, governor weight shaft outer bearing (.313 ID x 35/64 OD x .015 thk)
1	5150884	SCREW-retaining, governor weight shaft outer bearing (5/16-24 x 7/16)
1	5150897	WASHER-outer bearing retaining screw (21/64 ID x 3/4 OD)
1	5117899	GASKET-governor control housing to cover

12-23C GOVERNOR LIMITING SPEED

1	5182559	HOUSING-limiting speed, governor
1	5152944	GASKET-governor limiting speed housing
1	5136160	SPRING-hi-speed governor
1	5182557	RETAINER-governor hi-speed spring
1	5182558	NUT-governor hi-speed spring retainer
1	5151604	SPRING-low speed, governor
1	5150892	SEAT-low speed spring
1	5117931	CAP-low-speed spring
1	5182555	PLUNGER-governor low-speed spring
1	5139945	SCREW-adj. governor low speed spring
1	9414568	NUT-buffer screw (3/8-24 hex)
1	5152929	SPRING-buffer, governor screw
1	5117952	SCREW ASSY.-governor buffer spring
1	9414568	NUT-buffer screw (3/8-24 hex)
1	5127373	LEVER ASSY.-operating, governor control link (incl. bearing)
2	442629	BEARING -link operating lever (*B660-H)
1	5117210	LINK-control, governor operating
1	5143866	SHAFT-operating, control link (3/8 dia. x 2" long, w/groove at one end)(repl. 5122157)
1	5122263	CLIP-lock, governor control link operating shaft (bolt #10-24 x 7/16 rd sltd hd)(used w/5122157 shaft)

NOTE: When replacing 5122157 shaft having notch at both ends by 5143866 shaft, it is also necessary to order (1) 3143865 clip.

1	5143865	CLIP-lock, governor control link (bolt #10-24 x 7/16 rd sltd hd)(used w/5143866 shaft)
1	5127375	PIN-connecting, link operating lever (3.12 long)
1	5122147	PIN-connecting, link operating lever (2.47 long)
2	274574	RING-retainer, operating lever pin
2	5150885	WASHER-operating lever counter link shaft (.380 ID x 5/8 OD x .010 thk.)
1	5117693	PIN-link operating lever (1/4-28 x 1")

12-23D GOVERNOR THROTTLE CONTROL--AT COVER

1	5127730	COVER ASSY.-governor housing (incl. gov. weight shaft washer and the following 12 items)
1	5117928	SHAFT ASSY.-throttle, governor (incl. arm and next items)
1	5117927	PIN-throttle shaft arm
2	148444	BEARING ASSY.-needle, governor cover (std. #B-8804)(on throttle shaft)
2	442629	BEARING ASSY.-needle, governor cover (at downshaft) (#B660-H) (at downshaft)
1	5143146	SHAFT ASSY.-shut down, governor (w/lever) (repl. 5136081)
1	5127213	SPRING-shut down lever
1	5178581	RING-retaining, governor throttle shaft
1	5153060	RETAINER-housing cover packing washer
1	5182977	RING-seal, housing cover (.362 ID x 3/32 thk.)
1	5174429	RING-retaining, housing lever (.463 ID x .062 thk.)(on throttle shaft)

12-23D GOVERNOR THROTTLE CONTROL--AT COVER (CONT)

AR	2224679	SEAL - air cleaner duct panel (sponge rubber-16 ft. long, CTL) (4903)
2	2467414	SEAL - air cleaner duct closure (4 ft. lg. molded sponge neoprene-CTL) (4903)
1	5176557	WASHER - seal, housing cover (1/2 ID x 3/32 thk.)
1	118831	PLUG - throttle shaft (at cover) (1/8-27 hex socket hd)
7	153782	SCREW - governor housing cover (1/4-20 x 3/4 fil sltd hd)
1	5183701	SCREW - governor housing cover (1/4-20 x 5/8 fil sltd hd)
1	5122166	*PLATE - name, governor

12-23E GOVERNOR CONTROL LINKAGE

1	5183671	LEVER - governor throttle shaft (at cover) (C/L of hole to C/L of hole 1-1/4 long)
2	5124333	TUBE ASSY. - governor control link cover (2.60 long)
1	5117942	LINK - governor control (15.40 long)
1	5117191	LINK - governor control (12.56 long)
2	5150265	PIN - governor control link
1	5124355	HOSE - governor control link cover tube (bolt 1/4-20 x 5/8 hex)
1	5126499	GASKET - governor to blower
6	5150268	COVER - hole, governor (bolt 1/4-20 x 1/2 hex)
8	5123812	GASKET - governor hole cover and control link cover
12	5179709	WASHER - governor hole cover to cylinder head bolt

12-26 FUEL INJECTOR

8	5228760	INJECTOR ASSY. - fuel (60 cu m m w/tag stpd. N60) (incl. items thru asterisk)
8	5228583	BODY ASSY. - fuel injector (incl. dowel pin)
8	5226416	PIN - dowel, fuel injector body
16	5226912	PLUG - fuel injector body
8	5228601	NUT - fuel injector (on lower body)
8	5226564	RING - seal, fuel injector nut to body
8	5228109	DEFLECTOR - spill, fuel injector
8	5228656	PLUNGER ASSY. - fuel injector (incl. bushing and next item)
8	5226393	PIN - guide, fuel injector plunger and bushing
8	5228739	SPRING - fuel injector plunger (repl 52285)
8	5228104	FOLLOWER - fuel injector
8	5228608	PIN - stop, fuel injector follower
16	5228587	ELEMENT - filter, fuel injector
16	5228588	CAP - fuel injector filter element
16	5226186	GASKET - fuel injector filter element cap
8	5226719	RACK ASSY. - fuel injector
8	5226400	GEAR - fuel injector rack
8	5228586	RETAINER - fuel injector rack gear
8	5228694	VALVE - check, fuel injector
8	5228696	CAGE - fuel injector check valve
8	5229026	TIP - spray, fuel injector (w/valve) (repl 5228768)
8	5228766	SEAT - fuel injector spray tip valve
8	5228596	SPRING - fuel injector spray tip valve
8	5228594	CAGE - fuel injector spray tip valve
8	5228779	TAG - ident., fuel injector (stpd. N-60)
8	5193171	*CONTAINER - fuel injector
8	5228769	KIT - fuel injector valve (consists of 1 spring & 1 seat)
8	5228701	KIT - overhaul, fuel injector (consists of 2 filter cap gaskets, 1 seal ring, 1 element & 1 protective cap)
8	5121259	CLAMP - fuel injector (bolt 3/8-16 x 2-1/4 hex)
8	5150250	WASHER - fuel injector clamp bolt
8	5150041	TUBE - hole, fuel injector
8	5160037	RING - seal, injector hole

12-30 FUEL INJECTOR RACK CONTROL LEVERS AND TUBE

1	5197427	TUBE ASSY. - control, fuel injector (RH bank)
1	5197428	TUBE ASSY. - control, fuel injector (LH bank)

NOTE: The above 2 Tube Assy's. include next 6 items.

12-30 FUEL INJECTOR RACK CONTROL LEVERS AND TUBE (CONT)

2	5150263	LEVER - fuel injector control tube
2	142486	PIN - lever to tube (1/8 x 3/4 groove)
2	5150259	PIN - end, control tube (1-1/16 long)
2	N.P.N.	PIN - control tube (between bracket and rack lever (1/8 x 7/8 groove) (Proc. Loc.)
2	5150843	SPACER - injector control tube lever (33/64 ID x 11/16 OD x 1/4 long)
2	5130509	BRACKET ASSY. - injector control tube (RH & LH bank) (bolt 1/4-20 x 5/8 hex)
8	5115322	LEVER - injector control tube rack (less bolt)
16	5176228	BOLT - adj., injector control tube rack lever (1/4-28 x 11/16 rd sltd hd.)
2	5124142	SPRING - injector control tube

12-32 EXHAUST

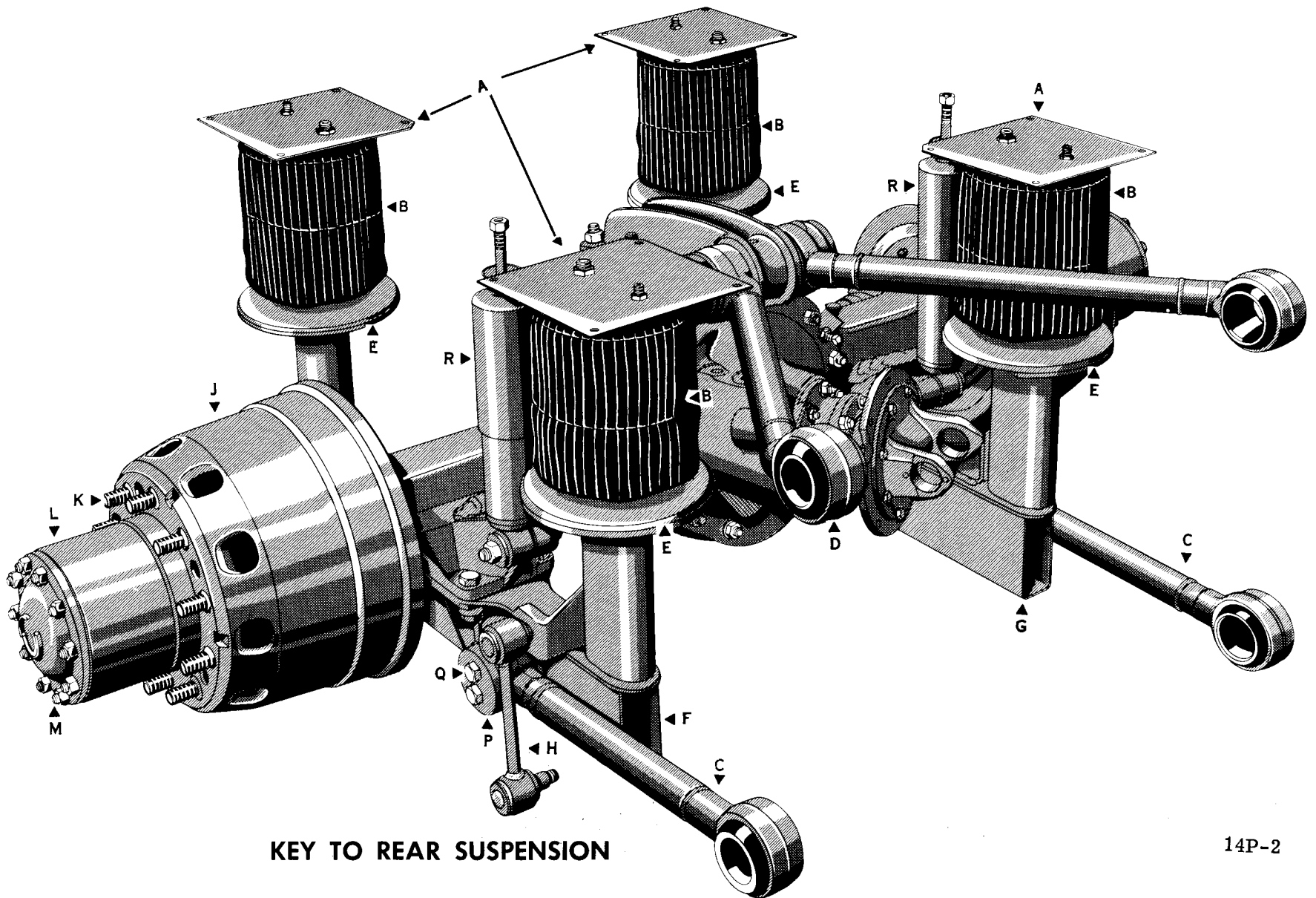
1	677287	MUFFLER - exhaust (bolt 3/8-24 x 1-1/8 hex) (4108, 4905)
1	2478161	MUFFLER ASSY. - exhaust (bolt 3/8-24 x 1-1/8 hex)
1	2478164	CROSSMEMBER ASSY. - supt., muffler (37.36" long w/welded spacer) (bolt 3/8-16 x 1-1/4 hex, 300M)
1	8875499	NUT - muffler to crossmember
4	2454766	WASHER - muffler support crossmember bolt (4903)
4	2436163	WASHER - muffler support crossmember bolt (4905)
4	333066	WASHER - muffler support crossmember bolt (eff w/4108-051, 4905-226)
1	2471096	BUSHING - muffler to crossmember (w/shoulder)
1	2472035	BUSHING - muffler to crossmember (straight)
3	5394079	RETAINER - muffler to crossmember bushing
1	649633	PIPE - exhaust manifold to muffler RH (3 1/2 OD x .065 wall x 12.56 formed lgth) (4903)

NOTE: When replacing anyone of 677421, 677423, 649634 & 677422 pipes on 4108-4905 by 686276, 686278, 686275 & 686277, it is necessary to order complete set.

1	686276	PIPE - exhaust, manifold to muffler, RH (repl. 677421) (3 1/2 OD x .065 wall x 11.62 dev. lgth.) (4108-4905)
1	2480765	PIPE - exhaust LH upper (3 1/2 OD x .065 wall x 18.60 formed lgth) (4903)
1	686278	PIPE - exhaust, LH upper (3 1/2 OD x .065 wall x 18" dev. lgth) (repl. 677423) (4108-4905)
1	649634	PIPE - exhaust LH lower (3 1/2 OD x .065 wall x 29" formed lgth) (4903)
1	686275	PIPE ASSY. - exhaust, LH lower (repl. 649634 on models 4108, 4905 only) (3 1/2 OD x .065 wall x 26.30 dev. lgth) (4108-4905)
2	2387401	CLAMP ASSY. - pipe at manifold (4 1/2 dia. w/"T" bolt 5/16-24 thd)
3	2482953	CLAMP ASSY. - exhaust pipe to muffler
1	2378618	SADDLE - exhaust pipe (incl. u-bolt)
1	2480760	PIPE ASSY. - tail, muffler (3 1/2 OD x .065 wall x 30.26 formed lgth) (4903)
1	686277	PIPE - tail, muffler (repl. 677422) (4108-4905)
2	2378618	SADDLE - tail pipe (incl. u-bolt)
1	2480761	PIPE - extension, tail pipe (3 1/2" OD x .065 wall x 22.24 formed lgth)
1	2480767	BRACKET - tail pipe
1	2453760	INSULATOR - tail pipe
2	2453759	RETAINER - tail pipe insulator (bolt 5/16-24 x 1 1/8 hex)

KEY TO FRONT AIR SUSPENSION

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2499183	PLATE - bellows, front	14-04				
B	2499182	PLATE - bellows, rear	14-04				
C	2392286	COVER - upper	14-04				
D	2392283	RETAINER - lower	14-04				
E	8865456	BELLOWS -frt. suspension	14-04				
F	See Text	PISTON - bellows	14-04				
G	2314759	BUSHING - frt. rad rod	14-20				
H	2475395	WASHER - retaining	14-20A				
J	2293081	ROD - lateral	14-20				
K	See Text	SUPPORT - frt. (LH)	14-04				
K	See Text	SUPPORT - frt. (RH)	14-04				
L	2410104	ROD - rad., upper	14-20				
M	2387322	CLAMP - upr rad rod	14-20				
N	2410102	END - radius rod	14-20				
P	2265244	WASHER - clamp bolt	14-20				
Q	5549705	VALVE - leveling, frt.	14-08				
R	3178670	LINK - leveling valve	14-08B				
S	8878607	BRACKET - frt. leveling valve	14-08B				
T	2483952	BUMPER - axle	11-10				
U	2293781	U-BOLT - to axle (RH)	14-04				
V	2244560	SUPPORT - brace (RH)	14-04				
W	2436167	WASHER - u-bolt	14-04				
X	5394079	RETAINER - bushing	14-10				
Y	2472035	BUSHING - rebound	14-10				
Z	2471096	BUSHING - compression	14-10				
AA	2276286	WASHER - lwr. pin (2" OD)	14-10				
AB	2376874	BUSHING - lwr. pin (1-1/2" OD)	14-10				
AC	See Text	PIN - shock absorber, lwr	14-10				
AD	2350908	BUSHING - pivot	14-10				
AE	2436168	WASHER - lwr. pin	14-10				
AF	3192416	ABSORBER - shock, frt.	14-10				
AG	2293083	ROD - radius, lower	14-20				
AH	2478210	BRACKET - rad. rod, RH (at axle)	14-20A				
AH	2478209	BRACKET - rad. rod, LH (at axle)	14-20A				
AJ	2436168	WASHER - rad. rod brkt.					
AK	2431750	BRACKET - rad. rod, lwr. RH	14-20A				
AK	2431749	BRACKET - rad. rod, lower, LH	14-20A				
AL	8878604	PLATE - mtg., rad rod	14-20A				
AM	2292124	SPACER - rad rod	14-20A				
AN	2228514	BOLT - mtg. plate	14-20A				



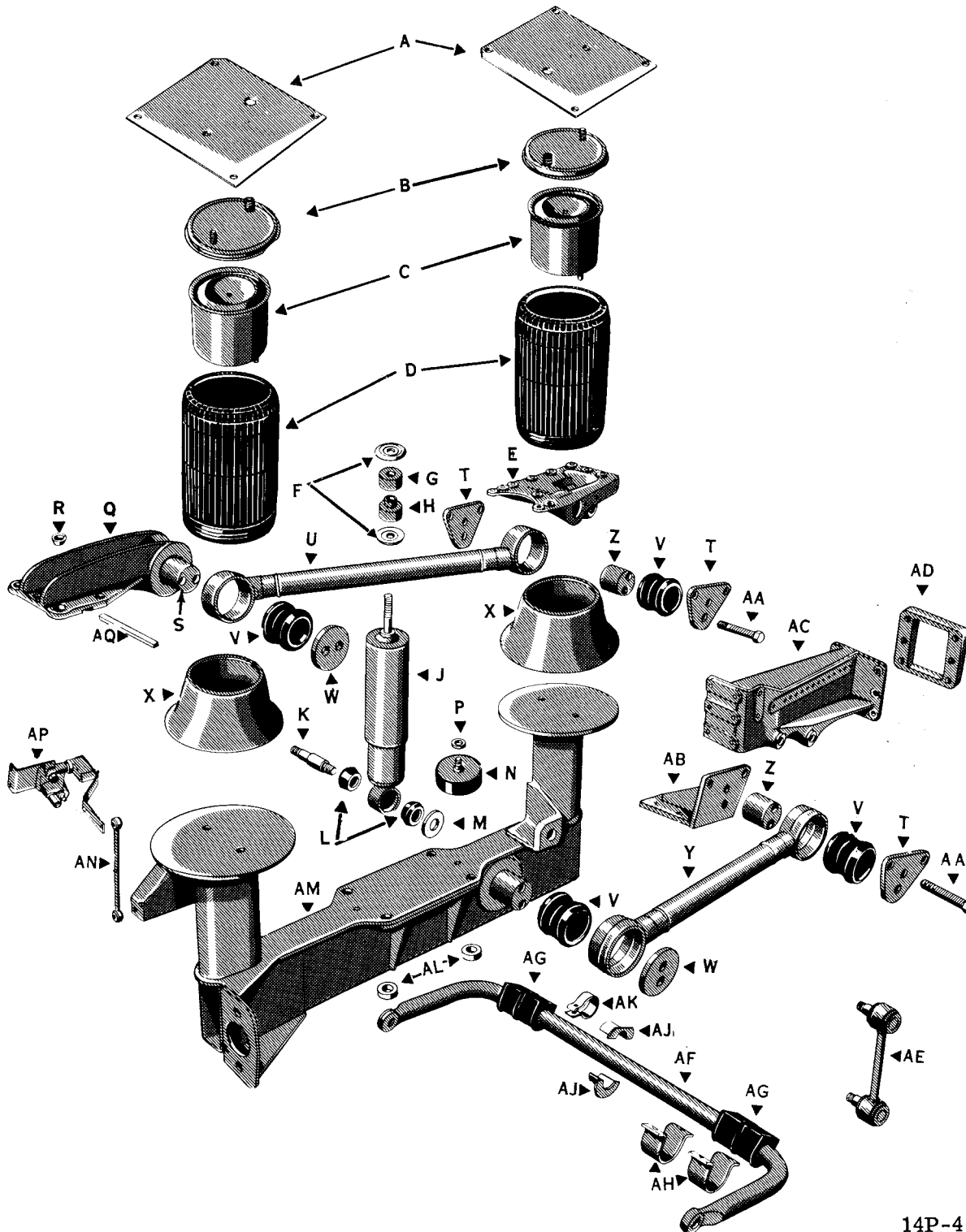
KEY TO REAR SUSPENSION

14P-2

KEY TO REAR AIR SUSPENSION

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2388407	PLATE - adapter	14-04				
B	2484840	BELLOWS - air	14-04				
C	2293083	ROD - rad., lower	14-21				
D	2292857	ROD - rad., upper	14-21				
E	2484841	PISTON	14-04				
F	See Text	SUPPORT - bellows (LH)	14-04				
G	See Text	SUPPORT - bellows (RH)	14-04				
H	5544266	LINK - stabilizer (4903)	14-24				
J	651507	DRUM - rear brake	19-12				
K	2298305	STUD - rear wheel (RH) (Budd)	19-10				
K	2298306	STUD - rear wheel (LH) (Budd)	19-10				
M	2298304	STUD - axle shaft	2-06				
N	651501	HOUSING - axle	2-04				
P	2475395	WASHER - ret. rad. rod to frame bracket	14-21A				
Q	2228514	BOLT - ret. washer to frame bracket	14-21A				
R	3188599	ABSORBER - shock	14-12				

AIR SUSPENSION

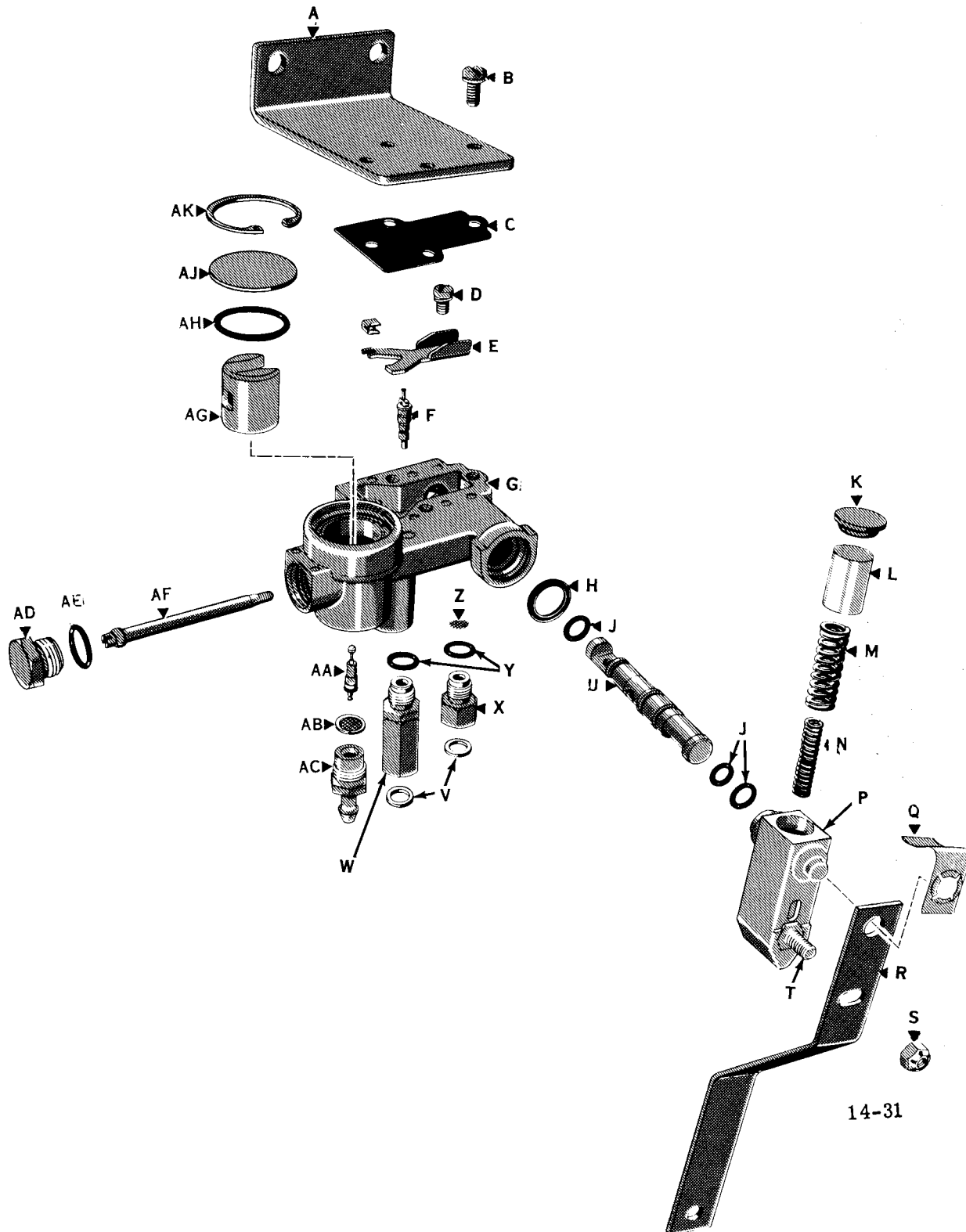


14P-4

REAR AIR SUSPENSION

KEY TO REAR AIR SUSPENSION

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2388407	PLATE - adapter	14-04				
B	2392281	COVER - bellows, upr	14-04				
C	2498779	RETAINER - frt. bellows	14-04				
D	2484840	BELLOWS - rear	14-04				
E	2468477	BRACKET - upr. rad rod (RH)	14-21A				
E	2468476	BRACKET - upr. rad rod (LH)	14-21A				
F	5394079	RETAINER - upr bushing	14-12				
G	2472035	BUSHING - rebound	14-12				
H	2471096	BUSHING - compression	14-12				
J	3188599	ABSORBER - shock	14-12				
K	2366864	PIN - shock absorber, lwr	14-12				
L	2350908	BUSHING - shock absorber, lower	14-12				
M	2276286	WASHER - shock absorber, lower	14-12				
N	2483951	BUMPER - rear axle	11-10				
P	See Text	WASHER - bolt	11-10				
Q	2478152	BRACKET - upr. rad rod (at axle)	14-21A				
R	2259327	WEDGE - dowel	14-21A				
S	2478151	PIN - bracket	14-21A				
T	2292123	PLATE - anchor	14-21A				
U	2292857	ROD - rad., upper	14-21				
V	2314759	BUSHING - rad. rod	14-21A				
W	2475395	WASHER - ret.	14-21A				
X	2484841	PISTON - air bellows, otr	14-04				
Y	2293083	ROD - rad., lwr.	14-21				
Z	2292124	SPACER - mtg. plate	14-21A				
AA	2228514	BOLT - anchor plate	14-21A				
AB	2478153	BRACKET - bar, RH	14-24				
AB	2478154	BRACKET - bar, LH	14-24				
AC	2407985	BRACKET - rad. rod, lwr., RH	14-21A				
AC	2407986	BRACKET - rad. rod, lwr., LH	14-21A				
AD	2410047	SPACER - lower brkt. RH	14-21A				
AD	2410048	SPACER - lwr. brkt. LH	14-21A				
AE	5544266	LINK - bar(4903)	14-24				
AF	2403093	BAR - stabilizer (4903)	14-24				
AG	2406984	BUSHING - bar	14-24				
AH	2385481	BRACKET - bar	14-24				
AJ	2403092	RETAINER - bar	14-24				
AK	2274512	CLAMP - bar ret.	14-24				
AL	2375611	SPACER - supt. to axle bolt	14-04				
AM	See Text	SUPPORT - bellows, RH	14-04				
AM	See Text	SUPPORT - bellows, LH	14-04				
AN	3178670	LINK - leveling valve	14-08C				
AP	5549703	VALVE - leveling, RH	14-08				
AP	5549704	VALVE - leveling, LH	14-08				
AQ	2478791	KEY	14-21A				



14-31

LEVELING VALVE (5549703-4-5)

KEY TO LEVELING VALVE (5549703-4-5)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5552839	PLATE - cover, frt. vlv.	14-08A				
A	5552838	PLATE - cover, RH rear valve	14-08A				
A	5552833	PLATE - cover, LH rear valve	14-08A				
B	-	SCREW - plate	NS				
C	5549018	GASKET - plate	14-08				
D	-	SCREW - arm	NS				
E	5549017	ARM	14-08				
F	5533273	CORE - intake	14-08				
G	-	BODY	NS				
H	5549947	SEAL - shaft(542 ID)	14-08A				
J	5549030	RING - seal (.296 ID)	14-08A				
J	5549545	RING - seal (.237 ID)	14-08A				
K	5549026	PLUG - end	14-08A				
L	5549023	PISTON	14-08A				
M	5549515	SPRING - major	14-08A				
N	5549516	SPRING - minor	14-08A				
P	5544444	BODY	14-08A				
Q	5549027	FASTENER	14-08A				
R	5544443	LEVER - (frt. valve)	14-08A				
R	5552836	LEVER - (rear valve)	14-08A				
S	5524846	NUT	14-08A				
T	5544468	STUD	14-08A				
U	5552834	SHAFT - frt. valve	14-08A				
U	5552834	SHAFT - RH rear valve	14-08A				
U	5552835	SHAFT - LH rear valve	14-08A				
V	5549533	GASKET - adapter	14-08				
W	5549539	ADAPTER - intake check	14-08				
X	5549530	ADAPTER - wheel reservoir	14-08				
Y	5549030	RING - seal, adapter	14-08				
Z	5540093	SCREEN	14-08				
AA	5549944	CORE - (.972 lg.)	14-08				
AB	5557268	FILTER	14-08				
AC	5557269	ADAPTER	14-08				
AD	5549522	PLUG - delay	14-08				
AE	5549546	RING - plug	14-08				
AF	5549524	PIN	14-08				
AG	5549518	PISTON ASSY	14-08				
AH	5549547	RING	14-08				
AJ	5552832	RETAINER - piston	14-08				
AK	9417820	RING -	14-08				

14-04 AIR SUSPENSION SUPPORTS AND BELLOWS (CONT)

2	2436167	WASHER-u-bolt
1	654893	SUPPORT ASSY.-rear air suspension,RH (welded)(bolt 3/4-16 x 2-3/4 hex -300M) (prior to 4108-051, 4905-201)
1	654894	SUPPORT ASSY.-rear air suspension, LH (welded) (bolt 3/4-16 x 2-3/4 hex -300M) (prior to 4108-051, 4905-201)
1	610675	SUPPORT ASSY.-rear air suspension RH bellows (welded) (bolt 3/4-16 x 2-3/4 hex 300M) (4903, eff w/4108-051, 4905-201)
1	610674	SUPPORT ASSY.-rear air suspension LH bellows (welded)(bolt 3/4-16 x 2-3/4 hex 300M) (4903, eff w/4108-051, 4905-201)
8	2375611	SPACER-rear air suspension supports to axle bolts (.812 ID x 1-1/2 OD x .50 thk)

14-08 AIR SUSPENSION LEVELING VALVE

1	5549705	VALVE ASSY.-leveling, frt. air suspension (std. 5549705) (bolt 1/4" -28 x 3/4" hex)
1	5549703	VALVE ASSY.-leveling, rear air suspension (RH) (std 5549703) (bolt 1/4"-28 x 3/4" hex hd)
1	5549704	VALVE ASSY.-leveling, rear air suspension (LH) (std 5549704) (bolt 1/4" -28 x 3/4" hex hd)

NOTE: The above leveling valve assemblies include items thru asterisk as indicated.

3	5549530	ADAPTER ASSY.-leveling valve (wheel reservoir)(incl. next item)
3	5549030	RING-seal, wheel reservoir adapter
3	5549539	ADAPTER ASSY.-leveling valve (intake check)(incl. screen and the following 2 items) (quantity 1 per valve)
3	5540498	CORE-leveling valve intake check adapter (.865" long w/206-36" thd)
3	5549030	RING-seal, leveling valve intake check adapter
6	5549533	GASKET-retaining, adapter
3	5549017	ARM-adj. leveling valve (1 per valve)
3	5533273	CORE-leveling valve intake valve (.865" long w/206-36" thd.)(1 per valve)
3	5549944	CORE-leveling valve (.973" long w/206-36" thd)(1 per valve)
3	5540078	CLIP-locking. leveling valve exhaust valve stem (.187" wide x 3/16" deep, "U" shaped) (1 per valve)
3	5557269	ADAPTER-exhaust valve (nylon) (1 per valve)
3	5557268	FILTER-leveling valve exhaust (1 per valve)
AR	5540093	SCREEN-leveling valve intake (.315" dia. stainless steel)(2 req'd on frt. valve, 1 req'd on each rear valve)
3	5549518	PISTON ASSY.-delay, leveling valve (1 per valve)
3	5549524	PIN-actuating, leveling valve piston (#6-32 x 1-11/32" long)(1 per valve)
3	5549522	PLUG ASSY.-delay, leveling valve (1/2" 20 x 15/32" hex. hd) (incl. next item) (1 per valve)
3	5549547	RING-seal, leveling valve delay plug (.426" ID x 566" OD syn rubber)

14-08A AIR SUSPENSION LEVELING VALVE OVERTRAVEL CONTROL

1	5552830	CONTROL ASSY.-overtravel, frt leveling valve (part of 5549705 valve)
1	5552830	CONTROL ASSY.-overtravel, rear RH leveling valve (part of 5548703 valve)
1	5552831	CONTROL ASSY.-overtravel, rear LH leveling valve (part of 5549704 valve)

NOTE: The above 3 control assemblies include the following 14 items as indicated.

2	5544444	BODY-leveling valve overtravel control (1 per valve)
3	5544468	STUD-retaining, overtravel control lever (1/4" -28 x 11/32" special)(1 per valve)
3	5524846	NUT-retaining stud (1 per valve)
1	5552834	SHAFT-frt. leveling valve overtravel control (part of 5552830 control)
1	5552834	SHAFT-rear RH leveling valve overtravel control (part of 5552830 control)
1	5552835	SHAFT-rear LH leveling valve overtravel control (part of 5552831 control)
3	5549545	RING-seal, overtravel control shaft (.237" ID x .379" OD syn. rubber) (1 per valve)
6	5549030	RING-seal, overtravel control shaft (.296" ID x .436" OD syn. rubber) (2 per valve)
3	5549515	SPRING-major, overtravel control (8-1/2 active turns, .286" ID x 440" OD x 1-1/4" free lgth) (1 per valve)
3	5549516	SPRING-minor, overtravel control (14 active turns, .160" ID x .276" OD x 1-7/32" free lgth) (1 per valve)
3	5549023	PISTON-overtravel control (1 per valve)

14-08A AIR SUSPENSION LEVELING VALVE OVERTRAVEL CONTROL (CONT)

3	5549026	PLUG-end, overtravel control (.547" small, 23/32" large dia. x .187" long syn. ru) (1 per valve)
3	5549027	FASTENER-overtravel control end plug (push on type) (1 per valve) (on retainer)
3	5549947	SEAL-overtravel control shaft (.542" ID x .642", syn. rubber)
3	9412179	RING-retaining, overtravel control (5/16" shaft dia, .269" free dia., .0250" thk. ext. type)
1	5544443	LEVER-overtravel, front valve (or arm)
2	5552836	LEVER-overtravel, rear leveling valve (or arm)(part of 5549703-4 valves)
1	5552839	PLATE-cover, frt. valve body (main) (w/brkt. integral)
1	5552838	PLATE-cover, RH rear leveling valve body, main (w/bracket, integral)(part of 5549703 valve)
1	5552833	PLATE-cover, LH rear leveling valve body, main (w/bracket, integral) (part of 5549704 valve)
3	5549018	GASKET-main body cover plate (1 per valve)
3	5552832	RETAINER-leveling valve delay piston (1.055" dia. x .65" thk.) (or cover)
3	5549028	STOP-rear leveling valve (nylon)
1	3178512	CAP-dust, front leveling valve
3	9417820	RING-retainer, leveling valve body delay piston cover
3	5549547	*RING-seal, delay cover plate (.801" ID x .941" OD syn rubber)

14-08B AIR SUSPENSION LEVELING VALVE KIT

AR	5554592	KIT-overhaul, leveling valve (consists of "O" rings, 2 gaskets, 2 valve cores, 1 clip, 1 filter, 1 screen, 1 seal, 1 fastener and 1 retaining ring)
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14-08C AIR SUSPENSION LEVELING VALVE MTG.

3	3178670	LINK ASSY.-leveling valve (1 per valve) (incl. the following 2 items) (bolt 1/4-28 x 1-1/4 hex)
6	5538443	BUSHING-leveling valve link (.280 ID x .655 OD w/.010 in raised letters)
2	3178598	SLEEVE-leveling valve link (1/4 ID x 1/2 long)
1	8878607	BRACKET-front leveling valve link (bolt 1/4-28 x 3/4 hex) (eff w/chassis #324)
1	2378714	FLUID-leveling valve
1	2475337	ANGLE-support, front leveling valve (to mbr.)(rivet 1/4 x 9/16 must)

14-10 FRONT SHOCK ABSORBER

2	3192416	ABSORBER ASSY.-shock, front (non-repairable type-SOA) (std 3192416)
2	2472035	BUSHING-rebound, front shock absorber, upper (.066 ID x 1.82 OD x 1" long ru)
2	2471096	BUSHING-compression, front shock absorber, upper (.066 ID x 1" small OD x 1.82 large OD x 1.62" long ru)
4	5394079	RETAINER-upper bushing
2	2376423	PIN-front shock absorber, lower (8-1/2 long)(4903)
1	2376423	PIN-front shock absorber, lower (8-1/2 long) (4108-4905)
1	2374301	PIN-front shock absorber, lower (9.060" long)(4905)
4	2350908	BUSHING-pivot, front shock absorber to lower pin (1-1/2 ID x 1-7/8 OD x .984 long)
2	2276286	WASHER-front shock absorber lower pin (25/32 ID x 2" OD)
2	2436168	WASHER-front shock absorber lower pin (13/16 ID x 1-1/2 OD x .104 thk)
2	2376874	BUSHING-spacing, front shock absorber pin (13/16 ID x 1-3/4 OD x 1.10 long)

14-12 REAR SHOCK ABSORBER

2	3182842	ABSORBER ASSY.-shock, rear (non-repairable type-SOA) (std 3182842) (4903)
2	3188599	ABSORBER ASSY.-shock, rear (non-repairable type-SOA) (std 3188599) (4108-4905)
2	2472035	BUSHING-rebound, rear shock absorber, upper (.066 ID x 1.82 OD x 1" long ru)
2	2471096	BUSHING-compression, rear shock absorber, upper (.066 ID x 1" small OD x 1" long, ru)
6	5394079	RETAINER-upper bushing
2	2366864	PIN-rear shock absorber, lower (3/4-16 thd. at both ends x 5-3/8 lg)
4	2350908	BUSHING-pivot, rear shock absorber to pin (1.50 ID x 1-7/8 OD x .984 long)
2	2276286	WASHER-rear shock absorber pin (25/32 ID x 2" OD)

14-20 RADIUS ROD--FRONT

2	2293083	ROD ASSY.-radius, front, lower (welded)
1	2410104	ROD ASSY.-radius, front upper (w/welded end)
1	2410102	END-front upper radius rod (at adj. end) (eye type)
1	2387322	CLAMP-front upper radius rod adj. end (bolt 5/8-18 x 2-1/4 hex)
2	2265244	WASHER-frt. upper radius rod clamp bolt (25/32 ID x 1-5/16 OD)
8	2314759	BUSHING-front axle radius rod
1	2293081	ROD ASSY.-front lateral (welded)

14-20A FRONT RADIUS ROD MOUNTING

1	2431750	BRACKET-front radius rod, RH lower (at bulkhead)
1	2431749	BRACKET-front radius rod, LH lower (at bulkhd)
AR	454977	BOLT-front radius rod, lower bracket (7/16-20 x 2" hex, 300M)
AR	454975	BOLT-front radius rod lower bracket (7/16-20 x 1-5/8 hex, 300M)
AR	2436164	WASHER-front upper & lower radius rod bracket bolts to frame (.469 ID x .922 OD x .067 thk)
1	2478210	BRACKET ASSY.-front radius rod, RH (at front axle)
1	2478209	BRACKET ASSY.-front radius rod, LH (at front axle)
8	2436168	WASHER-front axle front radius rod bracket to support stud
8	2314759	BUSHING-front axle radius rod
1	2293081	ROD ASSY.-front lateral (welded)
4	8878604	PLATE-mtg. front radius rod
2	2292124	SPACER-mounting plate
4	2228514	BOLT-mtg. plate ans spacer to frame (3/4-16 x 4-1/4)
AR	2228514	BOLT-radius rod to mtg. plate (3/4-16 x 4-1/4)
AR	9422308	NUT-radius rod, bolt (3/8-16 hex)
12	9426931	BOLT-front lower, upper radius rod & lateral rod (3/4-10 x 2" hex w/phosphate coating 300M)
6	2475395	WASHER-retainer, radius rod to front axle & frame brackets (4" OD w(2) holes) 49/64 1-1/2" thk)

14-21 RADIUS ROD--REAR

2	2293083	ROD ASSY.-radius, rear lower (welded)
2	2292857	ROD ASSY.-radius, rear upper (welded)

14-21A REAR RADIUS ROD MOUNTING

1	2407985	BRACKET-rear RH lower radius rod (to long blkhd plate) (bolt 7/16-20 x 1-1/4, 1-3/4 hex, 300M)
1	2407986	BRACKET-rear LH lower radius rod (to long blkhd plate) (bolt 7/16-20 x 1-1/4, 1-3/4 hex, 300M)
1	2410047	SPACER-rear RH lower radius rod bracket (1-1/8 thk)
1	673904	SPACER-rear LH lower radius rod bracket (1-1/8 thk) (4108)
1	2410048	SPACER-rear LH lower radius rod bracket (1-1/8 thk) (4903, 4905)
1	2481348	SPACER-rear RH lower radius rod bracket, frt. (1/8 thk)
1	2481382	SPACER-rear LH lower radius rod bracket, frt. (1/8 thk)
AR	2436164	WASHER-rear lower radius rod bracket bolt (.469 ID x .922 OD x .067 thk)
12	2436163	WASHER-rear lower radius rod bracket bolt (.406 ID x .812 OD x .067 thk)
1	2468477	BRACKET-rear upper radius rod, RH (at frame)
1	2468476	BRACKET-rear upper radius rod, LH (at frame)
AR	3707480	BOLT-radius rod upper bracket to plate & beam (7/16-20 x 1-1/2 hex, 300M)
AR	2436164	WASHER-radius rod upper bracket to plate & beam bolt (15/32 ID x .67 thk)
1	2478152	BRACKET ASSY.-rear upper radius rod (at axle) (incl. pin)
6	2304543	STUD-upper radius rod bracket (3/4-10 x 3-1/16) (a part of rear axle hsg)
1	2478151	PIN-rear upper radius rod (at axle end) (part of 2478152 brkt)
2	2259327	WEDGE-dowel, upper radius bracket stud
1	2478791	KEY-upper radius rod bracket (7" long)
6	2292123	PLATE-anchor, radius rod (to frame bracket)
4	2292124	SPACER-anchor plate
16	2228514	BOLT-anchor plate to frame bracket (3/4-16 x 4-1/4)
8	9426931	BOLT-rear lower and upper radius rod (3/4-10 x 2" hex w/phosphate coating) (300M)
8	2314759	BUSHING-rear axle radius rod
2	2475395	WASHER-rear lower radius rod to pin (at air suspension support)

14-21A REAR RADIUS ROD MOUNTING (CONT)

2	2475395	WASHER-retainer, rear upper radius rod to frame bracket (4" OD w(2) holes, 49/64 dia., 1/2 thk)
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14-24 AIR SUSPENSION STABILIZER

1	675039	BAR ASSY.-front air suspension (incl. bshg) (36.24 width at bar holes) (4905)
1	2403093	BAR ASSY.-stabilizer, rear air suspension (incl. bushing) (38.60 width at bar holes) (4903)
1	2406984	BUSHING-stabilizer bar
1	654902	BRACKET-supt., stabilizer bar (4905)
1	2478153	BRACKET-stabilizer bar, RH (bolt 3/8-24 x 1-1/4 hex) (4903)
1	2478154	BRACKET-stabilizer bar, LH (bolt 3/8-24 x 1-1/4 hex)(4903)
4	2385481	BRACKET-stabilizer bar (to supports)
2	2418211	RETAINER ASSY.-stabilizer bar (w/flat side washer)
2	2403092	RETAINER ASSY.-stabilizer bar (w/round type washer)
2	2274512	CLAMP-stabilizer bar retainer (bolt 3/8-24 x 1-1/8 hex)
2	2436163	WASHER-clamp bolt (3/8 dia)(4905)
1	5544268	LINK ASSY.-stabilizer, front air suspension (4905)
2	5544266	LINK ASSY.-rear stabilizer bar (4903)
4	046556	NUT-stabilizer bar link (3/4-16 hex., sltd)

14-02 AIR SUSPENSION BEAM

1	8878602	BEAM ASSY. -RH front air suspension (bolt 3/8-24 x 1 hex-300M)
1	8878601	BEAM ASSY. -LH front air suspension (bolt 3/8-24 x 1 hex-300M)

NOTE: The above 2 beam assemblies include the following 6 items as indicated.

1	2475328	ANGLE ASSY. -supt. RH front beam, inner (to frt. axle frt. blkhd.) (bolt 3/8-24 x 1" hex)
1	2499190	ANGLE ASSY. -supt. LH front beam, inner (to frt axle frt blkhd)(bolt 3/8-24 x 1" hex)
2	2467442	ANGLE-supt. front beam inner (to frt. axle rear blkhd)(1-1/2 x 3" x 4 ft alum-CTL) (rivet 5/16 x 3/4 butt hd)
1	2475353	ANGLE-supt. RH front beam, outer (to frt axle rear blkhd)(rivet 5/16 x 3/4 butt hd)
1	2475352	ANGLE-supt. LH front beam, outer (to frt axle rear blkhd)(rivet 5/16 x 3/4 butt hd)
AR	2436163	WASHER-angle bolt (3/18 dia.)

14-03 REAR AIR SUSPENSION BEAM

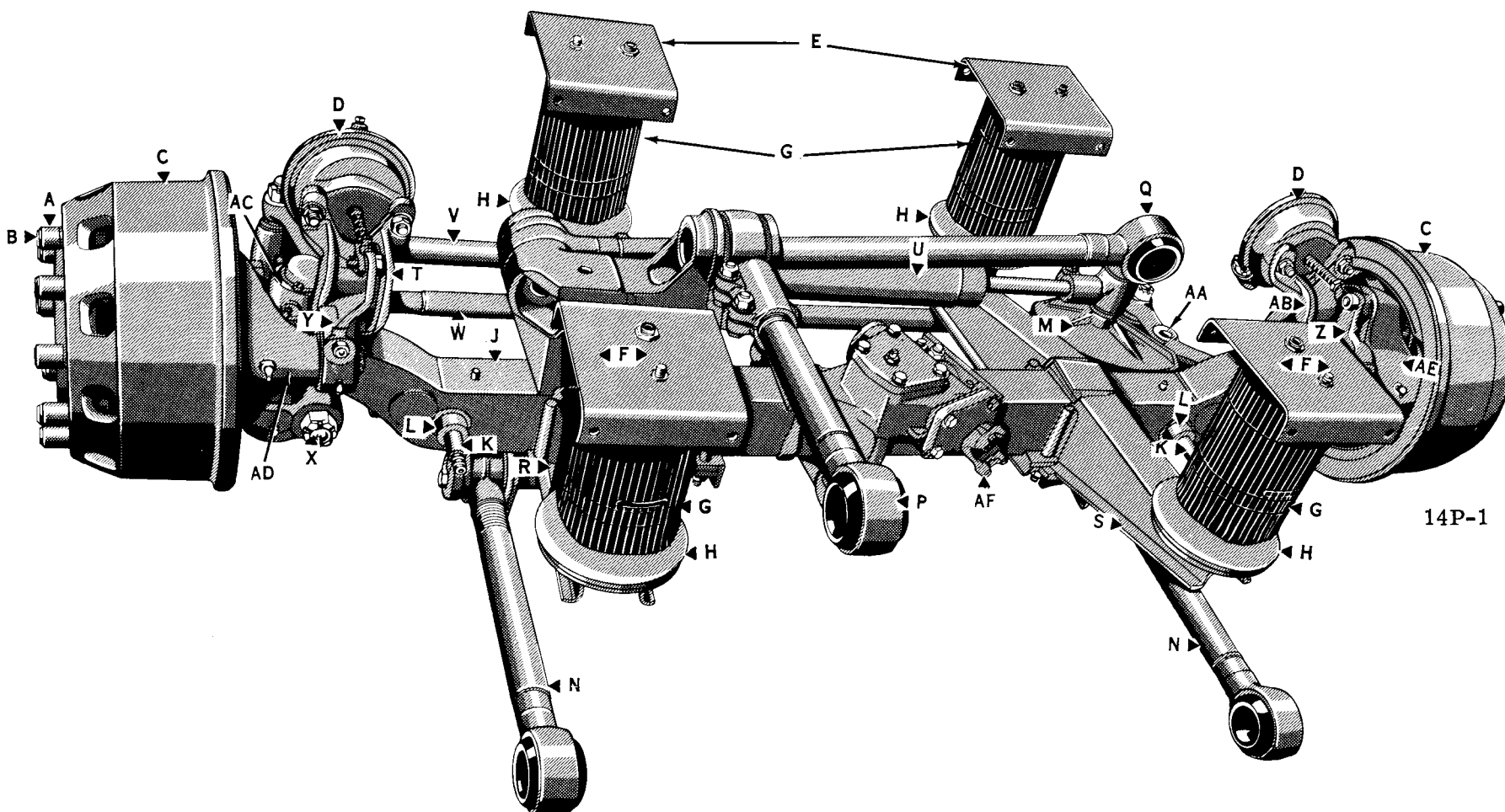
1	2462122	BEAM ASSY. -RH rear air suspension (rivet 5/16 x 11/16, 13/16, 7/8 mesh)
1	2462124	BEAM ASSY. -LH rear air suspension (rivet 5/16 x 11/16, 13/16, 7/8 mesh)

NOTE: The above 2 beam assemblies include next 7 items as indicated

2	2467442	ANGLE-supt. rear beam inner (to rear axle frt blkhd)(4 ft long-CTL)(rivet 1/4 x 5/8 butt hd)
1	2462137	ANGLE-supt. RH rear beam, outer (to rear axle frt. blkhd) (bolt 3/8-24 x 1" 1-1/4, 300M hex)
1	2462136	ANGLE-supt. LH rear beam outer (to rear axle frt blkhd)(bolt 3/8-24 x 1" 1-1/4 300M hex)
1	2462132	ANGLE-supt. floor riser, rear RH (1-1/2 x 1-1/2 x 15/70")(rivet 1/4 x 5/8 butt, bolt 3/8-24 x 1" hex)(part of RH beam)
1	2462133	ANGLE-supt. floor riser, rear LH (1-1/2 x 1-1/2 x 15.70) (rivet 1/4 x 5/8 butt, bolt 3/8-24 x 1" hex) (part of LH beam)
AR	2436163	WASHER-rear beam angle bolts (13/32 ID x 13/16 OD x .067 thk.)
1	649681	ANGLE-supt. rear RH beam, inner (to rear axle rear blkhd)(1-1/2 x 1-1/2 x 13-1/2 steel)(bolt 3/8-24 x 1" hex 280M)(part of rear beam)
1	649683	ANGLE-supt. rear LH beam, inner (to rear axle rear blkhd) (1-1/2 x 1-1/2 x 3/16 x 13" steel--CTL)(bolt 3/8-24 x 1" hex)(300M)
1	2468486	ANGLE-Supt. -Rh rear beam, outer (at rear axle rear blkhd)(bolt 7/16-14 x 1, 1-1/4 hex-300M, 3/8-16 x 1-1/4 hex, 300M)(not part of beam)
1	2468487	ANGLE-supt. LH rear beam, outer (at rear axle rear blkhd)(bolt 7/16-14 x 1, 1-1/4 hex-300M, 3/8-16 x 1-1/4 hex)(not part of beam)
12	2436164	WASHER-rear beam outer angle bolt (.469 ID, .922 OD x .067)

14-04 AIR SUSPENSION SUPPORTS AND BELLOWS

4	8865456	BELLOWS ASSY. -front air suspension
4	8865457	PISTON-front air suspension bellows, outer (4.43"high)(prior to chassis #226)
4	667510	PISTON-front air suspension bellows, (4-68" high) (eff w/chassis #226 or 4903, #001 on 4905)
4	2392286	COVER ASSY. -front air suspension bellows, upper (w/1/2-20 x 1" bolt and 3/4-16)
4	2392283	RETAINER ASSY. -front air suspension bellows, lower (4.867 high)(connector, brazed)
2	2499183	PLATE-mtg. front air suspension bellows (to frame beam)(bolt 3/8-24 1-1/8)
2	2499182	PLATE-mtg. front air suspension bellows, rear (to beam)(bolt 3/8-24 x 1-1/8 hex)
4	2484840	BELLOWS ASSY. -rear air suspension
4	2392287	PISTON ASSY. -rear air suspension bellows, outer
4	2392282	RETAINER ASSY. -rear air suspension bellows, lower (5.40 high)
4	2392281	COVER ASSY. -rear air suspension bellows, upper (2/1/2-20 x 1" bolt and 3/4-16 connector, brazed)
4	2388407	PLATE-adapter, rear air suspension bellows (bolt 3/8-16 x 1" hex)
1	675024	SUPPORT ASSY. -front air suspension RH (welded)(4108)
1	675025	SUPPORT ASSY. -front air suspension, LH (welded)(4108)
1	652197	SUPPORT ASSY. -front air suspension, RH bellows (welded)(4903)
1	652199	SUPPORT ASSY. -front air suspension, LH bellows (welded)(replaced 652198)(4903)
1	678017	SUPPORT ASSY. -front air suspension, RH (welded)(4905)
1	678016	SUPPORT ASSY. -front air suspension, LH (welded) (4905)
1	2244560	SUPPORT ASSY. -RH front air suspension brace in bolt (welded)
1	2293781	U-BOLT-RH front air suspension brace and support to front axle



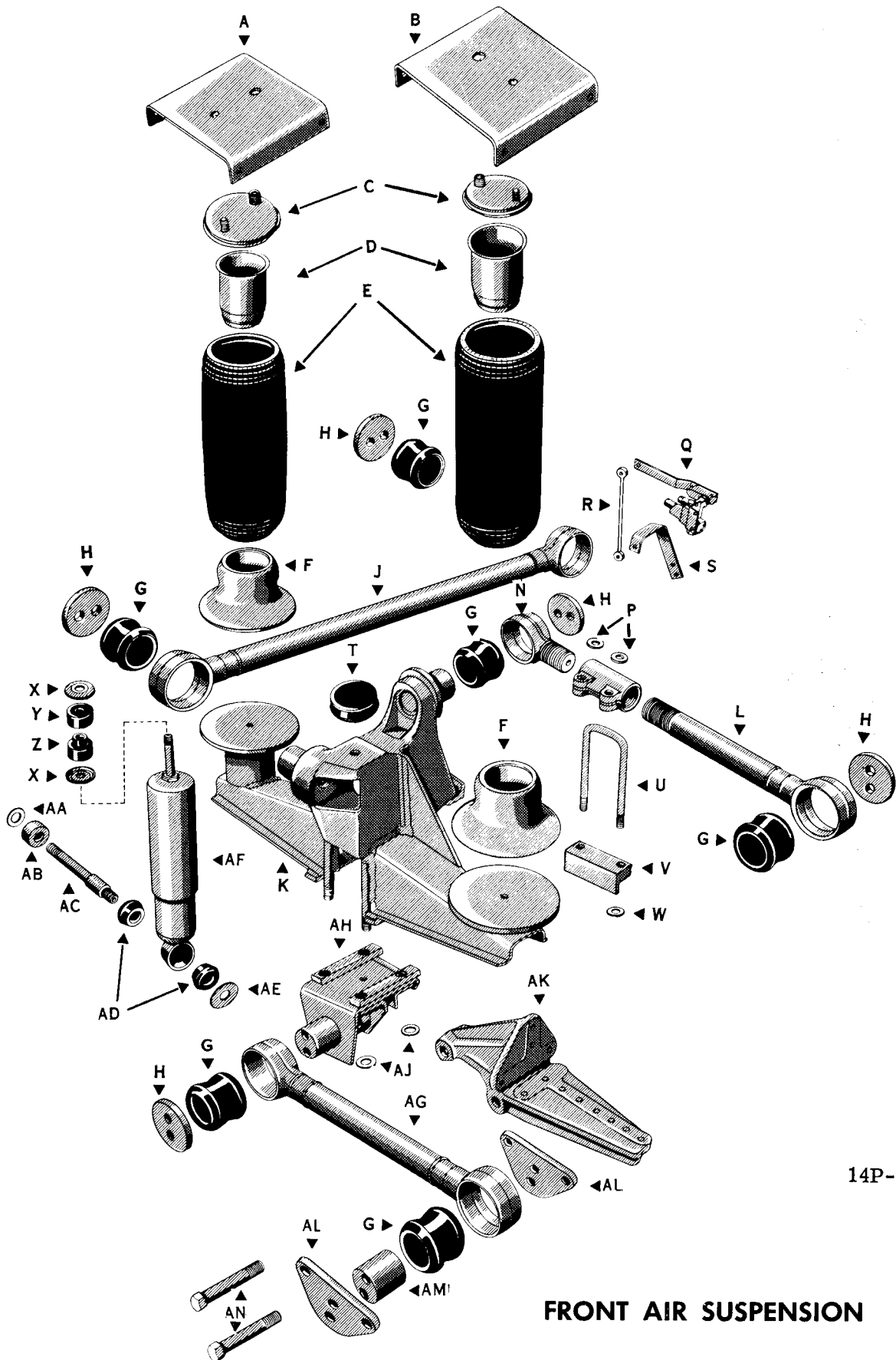
14P-1

FRONT AIR SUSPENSION

KEY TO FRONT AIR SUSPENSION

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	9422310	NUT - stud	19-06				
B	678210	STUD - RH wheel	19-06				
B	678209	STUD - LH wheel	19-06				
C	2475453	DRUM	19-08				
D	2449088	CHAMBER ASSY.	4-15				
E	2499182	PLATE - mtg., rear	14-04				
F	2499183	PLATE - mtg., frt.	14-04				
G	8865456	BELLOWS ASSY.	14-04				
H	See Text	PISTON	14-04				
J	See Text	CENTER	1-04				
K	2376423	PIN - frt. shock absorber	14-10				
L	2350908	BUSHING (1-7/8)	14-10				
M	5689463	GEAR - steering, lwr.	16-02				
N	2293083	ROD ASSY. - frt., lwr.	14-20				
P	2410104	ROD ASSY. - frt., upper	14-20				
Q	2293081	ROD ASSY. - lateral	14-20				
R	See Text	SUPPORT ASSY. - RH	14-04				
S	See Text	SUPPORT ASSY. - LH	14-04				
T	2419316	BRACKET ASSY. - RH	4-15				
U	669370	CYLINDER ASSY. - power steering	16-36				
V	-	TUBE ASSY. - drag link	16-28				
W	2236573	ROD - tie	1-14				
X	249127	NUT - tie rod arm	1-14				
Y	2473359	ADJUSTER - slack, frt. RH	4-13				
Z	2473360	ADJUSTER - slack, frt. LH	4-13				
AA	-	ARM - steering, RH	1-14				
AB	2419317	BRACKET ASSY. - LH	4-15				
AC	2404831	KNUCKLE ASSY. - RH	1-06				
AD	2434698	SPIDER ASSY. - RH	1-06				
AE	2434699	SPIDER ASSY. - LH	4-03				
AF	5672941	YOKE - end, worm shaft	16-08				

AIR SUSPENSION



14P-3

FRONT AIR SUSPENSION

16-02 STEERING GEAR

1	2473188	GEAR ASSY.-steering, upper (incl. upper jacket, housing, shaft, bevel gears, bearings, etc.)
1	5689463	GEAR ASSY.-steering, lower (at front axle)(incl. pitman shaft and worm shaft)
3	2436165	WASHER-upper gear to hsg. bracket bolt (5/8 ID x 1-1/2 OD x .089 thk)(4903)
3	2456908	WASHER-upper gear to hsg. bracket bolt (5/8 ID x 7/8 OD x .089 thk) (4905)

NOTE: See group 7-76 for horn parts mounted on strg. wheel

16-04 STEERING GEAR HOUSING(UPPER STEERING GEAR HSG)

1	2376562	HOUSING ASSY.-bevel gear (incl. bevel gear brg and retainer) (bolt 3/8-24 x 1-5/8 hex)
AR	2376586	SHIM-jacket to housing (.010)
AR	2376587	SHIM-jacket to housing (.003)
1	2376579	CAP ASSY.-steering gear housing (at race end of bevel gear) (incl. bevel gear bearing) (bolt 3/8-24 x 1-1/8 hex hd)
1	2243768	GASKET-cap to housing
1	2376608	PLATE-lower, steering gear housing (2.24 x 2" x (4) .218 dia. holes.) (screw #10-32 x 1/2 pan)
1	2376609	GASKET-housing lower plate
1	2140049	BREATHER ASSY.-upper steering gear housing
1	444024	BUSHING-housing breather (1/4 x 1/8 to 1/8-27 brass)
1	118831	PLUG-housing (1/8-27 rd sl brass)

(LOWER STEERING GEAR HSG)

1	5689470	HOUSING ASSY.-lower steering gear (incl. pitman shaft bearing, worm thrust brg. cup and exp. plug)(at front axle)
1	5689485	COVER ASSY.-lower steering gear housing, side (incl. pitman shaft bearing)(bolt 1/2-13 x 1-1/4 hex)
1	5689481	GASKET-side cover to housing
1	2140049	BREATHER ASSY.-lower steering gear housing
1	5689464	COVER ASSY.-lower steering gear, end (incl. worm thrust brg. cup and oil seal)(at yoke end) (bolt 1/2-13x 1-1/2 hex)
AR	5689492	SHIM-steering gear lower housing (.002)
AR	5689493	SHIM-steering gear lower housing (.005)
AR	5689494	SHIM-steering gear lower housing (.010)
AR	5689495	SHIM-steering gear lower housing (.030)
1	438159	PLUG-filler, steering gear lower housing (1/2-14 sq. hd iron)

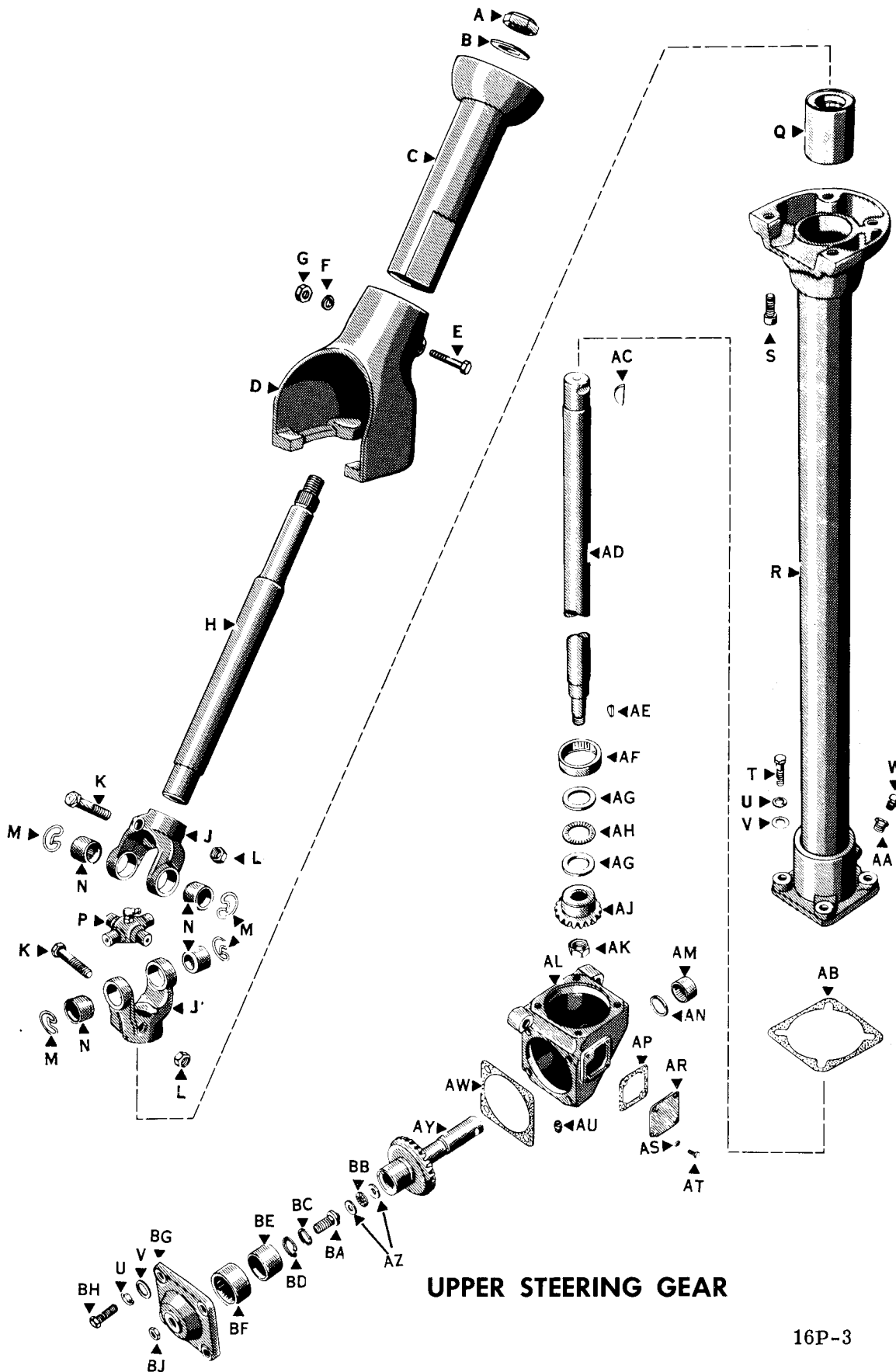
16-06 STEERING COLUMN JACKET

1	2473186	JACKET ASSY.-upper steering gear, upper (pprox. 8-3/4 long)
1	2473185	JACKET ASSY.-upper steering gear, lower (pprox 32.571 long)(w/wel cap at upper end of jacket, bevel gear pinion needle shown in group 16-14 and next item)
1	2473160	CAP-upper jacket (or hsg)(at lower end of jacket)
1	2436163	WASHER-upper strg. gear upper jacket bolt
AR	S-10111	SEAL-steering column (at floor board)

16-08 STEERING SHAFTS

1	2473154	SHAFT-upper steering gear, upper (13.18 long)
1	2473184	SHAFT-upper steering gear, lower (42.388 long)
2	124549	KEY-steering shaft(3/16 x 3/4 woodruff)
1	2220127	BEARING ASSY.-upper steering gear lower shaft, upper (at universal joint end)
1	457151	BEARING ASSY.-upper steering gear lower shaft, lower (at bevel gear hsg. end) (stpd NTA 1625)
2	9411789	RACE-upper steering gear lower shaft lower bearing (at bevel gear hsg. end) (stpd TRD 1625)
1	5689472	SHAFT ASSY.-worm, lower steering gear (incl. the following 7 items)
1	5689475	NUT-steering worm shaft ball
2	270411	STOP-steering worm shaft ball nut

STEERING GEAR



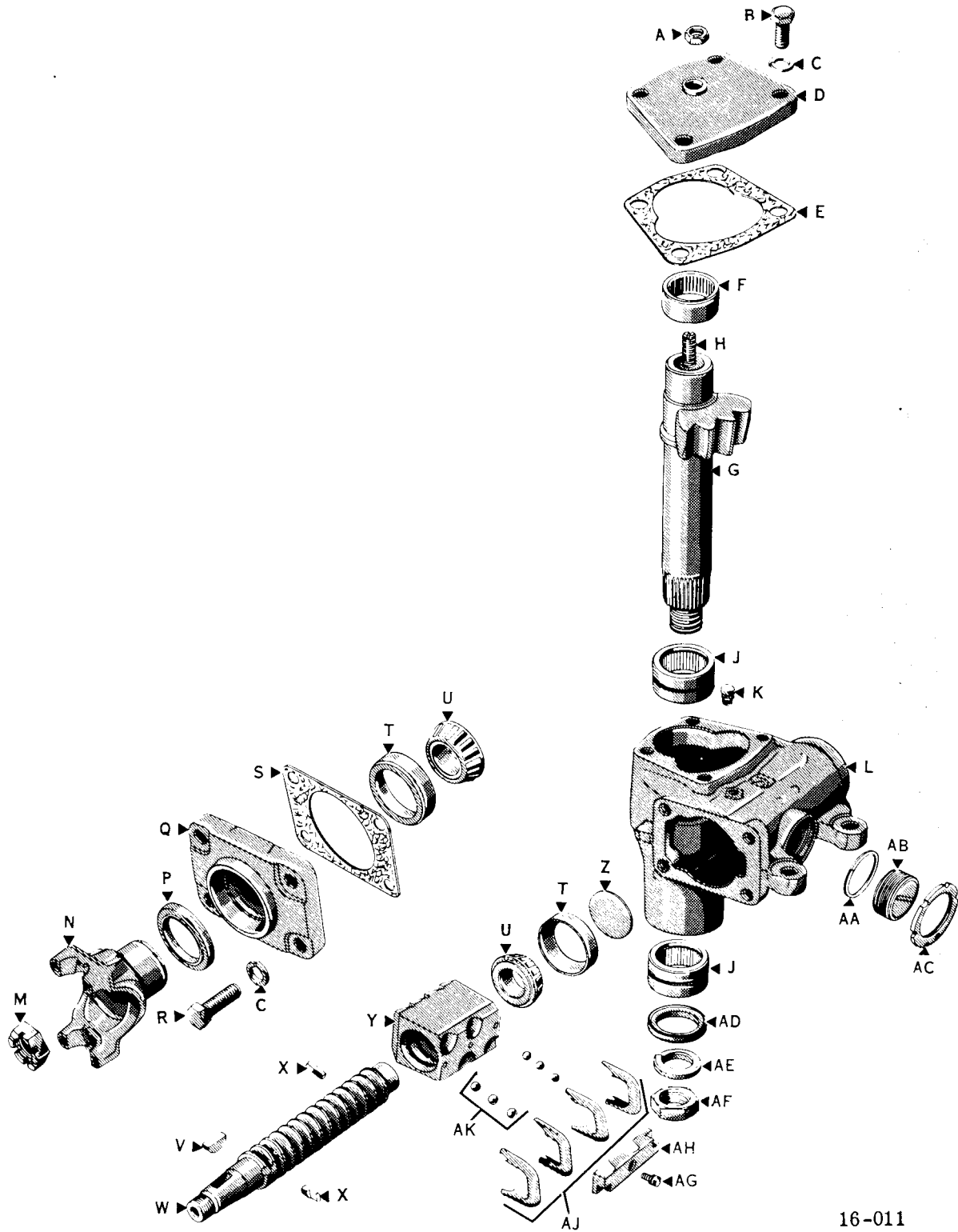
UPPER STEERING GEAR

16P-3

KEY TO UPPER STEERING GEAR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2459788	NUT - (1"-20)	16-24	
B	2499982	WASHER	16-24	
C	2473186	JACKET - upper	16-06	
D	2473160	CAP	16-06	
E	-	BOLT (3/8-24 x 2-3/4)	NS	
F	2436163	WASHER	16-06	
G	-	NUT - (3/8-24)	NS	
H	2473154	SHAFT - upper gr., upper	16-08	
J	2373636	YOKE - end	16-18	
K	-	BOLT - (3/8-24 x 2)	20.0050	
L	-	NUT - (3/8-24)	20.0430	
M	2008925	RING - snap	16-18	
N	2411294	BEARING	16-18	
P	2373634	JOURNAL	16-18	
Q	2220127	BEARING - (at U-joint)	16-08	
R	2473185	JACKET - upper gear, lwr	16-06	
S	-	SCREW - (3/8-16 x 1 soc hd)	20.0115	
T	-	BOLT - (3/8-24 x 1- 5/8 hex)	20.0050	
U	-	WASHER - (3/8 med)	20.0820	
V	-	WASHER - (13/32 ID x 13/16 OD)	20.0795	
W	2140049	BREATHER	16-04	
AA	112877	BUSHING	16-04	
AB	2376586	SHIM - (.010)	16-04	
AB	2376587	SHIM - (.003)	16-04	
AC	-	KEY - (3/16 x 7/8)	20.0380	
AD	2473184	SHAFT - upr. gr. lwr.	16-08	
AE	124549	KEY - (3/16 x 3/4)	16-08	
AF	9411785	BEARING - needle	16-14	
AG	9411789	RACE - lwr. shift brg.	16-08	
AH	457151	BEARING - lwr. shift	16-08	
AJ	2376141	GEAR - pinion	16-14	
AK	274639	NUT - (5/8-18 300M)	16-14	
AL	2376562	HOUSING - bevel gear	16-04	
AM	148415	BEARING	16-14	
AN	2376053	RETAINER - (ST shft end)	16-14	
AP	2376609	GASKET - plate	16-04	
AR	2376608	PLATE	16-04	
AS	-	WASHER - (#10 lock)	20.0820	
AT	-	SCREW - (#10-32 x 1/2)	20.0080	
AU	118831	PLUG - hsg. (1/8-17)	16-04	
AW	2243768	GASKET - cap	16-04	
AY	2376561	GEAR - bevel	16-14	
AZ	9411788	RACE - at gear end	16-14	
BA	2376197	SCREW - adj.	16-14	
BB	9411787	BEARING - inner	16-14	
BC	2376584	WASHER - adj. screw	16-14	
BD	9411714	RING - inner brg.	16-14	
BE	9411786	RACE - at gear end	16-14	
BF	189824	BEARING - outer	16-14	
BG	2376579	CAP	16-04	
BH	-	BOLT - (3/8-16 x 1)	20.0115	
BJ	124934	NUT - (1/2-20)	-	

STEERING

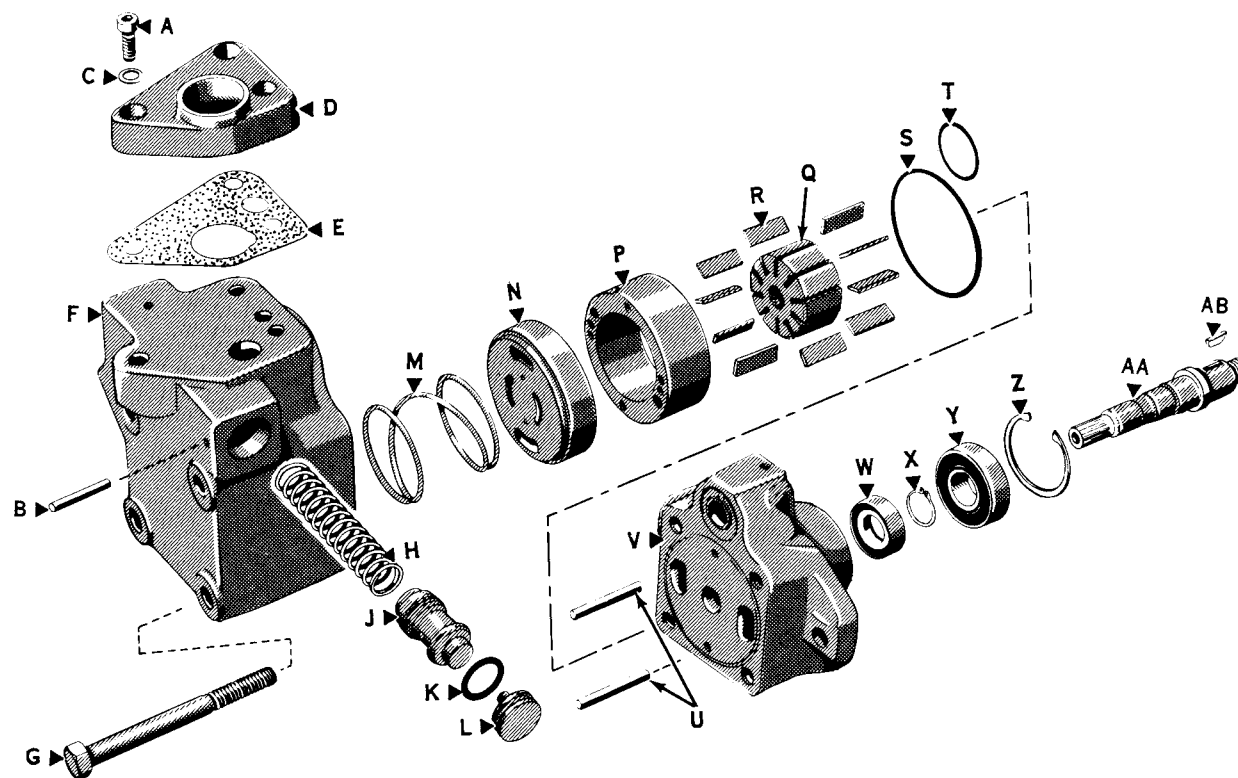


16-011

LOWER STEERING GEAR (5689463)

KEY TO LOWER STEERING GEAR (5689463)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	NUT - (1/2-20)	20.0470				
B	-	BOLT - (1/2-13 x 1-1/4)	20.0050				
C	-	WASHER - (1/2 med.)	20.0820				
D	5689485	COVER - side	16-04				
F	5689481	GASKET - side cover	16-04				
F	189825	BEARING - cover	16-10				
G	5689467	SHAFT ASSY.	16-10				
H	5689487	ADJUSTER - lash	16-10				
J	5690464	BEARING - hsg.	16-10				
K	2140049	BREATHER	16-04				
L	5689470	HOUSING - lower	16-04				
M	5660351	NUT - shaft	16-08				
N	5972941	YOKE - end	16-08				
P	5689479	SEAL ASSY. - oil	16-08				
Q	5689464	COVER - end	16-04				
R	-	BOLT (1/2-13 x 1-1/2)	20.0050				
S	See text	SHIM - lower hsg.	16-04				
T	5689466	CUP	16-08				
U	5689474	BEARING - thrust	16-08				
V	117977	KEY -(5/16 x 1)	16-08				
W	5689472	SHAFT - worm	16-08				
X	270411	STOP	16-08				
Y	5689475	NUT - ball	16-08				
Z	-	PLUG - expansion	NS				
AA	5671779	PACKING	16-08				
AB	5668059	ADJUSTER - shaft	16-08				
AC	5668058	LOCK -	16-08				
AD	5689480	SEAL - oil	16-10				
AE	-	WASHER - (1-1/4 med)	NS				
AF	128122	NUT - (1-1/4-12)	16-10				
AG	5668197	SCREW	16-08				
AH	5689478	CLAMP	16-08				
AJ	5689476	GUIDE	16-08				
AK	5689477	BALL	16-08				

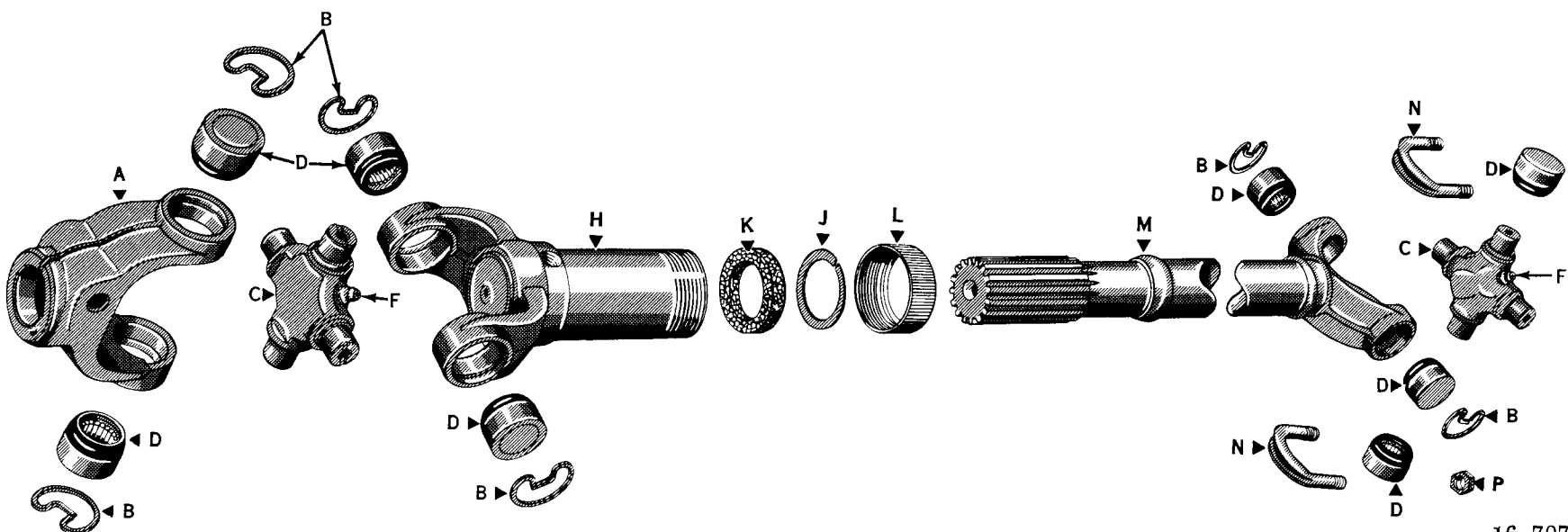


POWER STEERING HYDRAULIC PUMP

16P-2004

KEY TO POWER STEERING HYDRAULIC PUMP

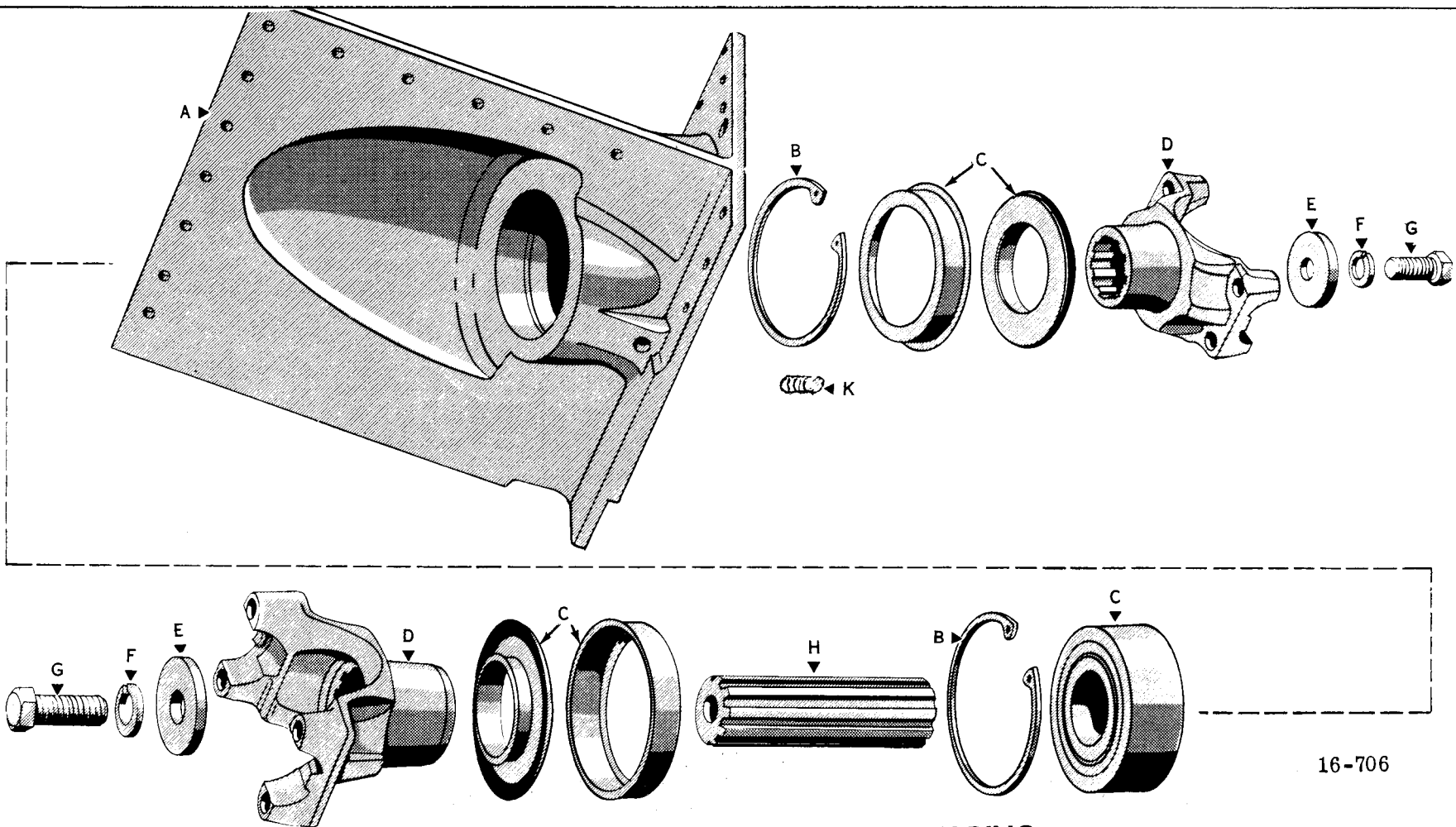
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	BOLT	N.S.				
B	-	PIN - retaining	N.S.				
C	2452110	WASHER	16-46				
D	2484296	MANIFOLD	16-46				
E	-	GASKET- (use Kit 2484300)	16-48				
F	2452108	COVER	16-46				
G	-	BOLT	N.S.				
H	2452118	SPRING	16-46				
J	9030883	VALVE	16-46				
K	2452122	"O" RING	16-46				
L	2452121	PLUG	16-46				
M	2452117	SPRING	16-46				
N	2484294	PLATE - pressure	16-46				
P	-	RING- (use Kit 644647)	16-48				
Q	-	ROTOR - (use Kit 644647)	16-48				
R	-	VANE- (use Kit 2494298)	16-48				
S	2452119	"O" RING - (2-16/32 ID)	16-46				
T	2452120	"O" RING - (15/16 ID)	16-46				
U	-	PIN- locating (3/16 x 1-3/8)	N.S.				
V	2484295	BODY	16-46				
W	-	SEAL - (use Kit 2484300)	16-48				
X	5684935	RING - inner	16-46				
Y	907415	BEARING	16-46				
Z	2300962	RING	16-46				
AA	2494292	SHAFT	16-46				
AB	431787	KEY - (3/16 x 5/8 Woodruff)	20.0380				



STEERING PROPELLER SHAFT

16-707

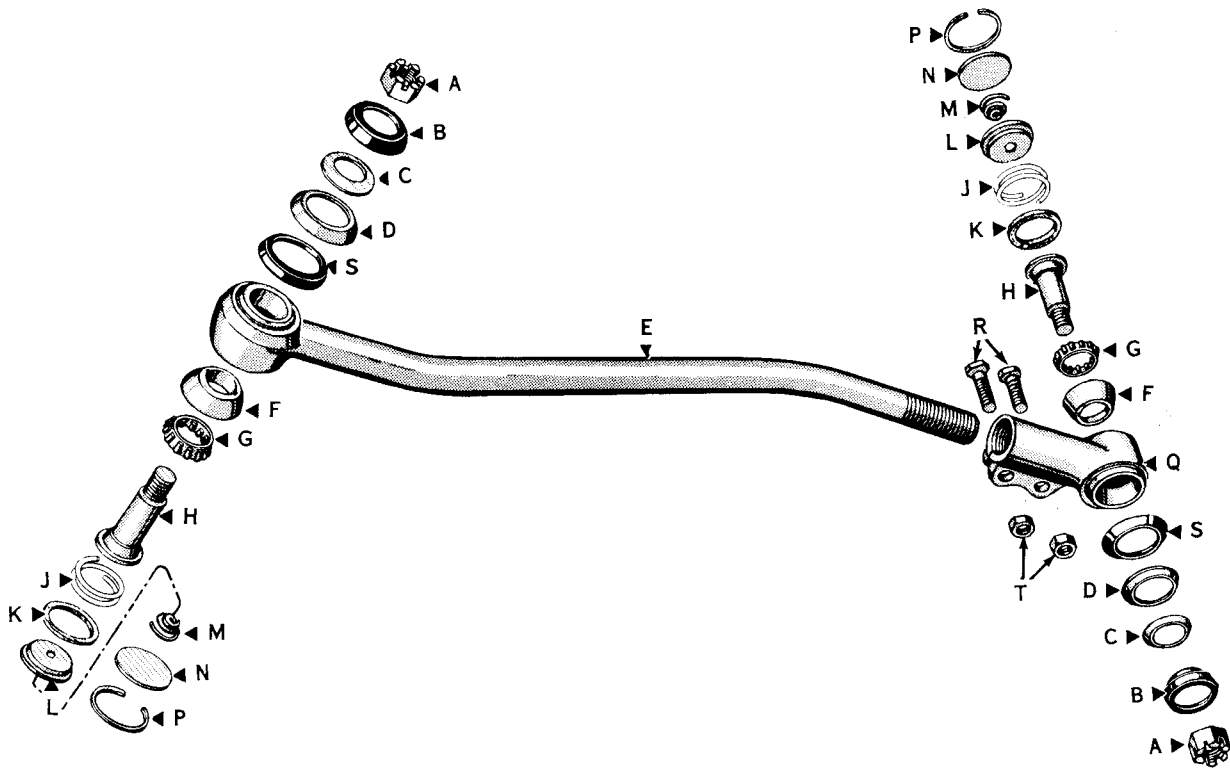
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2384326	YOKE - end, slip joint	16-22				
B	3721887	RING - snap	16-18				
C	-	JOURNAL - (use kit 2370728) N.S.					
D	2368970	BEARING ASSY.	16-18				
E	3774326	SEAL - bearing	16-18				
F	271287	FITTING (1/4 straight)	16-18				
G	9411010	FITTING (1/8 straight)	16-18				
H	2495231	YOKE - sleeve	16-22				
J	240803	WASHER (steel)	16-18				
K	080386	WASHER (cork)	16-18				
L	240804	CAP - dust	16-18				
M	2421488	TUBE ASSY. - frt.	16-16				
M	8879899	TUBE ASSY. - rear	16-16				
N	2118319	U-BOLT - prop. shaft to gear	16-22				
P	-	NUT - (5/16-24 hex, lock) 20.0430					



STEERING PROPELLER SHAFT CENTER BEARING

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS	KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2293362	BRACKET	16-20		F	-	WASHER (7/16" med., lock)	20.0820	
B	9414886	RING	16-20		G	-	BOLT (7/16-20 x 1" hex)	20.0050	
C	2412801	SEAL ASSY.	16-20		H	2293413	SHAFT - stub	16-20	
D	2293462	YOKE	16-20		J	954794	BEARING ASSY.	16-20	
E	2293752	WASHER - yoke to shaft	-		K	118831	PLUG	16-20	

STEERING

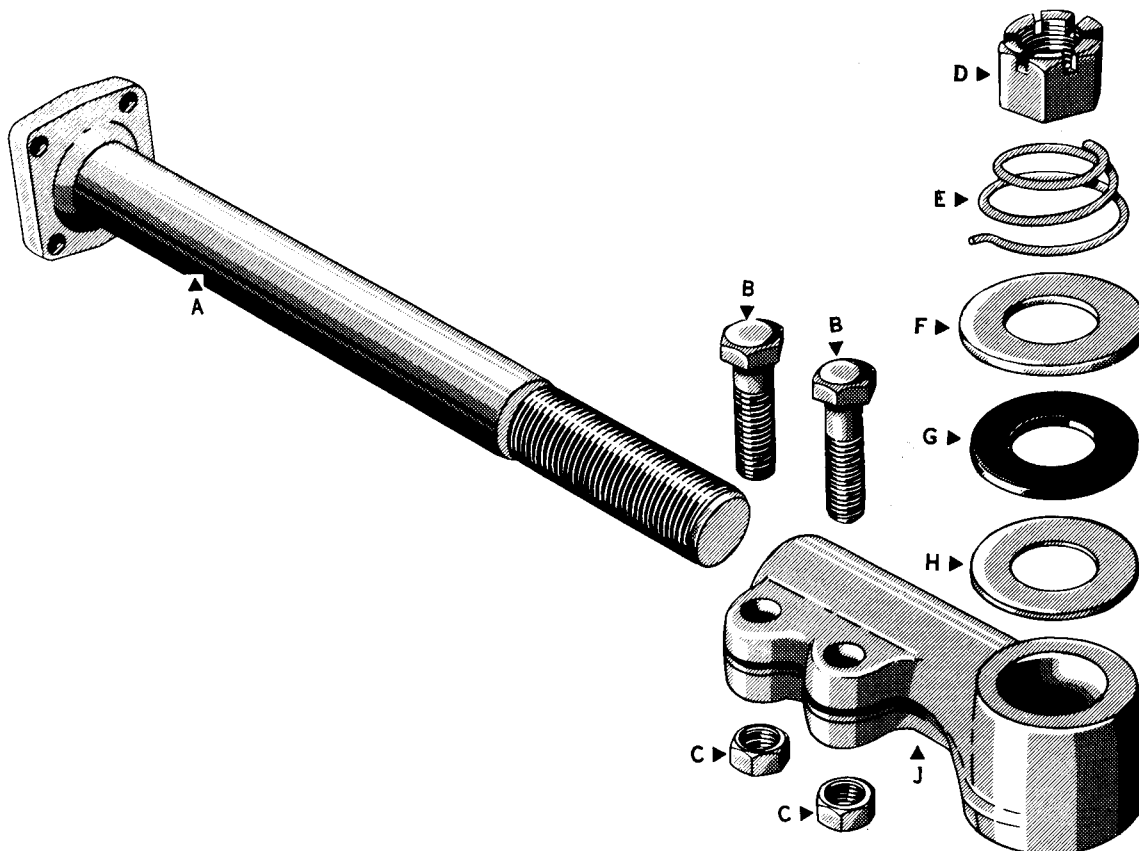


16-130A

DRAG LINK

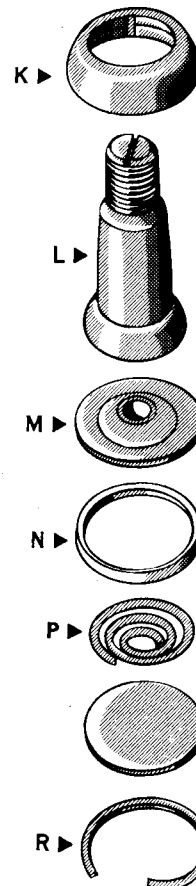
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A		NUT - (7/8-14)	20.0520				
B	2222110	COVER - dust (or seal)	16-28				
C	2225538	SHIELD - outer	16-28				
D	2314117	SHIELD - inner	16-28				
E	See Text	TUBE ASSY.	16-28				
F	2222115	SEAT - bearing	16-28				
G	442043	BEARING	16-28				
H	2225537	STUD	16-28				
J	2276350	SPRING - (between stud & washer)	16-28				
K	2222107	WASHER	16-28				
L	2222106	SEAT - spring	16-28				
M	2222105	SPRING (bet. plug & seat)	16-28				
N	2222108	PLUG - end	16-28				
P	2222109	RING	16-28				
Q	2380205	END ASSY.	16-28				
R		BOLT (5/8-18 x 2-1/4 hex)	20.0050				
S		WASHER (5/8 med. lock)	20.0820				
T		NUT - (5/8-18 lght. hex)	20.0460				

STEERING

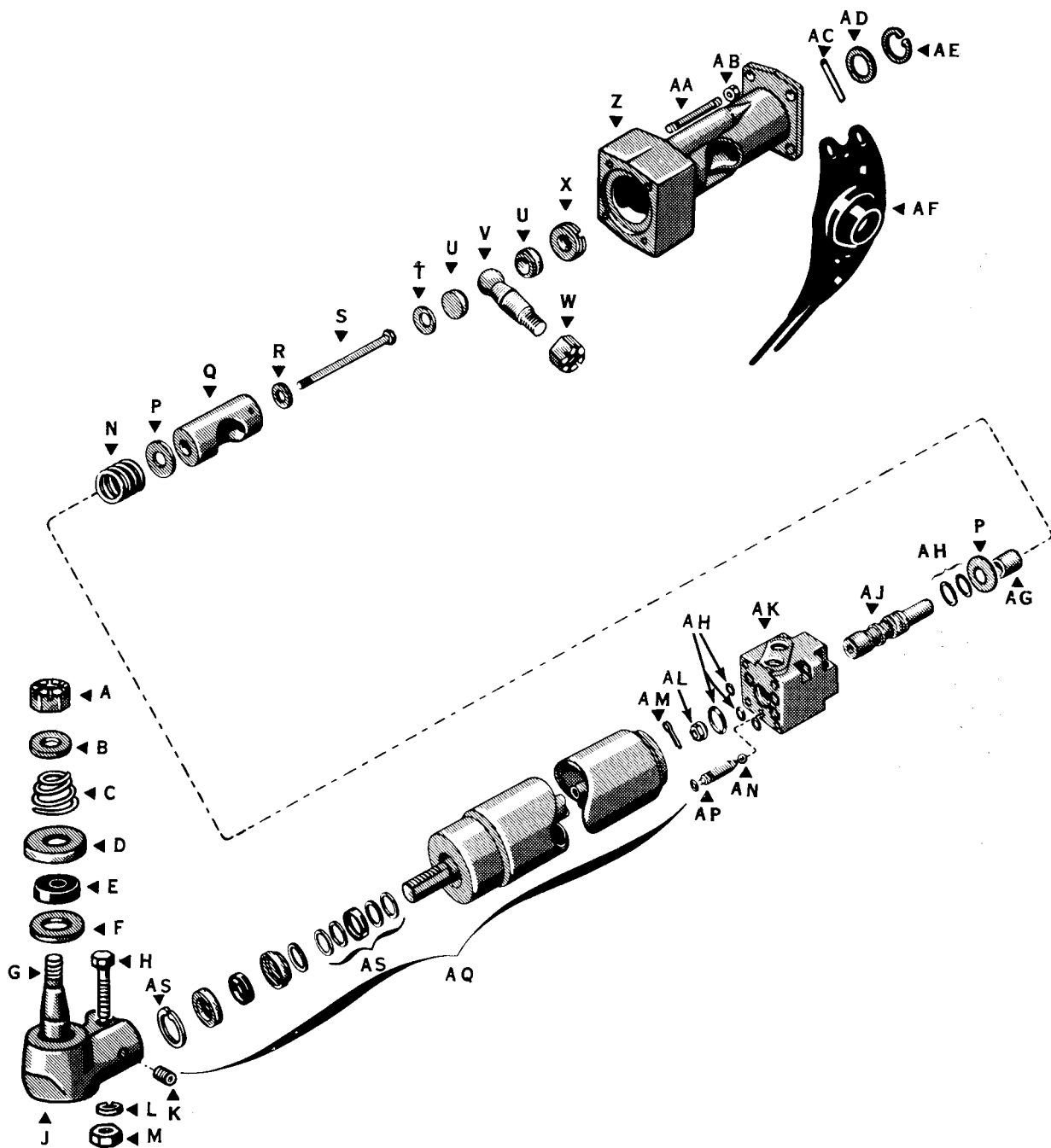


POWER STEERING LINK(2446743)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
A	2449471	FLANGE - ext. link	16-44			
B		BOLT (5/8-18 x 2 1/2)	20.0050			
C		NUT (5/8-18)	20.0430			
D	272336	NUT	16-44			
E	2453163	SPRING	16-44			
F	2453164	RETAINER (or shield)	16-44			
G	2175235	COVER - duct (rubber)	16-44			
H	2453162	WASHER (steel)	16-44			
J	662347	END ASSY.	16-44			
K	9034357	BEARING	16-44			
L	9034358	STUD - ball	16-44			
M	9034356	SEAT	16-44			
N	9034360	RETAINER - grease	16-44			
P	9034359	SPRING	16-44			
Q	2175233	PLUG	16-44			
R	9034361	RING	16-44			



16P-1006



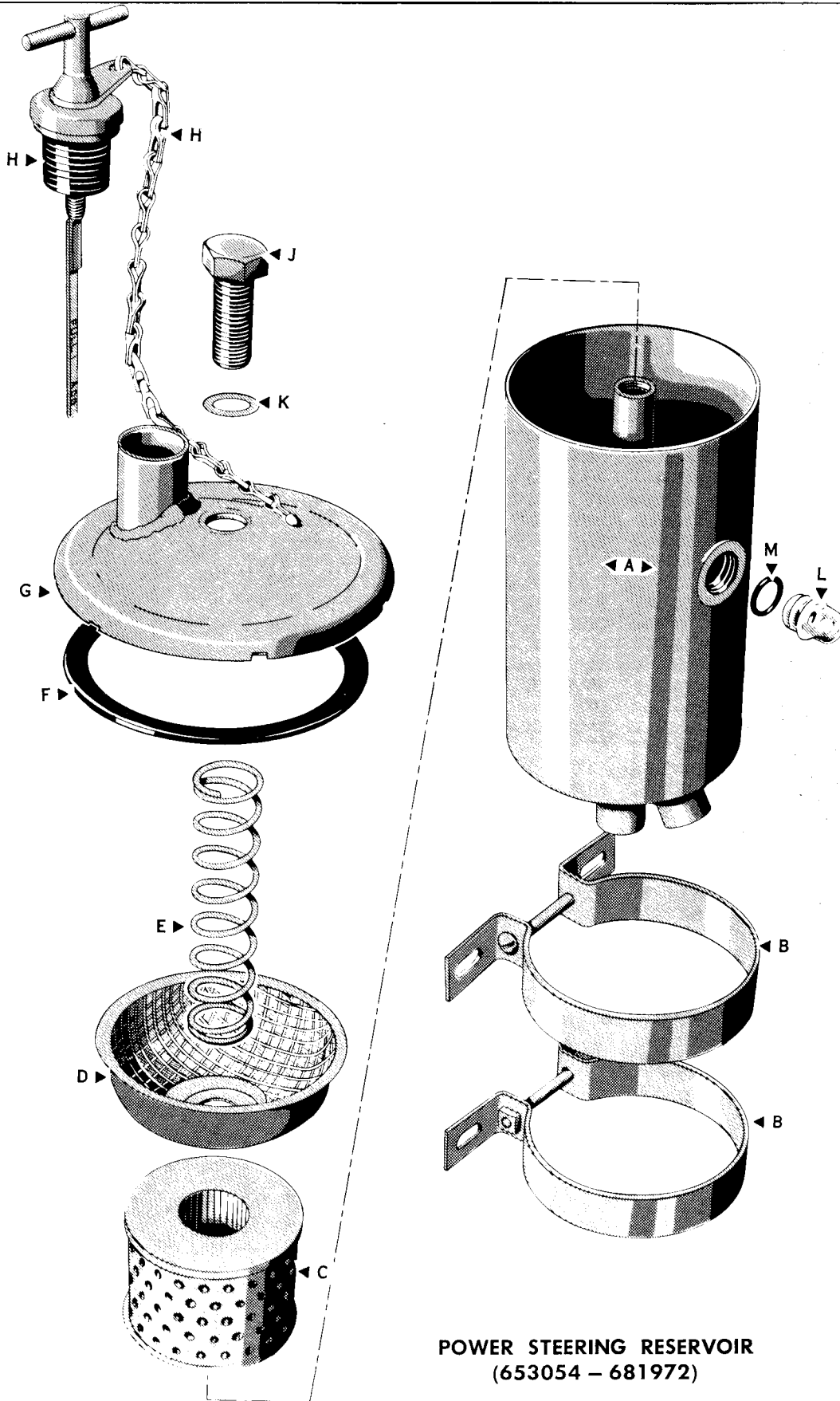
POWER STEERING BOOSTER CYL.(669370) (PD4903-5)

STEERING

KEY TO POWER STEERING BOOSTER CYL. (669370) PD4903-5)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	272336	NUT	16-44				
B	2436169	WASHER - clamp bolt	16-44				
C	2453163	SPRING	16-44				
D	2453164	RETAINER	16-44				
E	2175235	COVER	16-44				
F	2153162	WASHER (steel)	16-44				
G	9034358	STUD - ball	16-44				
H	9424859	BOLT (5/8-11 x 2 1/4)	20.0050				
J	653084	END ASSY.	16-44				
K	271285	FITTING - lubrication	16-44				
L		WASHER (5/8 lock)	20.0820				
M	9422285	NUT (5/8-11)	20.0430				
N	2452202	SPRING - centering	16-40				
P	2454204	WASHER - spring	16-40				
Q	2486710	SLEEVE	16-36				
R	2452150	WASHER	16-36				
S	2452148	BOLT	16-36				
T	2452145	WASHER - center spring	16-36				
U	2452142	SEAT	16-36				
V	2452139	STUD - ball	16-36				
W	272334	NUT					
X	2455195	PLUG	16-36				
Z	669399	HOUSING	16-36				
AA	2452201	STUD - housing	16-36				
AB	2452149	NUT - housing stud	16-36				
AC	2455196	PIN	16-36				
AD	2455194	WASHER	16-36				
AE	274613	RING - snap					
AF	2452146	COVER (2 boot)	16-36				
AG	2452203	SPACER	16-41				
AH	2452200	KIT - seal ('O' ring)	16-38				
AJ	2452147	SPOOL	16-38				
AK	2452134	BODY - valve	16-38				
AL	2452149	NUT - spool bolt	16-38				
AM		KEY - cotter (Proc. Loc.)					
AN	104919	BALL	16-38				
AP	2452135	VALVE - check	16-38				
AQ	2452235	CYLINDER ASSY.					
AR	2252221	KIT - seal (cyl. shaft)					
AS	274843	RING - snap	16-36				

STEERING



POWER STEERING RESERVOIR
(653054 - 681972)

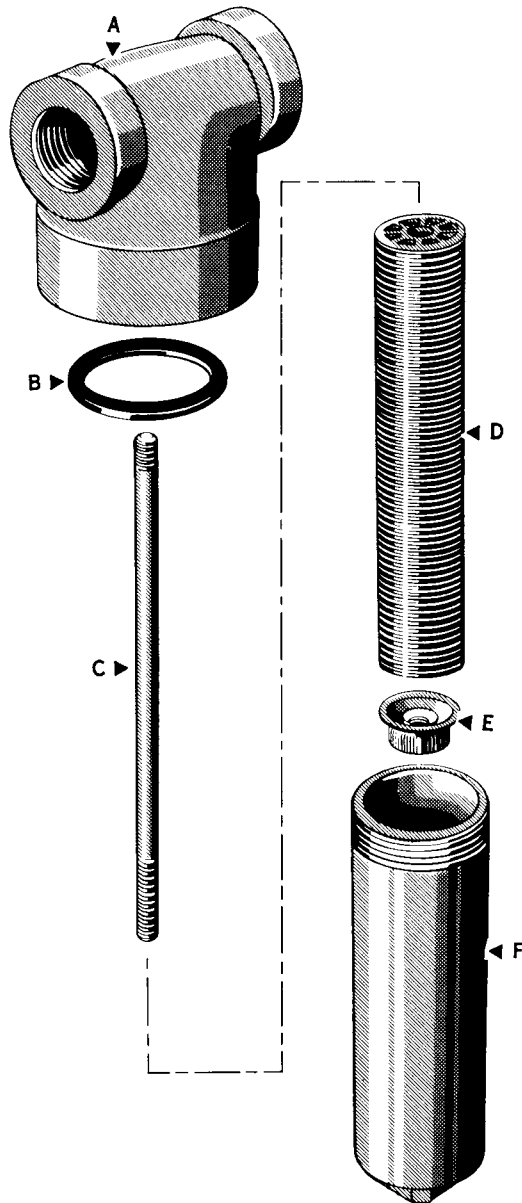
June, 1971

16P-6002

**KEY TO POWER STEERING RESERVOIR
(653054 - 681972)**

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	660689	SHELL - (w/653054 Tank)	16-52				
A	683559	SHELL - (w/681972 Tank)	16-52				
B	NPN	CLAMP - mounting	-----				
C	660690	ELEMENT - (w/653054 Tank)	16-52				
C	683557	ELEMENT - (w/681972 Tank)	16-52				
D	660691	SCREENS ASSY.	16-52				
E	2476818	SPRING	16-52				
F	660693	GASKET - cover to shell	16-52				
G	660696	COVER - (less cap)	16-52				
G	660688	COVER ASSY. - (complete w/cap, dip stick & chain)	16-52				
H	660695	CAP ASSY. - filler (w/dip stick & chain)	16-52				
J	9421226	BOLT - (Part of 663054 Tank)	16-52				
J	271744	BOLT - (5/8-18 x 1 1/2 hex) (w/681972 Tank)	20.0050				
K	8877264	WASHER - bolt (w/653054 Tank)	16-52				
K	660694	GASKET - bolt (w/681972 Tank)	16-52				
L	664054	GLASS - (w/653054 Tank)	16-52				
L	683558	GLASS - (w/681972 Tank) (Incl. M)	16-52				
M	660698	"O" RING - (Part of 664054 Glass)	16-52				

STEERING



POWER STRG. FILTER

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2407735	HEAD	16-56				
B	2407733	GASKET	16-56				
C	2411802	STUD	16-56				
D	2407734	ELEMENT	16-56				
E	2224767	UNIT ASSY.	16-56				
F	2407736	BOWL					

16P-6091

16-08 STEERING SHAFTS(CONT)

4	5689476	GUIDE-return, worm, shaft ball
1	5689478	CLAMP-ball return guide
84	5689477	BALL-steering worm nut (11/32 dia)
3	5668107	BEARING-thrust, worm shaft
2	5689466	CUP-worm shaft thrust bearing
1	5668059	ADJUSTER-worm shaft (top hsg)
1	5668058	LOCK-worm shaft adjuster
1	5671779	PACKING-adjuster
1	117977	KEY-worm shaft (5/16 x 1" woodruff)
1	5660351	NUT-worm shaft
1	5672941	YOKE-end, lower gear worm shaft
1	5689479	SEAL ASSY.-oil, end yoke (part of cover)
1	5689467	SHAFT ASSY-pitman (incl. following 3 items)
1	5689487	ADJUSTER-lash, pitman shaft (1/2-20 x 2-1/16)
1	265308	RETAINER-pitman shaft lash adjuster
1	265307	WASHER-pitman shaft lash adjuster (1.625 ID, 2-15/32 OD)
2	5690464	BEARING ASSY.-needle, steering gear pitman shaft (in housing)
1	189825	BEARING ASSY.-needle, steering gear pitman shaft (in side cover)(stpd B-2616)
1	5689480	SEAL ASSY.-oil, lower steering gear pitman shaft
1	2418222	ARM-pitman, lower steering gear (w/out power strg)
1	2418223	ARM-pitman, lower strg. gear (w/power strg)
1	652186	BRACKET ASSY.-stop, pitman arm, RH (bolt 1/2-13 x 1-1/4 hex)(w/power strg)
1	652187	BRACKET ASSY.-stop, pitman arm, LH (bolt 1/2-13 x 1-1/2 hex) (w/power strg)
1	9414114	SCREW-set, pitman arm stop (1/2-13 x 1-1/4 sq hd)
1	128122	NUT-pitman arm (1-1/4-12 light hex)

16-14 STEERING BEVEL GEAR

1	2376141	GEAR-steering gear bevel pinion (18 teeth, .6875 ID x 2.307 OD x 2.600 long)
1	124549	KEY-pinion gear to shaft (3/16 x 3/4 woodruff)
1	9411785	BEARING ASSY.-needle, bevel pinion gear (part of jacket)(stpd B-2610)
1	9422306	NUT-lock, bevel pinion gear to shaft (5/8-18 hex 300 M steel)
1	2376561	GEAR ASSY.-bevel, steering (27 teeth)(incl. bevel gear outer brg. race at gear end)
1	148415	BEARING ASSY.-bevel gear (at shaft end of gear)(part hsg)(stpd B-1612)
1	189824	BEARING ASSY.-bevel gear, out (at gear end)(part cap) (stpd. B-2416)
1	9411787	BEARING ASSY.-bevel gear, inner (at gear end)(stpd NTA 613)
1	2376053	RETAINER-bevel gear bearing (at shaft end of gear)(part of hsg)
1	9411786	RACE-bevel gear outer bearing (at gear end)(part of bevel gear)(stpd. RA-22912)
2	9411788	RACE-bevel gear inner bearing (at gear end)(stpd TRA-613)
1	9411714	RING-bevel gear inner bearing (.936 free dia. .042 thk. w/(2) .062 dia. holes)
1	2376197	SCREW-bevel gear adjustment (at gear end)(1/2-20 x 1.240 special)
1	124934	NUT-bevel gear screw (1/2-20 hex)
1	2376584	WASHER-bevel gear screw (.620 ID .840 OD x .0598 thk.)

16-16 STEERING PROPELLER SHAFT

1	2421488	TUBE ASSY.-steering propeller shaft, front (incl. stud shaft and yoke)(1-1/4 OD weld to weld 11-7/32 long)
1	8879899	TUBE ASSY.-steering propeller, rear (incl. stub shaft & yoke)(weld to weld 14-31/32" long)

16-18 STEERING UNIVERSAL JOINT

1	2373634	JOURNAL ASSY.-upper steering gear upper and lower shaft (incl. fitting)
1	N. P. N	FITTING-lubrication, journal (1/4-20, 85 deg. -90 deg. w/ball and opening)(proc loc)
4	2411294	BEARING ASSY.-upper gear shaft universal joint
4	2008925	RING-snap, upper gear shafts universal joint bearing
2	2373636	YOKE-end, upper gear shaft universal joint (bolt 3/8-24 x 2" hex)
16	2368970	BEARING ASSY.-steering propeller shaft universal joint (incl. seal)
16	3774326	SEAL-universal joint bearing
4	2370728	KIT-steering propeller shaft universal joint (incl. 1 journal, 4 bearings and 4 snap rings)
2	9411010	FITTING-lubrication (on shaft) (1/8 straight)(repl. 191758)
2	9411010	FITTING-lubrication (on slip joint) (1/8 straight)(repl. 191758)
2	271287	FITTING-lubrication (on journal)(1/4 straight)

16-18 STEERING UNIVERSAL JOINT (CONT)

16	3721887	RING-snap, universal joint bearing (repl. 403909)
2	240804	CAP-dust, universal joint sleeve yoke
2	240803	WASHER-universal joint sleeve yoke dust cap (steel)
2	080386	WASHER-universal joint sleeve yoke dust cap (cork)

16-20 STEERING CENTER BEARING

1	2413019	BEARING ASSY.-center, steering propeller shaft (rivet 1/4 x 7/8, 11/16, 1" L wshr.) (bolt 3/8-24 x 1", 1-1/4 hex, 300M)(incl. the following 8 items)
AR	2436163	WASHER-brg. support bolt (13/32 ID x 13/16 OD x .067 thk.)
1	954794	BEARING ASSY.-center (less shaft, yoke bracket)(std 55606)
2	9414886	RING-retainer, center bearing
2	2412801	SEAL-grease, center bearing
1	2293362	BRACKET-supporting center bearing
1	2293413	SHAFT-stub, center bearing
2	2293462	YOKE-end, center bearing stub shaft (bolt 7/16-20 x 1 hex)
2	2293752	WASHER-yoke to shaft bolt
1	118831	PLUG-support bracket (1/8-27 rd sltd hd brass)
AR	2436163	WASHER-brg. support bolt (13/32 ID x 13/16 OD x .067 thk.)

16-22 STEERING PROPELLER SHAFT YOKE AND FLANGES

2	2495231	YOKE ASSY.-sleeve, slip-joint (incl. plug
2	080390	PLUG-sleeve yoke
1	2384326	YOKE-end, front propeller shaft slip joint
6	2118319	U-BOLT-steering propeller shaft to gear (at lower gear) (repl. 1358938)
1	124549	KEY-steering propeller shaft to gear shaft (at upper gear hsg)(3/16 x 3/4 woodruff)

16-23 STEERING PROPELLER SHAFT GUARDS

1	2412522	COVER ASSY.-steering propeller shaft (incl. hinge)(rivet 3/16 x 7/16 mush)(bolt #10-32 x 1/2 pan)
AR	R-31224	HINGE-cover (2 ft. SBF-CTL)(rivet 3/16 x 3/8 mush)
1	2412529	LEDGE ASSY.-steering propeller shaft (incl. the following 3 items)
1	2304388	REINFORCEMENT-ledge (rivet 3/16 x 7/16 mush)
1	2152465	CATCH ASSY.-hood (rivet 1/4 x 1-16 mush)
1	2499187	PLATE-cover, ledge
1	2412508	COVER ASSY.-front propeller shaft universal joint (welded)(screw #10-32 x 1/2 pan)
1	2304641	ANGLE-closure, steering propeller shaft, front (1-1/8 x 1-5/8 x 4-3/4 long)(rivet 3/6 x 7/16 mush, screw #10-32 x 1/2 pan)
1	2319893	BOOT ASSY-steering propeller shaft

16-24 STEERING WHEEL

1	9740367	WHEEL ASSY.-steering (incl. horn contact cartridge, bellvile spring, cup, screws and spare bushing shown in group 7-76)
1	2459788	NUT-steering wheel (to shaft) (1" -20hex)
1	2499982	WASHER-steering wheel nut

16-26 STEERING GEAR MOUNTING

1	2244560	SUPPORT ASSY.-lower steering gear, RH (also leveling valve link arm) (welded)
1	2411138	SUPPORT ASSY.-lower steering gear, LH
1	2244570	U-BOLT-lower steering gear, RH mtg.
1	2244571	U-BOLT-lower steering gear, LH mtg.
1	2407947	BRACKET ASSY.-mtg., bevel hsg. to spare tire compartment side panel (bolt 1/2-20 x 1-7/8 hex, 300M)
4	2436164	WASHER-bracket to spare tire compartment panel bolt (4905)
1	2295250	PLATE ASSY.-clamp, steering gear jacket to floor (bolt 3/8-16 x 1-1/4 hex, 300M)
1	2265925	U-BOLT-steering column jacket to clamp plate
6	2436167	WASHER-u-bolt (4903)
6	2451495	WASHER-u-bolt nut (4905)

16-26 STEERING GEAR MOUNTING (CONT)

2	552426	WASHER-clamp plate to support bolt
1	2295253	PLATE-support, clamp plate (bolt 3/8-16 x 1" hex, 300M)
1	2294120	PLATE-closure, steering column, front (at floor) (screw #10-12 x 5/8 pan)
1	2294121	PLATE-closure, steering column, rear (at floor)(screw #10-12 x 5/8 pan)
3	N.P.N	PLUG-button (15/16 dia.)(proc loc)
AR	S-10121	SEAL-steering column and w/s ledge (1/2" dia. x 15 ft long, slotted ru)(CTL)
1	9411010	FITTING-lubrication, steering prop. shaft bearing support (1/8 straight)(repl. 191758)
1	444024	BUSHING-reducing, bearing support (1/4 x 1/8 to 1/8-27 brass)
2	2423069	DAMPENER-vibration, steering column (at dash) (screw 5/16-24 x 1-1/2 pan) (qty. (1) req'd w/4108, 4905)
2	2423067	REINFORCEMENT-steering column vibration dampener (to dash)(screw 5/16-24 x 5/8 pan) (qty. (1) req'd w/4108, 4905)

16-28 STEERING DRAG LINK

1	652204	TUBE ASSY.-steering, drag link (w/power steering) (4903, 4905)
1	2380206	TUBE ASSY.-steering drag link (w/out power strg)
1	2380205	END ASSY.-steering drag link (repl. 2388885)
1	2311385	SOCKET ASSY.-steering drag link (w/power strg) (4903, 4905)

NOTE: The above 3 assemblies include items thru asterisk

2	442043	BEARING-steering drag link ball stud
2	2222115	SEAT-steering drag link ball stud bearing
2	2225537	STUD-ball, steering drag link
2	2222105	SPRING-steering drag link (between plug and seat)
2	2276350	SPRING-centering, drag link (between stud and oil retainer washer)(1-1/2 active coils, 1-1/4 free lgth)
2	2222106	SEAT-steering drag link spring
2	2314117	SHIELD-steering link dust cover, inner (coated inside w/neoprene)
2	2225538	SHIELD-steering link dust cover, outer (1-17/64 end x 2-1/32 oil, steel)
2	2222110	COVER-dust drag link
2	2222108	PLUG-end, steering drag link
2	2222109	RING-steering drag link end plug
2	2222107	* WASHER-oil retainer, steering drag link
2	271285	ELBOW-drag link (1/8 x 85 deg)

POWER STEERING16-36 POWER STEERING BOOSTER CYLINDER

NOTE: The details listed in group 16-36 thru 16-56 are used w/models 4903, 4905.

1	669370	CYLINDER ASSY.-booster, power strg. (complete)(incl. items thru asterisk, thru groups 16-36, 16-38, 16-40)
1	2452235	CYLINDER ASSY.-booster (less check valve, spool, ball stud, etc., but incl piston rod, shaft seal, washer, wiper ring, retainer, scraper and next item)
1	274843	RING-retaining, shaft seal
1	2452134	BODY-valve
1	2452135	VALVE-check
1	104919	BALL-check valve (5/16 dia)
1	669399	HOUSING-control ball stud
1	271285	FITTING-lubrication hsg. (1/8-90 degree)
1	2452139	STUD-ball
1	2455195	PLUG-ball stud sleeve
2	2452142	SEAT-ball stud
1	2486710	SLEEVE-ball stud
1	2452145	SPRING-spacer to seat (washer type)
1	2452146	COVER-dust, ball stud
1	2452147	SPOOL-valve
1	2452148	BOLT-retaining spool
1	2452149	NUT-spool retaining bolt
1	2452150	WASHER-spool retaining bolt nut
4	2452201	STUD-control valve to ball stud housing
4	2452149	NUT-stud

16-36 POWER STEERING BOOSTER CYLINDER (CONT)

1 2455194 WASHER-retaining power booster
 1 2455196 PIN-retaining power booster

16-38 BOOSTER CYLINDER KIT

1 2452220 KIT-booster valve seal
 1 2452221 KIT-booster cylinder seal

16-40 BOOSTER CYLINDER CENTERING SPRINGS

1 2452202 SPRING-valve centering
 1 2452203 SPACER-center spring
 2 2452204 *WASHER-centering spring

16-44 BOOSTER CYLINDER LINKAGE

1 2446743 LINK ASSY.-extension, power strg. booster

NOTE: The above link assy. incl. a qty of (1) item thru asterisk as indicated.

1 662347 END ASSY-extension link (part of link)
 1 653084 END ASSY-power strg booster (at cylinder end)(not part of link)

NOTE: The above end assy's incl. the next 12 items

2 272336 NUT-ball stud
 2 2453163 SPRING-dust cover
 2 2453164 RETAINER-dust cover
 2 2175235 COVER-dust, end
 2 2453162 WASHER-dust cover
 2 9034358 STUD-ball, end
 2 9034357 BEARING-ball stud
 2 9034356 SEAT-ball stud
 2 9034359 SPRING-ball stud seat
 2 9034360 RETAINER-grease
 2 2175233 PLUG-end
 2 9034361 RING-retaining, end plug
 1 2449471 *FLANGE-extension link
 1 2436169 WASHER-socket end clamp bolt (at cyl end)
 4 271285 FITTING-lubrication, booster and extension link (1/8-90 degree)

16-46 POWER STEERING HYDRAULIC FLUID PUMP

NOTE: See group 7-27 for power steering fluid pump adapter

1 2474200 PUMP ASSY.-power strg. (bolt 3/8-16 x 1/4 hex) (incl. items thru asterisk)
 1 9030883 VALVE-control
 1 2452121 PLUG-control valve
 1 2452122 "O" RING-control valve plug
 1 2484295 BODY-power steering pump (w/ball)
 1 104917 BALL
 1 2484296 MANIFOLD
 1 N. P. N GASKET-manifold (use 2484300 kit)
 1 2452110 WASHER-manifold bolt
 1 N. P. N ROTOR-(use Kit 644647)
 10 N. P. N VANE-rotor (use 2484298 Kit)
 1 N. P. N RING-pump (use 644647)
 1 2484294 PLATE - pressure
 1 2452117 SPRING-pressure plate
 1 2452118 SPRING-flow control
 1 2484292 SHAFT-drive, pump
 1 N. P. N SEAL-oil, driver shaft (use 2484300 kit)

16-46 POWER STEERING HYDRAULIC FLUID PUMP (CONT)

1	907415	BEARING-drive shaft
1	2300962	RING-bearing, outer
1	5684935	RING-bearing, inner
1	2452108	COVER-pump (w/ball)
1	115527	BALL-(5/32" dia)
1	2452119	"O" RING-cover (15/16 ID)
1	2452120	*"O" RING-cover (2-16/32 I.D)
1	2388141	RING-pump to adapter
1	2388142	GASKET-pump to adapter
1	5124577	COVER-power steering fluid pump adapter (bolt 3/8-16 x 1" hex)
1	5124926	GASKET-fluid pump cover

16-48 HYDRAULIC FLUID PUMP KITS

1	2484300	KIT-gasket and seal (consists of "O" rings, oil seal and manifold gasket)
1	644647	KIT_rotor, valve and ring(consists of (1) rotor, (1) pump ring and 10 vanes)
1	2484298	KIT-vane (consists of 10 vanes)

16-50 HYDRAULIC FLUID PUMP DRIVE

1	2446244	HUB-driven, pwr strg. fluid pump
1	431787	KEY-hub to drive shaft (3/16 x 5/8 woodruff)
1	2326310	COUPLING-drive, power strg pump
1	2388149	SPRING-drive coupling

16-52 HYDRAULIC FLUID PUMP RESERVOIR

1	653054	RESERVOIR ASSY. -fluid, hydraulic pump (incl. items thru asterisk (4903, prior to 201 on 4905)
1	660689	SHELL ASSY-reservoir
1	660690	ELEMENT ASSY.-filter, reservoir
1	660691	SCREEN ASSY.-filter, reservoir
1	2476818	SPRING-holddown
1	660688	COVER-reservoir (incl. next 2 items)
1	660696	COVER-reservoir (less filler cap)
1	660695	CAP ASSY.-filler, reservoir
1	660693	GASKET-cover to shell
1	9421226	BOLT-cover
1	8877268	WASHER-cover bolt
1	664054	GLASS ASSY-sight, reservoir (incl. next item)
1	660698	"O" RING"-reservoir sight glass
1	681972	RESERVOIR ASSY. -fluid, hydraulic pump (incl. items thru asterisk)(eff w/4905-201)
1	683559	SHELL ASSY-reservoir
1	683557	ELEMENT-reservoir
1	660691	SCREEN ASSY.-filter reservoir
1	2476818	SPRING-hold down
1	660688	COVER-reservoir (incl. next 2 items)
1	660696	COVER-reservoir (less cap) (5/8-18 x 1 1/2 hex)
1	660695	CAP ASSY.-filler, reservoir
1	660693	GASKET-cover to shell
1	660694	GASKET-cover to shell bolt
1	683558	*GLASS ASSY-sight, reservoir (w/O-ring)
1	2235762	BRACKET-reservoir (bolt 3/8-16 x 1-1/4 hex)

16-54 POWER STEERING HYDRAULIC FLUID LINES

1	2481570	LINE ASSY-fluid, filter to frame fitting (supply)(5/8 OD x .049 wall, approx dev. lgth 21' copper)
1	612436	LINE ASSY-fluid, filter to frame fitting (return)(5/8 OD x .049 wall, approx. 36.60 dev. lgth. copper)
1	610866	LINE ASSY-fluid, power steering (front supply)(5/8 OD x .049 wall, approx 181.30 dev. lgth. 21" copper)
1	2481551	LINE ASSY-fluid, pwr. strg. (rear supply)(5/8 OD x .049 wall, approx 197 dev lgth cpr)

16-54 POWER STEERING HYDRAULIC FLUID LINES (CONT)

1	2481551	LINE ASSY-fluid, power steering (rear supply)(5/8 OD x .049 wall, approx 197 dev. lgth., copper)
1	610867	LINE ASSY-fluid, power steering (front return)(5/8 OD x .049 wall, approx 184.04 dev. lgth., copper)
1	2481550	LINE ASSY-fluid power steering (rear return)(5/8 OD x .049 wall, approx 20-1/2" dev. lgth., copper)
1	8885090	HOSE-fluid, pump to filter, supply (1/2 ID, 25 ft. roll-CTL)
1	2378750	HOSE-fluid, power steering, front supply (at booster)(3/8 ID, 25 ft. roll -CTL)
1	8885113	HOSE-fluid frame fitting to filter, return (5/8 ID, 25 ft roll-CTL)
1	8885113	HOSE-fluid filter to pump, return (5/8 ID, 25 ft. roll-CTL)
1	2495734	HOSE ASSY-filter to pump return (incl. fitting)(eff w/4905-201)
1	8867356	FITTING ASSY-pump to filter supply hose (3/4-16 straight steel)
1	2449844	FITTING ASSY-pump to filter supply hose (3/4-16 90° steel)
1	2320838	FITTING ASSY-power steering front supply hose
1	2393907	FITTING ASSY-power steering front supply hose
2	2499836	FITTING ASSY-frame fitting to filter return hose (7/8-14, straight steel)
2	2499836	FITTING-filter to pump return hose (7/8-14 straight, steel)(prior to chassis 4905-201)
2	9215195	FITTING-filter to pump return hose (eff w/chassis 4905-201)
1	9410203	CONNECTOR-pump to filter supply hose (at pump)
2	9402710	CONNECTOR-filter to frame fitting fluid line
2	9410203	CONNECTOR-power steering front return hose (at booster)
1	9423452	ELBOW-pump to filter supply hose (at filter)
1	2446712	ELBOW ASSY-pump to filter supply hose (at pump)
2	2415979	ELBOW-power steering supply and return frame fitting
2	9402866	ELBOW-hose to filter hose (qty. (1) req'd eff w/chassis 4905-201)
1	9410978	ELBOW-hose to pump (prior to chassis4905-201)
1	9411743	ELBOW-hose to filter (eff w/chassis 4905-201)
1	9432652	ELBOW-hose to pump (eff w/chassis 4905-201)
2	2320262	FITTING ASSY.-front frame (supply and return)
1	2215842	FITTING ASSY.-power steering rear return line to frame
1	9402788	UNION-power steering supply and return line
1	2483991	PLATE-supt. power steering front hose (rivet 1/4 x 16 mush, alum)
1	612435	BRACKET-supt. fluid line (at blkhd) (bolt 1/4-20 x 3/4 pan hd)
2	2320263	O-RING-fluid line hose (.644 ID x .818 OD)
1	274248	"O" RING-fluid line hose
AR	120528	CLIP-fluid line (3/4 dia. x 1/4 bolt hole)
AR	2224548	LOOM-fluid line clip (5/8 ID x 25 ft. roll-CTL)
7	2295274	GROMMET-fluid line (dual holes)
2	2305569	GROMMET-fluid line (single hole)

16-56 POWER STEERING HYDRAULIC FLUID LINE FILTER

1	2406161	FILTER ASSY-power steering fluid line (incl. items thru asterisk)
1	2407734	ELEMENT ASSY-filter
1	2411802	STUD-filter element
1	2224767	UNIT ASSY-filter element
1	2407736	BOWL-filter
1	2407735	HEAD-filter
1	2407733	GASKET-filter head
1	2372661	PLUG-magnetic, filter
1	119937	*GASKET-magnetic, filter (1/2 ID x 11/16 OD)
1	2406144	CLAMP ASSY.-fluid line filter

16-57 POWER STEERLING ANCHOR BRACKET

1	652193	BRACKET-anchor (to LH suspension support) (bolt 5/8-11 x 1-3/4 hex, 300M)
1	2374301	PIN-anchor bracket to shock absorber (9.060" long)
2	2436167	WASHER-bracket to suspension bolt (5/8)(4903)
2	2451495	WASHER-bracket to suspension bolt (5/8)(4905)

17-01 MECHANICAL TRANSMISSION ASSEMBLY

- 1 647083 TRANSMISSION ASSY. -mechanical (4 speed model 7145-VK w/single speed clutch)
(w/4.28 1st speed ratio)(bolt 3/8-16 x 1-3/8", 2-3/8", 3", 5", 5-1/2")

NOTE: Transmission assemblies includes speedometer gears and universal joints
and yoke, etc., --but less top levers

- 1 5139450 GASKET-mtg. transmission

17-02 MECHANICAL TRANSMISSION GASKET SET OR KITS

- 1 651498 GASKET SET-transmission (consists of sufficient gaskets for transmission complete
overhaul)

17-03 MECHANICAL TRANSMISSION CASE

- 1 2484259 CASE ASSY. -main (incl. reverse idler cap, gasket & stud shown in group 17-11)(bolt
3/8-16 x 1-1/8, 3-1/2 hex)
1 2231401 PLUG-drain, oil reservoir cover, main case (1-1/4 pipe x 4-5/16)
1 2476857 COVER ASSY-oil reservoir, main case (or reservoir)(w/magnet)
1 2096636 GASKET-oil reservoir cover
12 2438016 STUD-cover to case (3/8-16-24 x 1-11/16)
1 2417177 SCREEN ASSY-oil, reservoir cover
3 2096638 SCREW-screen to cover (1/4-20 x 5/8)
3 2417189 WASHER-oil screen to cover screw
2 2482290 CONNECTOR-pump line to oil lube
1 2475683 FLANGE-oil transfer
2 2476843 HOOK-lifter, transmission

17-04 MECHANICAL TRANSMISSION CASE COVER

- 1 645127 COVER ASSY-main case (bolt 3/8-16 x 1-1/8, 3-1/4 hex)

NOTE: the above cover includes shift finger shaft bushing shown in group 17-17, shift
lever stud sleeve, washer and pin group 17-20.

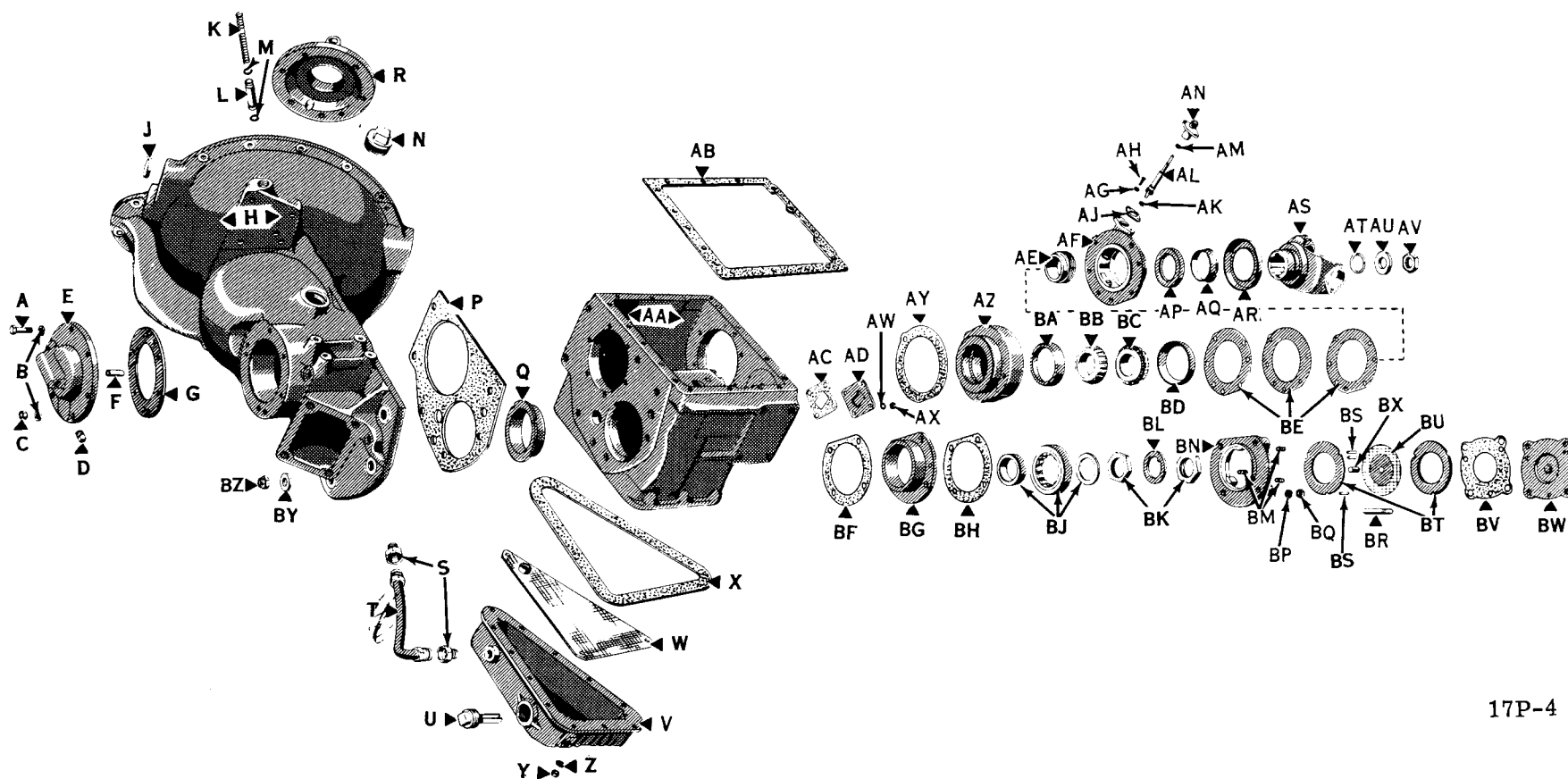
- 1 8877723 PLUG-hole, cover (5/8-11 x 5/8 hex hd) (rep. 2380525)
1 2307893 GASKET-main case cover

17-06 MECHANICAL TRANSMISSION BREATHER

- 1 2257165 BREATHER ASSY. -transmission

17-07 MECHANICAL TRANSMISSION MAINSHAFT

- 1 2476833 MAINSHAFT-(6 splines, 22 teeth, 19-3/8" long)
1 7450892 BEARING ASSY-pilot, mainshaft (#U-1306-TM)
1 9423144 CONE-mainshaft rear brg. outer (#66588)
1 9423142 CONE-mainshaft rear brg. inner (#3977)
1 178840 CUP-mainshaft rear brg. outer (#66520)
1 135495 CUP-mainshaft rear brg. inner (3920)
1 2476834 RETAINER-mainshaft rear brg.
1 2410445 GASKET-mainshaft rear bearing retainer
1 2476830 CAP ASSY-mainshaft rear bearing (incl. speedometer driven gear bshg. shown in
group 7-43)
1 2410445 GASKET-mainshaft rear bearing cap
AR 2476835 SHIM-rear bearing cap (.003)
AR 2476836 SHIM-rear bearing cap (.005)
AR 2476837 SHIM-rear bearing cap (.010)
1 2436547 SEAL-oil, mainshaft rear bearing cap
6 2476839 STUD-mainshaft rear bearing cap (7/16-14/20 x 4")



17P-4

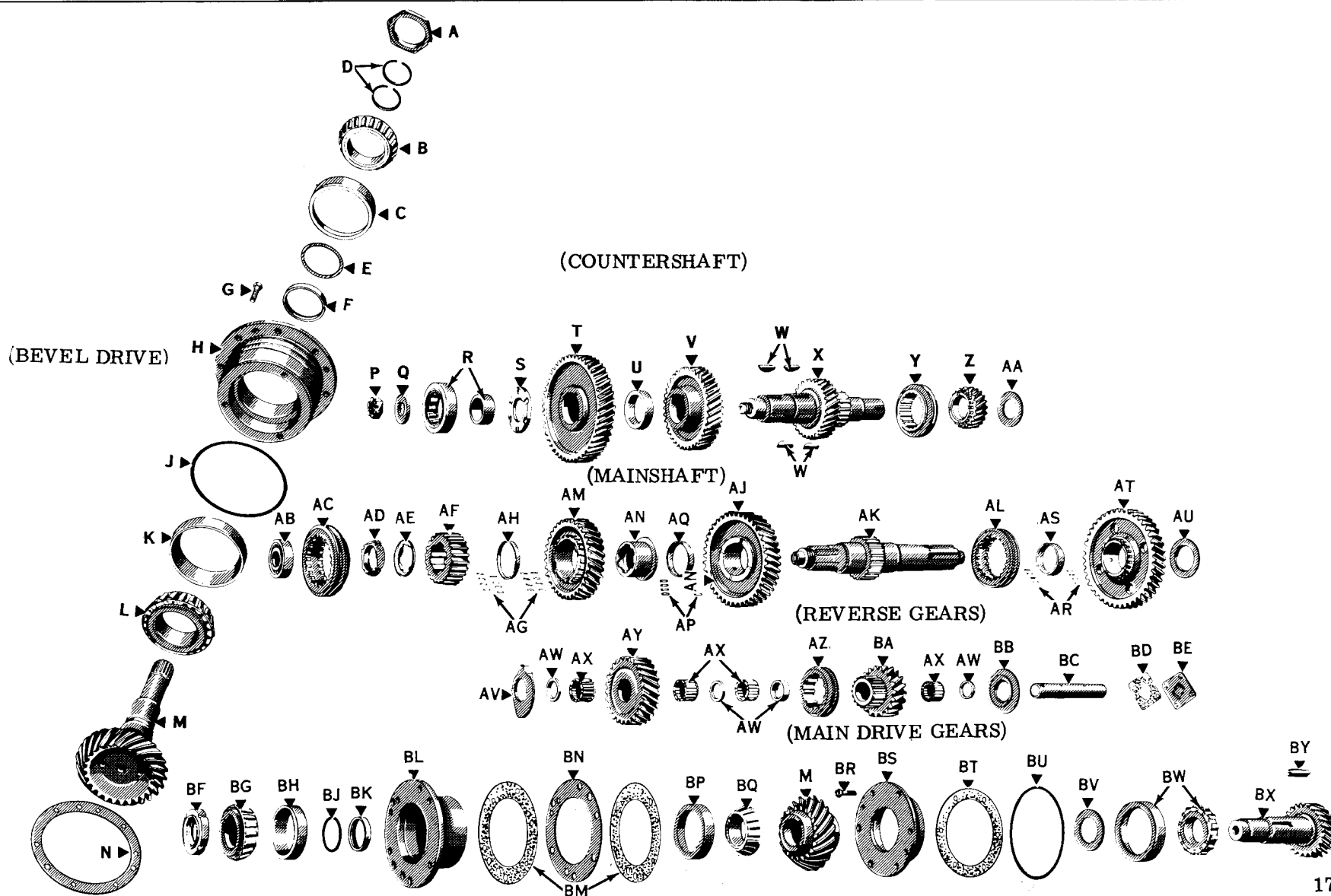
MECHANICAL TRANSMISSION CASE, HOUSING AND OIL PAN

KEY TO TRANSMISSION CASE, HOUSING AND OIL PAN

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See text	STUD	17-09				
B	-	WASHER - (3/8 ext. tooth)	20.0810				
C	-	NUT (7/16-20 hex, steel)	20.0460				
D	See text	PLUG -	17-09				
E	2482285	CAP ASSY.	17-09				
F	2410444	TUBE - lubrication	17-09				
G	2410447	GASKET	17-09				
H	653154	HOUSING - clutch	5-14				
J	143935	PLUG	5-16				
K	2475697	SPRING	5-16				
L	2479679	TUBE	5-16				
M	2475674	"O" RING	5-16				
N	444679	PLUG - inspection hole	5-14				
P	2422658	GASKET - clutch hsg.	5-14				
Q	2210668	RETAINER - frt. brg.	17-10				
R	2475683	FLANGE - oil passage	17-03				
S	2482290	CONNECTOR	17-03				
U	2231401	PLUG - drain	17-03				
V	2476857	COVER ASSY.	17-03				
W	2417177	SCREEN ASSY.	17-03				
X	2096636	GASKET - cover to case	17-03				
Y	-	NUT (3/8-24 hex)	20.0430				
Z	-	WASHER (21/32 ID x 1-5/16 OD)	20.0795				
AA	2484259	CASE ASSY. - main	17-03				
AB	2307893	GASKET - main case cover	17-04				
AC	2482292	GASKET - rev. idler lk. cap	17-11				
AD	2482291	CAP - rev. idler lock	17-11				
AE	2410462	GEAR - drive	7-43				
AF	2476830	CAP ASSY. - rear brg.	17-07				
AG	-	WASHER (5/16 lock)	20.0820				
AH	-	BOLT (5/16-18 x 1" hex)	20.0050				
AJ	552868	GASKET - sleeve	7-43				
AK	2327287	WASHER - thrust	7-43				
AL	2327281	GEAR - driven	7-43				
AM	2327286	SEAL - oil	7-43				
AN	2327285	SLEEVE	7-43				
AP	2436547	SEAL - oil	17-07				
AQ	2459235	SLEEVE - end yoke	18-08				
AR	2327289	SLINGER - end yoke	18-08				
AS	2380520	YOKE ASSY.-end	18-08				
AT	2318581	"O" RING	18-08				
AU	-	WASHER - (1-5/16 ID, 2-3/4 OD x .165 thk.)	NS				
AV	311961	NUT - end yoke	18-08				
AW	-	WASHER - (5/16 lock)	20.0820				
AX	-	NUT (5/16-24 hex, steel)	20.0460				
AY	2410445	GASKET - retainer	17-07				
AZ	2476834	RETAINER - rear brg.	17-07				
BA	135495	CUP - inner	17-07				
BB	9423142	CONE - inner	17-07				
BC	9423144	CONE - outer	17-07				
BD	178840	CUP - outer	17-07				
BE	See text	SHIM - rear brg. cap	17-07				
BF	2410446	GASKET - rear brg. ret.	17-10				
BG	2410460	RETAINER - rear brg.	17-10				
BH	2478563	GASKET - ctsft brk. rtnr.	17-10				
BJ	9427121	BEARING ASSY. - rear	17-10				
BK	2027624	NUT - lock	17-10				
BL	2027611	WASHER - lock nut	17-10				
BM	-	PIN - dowel (1/4x3/16)	NS				
BN	2478563	RETAINER - ctsft. brake	17-10				
BP	-	WASHER - (1/2 lock, med)	20.0820				
BQ	-	NUT - (1/2-20 hex, steel)	20.0460				
BR	2478569	STUD - cover	17-10				
BS	2082229	SPRING - ctsft. brake	17-10				
BT	2497514	PLATE - reaction	17-10				
BU	2497513	DISC ASSY.	17-10				
BV	2478568	GASKET - cover	17-10				
BW	2478566	COVER - ctsft. brake	17-10				
BX	2478567	DRIVER - ctsft. brake	17-10				
BY	-	WASHER (21/32 ID x 1-5/16"OD plain)	20.0795				
BZ	-	NUT - (5/8-18 hex)	20.0430				

17-2A

Revised, June 1971



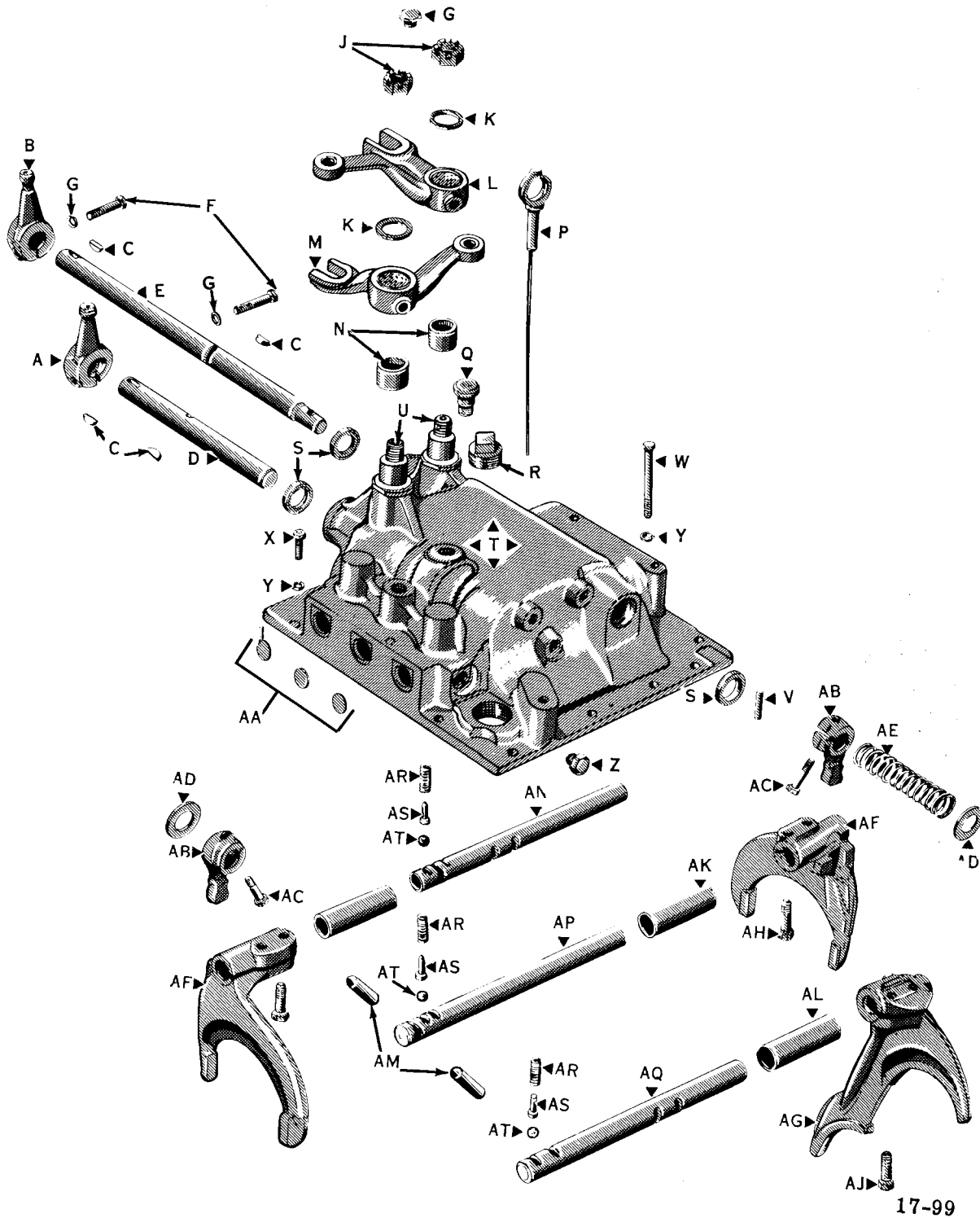
17P-3

MECHANICAL TRANSMISSION GEARS, SHAFTS BEARINGS

KEY TO MECHANICAL TRANSMISSION GEARS, SHAFTS BEARINGS

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS	KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2475680	NUT	17-12		AP	2142347	BEARING - needle, (2nd gear)	17-08	
B	186574	CONE- outer	17-12		AQ	2096669	SPACER - 2nd gear brg.	17-08	
C	177937	CUP - outer	17-12		AR	2192347	BEARING - needle, (1st gear)	17-08	
D	2475675	RING - seal	17-12		AS	2096668	SPACER - 1st gear brg.	17-08	
E	See text	SHIM - bearing	17-12		AT	2476840	GEAR - 1st speed	17-08	
F	See text	SPACER - bearing	17-12		AU	2476841	WASHER - thrust	17-08	
G	-	BOLT- (3/8-16 x 1-3/8 hex.)	20.0050		AV	2027633	WASHER - thrust, front	17-11	
H	2422665	RETAINER	17-12		AW	See text	SPACER - reverse idler bearing	17-11	
J	2410463	"O" RING - brg. ret.	17-12		AX	7450925	BEARING ASSY.	17-11	
K	457091	CUP - inner	17-12		AY	2027629	GEAR - drive	17-11	
L	456494	CONE - inner	17-12		AZ	2027635	COLLAR - clutch	17-11	
M	2482286	GEAR ASSY. - bevel	17-12		BA	2476842	GEAR - driven	17-11	
N	See text	SHIM - retainer	17-12		BB	2027632	WASHER - thrust, rear	17-11	
P	2027622	NUT - front bearing.	17-10		BC	2039623	SHAFT	17-11	
Q	2027623	WASHER	17-10		BD	2482292	GASKET - cap	17-11	
R	127909	BEARING ASSY.-front	17-10		BE	2482291	CAP - lock	17-11	
S	2096672	WASHER - (w/6 slots)	17-10		BF	2410473	NUT - lock	17-09	
T	2228679	GEAR - drive	17-10		BG	9414494	CONE - front bearing, front	17-09	
U	2027651	SPACER - drive gear.	17-10		BH	120682	CUP - front bearing, front	17-09	
V	2027653	GEAR - 3rd speed	17-10		BJ	See text	SHIM - front bearing	17-09	
W	-	KEY - (3/8x3/8x1-23/32 woodruff)	N.S.		BK	2419742	SPACER - front brg.	17-09	
X	2096659	COUNTERSHAFT	17-10		BL	2410457	RETAINER - front bearing	17-09	
Y	2247444	COLLAR - clutch	17-10		BM	2428612	GASKET - front bearing retainer	17-09	
Z	2476831	GEAR - 1st speed	17-10		BN	See text	SHIM - bearing retainer.	17-09	
AA	2096673	WASHER - thrust	17-10		BP	454460	CUP - front bearing, rear	17-09	
AB	7450892	BEARING ASSY.-pilot	17-07		BQ	8414131	CONE - front bearing, rear	17-09	
AC	2027645	COLLAR- clutch (3rd & 4th)	17-08		BR	-	BOLT- (3/8-16 x 1- 1/2 hex.)	N.S.	
AD	2027648	NUT - lock	17-08		BS	2410459	RETAINER - rear brg.	17-09	
AE	2027279	WASHER - lock nut	17-08		BT	2422670	GASKET - rear bearing retainer	17-09	
AF	2247443	GEAR - clutch.	17-08		BU	2410463	"O" RING- rear brg. ret.	17-09	
AG	2142347	BEARING- needle, 3rd gear	17-08		BV	See text	SPACER- bevel pinion gear	17-12	
AH	2096670	SPACER - 3rd speed bearing	17-08		BW	7450109	BEARING ASSY. - drive gear, rear	17-09	
AJ	2027640	GEAR - 2nd speed	17-08		BX	2442852	GEAR - drive, main	17-09	
AK	2476833	MAINSHAFT	17-07		BY	708789	KEY	17-12	
AL	610504	COLLARS- clutch (1st & 2nd)	17-08						
AM	2027642	GEAR - 3rd speed	17-08						
AN	2096671	COLLAR - thrust (3rd gear)	17-08						

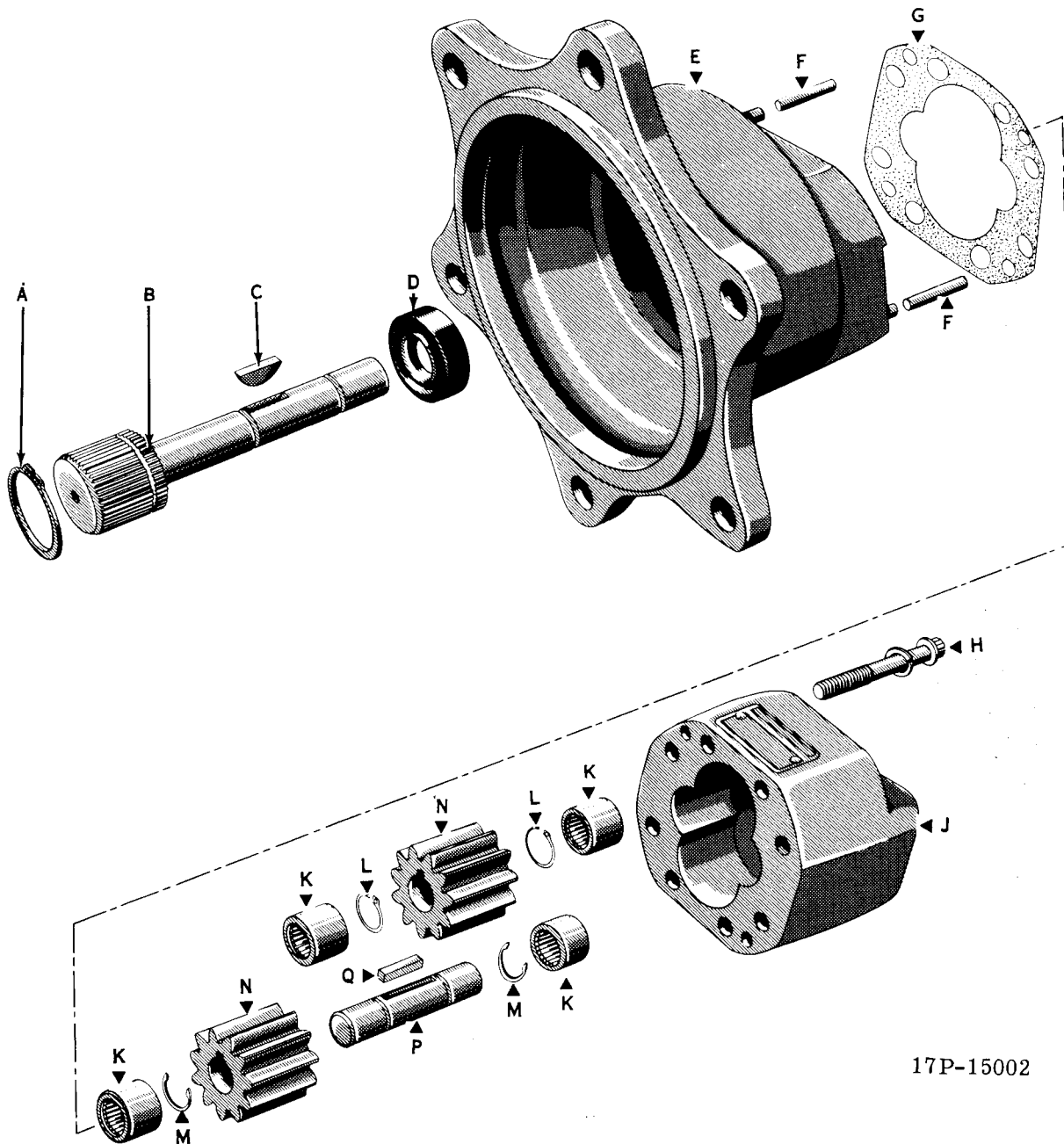
TRANSMISSION



**MECHANICAL TRANSMISSION COVER,
FINGERS AND FORK**

KEY TO MECHANICAL TRANSMISSION COVER FINGERS & FORKS

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2410402	FINGER - outer (3rd & 4th)	17-17				
B	2410401	FINGER - outer (1st, 2nd & reverse)	17-17				
C	103907	KEY -	17-17				
D	2410443	SHAFT - (3rd & 4th)	17-19				
E	2027690	SHAFT - (1st, 2nd & rev.)	17-19				
F	-	BOLT - (3/8-24 x 1-3/4)	20.0050				
G	-	WASHER - (3/8)	20.0820				
H	8877723	PLUG	17-04				
J	427640	NUT	17-20				
K	2425855	WASHER	17-20				
L	2482296	LEVER - (1st, 2nd & rev.)	17-20				
M	2482295	LEVER - (3rd & 4th)	17-20				
N	2425857	BUSHING - stud	17-20				
P	672228	ROD	17-14				
Q	2257165	BREATHER	17-06				
S	2312883	SEAL - oil	17-19				
T	645127	COVER	17-04				
U	2425856	STUD	17-20				
V	2027695	PIN - (1-3/8 lg)	17-20				
W	-	BOLT - (3/8-16 x 3-1/2)	20.0050				
X	-	BOLT - (3/8-16 x 1-1/8)	20.0050				
Y	-	WASHER - (3/8 med)	20.0820				
Z	-	BOLT - interlock	NS				
AA	-	PLUG - (1" dia.)	20.0620				
AB	2027666	FINGER - inner	17-17				
AC	2027669	SCREW	17-17				
AD	2027663	WASHER	17-17				
AE	2027662	SPRING	17-17				
AF	2027655	FORK - (1st, 2nd, 3rd & 4th)	17-16				
AG	2027656	FORK - (reverse)	17-16				
AH	2028299	BOLT - (7/16-20 x 1-3/8)	17-16				
AG	058723	BOLT - (7/16-20 x 1-53/64)	17-16				
AK	2027661	SLEEVE - (1st, 2nd, 3rd & 4th)	17-15				
AL	2027660	SLEEVE - (reverse)	17-15				
AM	2027665	INTERLOCK	17-15				
AN	2027657	ROD - (1st & 2nd)	17-15				
AP	2027658	ROD - (3rd & 4th)	17-15				
AQ	645126	ROD - (reverse)	17-15				
AR	2328692	SPRING	17-15				
AS	798166	PLUNGER	17-15				
AT	266807	POPPET	17-15				



17P-15002

MECHANICAL TRANSMISSION OIL PUMP
(648059)

KEY TO MECHANICAL TRANSMISSION OIL PUMP
(648059)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	274275	RING - dr. shaft	17-13				
B	653182	SHAFT - drive	17-13				
C	106794	KEY - drive shaft	17-13				
D	2355087	SEAL - oil	17-13				
E	N. S.	HOUSING	-				
F	9414289	PIN - dowel	17-13				
G	2493782	GASKET	17-13				
H	2465115	SCREW (1/4-20 x2")	17-13				
H	2484723	SCREW - (1/4-20 x 1-3/4)	17-13				
J	N. S.	STATOR	-				
K	457176	BEARING	17-13				
L	274844	RING - dr. gear	17-13				
M	9415584	RING - idler gear	17-13				
N	2484725	GEAR	17-13				
P	653183	SHAFT - idler	17-13				
Q	2324687	PIN	17-13				

17-08 MECHANICAL TRANSMISSION MAINSHAFT GEARS

1	2476840	GEAR-mainshaft 1st speed (42-22 teeth)
AR	2142347	BEARING-needle, mainshaft 1st speed gear (138 req'd)
1	2096668	SPACER-mainshaft 1st speed gear needle bearing (.819 thk)
1	2476841	WASHER-thrust, mainshaft 1st speed gear (2-3/8 ID x 3-5/8 OD)
1	2027640	GEAR-mainshaft 2nd speed (42 teeth and 22 int teeth)
AR	2142347	BEARING-needle, mainshaft 2nd gear speed (138 req'd)
1	2096669	SPACER-mainshaft 2nd speed gear needle bearing (.666 thk)
1	2027642	GEAR-mainshaft 3rd speed (33 ext teeth and 22 int teeth)
AR	2142347	BEARING-needle, mainshaft 3rd speed gear (138 req'd)
1	2096670	SPACER-mainshaft 3rd speed gear needle bearing (.322 thk)
1	2096671	COLLAR-thrust, mainshaft 3rd speed gear (6 splines)
1	610504	COLLAR-clutch, mainshaft 1st and 2nd speed (22 teeth)
1	2027645	COLLAR-clutch, mainshaft 3rd and 4th speed (22 teeth)
1	2247443	GEAR-clutch mainshaft 3rd and 4th speed (22 ext teeth)
1	2027648	NUT-lock, main shaft 3rd and 4th speed clutch gear (1.7666-18 thd)
1	2075279	WASHER-lock, mainshaft 3rd and 4th speed clutch gear (2-23/32 OD)

17-09 MECHANICAL TRANSMISSION MAIN DRIVE GEAR

1	2442852	GEAR-main drive (22-26 teeth, 10-53/64 long; w/1,767 -18 thd. end)(incl. lub tube)
1	2380481	TUBE-lubrication, main drive gear (1/2 OD .095 wall, 2-1/2 long, steel tubing)
1	120682	CUP-main drive gear front bearing front (#3720)
1	9414494	CONE-main drive gear front bearing front (#3781-A)
1	454460	CUP-main drive gear front bearing, rear (#HM804810)
1	9414131	CONE-main drive gear front bearing, rear (#HM804849)
1	2410473	NUT-lock, main drive gear front bearing
1	2410457	RETAINER-main drive gear front bearing
2	2428612	GASKET-main drive gear front brg. retainer
AR	2410448	SHIM-main drive gear front bearing retainer (.003)
AR	2410449	SHIM-main drive gear front bearing retainer (.005)
AR	2410450	SHIM-main drive gear front bearing retainer (.010)
AR	2410451	SHIM-main drive gear front bearing retainer (.003)
AR	2419742	SPACER-main drive gear front bearing
AR	2419747	SHIM-main drive gear front bearing spacer (.003)
AR	2419748	SHIM-main drive gear front bearing spacer (.005)
AR	2419749	SHIM-main drive gear front bearing spacer (.010)
AR	2419750	SHIM-main drive gear front bearing spacer (.020)
1	2482285	CAP ASSY-main drive gear brg. (incl. tube and plug)
1	2410447	GASKET-main drive gear front bearing cap
5	2410487	STUD-front bearing cap (3/8-16-24 x 2")
1	643951	STUD-front brg. cap (3/8-16-24 x 2-3/16)
5	2401889	STUD-front bearing cap (3/8-16-24 x 2-3/8)
1	660545	STUD-front bearing cap (3/8-16-24 x 2-9/16)
1	2027677	INSERT-reverse idler shaft, frt.
1	2027678	INSERT-reverse idler, shaft, rear
1	2410444	TUBE-lubrication, brg cap
1	7450109	BEARING ASSY-main drive gear rear (#BU-1311-L)
1	2410459	RETAINER-main drive gear rear bearing (bolt 3/8-16 x 1-1/2 hex)
1	2422670	GASKET-main drive gear rear bearing retainer
1	2410463	"O" RING-main drive rear bearing retainer
1	279337	PLUG-channel, drive gear brg. cap (sltd hd)
1	444578	PLUG-channel, drive gear brg. cap (1/4-18 sq. hd)

17-10 MECHANICAL TRANSMISSION COUNTERSHAFT

1	2096659	COUNTERSHAFT-transmission (29 and 20 teeth)
1	127909	BEARING ASSY-countershaft, front (Hy #A-1309-TS)
1	2210668	RETAINER-countershaft front bearing
1	2210669	PIN-countershaft front bearing retainer
1	678589	NUT-countershaft front bearing (repl. 2027622)
1	678590	WASHER-countershaft front bearing nut (1-1/64 x 2-1/8 OD (repl. 2027623)
1	9247121	BEARING ASSY-countershaft rear (MSN-1310-EAJ)
2	2027624	NUT-lock, countershaft rear bearing (1.968-18, 2-3/4 hex)
1	2027611	WASHER-lock, countershaft rear bearing lock nut (2" ID x3-1/4 OD)
1	2410460	RETAINER-countershaft rear bearing (3-15/16 ID x 4.3312 OD x 1-11/16 thk)

17-10 MECHANICAL TRANSMISSION COUNTERSHAFT (CONT)

1	2410446	GASKET-countershaft rear bearing retainer
1	2228769	GEAR-drive, countershaft (45 teeth)
1	2096672	WASHER-retaining, countershaft drive gear (1-25/32 ID x 3-5/8 OD w/6-1/2 slots)
1	2027651	SPACER-countershaft drive gear (2-17/32 ID x 3-1/4 OD x 3/4 wide)
1	2476831	GEAR ASSY.-drive, countershaft 1st speed (incl. bushing)
1	2027687	BUSHING-countershaft 1st speed gear (2.3605 ID x 2.613 OD split)
1	2096673	WASHER-thrust, countershaft 1st speed gear (1-63/64 ID 3-1/4 OD)
1	2027653	GEAR-countershaft 3rd speed (39 teeth)
4	N.P.N	KEY-countershaft gear (3/8 x 3/8 x 1-23/32 woodruff) (Proc Loc)
1	2247444	COLLAR-clutch, countershaft (4-7/8 OD w/20 teeth)

COUNTERSHAFT BRAKE

1	2497513	DISC ASSY.-countershaft brake
1	2478563	RETAINER-countershaft brake
1	2410446	GASKET-countershaft brake retainer
1	2478566	COVER-countershaft brake retainer
1	2478568	GASKET-retainer cover
4	2478569	STUD-retainer cover
2	2497514	PLATE-reaction, countershaft
3	2082229	SPRING-countershaft brake
1	2478567	DRIVER-countershaft brake

17-11 MECHANICAL TRANSMISSION REVERSE IDLER GEAR

1	2476842	GEAR-driven, reverse idler (22-18 teeth)
1	2027629	GEAR-driven, reverse idler (27 and 18 teeth)
1	2039623	SHAFT ASSY-reverse idler gear (1-1/4 dia. x 9-3/16 overall lgth., 1/2-13 thd. at one end)(incl. plug)
1	2039625	PLUG-reverse idler gear shaft (.390 dia. x 3/4)
1	2027677	INSERT-reverse idler shaft, frt
1	2027678	INSERT-reverse idler shaft, rear
4	7450925	BEARING ASSY.-reverse idler gear (Hy#94720)
1	2027630	SPACER-reverse idler gear bearing (1-3/8 ID x 1-23/32 OD x 5/8 wide)
3	2027632	SPACER-reverse idler gear bearing (1.265 ID x 1-5/8 OD x .235 wide)
1	2027634	WASHER-thrust, reverse idler gear (rear) (1.41/64 ID x 3-7/8 OD bronze)
1	2027633	WASHER-thrust, reverse idler gear (front)(1-41/64 ID x irregular OD, bronze)
1	2027635	COLLAR-clutch,reverse idler gear (4-1/8 OD, 9 int. teeth, stpd. front)
1	2482291	CAP-reverse idler lock
1	2482292	GASKET-reverse idler lock cap
4	2482293	STUD-reverse idler lock cpa

17-12 MECHANICAL TRANSMISSION BEVEL GEAR AND PINION

1	2482286	GEAR ASSY.-bevel (incl. pinion)
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NOTE: separate drive gears and pinions are not serviced

2	708789	KEY-bevel pinion gear (2.598 long)
AR	2410423	SPACER-bevel pinion gear (.200)
AR	2410423	SPACER-bevel pinion gear (.200)
AR	2410424	SPACER-bevel pinion gear (.215)
AR	2410426	SPACER-bevel pinion gear (.245)
AR	2410427	SPACER-bevel pinion gear (.260)
AR	2410428	SPACER-bevel pinion gear (.275)
1	177937	CUP-bearing bevel pinion, outer (#33462)
1	186574	CONE-bearing, bevel pinion, outer (#33275)
1	457091	CUP-bearing, bevel pinion, inner (#HM813810)
1	456494	CONE-bearing, bevel pinion, inner (#HM813846)
1	2419741	SPACER-bevel pinion bearing
1	2475680	NUT-bevel pinion bearing
1	2324106	PLUG-metering, bevel pinion
2	2475675	RING-seal, bevel pinion
AR	2419743	SHIM-bevel pinion bearing spacer (.003)

17-12 MECHANICAL TRANSMISSION BEVEL GEAR AND PINION (CONT)

AR	2419744	SHIM-bevel pinion bearing spacer (.005)
AR	2419745	SHIM-bevel pinion bearing spacer (.010)
AR	2419746	SHIM-bevel pinion bearing spacer (.020)
1	2422665	RETAINER-bevel pinion bearing
1	2410463	"O" RING-bevel pinion brg. retainer
7	643952	STUD-bevel pinion brg. retainer
7	2454766	WASHER-bevel pinion brg. retainer bolt
AR	2422666	SHIM-bevel pinion bearing retainer (.003)
AR	2422667	SHIM-bevel pinion bearing retainer (.005)
AR	2422668	SHIM-bevel pinion bearing retainer (.010)
AR	2422669	SHIM-bevel pinion bearing retainer (.030)

17-13 MECHANICAL TRANSMISSION OIL PUMP

NOTE: See group 8-54 for oil pump drive

1	648059	PUMP ASSY.-oil, transmission (also clutch lubrication)(incl. items thru asterisk)
1	653182	SHAFT-DRIVE
2	457176	BEARING ASSY.-drive shaft (#NB-38)
1	2484725	GEAR-drive shaft
2	274844	RING-snap, drive shaft gear
1	106794	KEY-drive shaft gear (1/8 x 1/2 woodruff)
1	274275	RING-snap, drive shaft
1	2355087	SEAL-oil, drive shaft
1	653183	SHAFT-idler
2	457176	BEARING ASSY-idler shaft (#NB-38)
1	2484725	GEAR-idler shaft
2	9415584	RING-snap, idler shaft gear
1	2324687	KEY-idler shaft gear
2	9414289	PIN-dowel, housing to stator
1	2493782	GASKET-stator to gear housing
4	2465115	SCREW-housing to stator (2" long)
4	2484723	*SCREW-housing to stator (1-3/4 long)
1	5122227	GASKET-oil pump

17-14 MECHANICAL TRANSMISSION OIL LEVEL INDICATOR

1	672228	ROD ASSY.-oil level
1	2427716	TUBE ASSY-oil level rod
1	137426	ELBOW-oil level rod to trans. hsg. (1/2 -14 ext, 1-1/16 int. w/3/4 line)

17-15 MECHANICAL TRANSMISSION SHIFT RODS

1	2027657	ROD-shift, 1st and 2nd
1	2027658	ROD-shift, 3rd and 4th
1	645126	ROD-shift, reverse
1	2027660	SLEEVE-stop, reverse shift rod (3-3/4 long)
3	2027661	SLEEVE-stop, 1st, 2nd, 3rd and 4th shift rod (3-1/2 long x 1-1/16 OD)
3	266807	POPPET-shift rod (ball)
3	2328692	SPRING-shift rod poppet
3	798166	PLUNGER-shift rod poppet
2	2027665	INTERLOCK-shift rod
3	143195	PLUG-expansion, shift rod hole

17-16 MECHANICAL TRANSMISSION SHIFT FORKS

2	2027655	FORK-shift, mainshaft clutch collar
1	2027656	FORK-shift, reverse
2	058723	BOLT-clamp (7/16-20 x 1-53/64)
4	2028299	BOLT-clamp (7/16-20 x 1-3/8)

17-17 MECHANICAL TRANSMISSION SHIFT FINGERS

2	2027666	FINGER-shifting, inner
1	2410401	FINGER-shift, outer (1st, 2nd and reverse)
1	2410402	FINGER-shift, outer (3rd and 4th)
4	103907	KEY-shifting finger and lever (3/16 x 7/8 woodruff)
3	2027683	BUSHING-shift finger (7/8 ID x 1-1/16 OD x 2")
1	2120321	BUSHING-shift finger
2	2027663	WASHER-inner shifting finger and reverse lockout spring
1	2027662	SPRING-reverse lockout
1	2027669	SCREW-clamp, shift finger (3/8-24 x 1/2)

17-19 MECHANICAL TRANSMISSION TOP CONTROL SHIFT SHAFT

1	2027690	SHAFT-1st, 2nd and reverse shift finger
1	2410443	SHAFT-3rd and 4th shift finger
1	2027695	PIN-head, 1st, 2nd and reverse shaft (.2975 x 1-3/8)
1	2312883	SEAL ASSY-shift finger shaft

17-20 MECHANICAL TRANSMISSION TOP CONTROL OPERATING LEVERS

1	2482296	LEVER ASSY.-shift, 1st, 2nd and reverse (incl bushing)
1	2482295	LEVER ASSY.-shift, 3rd and 4th (incl. bushing)
2	2410408	BUSHING-shift lever control rodpin (1/2 ID, .625 OD x 528 lg)
2	2425857	BUSHING-shift lever stud (1.128 ID x 1.128 OD x 1.010 lg)
2	655224	STUD-shift lever (3/4-16 x 3-3/32)(part of 645127)(used w/backup lgths)
2	655226	SLEEVE-shift lever stud (used w/655224 stud)
4	655225	WASHER-shift lever stud (used w/655224 stud)
2	427640	NUT-shift lever stud (3/4 -16 sltd hex)
2	2425855	WASHER-shift lever stud nut (used w/2425256 stud)
2	142509	PIN-shift lever stud (3/16 x 1-1/2 grooved and tapered)
2	9411010	FITTING-lubrication shift lever (1/8 straight)(rep. 191758)
1	2396355	LEVER ASSY.-transmission reverse (trans. shifter shaft to reverse solenoid)(incl. bushing)
1	2029913	BUSHING-reverse lever (.735 long, 626 OD, split, bronze)
1	2049721	BOLT-reverse lever (3/16-16 x 1-7/16 hex special)
1	2029931	COLLAR-reverse lever to shift at trans.
1	2027695	PIN-reverse lever collar to shaft (1-3/8 long)
1	121741	PIN-reverse lever to yoke (at solenoid)(5/16 x 31/32)

17-23 TRANSMISSION REMOTE CONTROL

1	2424141	LEVER-transmission gear shift (27-5/16 dev. lgth)
1	2040552	SPRING-support, transmission gear shift lever
1	2040553	WASHER-seat, transmission gear shift lever (1-3/16 ID x 1-13/16 OD)
1	2040554	PIN-lock, transmission gear shift lever
1	2040555	COVER-dust, transmission gear shift lever
1	2172922	TOWER-gear shift remote control lever
1	271284	FITTING-lubrication gear shift tower (1/8 pipe thd x 29/32 long, 67-1/2 ^o)
1	192086	COUPLING-gear shift tower lube fitting (1/8-27)
1	2040546	COVER-gear shift control lever tower, top (bolt 1/4-20 x 5/8 hex hd)
1	2170400	BASE-gear shift control lever (bolt 3/8-16 x 1-3/4 hex hd)
2	2172923	RAIL-gear shift
2	104920	BALL-lock, gear shift rail
2	2007117	SPRING-gear shift rail lock ball
1	367576	KNOB-gear shift lever
1	2460962	BRACKET ASSY.-gear shift tower (3/8-24 x 3/4 hex)
1	612488	DECAL-gear shift diagram (1.88 x 2.88 alum. w/adhesive back)

17-24 TRANSMISSION REMOTE CONTROL RODS

2	2460941	ROD ASSY-transmission shift control, intermediate (1st, 2nd, 3rd, 4th and reverse 58" long) (1/2-20 thd)
AR	S-10097	LOOM-transmission shift control rod (9/16 ID x 25 ft long-CTL)

17-24 TRANSMISSION REMOTE CONTROL RODS (CONT)

2	144245	YOKE-transmission shift control front rod (1/2-20 adj)
2	138086	PIN-transmission shift control front rod yoke (1/2)
4	2321957	BELLOWS-transmission shift control rod (11/16 ID x 1/3 OD compress to 2-3/4 ru)
4	2321975	FURRULE-transmission shift control rod bellows (1/2 ID x 3/4 OD 15/32 lg, split ru)
4	178303	CLAMP-transmission shift control rod bellows (7/8 dia)
18	790945	GROMMET-transmission shift control rod (3/4 ID, 1-1/4 OD 3/8 thk)
2	2225101	GROMMET-transmission control rod (1-1/8 FD x 1-7/8 OD, gr rev)
2	2460941	ROD ASSY-transmission intermediate shift control, front (60-1/4" long)
2	2460939	ROD ASSY-transmission intermediate shift control, rear (280-1/2" lg)(4108)
2	610755	ROD ASSY.-transmission intermediate shift control, rear (339-1/2 long)
1	717229	ROD ASSY-transmission rear control (1st, 2nd and reverse)
1	657828	ROD ASSY-transmission rear control (3rd and 4th)
AR	144245	YOKE-intermediate & rear control rod (3/8-24 adj)
AR	138086	PIN-intermediate & rear control rod (1/2 dia)
4	790945	GROMMET-shift control rod (3/4 ID, 1-1/4 OD x 3/8 thk.)(4108)
1	679868	PIN-yoke (at 3rd and 4th shift control rod)(5/8 dia)
2	2460927	LEVER ASSY-idler, transmission control, intermediate (incl. bushing and plug)
4	2460394	BUSHING-trans. intermediate control idler lever (1" ID x 1.12 OD)
4	669977	BUSHING-trans. intermediate control idler lever (1/2 ID x 5/8 OD)
1	271284	FITTING, lube, idler lever
1	271285	FITTING-lubrication, idler lever (1/8-90°)
2	2460938	WASHER-idler lever (1.03 ID x 1.62 OD)
1	2460921	LEVER ASSY-bellcrank, transmission rear control (1st, 2nd and reverse shift)
1	2460923	LEVER ASSY-bellcrank, transmission rear control (3rd and 4th shift)

NOTE: the above levers, incl. the next 3 items

4	2460394	BUSHING-trans. rear bellcrank lever (1" ID 1.12 OD)
4	669977	BUSHING-trans. rear bellcrank lever (1/2 ID x 5/8 OD)
1	271284	FITTING-lube, rear bellcrank lever
1	9411010	FITTING-lubrication, bellcrank lever (1/8 straight)(repl. 191758)

17-25 TRANSMISSION FLUID LINES AND FITTINGS

1	2224977	TUBE-oil, trans. oil pump drive (part of eng)(5/16 OD .035 wall, 25 ft roll cpr-CTL)
1	6437788	FILTER ASSY-oil, trans. (incl. next item) (bolt 3/8-16 x 1-1/4 hex)
1	6437994	ELEMENT-trans. oil filter (PF-7)(Std)(repl. 5577410)
3	2436163	WASHER-oil filter screw (3/8 ID x 13/16 OD x .067 thk)
1	648256	ADAPTER ASSY-trans. oil filter (incl. the following 4 items)Ibolt 3/8-16 x 1-1/4 hex)
1	2476851	THIMBLE-oil check valve
1	2475678	SPRING-oil check valve thimble
1	2475378	RETAINER-oil check valve
1	2475377	GASKET-oil check valve retainer
1	2475361	GASKET-oil filter adapter
1	646420	HOSE-suction, transmission oil
1	646421	HOSE-pressure, trans. oil
2	9402709	CONNECTOR-pressure hose (at pump & trans)
2	9402827	ELBOW-suction hose (at pump & trans.)

18-04 PROPELLER SHAFT TUBE

1 2475244 TUBE ASSY-propeller shaft (incl. stub shaft & yoke) (3-1/2 dia. weld to weld 7-5/32 lg)

18-06 UNIVERSAL JOINT

1 2408850 JOINT ASSY-slip propeller shaft

NOTE: Slip joints incl. (1) journal, (4) bearings, (1) slip yoke, (1) flange yoke, (8) screws, (4) lock straps, (1) dust cap (1) steel washer, (1) cork washer, (4) oil seals and 4 retainers

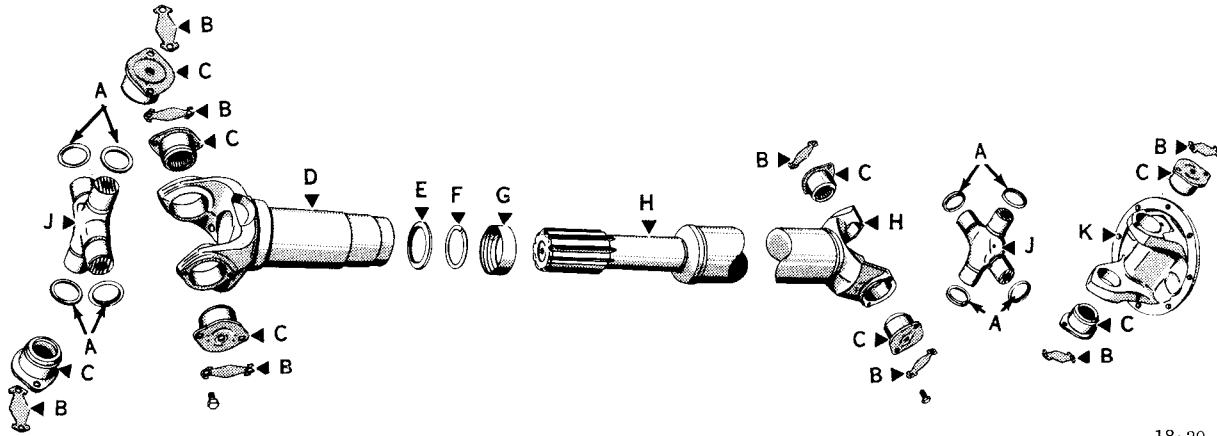
NOTE: Journals only sold in kits

8 2366104 BEARING ASSY.-propeller shaft universal joint
 8 2438086 SEAL-oil universal joint bearing
 2 271287 FITTING-lubrication (at journals) (1/4 straight)
 1 9411010 FITTING-lubrication (at slip yoke) (1/8 straight) (repl. 191758)
 8 2366106 STRAP-lock universal joint bearing
 16 2366107 SCREW-universal joint bearing & lock strap (3/8-24 x 21/32 hex)
 2 2366108 KIT-propeller shaft universal joint (incl. 1 journal, 4 seal, 4 retainers, 4 brgs., 8 bearing cap screws and 4 lock straps per kit)

18-08 PROPELLER SHAFT FLANGES AND YOKES

1 2221228 FLANGE ASSY-companion, propeller shaft (at rear axle)(incl. the following 3 items)
 1 2319752 SEAL-oil companion flange ("O" ring type)
 1 2221254 SLINGER-oil propeller shaft, companion flange
 1 2289524 WIPER-propeller shaft companion
 1 2380520 YOKE ASSY-end, universal joint (part of trans) (incl sleeve and slinger)
 1 2459235 SLEEVE-universal joint end yoke (part of trans)
 1 2327289 SLINGER-universal joint end yoke (part of trans)
 1 311961 NUT-universal joint end yoke (part of trans)
 1 2318581 "O" RING-universal joint end yoke nut washer (part of trans)
 1 2366105 YOKE-flange, universal joint (to companion flange) (at rear axle)
 8 2110683 BOLT-universal joint flange yoke to rear axle (7/16-20 x 1-3/8 hex hd-300M)
 8 068904 NUT-universal joint flange yoke to rear axle (7/16-20 hex)
 1 2378766 YOKE ASSY-slip, universal joint
 1 085986 CAP-dust, universal joint slip yoke
 1 085989 WASHER-dust, universal joint slip yoke (2-/32 ID x2-21/32 OD)
 1 085987 WASHER-universal joint slip yoke, cork (2" ID 2-45/64 OD)

PROPELLER SHAFT



18-39

PROPELLER SHAFT

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2438086	SEAL	18-06				
B	2366106	STRAP	18-06				
C	2366104	BEARING	18-06				
D	2378766	YOKE ASSY - slip	18-08				
E	085989	WASHER - (steel)	18-08				
F	085987	WASHER - (cork)	18-08				
G	085986	CAP - dust	18-08				
H	2475244	TUBE ASSY	18-04				
J	2366108	KIT - journal	18-06				
K	2366105	YOKE - (at axle)	18-08				

19-02 WHEELS

7	2446342	WHEEL ASSY-front and rear (less rings)(22-1/2 x 8-1/4 Budd, 11.250 bolt circle, 10 stud, stpd. W-91300-G on disc)(tubeless type)(4903)
7	2390841	WHEEL ASSY-front and rear (stpd, Firestone)(less rings)(22-1/2 x 8-1/4 Firestone, 10 stud, 11-1/4 bolt circle)(tubeless type) (4903-4905)
10	279670	NUT-lock, RH front wheel stud (1-1/8-16 x 7/8 thk. -stpd "R")
10	279671	NUT-lock, LH front wheel stud (1-1/8-16 x 7/8 thk. -stpd "L")
10	279670	NUT-lock, RH rear wheel stud, outer (1-1/8-16 x 7/8 thk. -stpd "R")
10	279671	NUT-lock, LH rear wheel stud, outer (1-1/8-16 x 7/8 thk. -stpd "R")
10	2201406	NUT-lock, RH rear wheel, inner (1-1/8-16 ext thd. x 2-1/8 lg-stpd "R")
10	22-1407	NUT-lock, LH rear wheel, inner (1-1/8-16 ext thd x 2-1/8 lg-stpd "L")

19-06 FRONT HUB

1	2459670	HUB ASSY. - RH front wheel (incl. wheel studs and caps)
1	2459669	HUB ASSY-LH front wheel (incl. wheel studs and caps)
2	118587	CONE ASSY-front wheel bearing, inner (stpd #6379)
2	121750	CONE ASSY-front wheel bearing, outer (stpd #557-S)
2	118588	CUP-front wheel bearing, inner (stpd #6320)
2	120413	CUP-front wheel bearing, outer (stpd #552-A)
2	2074450	SPACER-front wheel bearing
2	2030109	SLINGER-oil, front wheel bearing
2	2074449	SEAL ASSY-oil, front wheel bearing
2	2133236	WASHER-front wheel bearing oil seal
2	2257993	NUT ASSY-adjusting, front wheel bearing, inner (incl. dowel pin)(part of knuckle)
2	649092	PIN-dowel, front wheel bearing inner adjusting nut (5/16 x 19/32)
2	694782	NUT-jam, front wheel bearing, outer (7/8-14)
2	694781	RING-lock, front wheel bearing adjusting nut
2	694780	LOCK-adjusting nut jam nut
10	678210	STUD-RH front hub to wheel (7/8-14, 1-1/8-16 x 3-7/8 stpd "R") (BUDD)
10	678209	STUD-LH front hub to wheel (7/8-14, 1-1/8-16 x 3-7/8 stpd "L") (Budd)
20	9422310	NUT-front wheel stud (7/8-14 hex lock)
20	2406452	WASHER-front wheel stud nut (59/64 x 1-3/4 OD)
2	2093955	CAP-front wheel hub (bolt 3/8-16 x 7/8 hex)
2	2306427	GASKET-front wheel hub cap
20	699515	SLEEVE-front wheel stud

19-08 FRONT BRAKE DRUM

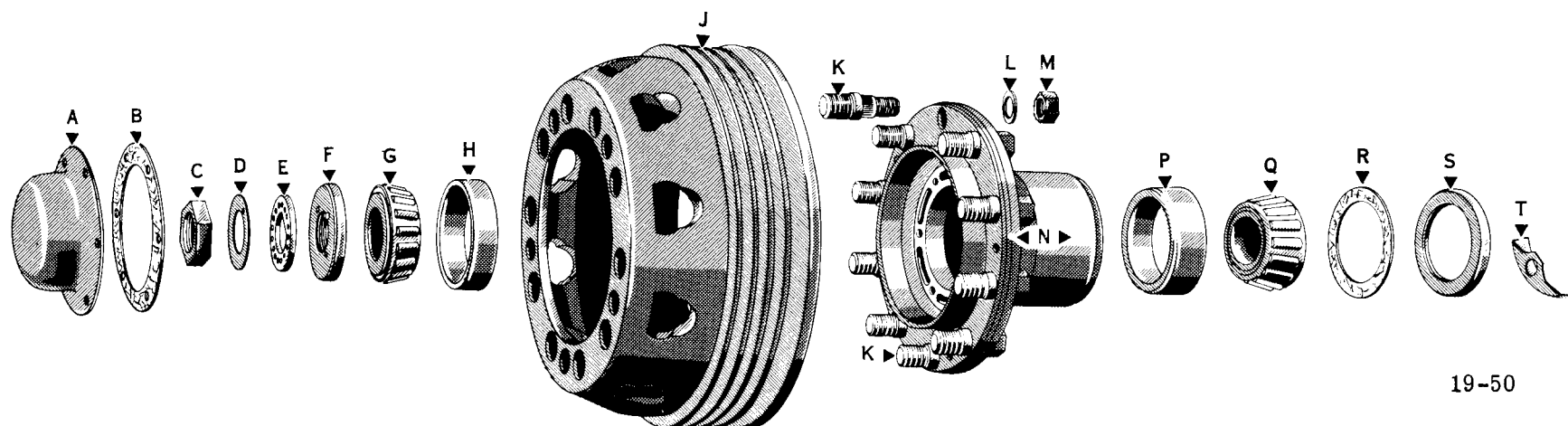
2	2475453	DRUM-front brake (screw 1/2-13 x 1" flat cross recess hd)
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19-10 REAR HUB

1	2298301	HUB ASSY-RH rear wheel
1	2298302	HUB ASSY-LH rear wheel

NOTE: The above 2 hub assy's include axle shaft studs shown in Grp. 2-06 wheel studs caps.

2	137320	CUP-rear wheel bearing, inner (stpd #742)
2	457215	CUP-rear wheel bearing, outer (stpd #653)
2	9410938	CONE ASSY-rear wheel bearing, inner (stpd #749-A)
2	9410941	CONE ASSY-rear wheel bearing, outer (stpd #663)
2	2235082	SEAL ASSY-rear wheel bearing, inner
2	2262716	RETAINER-rear wheel bearing inner oil seal
12	8877604	SCREW-oil seal retainer (incl. washer)(5/16-18 x 11/16)
2	2123106	WASHER-rear wheel bearing inner oil seal
2	2305176	GASKET-rear wheel bearing inner oil seal
2	2275100	WIPER-rear wheel bearing inner oil seal
2	2298288	SEAL ASSY-oil, rear wheel bearing, outer
2	2353318	WIPER-rear wheel bearing outer oil seal
2	2405945	NUT-adjusting, rear wheel bearing, inner
2	2220869	WASHER-rear wheel bearing adjusting nut (3.255 ID x 4-1/2 Od)
2	2221220	NUT-jam, rear wheel bearing, outer
10	2298305	STUD-RH rear hub to wheel (3/4-16, 7/8-14 x 4-5/8 (budd)

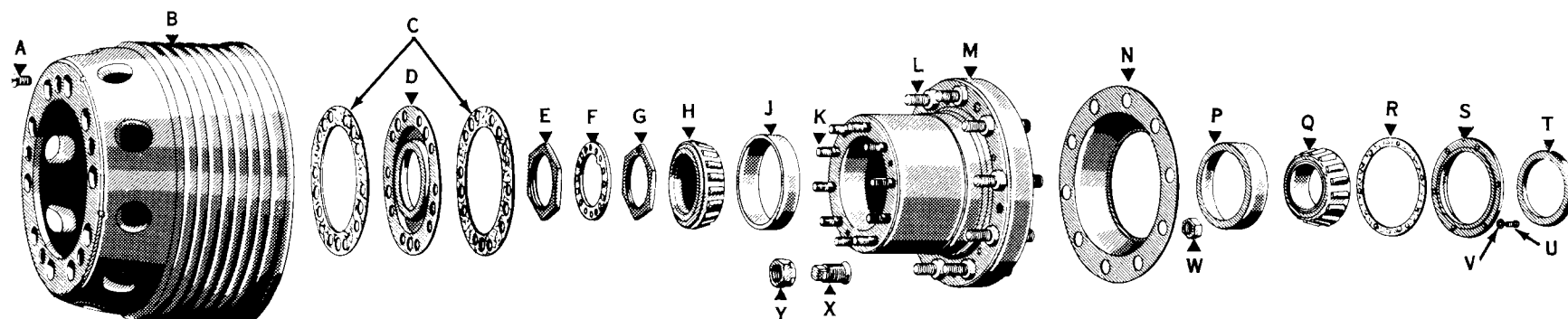


19-50

FRONT HUB, DRUM AND BEARINGS

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2093955	CAP - hub	19-06				
B	2306427	GASKET- hub cap	19-06				
C	694782	NUT - jam, outer, (7/8 - 14)	19-06				
D	694780	LOCK - adj. nut.	19-06				
E	694791	RING - lock, adj. nut . .	19-06				
F	2257993	NUT ASSY.- adj., inner (incl. dowel) . .	19-06				
G	121750	CONE ASSY. - outer . .	19-06				
H	120413	CUP - outer (std. #552-A)	19-06				
J	2475453	DRUM - front brake. . .	19-08				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
K	678210	STUD - RH hub to wheel .	19-06				
K	678209	STUD - LH hub to wheel .	19-06				
L	2406452	WASHER - hub to wheel . stud nut	19-06				
M	9422310	NUT - hub to wheel stud .	19-06				
N	2459670	HUB ASSY. - RH	19-06				
N	2459669	HUB ASSY. - LH	19-06				
P	118588	CUP - inner	19-06				
Q	118587	CONE ASSY. - inner. . .	19-06				
R	2133236	WASHER - oil seal. . . .	19-06				
S	2074449	SEAL - oil	19-06				
T	2030109	SLINGER - oil	19-06				



19-149

REAR HUB, DRUM AND BEARINGS

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	-	SCREW-(1/2-13 x 1 flt. hd.)	20.0020	
B	See Text	DRUM	19-12	
C	2322610	GASKET- axle shaft . .	2-06	
D	2298288	SEAL ASSY.-oil, outer .	19-10	
E	2221220	NUT - jam, outer	19-10	
F	2220869	WASHER - adj. nut . . .	19-10	
G	2405945	NUT - adj., inner	19-10	
H	9410941	CONE ASSY.-outer	19-10	
J	457215	CUP - outer	19-10	
K	2298304	STUD - axle shaft (9/16- 18-12x3 1/4)	2-06	
L	2298305	STUD - RH hub to wheel	19-10	
L	2298306	STUD - LH hub to wheel	19-10	

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
M	2298301	HUB ASSY.- RH	19-10	
M	2298302	HUB ASSY.- LH	19-10	
N	2219365	SLINGER - oil	19-12	
P	137320	CUP - inner	19-10	
Q	9410938	CONE ASSY.- inner . . .	19-10	
R	2305176	GASKET - inner oil seal.	19-10	
S	2262716	RETAINER- inner oil seal	19-10	
T	2235082	SEAL - oil, inner	19-10	
U	8877604	SCREW	19-10	
V	-	WASHER-(5/16 int. tooth, lock)	20.0815	
W	9422310	NUT- hub to wheel stud (7/8 - 14 Hex.)	19-10	
X	-	NUT- rear wheel, inner .	19-02	
Y	-	NUT- rear wheel, outer .	19-02	

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WHEELS, HUBS

19-10 REAR HUB (CONT)

10	2298306	STUD-LH rear hub to wheel (3/4-16, 7/8-14 x 4-5/8)(Budd)
20	9422310	NUT-hub to wheel stud (7/8-14 hex lock)
20	2217613	WASHER-rear wheel and hub bolt (57/64 ID x 1-3/8 Od)

19-12 REAR BRAKE DRUM

2	2475454	DRUM-rear brake (screw 1/2 -13 x 1" fl hd cross, recess, machine)
2	651507	DRUM-rear brake (screw 1/2-13 x 1" fl hd cross recess machine)(4903, 4905)
2	2219365	SLINGER-oil, rear brake dum (or shield)

22-02 LIFTING JACK

1	2066650	JACK ASSY. -lifting (w/handle) (8 ton)
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22-04 WRENCHES AND MISCELLANEOUS TOOLS

1	2075616	WRENCH-wheel unit
1	2146130	HANDLE-wheel nut wrench
1	681623	TOOL-closing driver's window

22-06 TOOL CONTAINER

1	2481330	TRAY-tire tool
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25-01 FRONT END ASSY.

1	654735	END ASSY.-front (incl. post panels, etc.-but less astrolight)(complete)(prior to chassis #226 on 4903)
1	671921	END ASSY.-front (incl. post panels, etc.-but less astrolight)(complete)(eff. w/chassis #226 on 4903)
1	678674	END ASSY.-front (incl. post panels, etc.-but less astrolight)(complete)(4905)

25-02 FRONT BODY POST

1	2458442	POST ASSY.-front corner, RH(welded)(bolt 3/8-24 x 1-1/8 hex, 5/16-24 x 7/8 hex) (rivet 1/4 x 5/8 ctsk.)
1	2458443	POST ASSY.-front corner, LH(welded)(bolt 5/16-24 x 7/8 hex)
1	2458236	POST-front end lower panel, RH(rivet 1/4 x 11/16 Mush)
1	2460912	POST-front end lower panel, LH(rivet 1/4 x 11/16 Mush)
1	2300392	COVER-trim, front RH corner post
1	2300393	COVER-trim, front LH corner post

25-03 FRONT BODY PANELS

1	2473171	PANEL-inner, front end, LH upper
1	2458446	PANEL-front end, lower
1	2472045	PANEL-front RH lower corner
1	2472046	PANEL-front LH lower corner
1	2458447	PANEL-front end (fluted)
1	2474422	PANEL-windshield
1	2460911	PANEL ASSY.-supt., head lamp, RH
1	2460910	PANEL ASSY.-supt., head lamp, LH
1	2407302	STIFFENER-w/s panel (rivet 3/16 x 1/2 Mush)
1	2407307	REINFORCEMENT-w/s panel center (24-1/2 long)
1	2407306	REINFORCEMENT-w/s panel RH (14.81 long)
1	2414905	REINFORCEMENT-w/s RH wiper motor
1	2300376	REINFORCEMENT-entrance door lower hinge, body half, (to bottom plate and angle) (rivet 1/4 x 1/2, 3/4 mush) (2-13/16 x 2-5/8 w/(2) 11/64 dia. holes)
1	664272	REINFORCEMENT-front lower panel LH angle (rivet 3/16 x 7/16, 1/4 x 5/8 mush, alum.)
1	2471082	ANGLE-trim, lower front RH
1	2460918	ANGLE-trim, lower front LH
1	N.P.N.	ANGLE ASSY.-vertical, front end, upper RH (incl. supports) (Proc Loc)
1	2406803	ANGLE ASSY.-vertical, front end, upper LH (incl. supports)
1	2298092	ANGLE-support, front end panel
1	2462147	ANGLE-reinf., corner panel to lower panel, RH (rivet 7/16 x 7/16 mush)
1	2462148	ANGLE-reinf., corner panel to lower panel, LH (rivet 3/16 x 7/16 mush)
1	2298724	SUPPORT-spare tire compartment bottom plate to fog lamp panel (bolt 5/16-24 x 7/8)
1	2463228	BRACKET-supt., head lamp hsg., RH inner (rivet 1/4 x 1/2, 5/8, 7/8 mush)
1	2460901	BRACKET-supt., head lamp hsg., LH inner (rivet 1/4 x 1/2, 5/8, 7/8 mush)
1	2458449	SPACER-head lamp hsg. (to post) (2-1/2 x 5-1/2 w/(2) 7/8 dia. holes)
2	2251042	RIVET-spacer to post
2	2463226	RETAINER-headlamp housing seal, RH lower and LH upper
1	2463249	RETAINER-headlamp housing seal, RH upper
1	2460902	RETAINER-headlamp housing seal, LH lower

25-04 FRONT BODY WINDSHIELD LEDGE

1	2478747	LEDGE-w/s (prior chassis #226) (4903)
1	661009	LEDGE-w/s (eff. w/chassis #226) (4903)
1	676997	LEDGE-w/s (4905)
1	2302349	CHANNEL ASSY.-support, w/s ledge to floor, RH (rivet 3/16 x 7/16 mush)
1	2481594	CHANNEL ASSY.-support, w/s ledge to floor, LH (bolt 1/4-20 x 5/8, 1/4-28x 1-1/8 hex)
1	2475346	REINFORCEMENT ASSY.-w/s ledge
1	2303086	BRACE-w/s ledge floor support channel (to ledge)(bolt 1/4-28 x 5/8 hex pan)
1	2475347	BRACE-w/s ledge floor support angle (to front panel angle)(bolt 1/4-28 x 3/4 hex)
1	7719339	EMBLEM-GM mark of excellence

25-05 FRONT BODY OUTSIDE TRIM

1	648082	MOULDING-front end (below w/s)
AR	2466311	CLIP-w/s front end lower moulding, upper
AR	2416305	CLIP-w/s front end lower moulding, lower
1	644887	EMBLEM-front (letter "G")

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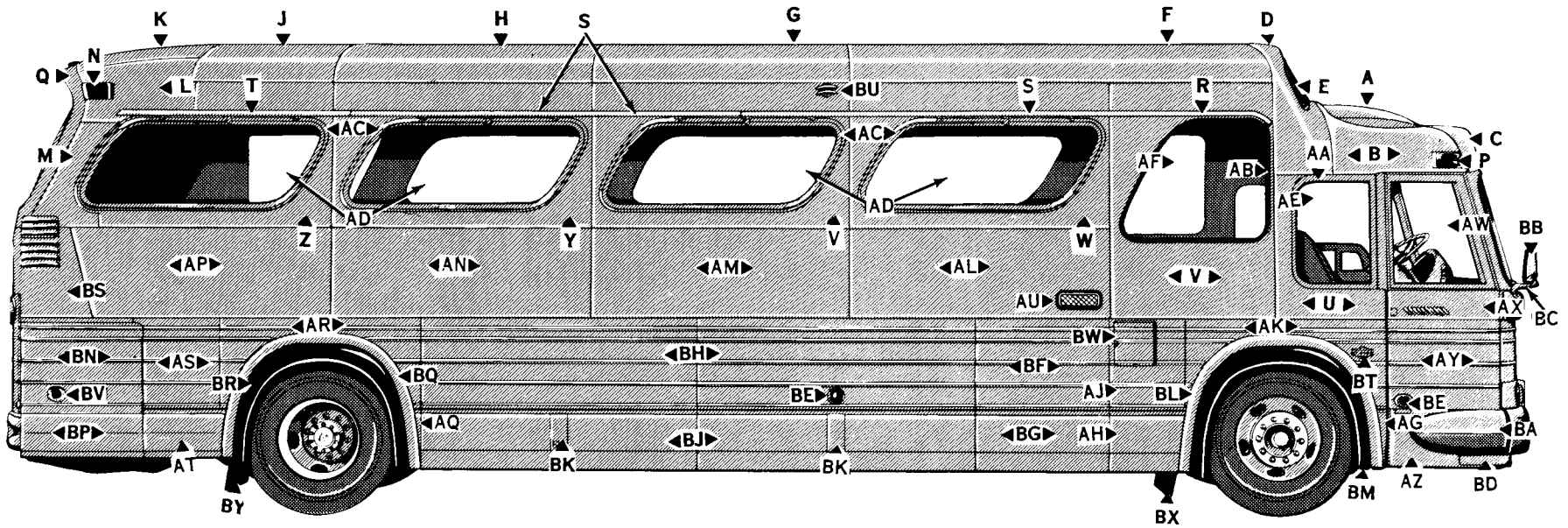
FRONT END OUTSIDE VIEW

KEY TO FRONT END OUTSIDE VIEW

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	8866457	GLASS- astrolight, RH .	25-54				
B	8866458	GLASS- astrolight, LH .	25-54				
C	2463223	CHANNEL - astrolight glass	25-54				
D	2473168	PANEL - astrolight ...	25-38				
E	2472098	PANEL- crown, frt. ctr.	25-38				
F	2472039	PANEL- crown, frt. RH	25-38				
G	2472040	PANEL- crown, frt. LH	25-38				
H	2407308	PANEL- rev. frt. dest. sign	25-38				
J	897578	LAMP- marker, frt. ctr.	7-07C				
K	2447031	CHANNEL- sign glass .	25-41				
L	2447030	GLASS- front dest. sign	25-41				
M	2412896	LAMP-marker lamp, front, RH	7-07				
N	2412897	LAMP- marker lamp, front, LH	7-07				
P	2461125	CHANNEL- w/s glass ..	25-54				
Q	2316669	GLASS - w/s	25-54				
R	650101	BLADE - w/s wiper	25-80				
S	649593	ARM- drive, w/s wiper .	25-80				
T	SeeText	HEAD ASSY.- idler arm	25-80				
U	2474422	PANEL - w/s	25-03				
V	610162	LAMP- front direct. ..	7-08				
W	648082	MOULDING	25-05				
X	644887	EMBLEM - "G"	25-05				
Y	644888	EMBLEM - "M"	25-05				
Z	644889	EMBLEM - "C"	25-05				
AA	2463224	PANEL- frt. lic. plate mounting	25-06				
AB	8879454	HOUSING- hdlamp & refl.	7-01				
AC	SeeText	BEAM- hdlamp (inboard)	7-01				
AD	SeeText	BEAM- hdlamp (outboard)	7-01				
AE	2472045	PANEL- frt. RH lower ..	25-03				
AF	2472046	PANEL- frt. LH lower..	25-03				
AG	2466414	PANEL- spare tire comp.	25-09				
AH	2467467	BAR- impact, frt. bumper	11-06				
AJ	8877956	MIRROR	25-83				
AK	8874865	ARM - RH	25-83				
AL	8874032	ARM - LH	25-83				
AM	8867218	REFLECTOR ASSY. ...	25-85				
AN	2458447	PANEL - fluted	25-03				

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25-1C



BODY

3P-85

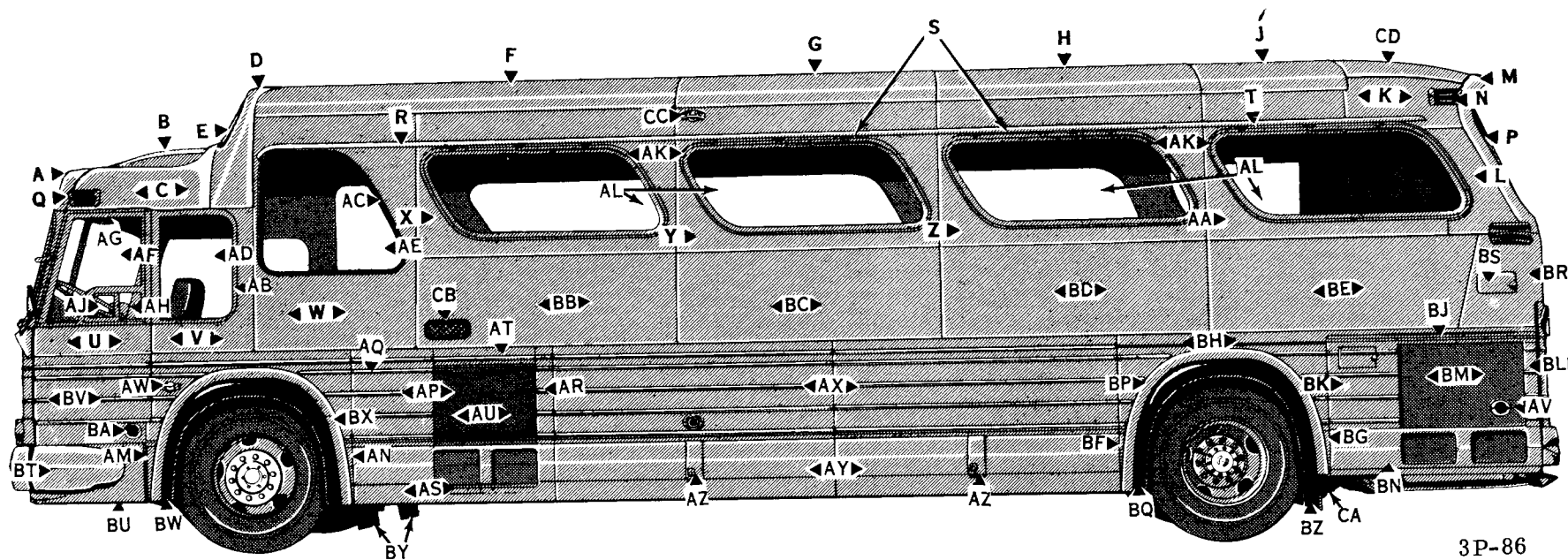
RH OUTSIDE VIEW
(PD4108)

**KEY TO RH OUTSIDE VIEW
(PD4108)**

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2472098	PANEL	25-38					AN	2473550	PANEL - #4 RH	25-18				
B	2472039	PANEL	25-38					AP	2473548	PANEL	25-18				
C	2407308	PANEL - reveal	25-38					AQ	2461185	PANEL	25-18				
D	2472168	PANEL - astrolight	25-38					AR	2459556	PANEL	25-18				
E	8866457	GLASS - RH	25-54					AS	2462116	PANEL	25-18				
F	2458108	PANEL - #1 RH	25-38					AT	2461183	PANEL	25-18				
			25-38					AU	8871565	DUCT - w/grille	25-18				
G	2458110	PANEL - #2 RH	25-38					AW	2475310	GLASS	25-51				
H	2458112	PANEL - #3 RH	25-38					AX	661041	PANEL	25-51				
J	2459553	PANEL - #4 RH	25-38					AY	2461101	PANEL	25-51				
K	2382103	PANEL	25-38					AZ	659304	PANEL	25-51				
L	649623	PANEL - RH upper	25-38					BA	2418314	EXTENSION - RH	11-06				
M	2459558	PANEL - RH lower	25-38					BB	8877956	MIRROR - (Prior to 051)	25-83				
N	2384983	LAMP	7-07B					BB	674448	MIRROR - (Eff w/051)	25-83				
P	2412896	LAMP	7-07					BC	8874865	ARM - RH (Prior to 051)	25-83				
Q	2477208	PANEL - rear window	25-58					BC	674596	ARM - RH (Eff w/051)	25-83				
R	2466486	MOULDING - drip	25-40					BD	245788	HINGE	25-51				
S	2466488	MOULDING - drip	25-40					BE	2233800	REFLECTOR	25-85				
T	2466489	MOULDING	25-40					BF	2464468	PANEL - upper	25-28				
U	2459547	PANEL - #1 RH	25-58					BG	2468499	PANEL - lower	25-28				
V	8877849	PANEL - #2 RH	25-58					BH	2460008	PANEL - upper	25-27				
W	2236809	PANEL - #3 RH	25-58					BJ	2460009	PANEL - lower	25-27				
X	2236811	PANEL - #4 RH	25-58					BK	2295288	COVER	25-27				
Y	2236815	PANEL - #5 RH	25-58					BL	2460653	MOULDING	25-22				
Z	2236819	PANEL - #6 RH	25-58					BM	2478767	FENDER	25-22				
AA	2460672	CHANNEL - #1 window	25-56					BN	2458281	PANEL	25-14				
AB	2460671	CHANNEL - #2 window	25-56					BP	2458282	EXTENSION - RH	11-08				
AC	675674	FRAME - RH	24-56					BQ	2460651	MOULDING - RH	25-22				
AD	674932	GLASS	24-56					BR	2478768	FENDER	25-22				
AE	2475311	GLASS - #1	24-56					BS	677680	PANEL - belt, RH	25-38				
AF	2475312	GLASS - #2	24-56					BT	616300	LAMP	7-08C				
AG	2461179	PANEL	25-18					BU	916309	LAMP	7-07A				
AH	2461181	PANEL	25-18					BV	2233801	REFLECTOR	25-85				
AJ	655665	PANEL	25-18					BW	655658	DOOR	25-25				
AK	644292	PANEL	25-18					BX	2465957	APRON - front	25-22				
AL	2473554	PANEL - #2 RH	25-18					BY	2416311	APRON - outer, rear	25-22				
AM	2473552	PANEL - #3 RH	25-18												

25-1D

June 1971



BODY

3P-86

LH OUTSIDE VIEW
(PD4108)

**KEY TO LH OUTSIDE VIEW
(PD4108)**

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2407308	PANEL - reveal	25-38					AQ	2461102	PANEL - front	25-28				
B	2472098	PANEL	25-38					AR	2461103	PANEL - rear	25-28				
C	2472040	PANEL	25-38					AS	2492588	PANEL - lower	25-28				
D	2473168	PANEL - astrolight	25-38					AT	2461113	PANEL - center	25-28				
E	8868458	GLASS - LH	25-54					AU	2492587	SCREEN	25-28				
F	2458109	PANEL - #1 LH	25-38					AV	2233801	REFLECTOR	25-85				
G	2458111	PANEL - #2 LH	25-38					AW	916300	LAMP	7-08C				
H	2458113	PANEL - #3 LH	25-38					AX	2460008	PANEL - upper	25-27				
			25-38					AY	2460019	PANEL - lower	25-27				
J	2459554	PANEL - #4 LH	25-38					AZ	2293827	COVER - handle	25-27				
K	649624	PANEL - upper	25-38					BA	2233800	REFLECTOR	25-85				
L	2459559	PANEL - lower	25-38					BB	2473555	PANEL - #2 LH	25-18				
M	2477208	PANEL - rear window	25-58					BC	2473553	PANEL - #3 LH	25-18				
N	2384982	LAMP	7-07B					BD	2473551	PANEL - #4 LH	25-18				
P	657308	GLASS - LH	25-57					BE	2473549	PANEL - #5 LH	25-18				
Q	2412897	LAMP	7-07					BF	2461184	PANEL	25-18				
R	2466487	MOULDING - drip	25-40					BG	2461186	PANEL	25-18				
S	2466488	MOULDING - drip	25-40					BH	2459556	PANEL	25-18				
T	2466490	MOULDING - drip	25-40					BJ	2473510	PANEL - upper	25-14				
U	2295235	PANEL	25-58					BK	2473509	PANEL - front	25-14				
V	2459548	PANEL - #1 LH	25-58					BL	2473511	PANEL - rear	25-14				
W	8877850	PANEL - #2 LH	25-58					BM	2459530	SCREEN	25-14				
X	2236810	PANEL - #3 LH	25-58					BN	2473508	EXTENSION - rear	11-08				
Y	2236812	PANEL - #4 LH	25-58					BP	2478767	FENDER - rear LH	25-22				
Z	2236816	PANEL - #5 LH	25-58					BQ	2460652	MOULDING - rear LH	25-22				
AA	2236820	PANEL - #6 LH	25-58					BR	2491964	PANEL - belt	25-38				
AB	2460672	CHANNEL - #1 window	25-56					BS	2491967	DOOR	25-31				
AC	2460671	CHANNEL - #2 window	25-56					BT	2418315	EXTENSION - front	11-06				
AD	2475211	GLASS - #1 window	25-56					BU	2460660	PANEL - lower	25-24				
AE	2475212	GLASS - #1 window	25-56					BV	2460661	PANEL - upper	25-24				
AF	2475309	GLASS - driver's window	25-55					BW	2478768	FENDER - front, LH	25-22				
AG	2464750	CHANNEL - driver's window	25-55					BX	2460654	MOULDING - front LH	25-22				
AH	2455581	GLASS - (1.90 x 7.80)	25-55					BY	2465957	APRON - front	25-22				
AJ	2455580	GLASS - (8 x 6.52)	25-55					BZ	2416311	APRON - outer	25-22				
AK	675675	FRAME	25-56					CA	2496608	APRON - inner	25-22				
AL	674932	GLASS	25-56					CB	8871565	DUST - w/grille	25-70				
AM	2461180	PANEL	25-18					CC	916309	LAMP	7-07A				
AN	2461182	PANEL	25-18					CD	2382103	PANEL - center	25-38				
AP	2464758	DOOR ASSY. - cond.	25-28												

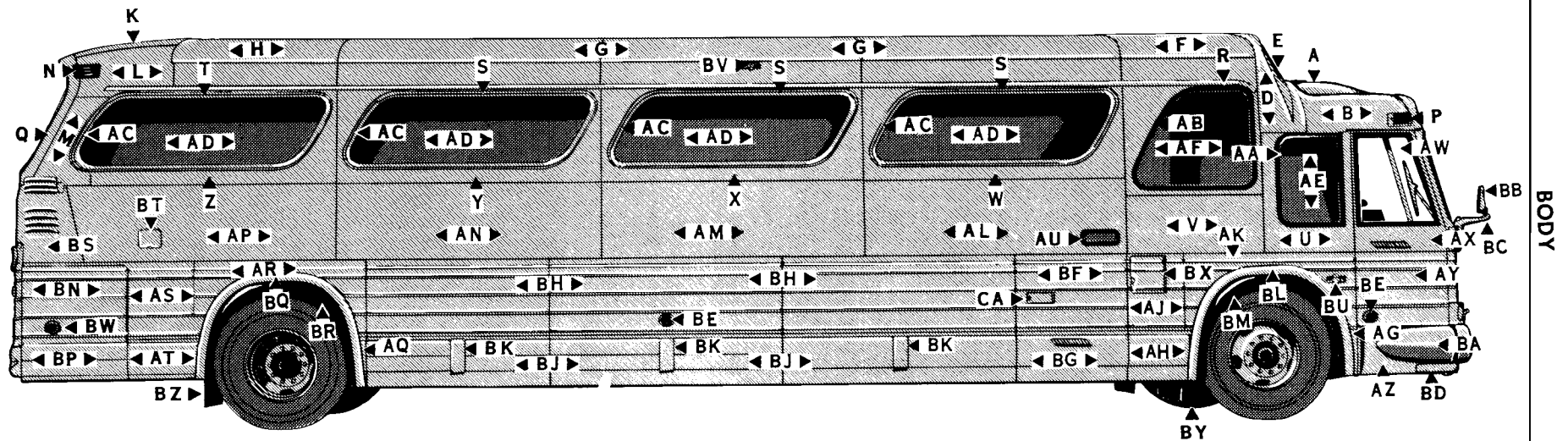
25-1F

June 1971

KEY TO RH OUTSIDE VIEW

(PD-4903)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS	KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2472098	PANEL	25-38		AU	8871565	DUCT - (w/grille)	25-70	
B	2472039	PANEL	25-38		AW	2475310	GLASS	25-51	
C	2407308	PANEL- reveal	25-38		AX	2478748	PANEL- (prior to #226) .	25-51	
D	2473168	PANEL- astrolight	25-38		AX	661041	PANEL- (eff. w/#226) ..	25-51	
E	8866457	GLASS- astrolight, RH ..	25-54		AY	2461101	PANEL - trim, outer ...	25-51	
F	2236805	PANEL- crown, #1 RH ..	25-38		AZ	659304	PANEL - lower	25-51	
G	2236801	PANEL- crown, #2-3-4 RH	25-38		BA	2418314	EXTENSION - RH	11-06	
H	2236803	PANEL- crown, #5 RH ..	25-38		BB	8877956	MIRROR	25-83	
K	2382103	PANEL	25-38		BC	8874865	ARM - RH	25-83	
L	649623	PANEL	25-38		BD	2457885	HINGE	25-51	
M	2459558	PANEL	25-38		BE	2283800	REFLECTOR	25-85	
N	2384983	LAMP	7-07B		BF	2464468	PANEL- evap. door,		
P	2412896	LAMP	7-07				upper	25-28	
Q	2477208	PANEL ASSY.	25-58		BG	649603	PANEL- evap. door,		
R	2466486	MOULDING- drip	25-40				lower	25-28	
S	2467494	MOULDING - drip	25-40		BH	2460008	PANEL- front & inter.		
T	2467493	MOULDING - drip	25-40				door, upper	25-27	
U	2459547	PANEL- (#1 RH)	25-58		BH	610016	PANEL- rear door,		
V	8877848	PANEL- (#2 LH)	25-58				upper	25-27	
W	2236809	PANEL- (#3 RH)	25-58		BJ	2460009	PANEL- front & inter.		
X	2236811	PANEL- (#4 RH)	25-58				door, lower	25-27	
Y	2236815	PANEL- (#5 RH)	25-58		BJ	610017	PANEL- rear door, lower	25-27	
Z	2236819	PANEL- (#6 RH)	25-58		BK	2295288	COVER - handle	25-27	
AA	2460672	CHANNEL- (#1 window) ..	25-56		BL	2460653	MOULDING- front RH ...	25-22	
AB	2460671	CHANNEL- (#2 window) ..	25-56		BM	2478767	FENDER- front, RH	25-22	
AC	610824	FRAME - RH	25-56		BN	2458281	PANEL	25-14	
AD	612470	GLASS - (frame)	25-56		BP	2458282	EXTENSION- RH	11-08	
AE	2475311	GLASS - (#1 window)	25-56		BQ	2460651	MOULDING - rear, RH ..	25-22	
AF	2475312	GLASS - (#2 window)	25-56		BR	2478768	FENDER- rear, RH	25-22	
AG	2461179	PANEL	25-17		BS	2459561	PANEL- belt, RH	25-38	
AH	2461181	PANEL	25-18		BT	N.P.N.	DOOR - toilet water		
AJ	(SeeText)	PANEL - (RH front	25-18				supply	SL-	
		inter.	25-18		BU	916300	LAMP - side, direct	7-08C	
AK	644292	PANEL - (at wheel)	25-18		BV	916309	LAMP- center, marker ..	7-07A	
AL	2236840	PANEL - (#2 RH)	25-18		BW	2233801	REFLECTOR - Red	25-85	
AM	2236844	PANEL - (#3 RH)	25-18		BX	2460696	DOOR- (w/hanger at top).	25-25	
AN	2236848	PANEL - (#4 RH)	25-18		BX	655658	DOOR- (w/hinge forward)	25-25	
AP	2236852	PANEL - (#5 RH)	25-18		BY	2465957	APRON - front	25-22	
AQ	2461185	PANEL	25-18		BZ	2416311	APRON - rear (outer) ...	25-22	
AR	2459556	PANEL - (at wheel)	25-18						
AS	2462116	PANEL - (rear of							
		rear wheelhouse)	25-18						
AT	2461183	PANEL - (lower, rear) ..	25-18						



R.H. OUTSIDE VIEW
(PD4905)

KEY TO R.H. OUTSIDE VIEW

(PD- 4905)

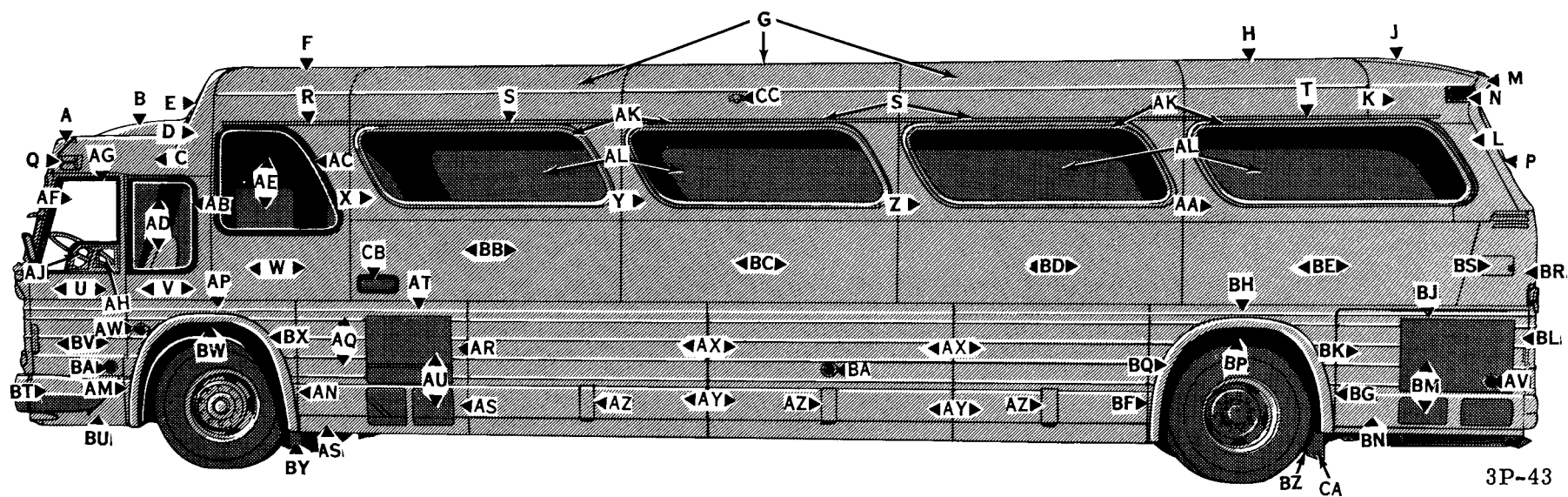
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2472098	PANEL	25-38					AP	2236852	PANEL - (#5 RH)	25-18				
B	2472039	PANEL	25-38					AQ	2461185	PANEL	25-18				
C	2407308	PANEL - reveal	25-38					AR	2459556	PANEL - (at wheel)	25-18				
D	2473168	PANEL - astrolight	25-38					AS	2462116	PANEL - (rear of rear wheelhouse)	25-18				
E	8866457	GLASS - astrolight, RH	25-54					AT	2461183	PANEL - (lower, rear)	25-18				
F	2236805	PANEL - crown, #1 RH	25-38					AU	8871565	DUCT - (w/grille)	25-70				
* G	2236801	PANEL - crown, #2-3-4RH	25-38					AW	2475310	GLASS	25-51				
H	2236803	PANEL - crown, #5 RH	25-38					AX	661041	PANEL	25-51				
K	2382103	PANEL	25-38					AY	2461101	PANEL - trim, outer	25-51				
L	649623	PANEL	25-38					AZ	659304	PANEL - lower	25-51				
M	2459558	PANEL	25-38					BA	2418314	EXTENSION - RH	11-06				
N	2384983	LAMP	7-07B					BB	8877956	MIRROR	25-83				
P	2412896	LAMP	7-07					BC	8874865	ARM - RH	25-83				
Q	2477208	PANEL ASSY.	25-58					BD	2457885	HINGE	25-51				
R	2466486	MOULDING - drip	25-40					BE	2283800	REFLECTOR	25-58				
S	2467494	MOULDING - drip	25-40					BF	2464468	PANEL - evap. door, upper	25-28				
T	2467493	MOULDING - drip	25-40					BG	649603	PANEL - evap. door, lower	25-28				
U	2459547	PANEL - (#1 RH)	25-58					BH	2460008	PANEL - front & inter. door, upper	25-27				
V	8877849	PANEL - (#2 LH)	25-58					BH	610016	PANEL - rear door, upper	25-27				
W	2236809	PANEL - (#3 RH)	25-58					BJ	2460009	PANEL - front & inter. door, lower	25-27				
X	2236811	PANEL - (#4 RH)	25-58					BJ	610017	PANEL - rear door, lower	25-27				
Y	2236815	PANEL - (#5 RH)	25-58					BK	2295288	COVER - handle	25-27				
Z	2236819	PANEL - (#6 RH)	25-58					BL	2460653	MOULDING - front, RH	25-22				
AA	2460672	CHANNEL - (#1 window)	25-56					BM	2478767	FENDER - front, RH	25-22				
AB	2460671	CHANNEL - (#2 window)	25-56					BN	2458281	PANEL	25-14				
AC	675680	FRAME - RH	25-56					BP	2458282	EXTENSION - RH	11-08				
AD	674931	GLASS - (frame)	25-56					BQ	2460651	MOULDING - rear, RH	25-22				
AE	2475311	GLASS - (#1 window)	25-56					BR	2478768	FENDER - rear, RH	25-22				
AF	2475312	GLASS - (#2 window)	25-56					BS	677690	PANEL - belt, RH	25-38				
AG	2461179	PANEL	25-18					BT	N.P.N.	DOOR - toilet water supply	SL-				
AH	2461181	PANEL	25-18					BU	916300	LAMP - side, direct	7-08C				
AJ	(See Text)	PANEL - (RH front inter.)	25-18					BV	916309	LAMP - center, marker	7-07A				
AK	644292	PANEL - (at wheel)	25-18					BW	2233801	REFLECTOR - Red	25-85				
AL	2236840	PANEL - (#2 RH)	25-18					BX	655658	DOOR	25-25				
AM	2236844	PANEL - (#3 RH)	25-18					BY	2465957	APRON - front	25-22				
AN	2236848	PANEL - (#4 RH)	25-18					BZ	2416311	APRON - rear (outer)	25-22				
								CA	675045	DOOR - access	25-28				

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June 1971

BODY

25-1L



BODY

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LH OUTSIDE VIEW

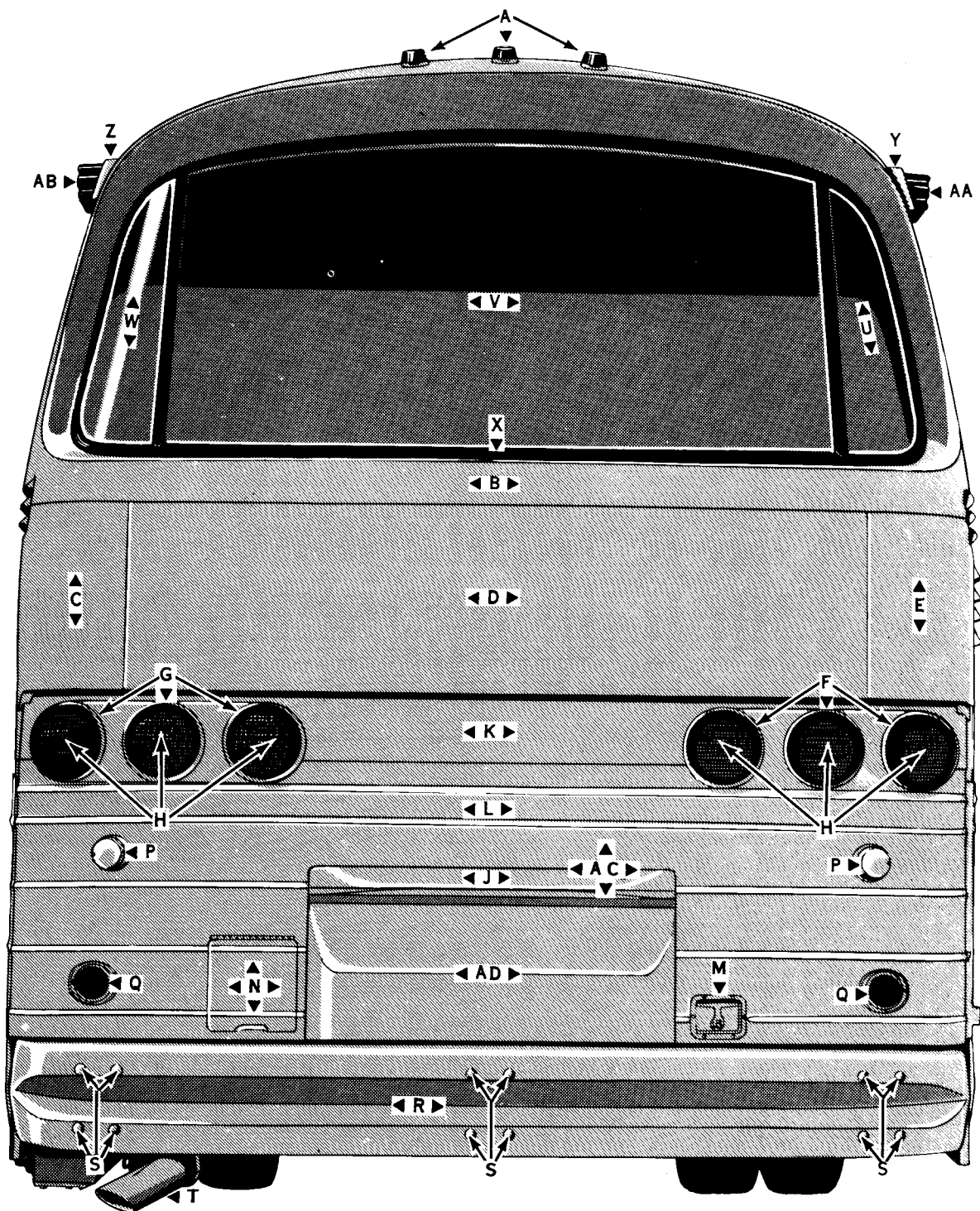
(4903-4905)

KEY TO LH OUTSIDE VIEW

(4903-4905)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
25-1M	A 2407308	PANEL - reveal	25-38				AR 2461103	PANEL - rear, (cond. door)	25-58				
	B 2472098	PANEL	25-38				AS 2492588	PANEL - lower, (cond. door)	25-28				
	C 2472040	PANEL	25-38				AT 2461113	PANEL - center, (cond. door)	25-28				
	D 2473168	PANEL - astrolight	25-38				AU 2492587	SCREEN	25-28				
	E 8866458	GLASS - astrolight LH .	25-54				AV 2233801	REFLECTOR - (Red) ..	25-85				
	F 2236806	PANEL - (#1 LH)	25-38				AW 916300	LAMP - (side, direct) .	7-08C				
	G 2236802	PANEL - (#2-3-4 LH) ..	25-38				AX 2460008	PANEL - (front & inter, upper)	25-27				
	J 2382103	PANEL	25-38				AX 610016	PANEL - (rear, upper) .	25-27				
	K 649624	PANEL	25-38				AY 2460009	PANEL - (front & inter, lower)	25-27				
	L 2459959	PANEL	25-38				AY 610017	PANEL - (rear, lower) .	25-27				
	M 2477208	PANEL ASSY.	25-58				AZ 2295837	COVER - handle	25-27				
	N 2384982	LAMP	7-07B				BA 2283800	REFLECTOR - (amber) .	25-85				
	P 2463500	GLASS - LH	25-57				BB 2236841	PANEL - (#2 LH)	25-18				
	Q 2412897	LAMP	7-07				BC 2236845	PANEL - (#3 LH)	25-18				
	R 2466487	MOULDING - (LH front)	25-40				BD 2236849	PANEL - (#4 LH)	25-18				
	S 2467494	MOULDING - (LH inter.)	25-40				BE 2236854	PANEL - (#5 LH)	25-18				
	T 2467493	MOULDING - (LH rear) .	25-40				BF 2461184	PANEL	25-18				
	U 2295235	PANEL - driver's, outside	25-58				BG 2461186	PANEL	25-18				
	V 2459548	PANEL - (#1 LH)	25-58				BH 2459556	PANEL	25-18				
	W 8877850	PANEL - (#2 LH)	25-58				BJ 2473510	PANEL - (upper)	25-14				
	X 2236810	PANEL - (#3 LH)	25-58				BK 2473509	PANEL - (front)	25-14				
	Y 2236812	PANEL - (#4 LH)	25-58				BL 2473511	PANEL - (rear)	25-14				
	Z 2236816	PANEL - (#5 LH)	25-58				BM 2459530	SCREEN	25-14				
	AA 2236820	PANEL - (#6 LH)	25-58				BN 2473508	EXTENSION	11-08				
	AB 2460672	CHANNEL - (#1 window)	25-56				BP 2478767	FENDER - (rear) LH ..	25-22				
	AC 2460671	CHANNEL - (#2 window)	25-56				BQ 2460652	MOULDING - (rear) LH	25-22				
	AD 2475311	GLASS - (#1 window) ...	25-56				BR 2491964	PANEL - belt, LH	25-38				
	AE 2475312	GLASS - (#2 window) ...	25-56				BS 2491967	DOOR ASSY. - (surge tank)	25-31				
	AF 2475309	GLASS - driver's window	25-55				BT 2418315	EXTENSION - LH	11-06				
	AG 2464750	CHANNEL - driver's window	25-55				BU 2460660	PANEL - (lower)	24-24				
	AH 2455581	GLASS - (6.90 x 7.80) ..	25-55				BV 2460661	PANEL - (upper)	24-24				
	AJ 2455580	GLASS - (8 x 6.52")	25-55				BW 2478768	FENDER - (front) LH ..	24-22				
	AK See Text	FRAME - (LH)	25-56				BX 2460654	MOULDING - (front) LH	24-22				
	AL See Text	GLASS - frame	25-56				BY 2465957	APRON - splash, jet ...	24-22				
	AM 2461180	PANEL	25-18				BZ 2296608	APRON - rear, inner ..	24-22				
	AN 2461182	PANEL	25-18				CA 2416311	APRON - rear, outer ..	24-22				
	AP 644293	PANEL	25-18				CB 8871565	DUCT - (w/grille)	25-70				
	AQ 2461102	PANEL - front, (cond. door)	25-28				CC 916309	LAMP - center marker	7-07A				

BODY



REAR OUTSIDE VIEW
(4108-4905)

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KEY TO REAR OUTSIDE VIEW

(PD4108 - 4905)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2496502	LAMP - (Michigan)	7-07C				
B	2477208	PANEL - rear window	25-58				
C	2491964	PANEL - belt, LH	25-38				
D	2459572	PANEL - belt, center	25-38				
E	677610	PANEL - belt, RH	25-38				
F	643297	LAMP ASSY. - RH	7-03				
G	643298	LAMP ASSY. - LH	7-03				
H	2471214	LENS - (Red)	7-03				
J	2462174	HOOD	25-15				
K	2462157	PANEL - upper	25-15				
L	2462158	PANEL - fluted	25-15				
M	2462172	HANDLE	25-15				
N	2462159	DOOR - access	25-15				
P	916380	LAMP ASSY. - backup	7-09C				
Q	2233801	REFLECTOR - (Red)	25-85				
R	2458223	BAR - impact	11-08				
S	3929409	BOLT	11-08				
T	677422	PIPE - tail	12-32				
U	657311	GLASS - RH	25-57				
V	657312	GLASS - center	25-57				
W	657308	GLASS - LH	25-57				
X	2464747	CHANNEL - window	25-57				
Y	2384983	LAMP - RH	7-07B				
Z	2384982	LAMP - LH	7-07B				
AA	2391359	LENS - RH	7-07B				
A B	2391357	LENS - LH	7-07B				
AC	612449	DOOR ASSY.	25-15				
AD	2462191	PANEL - lower center	25-15				

3P-40

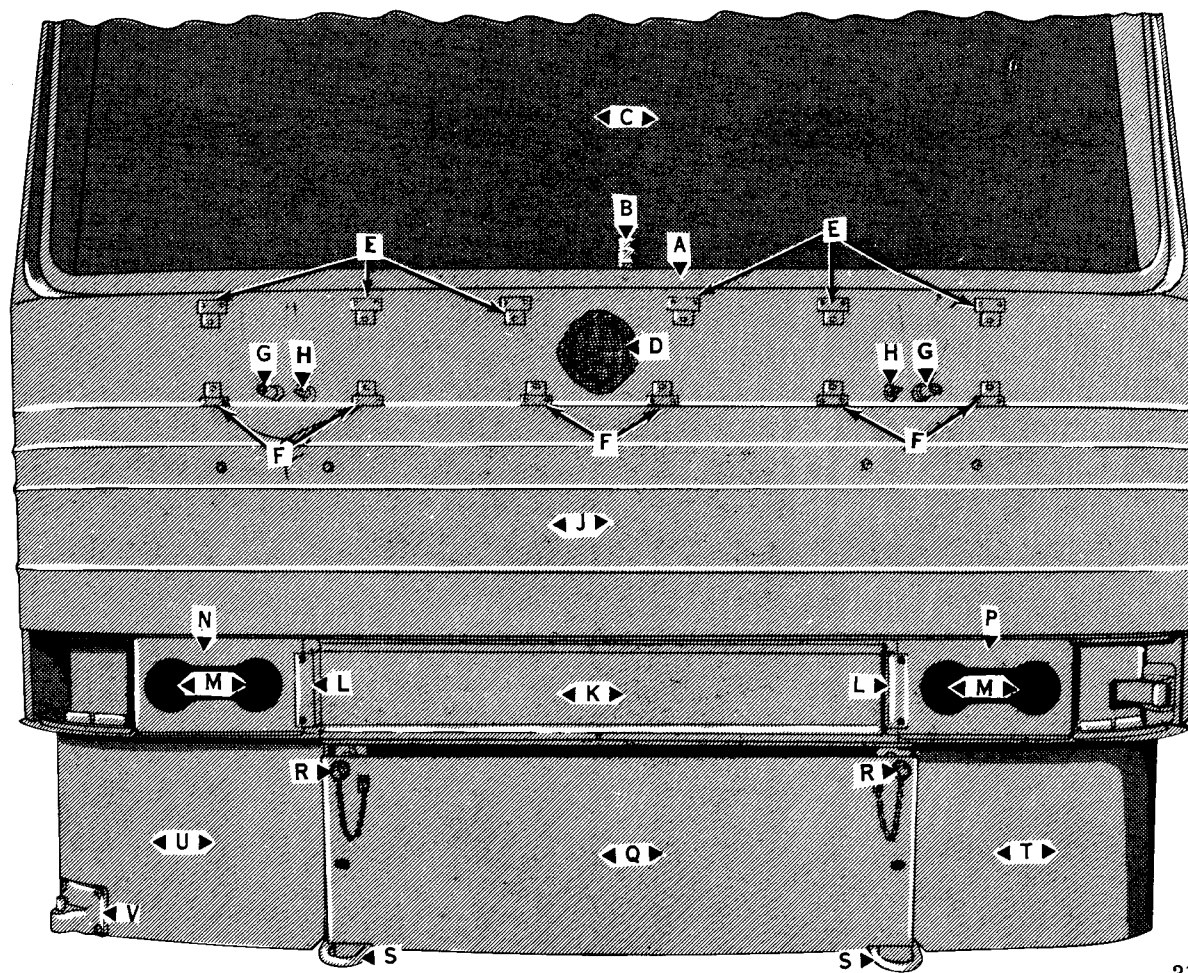
REAR OUTSIDE VIEW
(PD-4903)

25-1Q

KEY TO REAR OUTSIDE VIEW

(PD-4903)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2496502	LAMP - (Michigan)	7-07C				
B	2477208	PANEL - rear window .	25-58				
C	2494964	PANEL - belt, LH	25-38				
D	2459572	PANEL - belt, center .	25-38				
E	2459561	PANEL - belt, RH	25-38				
F	643297	LAMP ASSY. - RH	7-03				
G	643298	LAMP ASSY. - LH	7-03				
H	2471214	LENS - (Red)	7-03				
J	2462174	HOOD	25-15				
K	2462157	PANEL - upper	25-15				
L	2462158	PANEL - fluted	25-15				
M	2462172	HANDLE	25-15				
N	2462159	DOOR - access	25-15				
P	916380	LAMP ASSY. - backup .	7-09C				
Q	2233801	REFLECTOR - (Red) ..	25-85				
R	2458223	BAR - impact	11-08				
S	3929409	BOLT	11-08				
T	2480760	PIPE - tail	12-32				
U	657311	GLASS - RH	25-57				
V	657312	GLASS - center	25-57				
W	657308	GLASS - LH	25-57				
X	2464747	CHANNEL - window	25-57				
Y	2384983	LAMP - RH	7-07B				
Z	2384982	LAMP - LH	7-07B				
AA	2391359	LENS - RH	7-07B				
AB	2391357	LENS - LH	7-07B				
AC	612449	DOOR ASSY.	25-15				
AD	2462191	PANEL -lower center...	25-15				



3P-44

FRONT OUTSIDE LOWER END

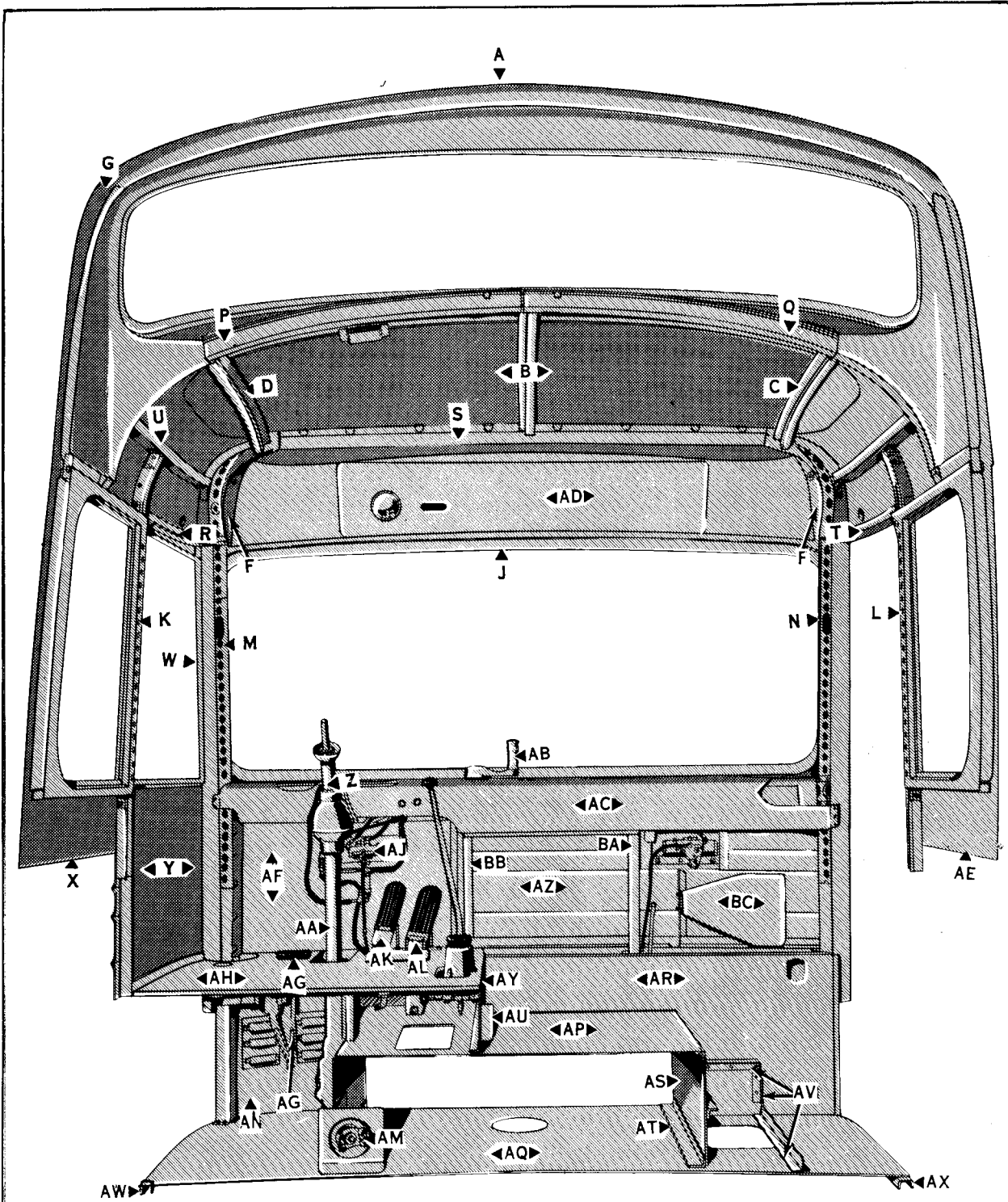
(LESS TRIM)

KEY TO FRONT OUTSIDE LOWER END

(LESS TRIM)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2474422	PANEL - (w/s)	25-03				
B	See Text	HANDLE	25-52				
C	2316669	GLASS - (w/s)	25-54				
D	---	SCREEN - outside air intake (Proc. Locally).	25-61				
E	2466311	CLIP - (upper)	25-05				
F	2416305	CLIP - (lower)	25-05				
G	2422010	SHAFT - trans., RH ..	25-80				
G	2422013	SHAFT - trans., LH ..	25-80				
H	2235921	SHAFT - idler, RH	25-80				
H	2422015	SHAFT - idler, LH	25-80				
J	2458447	PANEL - fluted	25-03				
K	2463224	PANEL	25-06				
L	2458448	BRACKET	25-06				
M	2458446	PANEL - (lower)	25-03				
N	2460911	PANEL - support, RH ..	25-03				
P	2460910	PANEL - support, LH ..	25-03				
Q	2466414	PANEL - door	25-09				
R	2298730	STUD ASSY.-door, (w/chain)	25-09				
S	---	CHANNEL - (part of 2298089 welded door)..	25-09				
T	2472046	PANEL - LH corner ...	25-03				
U	2472045	PANEL - RH corner ...	25-03				
V	2461111	HINGE - lower (body) ..	25-51				

BODY

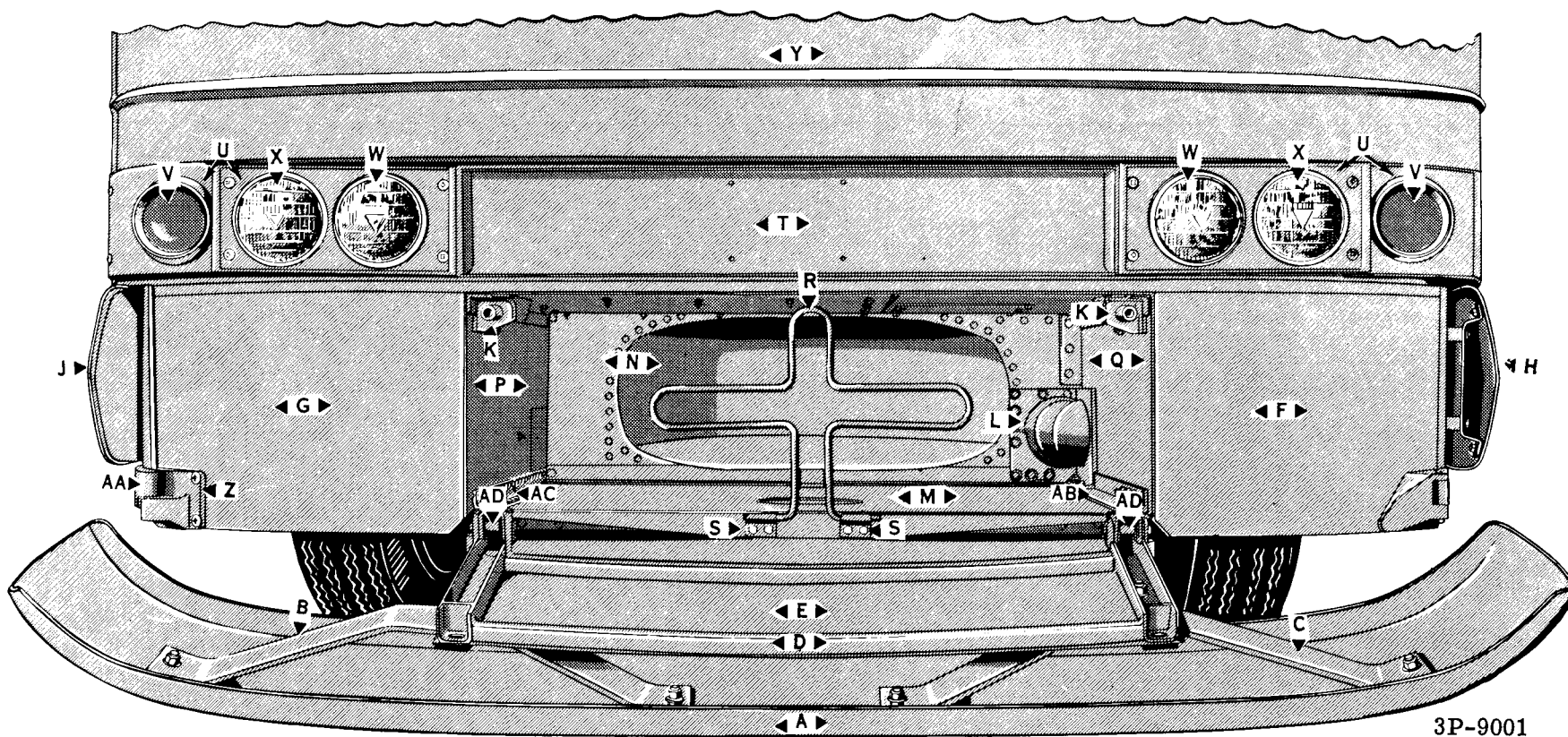


3P-6001

FRONT FRAMING (INSIDE VIEW)

KEY TO FRONT FRAMING (INSIDE VIEW)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2473168	PANEL- astrolight	25-38				
B	2472098	PANEL- crown, front center	25-38				
C	2415816	STRAINER - RH (front) .	25-38				
D	2415817	STRAINER - LH (front) .	25-38				
E	2415752	STRAINER - front (ctr.)	25-38				
F	2407308	PANEL - reveal	25-38				
G	2468469	POST - #2 LH	25-37				
H	2458256	POST - #2 RH	25-37				
J	2474422	PANEL - w/s	25-03				
K	2458481	POST - #1 LH	25-37				
L	2458261	POST - #1 RH	25-37				
M	2458443	POST - LH frt. corner .	25-02				
N	2458442	POST - RH frt. corner .	25-02				
P	2473250	POST - carline, #1 LH .	25-37				
Q	2473249	POST - carline, #1 RH .	25-37				
R	2469932	HEADER - driver's wdo.	25-42				
S	2414472	HEADER-dest. sign ...	25-42				
T	2469931	HEADER- frt. door	25-42				
U	2474412	CHANNEL - front, LH ..	25-38				
V	2474411	CHANNEL - front, RH ..	25-38				
W	2295235	PANEL- driver's wdo. .	25-58				
X	2459548	PANEL - #1 LH	25-58				
Y	2460913	PANEL - front, LH	25-18				
Z	2473186	JACKET ASSY.- (upper)	16-06				
AA	2473185	JACKET ASSY.- (lower)	16-06				
AB	SeeText	HANDLE	25-52				
AC	SeeText	LEDGE	25-04				
AD	2465766	SIGN ASSY.- (w/Door) ..	25-41				
AE	2459547	PANEL - #1, RH	24-58				
AF	2473171	PANEL- inner, LH upper	25-03				
AG	2296606	PEDAL - clutch	5-18				
AH	---	BOARD- driver's floor .	N.S.				
AJ	SeeText	MOTOR ASSY.	25-80				
AK	2385470	PEDAL - brake	4-61				
AL	2379022	PEDAL- accelerator ...	8-91				
AM	2293362	BRACKET - center brg.	16-20				
AN	2472046	PANEL - LH lower corner	25-03				
AP	2458234	PLATE - top	25-09				
AQ	2466473	PLATE - bottom	25-09				
AR	2458212	PANEL	25-07				
AS	2458222	PANEL- RH side	25-09				
AT	S-10228	ANGLE- RH inner	25-09				
AU	S-10223	ANGLE - #4 step	25-46				
AV	2335108	ANGLE- support (3/4 x 3/4 x 36)	25-09				
AW	2297314	REINFORCEMENT- LH	25-09				
AX	2297320	REINFORCEMENT- RH	25-09				
AY	2458216	PANEL- (#4 step)	25-46				
AZ	2458447	PANEL- front (fluted) ..	25-03				
BA	N.S.	ANGLE- RH vertical ..	25-03				
BB	2406803	ANGLE- LH vertical ..	25-03				
BC	2415815	BRACKET - mtg.	25-87				



3P-9001

SPARE TIRE COMPARTMENT AND DOOR

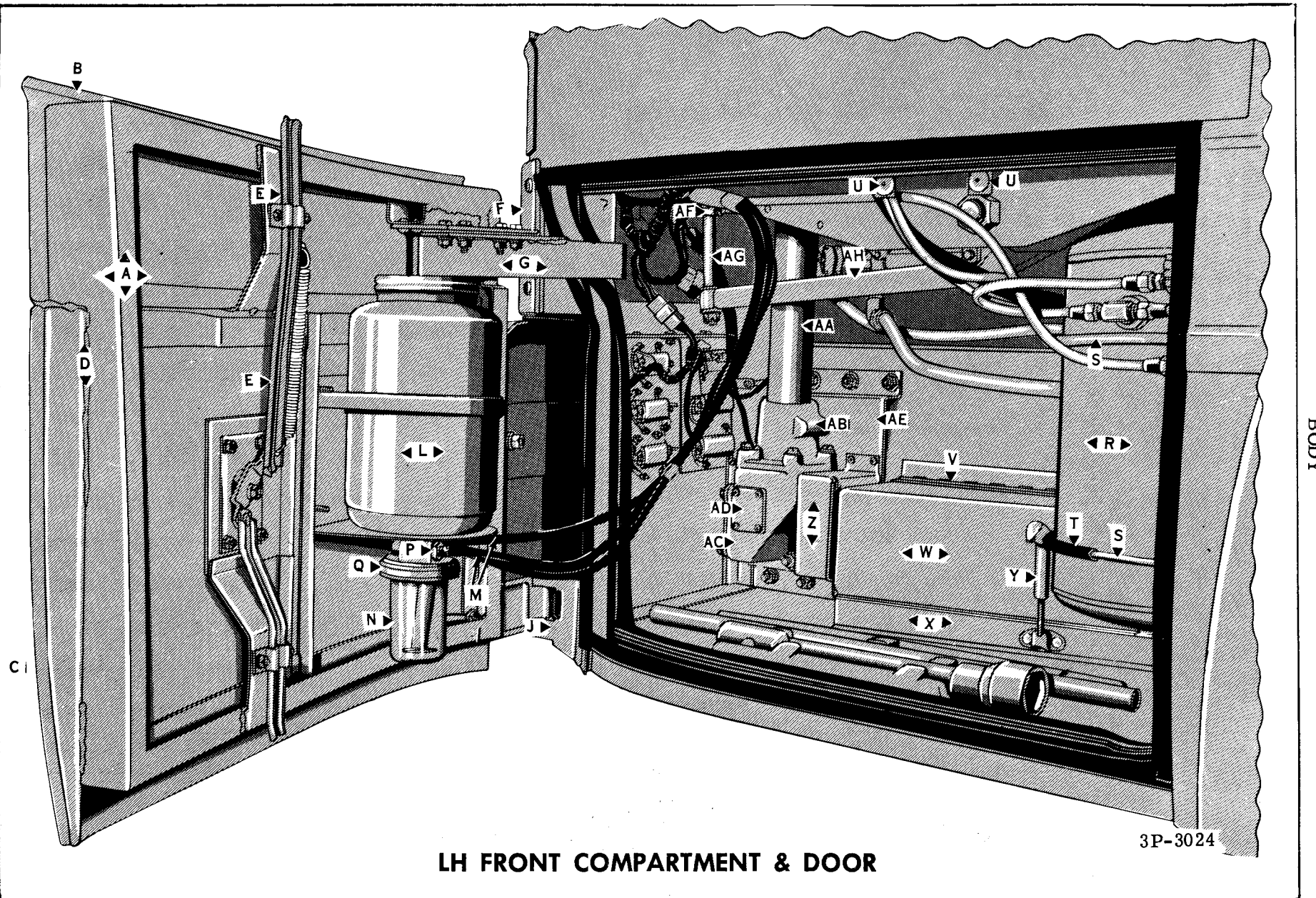
KEY TO SPARE TIRE COMPARTMENT AND DOOR

25-1X

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2472467	BAR - impact	11-06				
B	2472465	BAR - backing, RH	11-06				
C	2472466	BAR - backing, LH	11-06				
D	2298089	DOOR ASSY. -	25-09				
E	2466414	PANEL - door	25-09				
F	2472046	PANEL - frt. LH corner	25-03				
G	2472045	PANEL - frt. RH corner	25-03				
H	2418314	EXTENSION - frt. bmpr. RH	11-06				
J	2418315	EXTENSION - frt. bmpr. LH	11-06				
K	2298736	BRACKET - door lock	25-09				
L	2293362	BRACKET - center bearing	16-20				
M	2466473	PLATE - bottom	25-09				
N	644277	BULKHEAD - frt. axle, frt.	25-49				
P	2458222	PANEL - side, RH	25-09				
Q	2413018	PANEL - side, LH	25-09				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
R	2301248	CLAMP - carrier	25-09				
S	2301249	PLATE - hinge	25-09				
T	2463224	PANEL ASSY.	25-06				
U	8879454	HOUSING	7-01				
V	8867218	REFLECTOR ASSY.	25-85				
W	See Text	BEAM ASSY. - headlamp (inboard)	7-01				
X	See Text	BEAM ASSY. - headlamp (outboard)	7-01				
Y	2458447	PANEL - frt. end (fluted)	25-03				
Z	2461111	HINGE - lower, body half	25-51				
AA	2457885	HINGE - lower, door half	25-51				
AB	2467417	ANGLE - inner LH (1-1/2 x 2 x 8 ft. - CTL)	25-09				
AC	S-10228	ANGLE - inner RH (1-1/4 x 2 x 8 ft. - CTL)	25-09				
AD	2297869	PIN - door hinge	25-09				

25-1Y



BODY

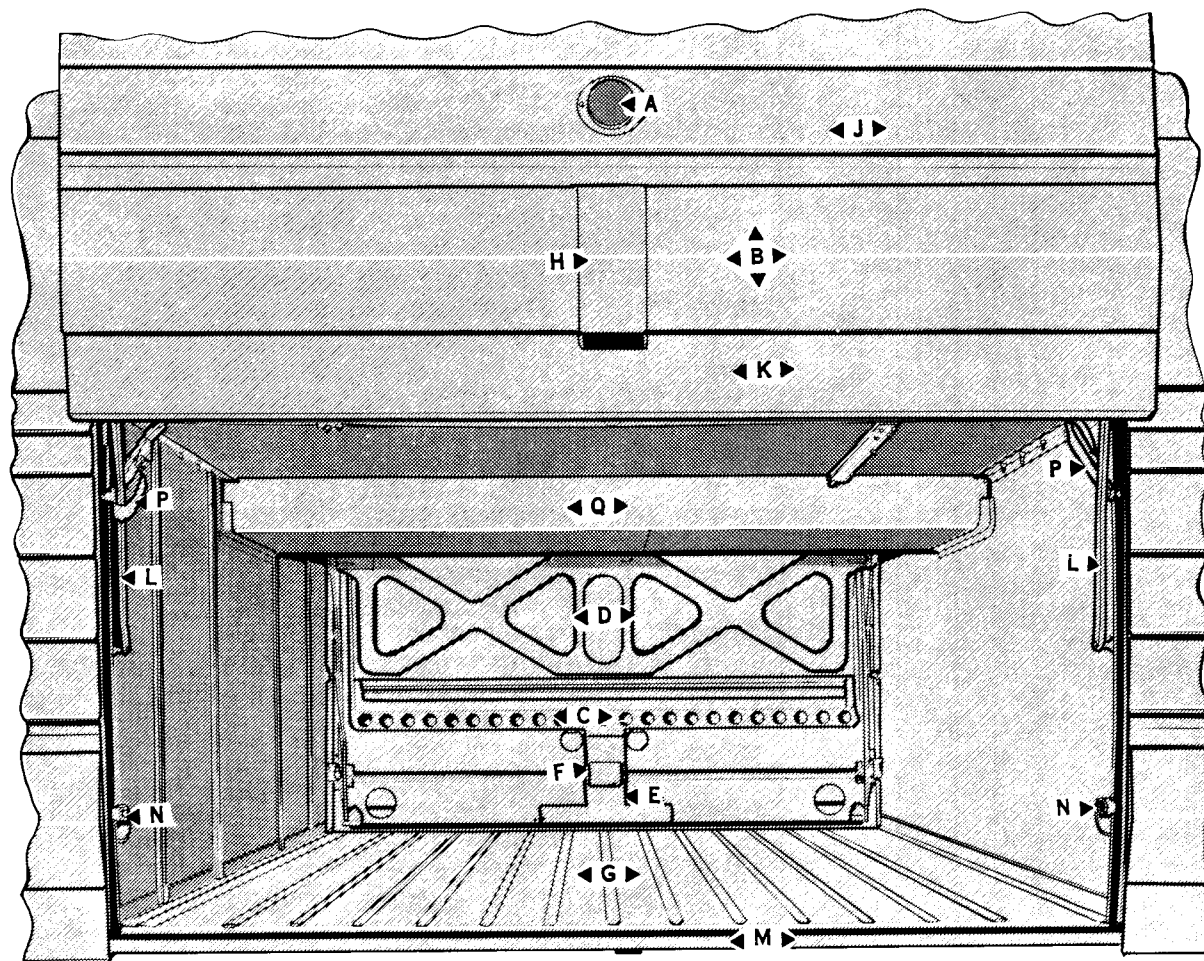
LH FRONT COMPARTMENT & DOOR

3P-3024

KEY TO LH FRONT COMPARTMENT & DOOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2473519	DOOR ASSY.	25-24				
B	2460661	PANEL - (upper)	25-24				
C	2460660	PANEL - (lower)	25-24				
D	---	FRAME	N.S.				
E	2460670	LOCK ASSY.	25-24				
F	2412569	HINGE - (upper) (body half)	25-24				
G	2299295	HINGE - (upper) (door half)	25-24				
J	2460657	HINGE - (lower) (body half)	25-24				
K	2460656	HINGE - (lower) (door half)	25-24				
L	N. S.	RESERVOIR - (w/pump mounted outside) ...	25-80B				
L	664399	RESERVOIR - (w/pump mounted inside) ...	25-80B				
M	669725	HOSE	25-80B				
N	646635	TANK -pressure(4903)	25-80B				
P	2461787	NOZZLE (4903).....	25-80B				
Q	2414623	"O" RING (4903).....	25-80B				
R	2472464	TANK - air (front) ...	4-42				
S	2224296	"U" BOLT	4-42				
T	2224544	LOOM	4-42				
U	672811	BUMPER - (upper) ...	25-24				
V	R-31224	HINGE - cover	16-23				
W	2412522	COVER ASSY. - prop. shaft	16-23				
X	2412529	LEDGE	16-23				
Y	2152465	CATCH	16-23				
Z	2412508	COVER - Univ. Joint .	16-23				
AA	2473185	JACKET - (lower) ...	16-06				
AB	2473160	CAP	16-06				
AC	2376562	HOUSING	16-04				
AD	2376608	PLATE	16-04				
AE	2407947	BRACKET	16-26				
AF	297631	COLLAR	5-18				
AG	2296606	PEDAL - clutch	5-18				
AH	2294082	LEVER - pedal rod ...	5-18				

25-1AA



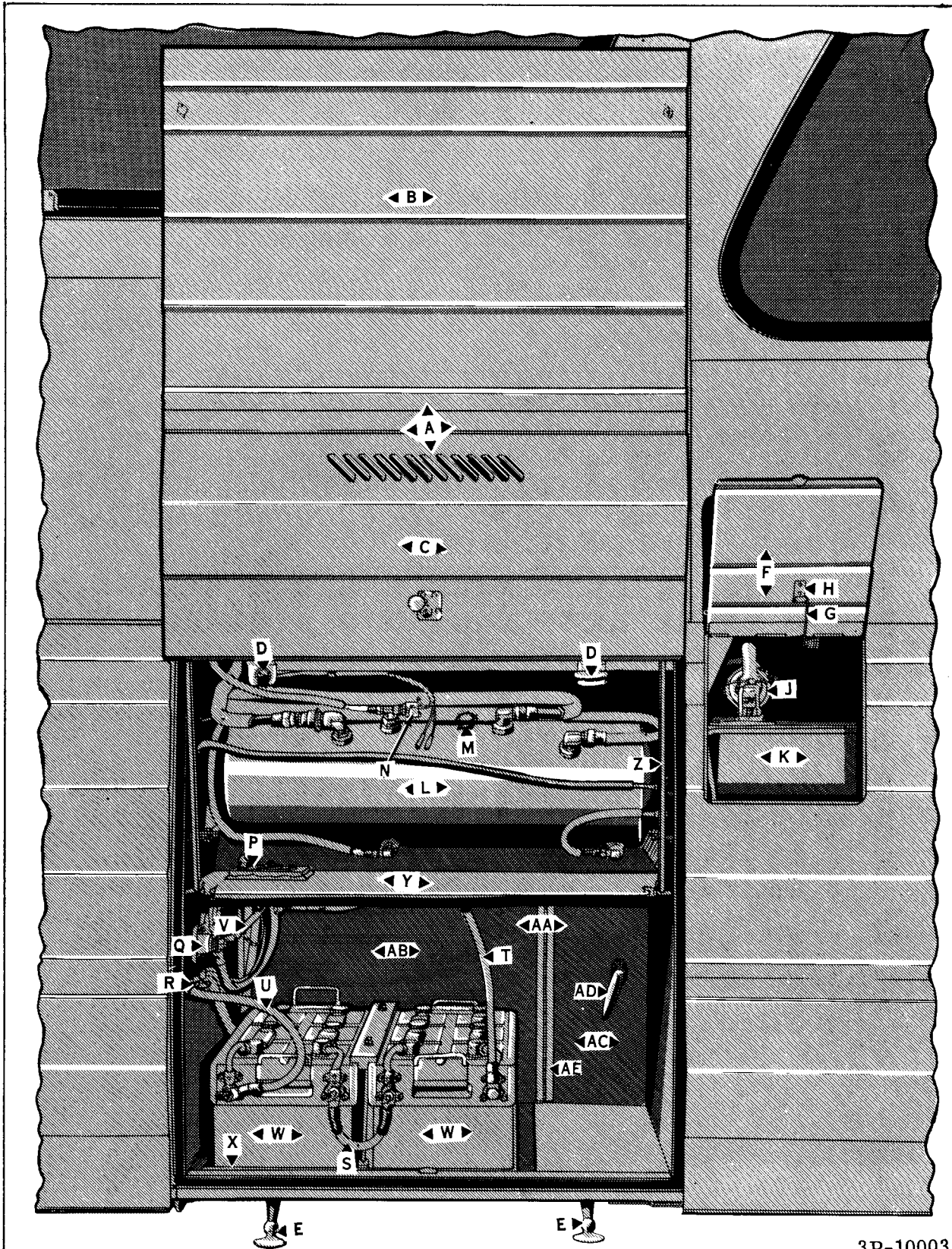
BODY

3P-3023

BAGGAGE COMPARTMENT & DOOR

KEY TO BAGGAGE COMPARTMENT & DOOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2233800	REFLECTOR - (amber).	25-85				
B	2464463	DOOR ASSY. - front					
		and interm.	25-27				
B	610022	DOOR ASSY. - rear ...	25-27				
C	2464465	PANEL - inner (front					
		and interm. door)	25-27				
C	610015	PANEL - inner (rear dr)	25-27				
D	2460001	PANEL - hinge (front					
		and interm. door)	25-27				
D	610023	PANEL - hinge (rear dr)	25-27				
E	2295803	HOUSING	25-27				
F	N.P.N.	PLATE - backing	N.S.				
G	2457859	FLOOR - front and					
		inter. compartment ...	25-34				
G	610780	FLOOR-rr compt., RH.	25-34				
G	610781	FLOOR-rr compt., LH.	25-34				
H	2295288	COVER	25-27				
J	2460008	PANEL - outer, upper					
		(front & interm. door).	25-27				
J	610016	PANEL - outer, upper					
		(rear door)	25-27				
K	2460009	PANEL - outer lever,					
		(front & interm. dr.) .	25-27				
K	610017	PANEL - outer lever,					
		(rear door)	25-27				
L	2492593	ARM - pivot, RH	25-27				
L	2492594	ARM - pivot, LH	25-27				
M	610785	RAIL	25-34				
N	2296285	STRIKER - RH, lower ..	25-27				
N	2296589	STRIKER - LH, lower ..	25-27				
P	8877827	BAR - torsion, RH	25-27				
P	8877828	BAR - torsion, LH	25-27				
Q	See text	COVER - (at baggage					
		compt.)	25-47				



3P-10003

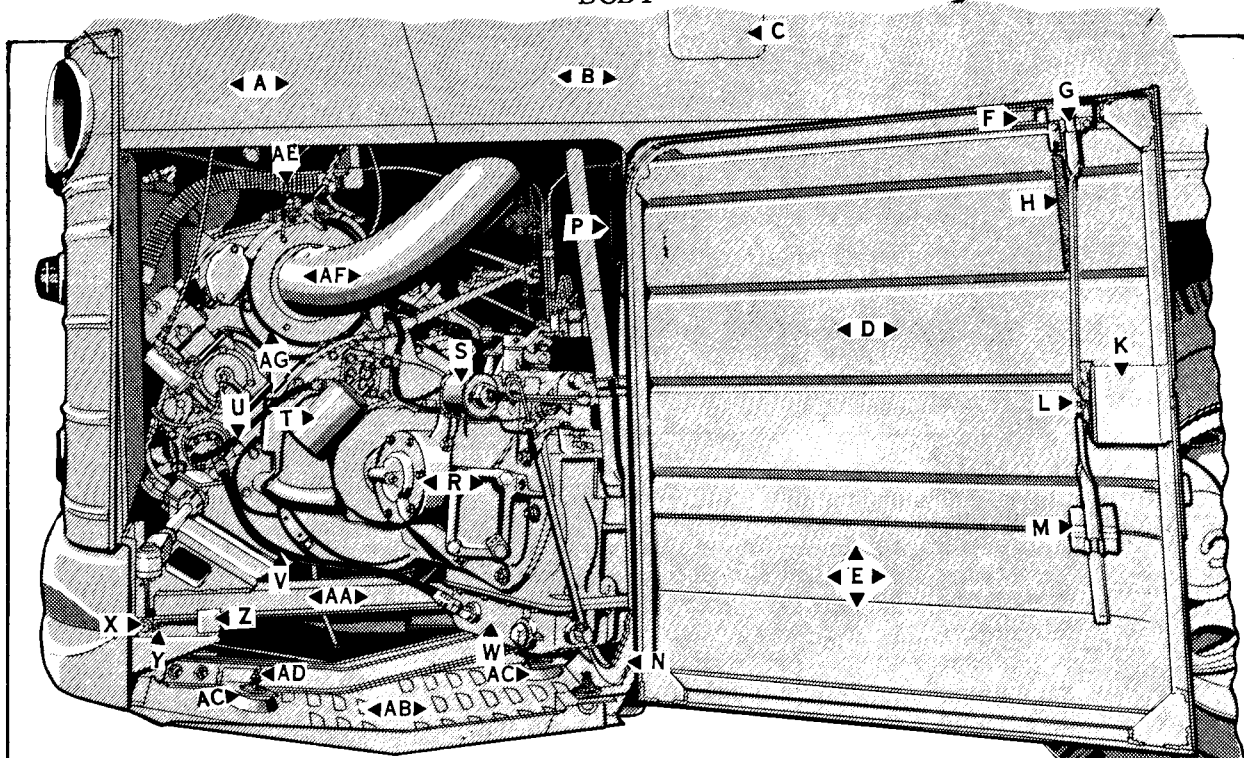
EVAPORATOR AND BATTERY COMPARTMENT

(W/DOOR)

KEY TO EVAPORATOR AND BATTERY COMPARTMENT

(W/DOOR)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See Text	DOOR ASSY.	25-28				
B	2464468	PANEL - (upper)	25-28				
C	649603	PANEL - (lower)	25-28				
D	2481310	BRACKET - latch	25-28				
E	2438778	LATCH	25-28				
F	2460696	DOOR- (w/hinge at top) .	25-25				
F	655658	DOOR- (w/hinge forward)	25-25				
G	2485618	SPRING	25-25				
H	2460693	CLIP- (part 2460696 Dr.)	25-25				
J	861945	CAP	12-04				
K	2492573	TANK - fuel	12-02				
L	656266	TANK - air, main	4-42				
M	652880	KIT - check valve					
		(w/644266 Tank)	4-42				
M	665819	VALVE - check (disc					
		type) (w/654266 tank) .	4-42				
N	2458695	SWITCH - low air	7-67				
P	612947	SWITCH - battery					
		disconnect	7-74				
Q	---	VALVE - moisture eject.	SL-				
R	2318021	BLOCK - junction	7-84				
S	6295533	CABLE	7-86				
T	6295332	CABLE	7-86				
U	6295528	CABLE	7-86				
V	6295529	CABLE	7-86				
W	N.P.N.	BATTERY	7-85				
X	610734	TRAY - battery	25-33				
Y	610803	SHROUD ASSY.	25-33				
Z	2468497	ARM - pivot	25-28				
AA	8878924	PANEL ASSY.	25-63				
AB	645182	PANEL - (less door) ..	25-63				
AC	645173	DOOR	25-63				
AD	2497683	HANDLE - door	25-63				
AE	645172	HINGE	25-63				

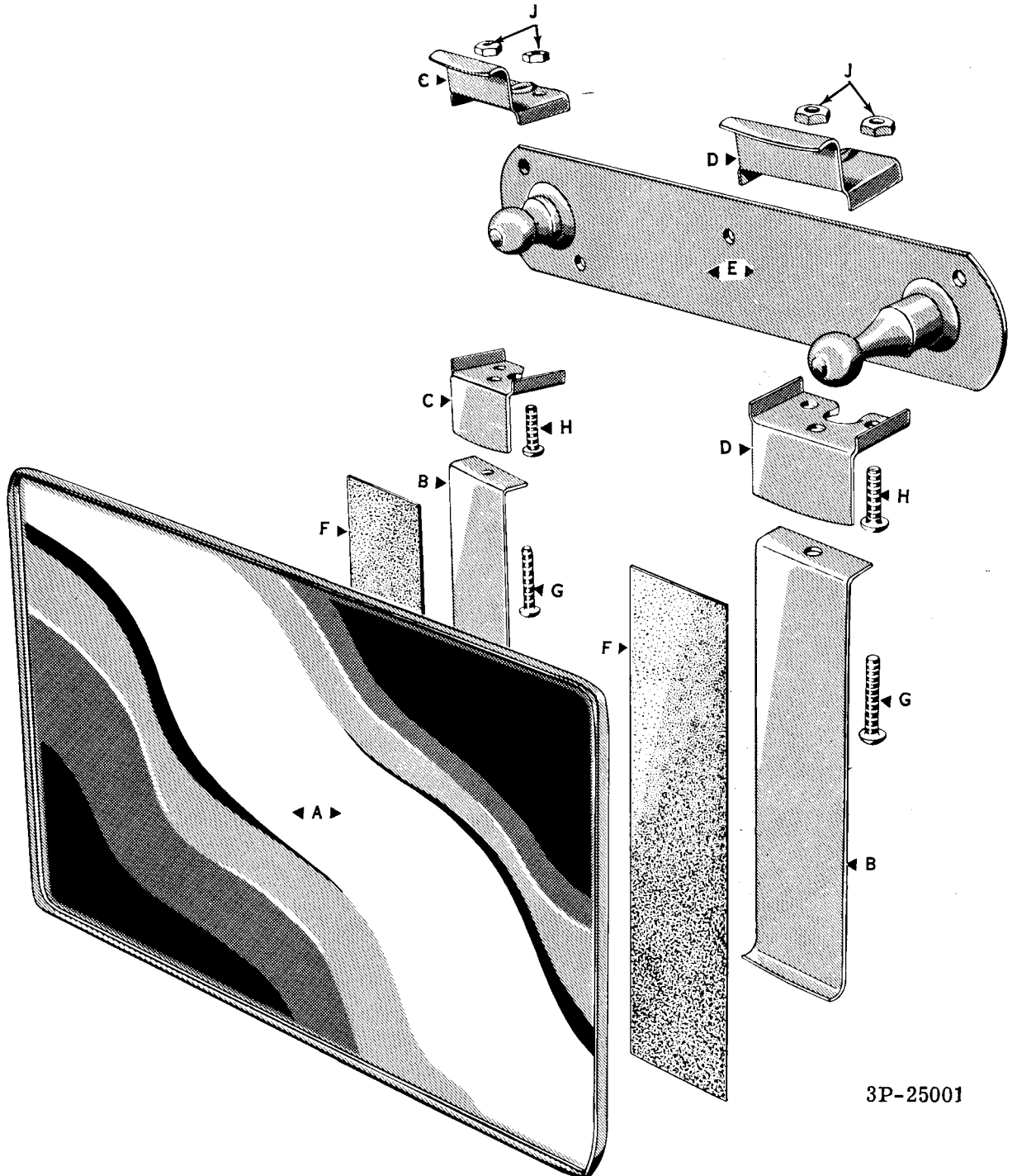


RH SIDE CLOSURE DOOR

3P-3026

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2491964	PANEL - belt	25-38	
B	2236852	PANEL - (#5 RH)	25-18	
C	---	DOOR - toilet water ...	SL-	
D	2458281	PANEL	25-14	
E	2458280	DOOR ASSY.	25-14	
F	2296256	BRACKET	25-14	
G	2296254	CATCH	25-14	
H	2265255	SPRING	25-14	
J	2169338	CLIP	25-14	
K	2458291	CHANNEL	25-14	
L	2446707	LOCK ASSY.	25-14	
M	2458289	BRACKET - guide	25-14	
N	2408978	ANGLE - reinf., trans. cutout	25-49G	
P	2459501	BULKHEAD- engine ...	25-49G	
R	647083	TRANSMISSION ASSY. .	17-01	
S	1119911	SOLENOID - reverse ..	7-53	
T	6437788	FILTER - oil	17-25	
U	646421	HOSE - pressure	17.25	
V	646420	HOSE - suction	17-25	
W	2476857	COVER ASSY. - (or reservoir)	17-03	
X	2044739	BUMPER	25-14	
Y	---	BRACKET - bumper ...	N.S.	
Z	---	CATCH	N.S.	
AA	See text	CRADLE ASSY.	8-90	
AB	2446957	SHIELD - dust, RH	25-13	
AC	2413710	RETAINER - bolt spring	25-13	
AD	2024658	BOLT - eye	25-13	
AE	2267157	HOSE - air comp. discharge	4-57	
AF	---	TUBE - drain, toilet ...	SL-	
AG	---	TANK - waste, toilet ...	SL-	

BODY

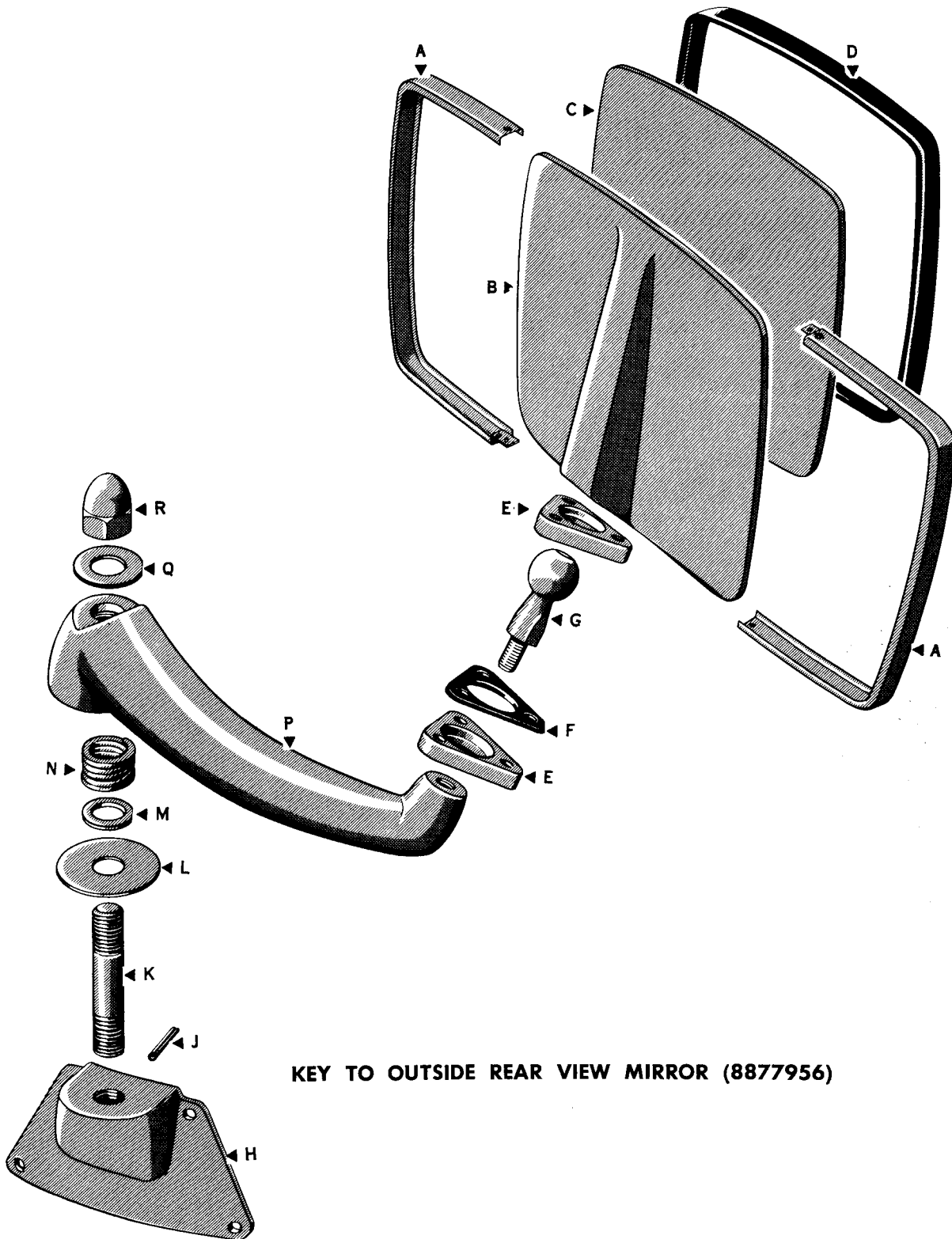


3P-25001

INSIDE REAR VIEW MIRROR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2461028	GLASS - mirror	25-82				
B	2301750	CLAMP - (5 3/4 lg)	25-82				
C	2301748	CLAMP - (15/16 lg)	25-82				
D	2301749	CLAMP - (1 7/32" lg)	25-82				
E	2452426	PLATE	25-82				
F	-	PAD - filler	N. S.				
G	-	BOLT - (8-32 x 7/8)	N. S.				
H	-	BOLT - (8-32 x 11/16)	N. S.				
J	-	NUT - (8-32)	N. S.				

BODY

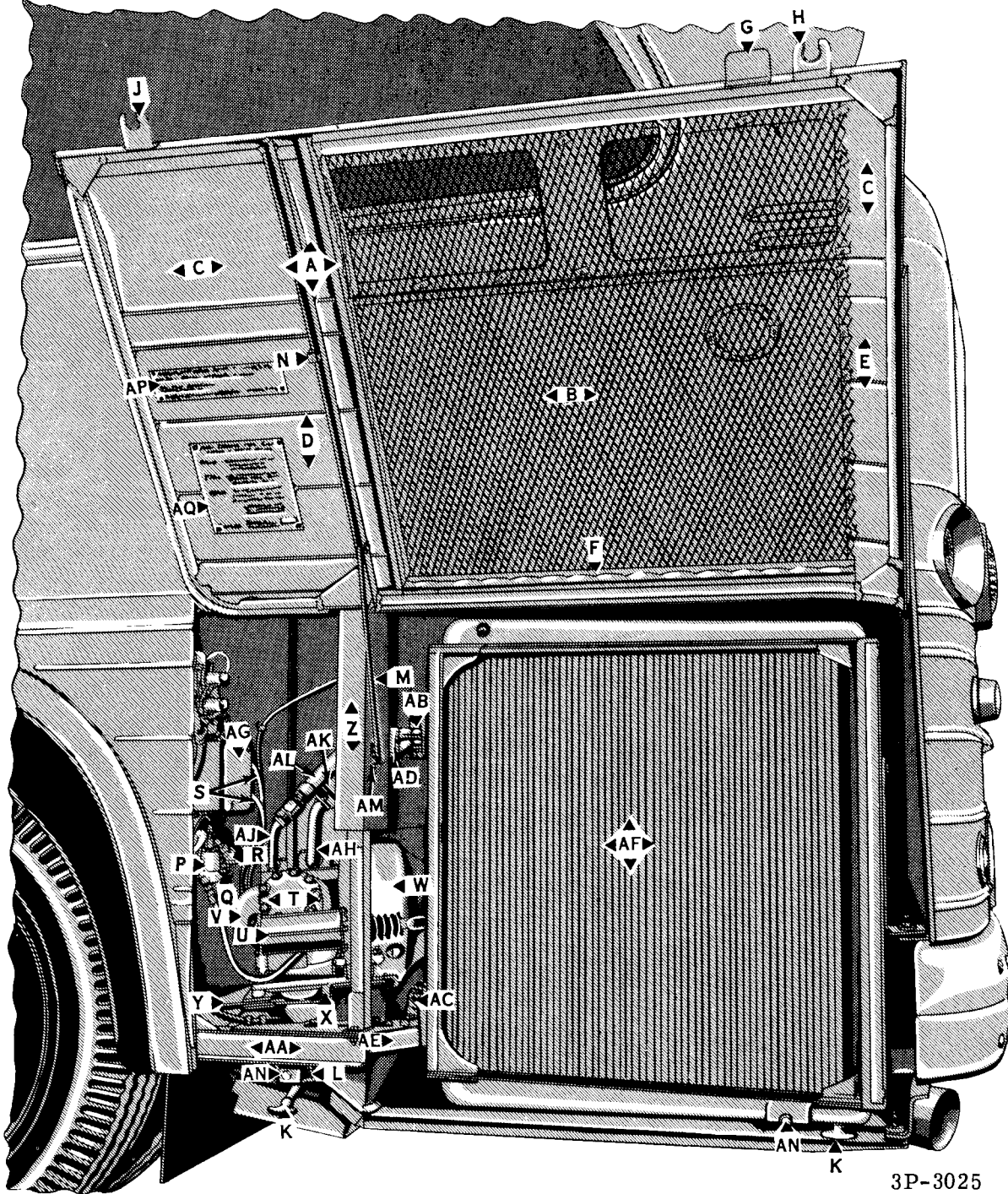


KEY TO OUTSIDE REAR VIEW MIRROR (8877956)

3P-25011

KEY TO OUTSIDE REAR VIEW MIRROR ASM. 8877956

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2236265	FRAME	25-83				
B	2236268	BACK	25-83				
C	612529	GLASS	25-83				
D	2236266	EXTRUSION	25-83				
E	2236269	RETAINER	25-83				
F	2236270	SPACER	25-83				
G	8877000	STUD - ball	25-83				
H	8874037	BRACKET (Incl. "J", "K")	25-83				
J	9427406	PIN	25-83				
K	8874036	STUD - pivot	25-83				
L	8874035	WASHER - bracket	25-83				
M	2436168	WASHER - stud spring	25-83				
N	2236190	SPRING	25-83				
P	8874865	ARM - RH	25-83				
P	8874032	ARM - LH	25-83				
Q	2394208	WASHER - stud nut	25-83				
R	8879485	NUT	25-83				

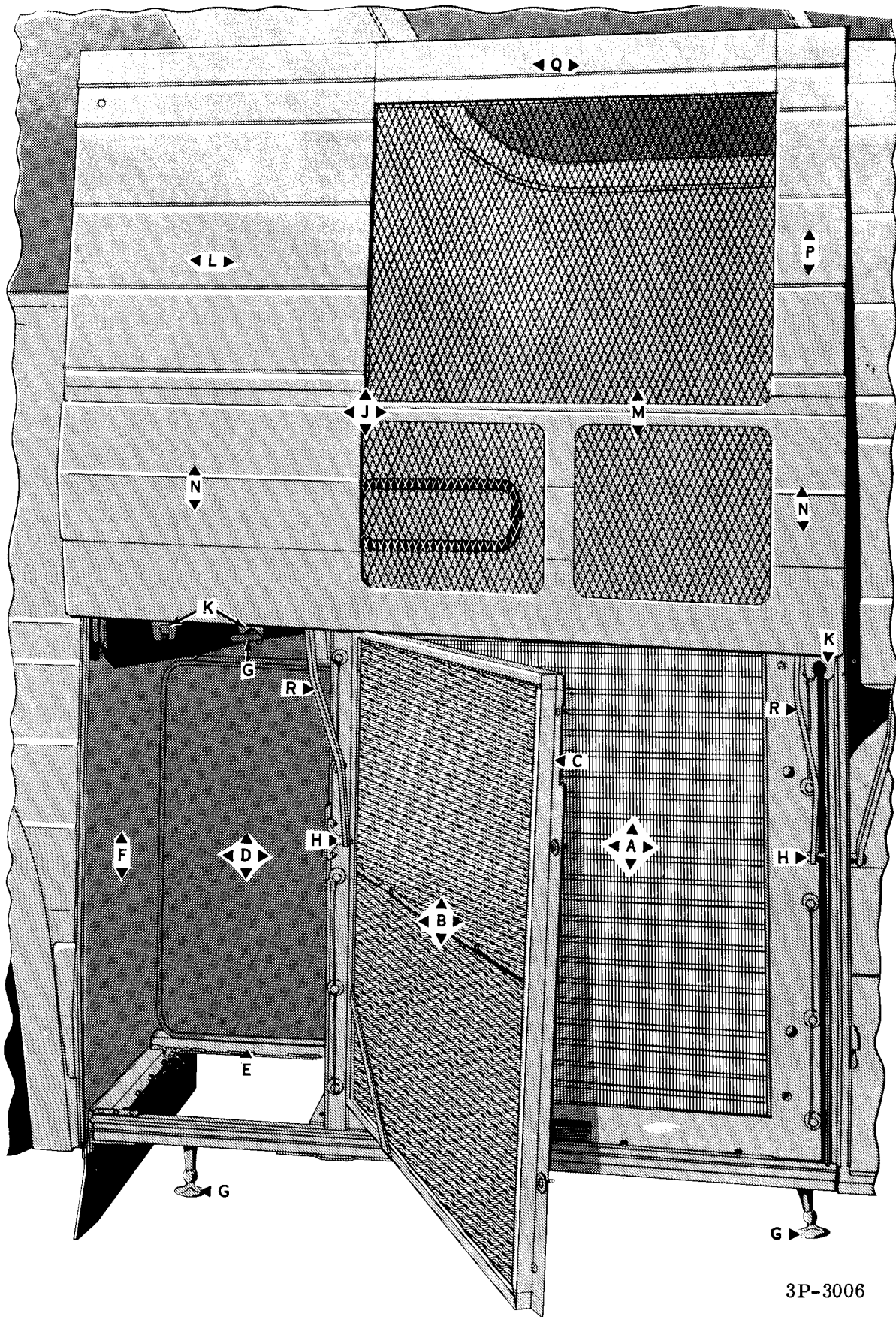


3P-3025

LH SIDE CLOSURE DOOR

KEY TO LH SIDE CLOSURE DOOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2473501	DOOR ASSY.	25-14				
B	2459530	SCREEN	25-14				
C	2473508	EXTENSION - LH	11-08				
D	2473509	PANEL - (front)	25-14				
E	2473511	PANEL - (rear)	25-14				
F	2473510	PANEL - (upper)	25-14				
G	2408793	STOP	25-14				
H	2459552	BRACKET - (rear)	25-14				
J	2466480	BRACKET - (front)	25-14				
K	2438178	LATCH	25-14				
L	2466481	BRACKET - latch	25-14				
M	2301224	PROP	25-14				
N	2301226	CATCH	25-14				
P	643382	VALVE - solenoid, A/C	7-60				
Q	667170	BRACKET - valve	7-60				
R	1508844	SWITCH - A/C air pressure	7-74B				
S	667570	HOSE - hi-lo switch,	26-38				
T	2235671	COMPRESSOR - (prior to 226)(4903).....	26-15				
T	678190	COMPRESSOR - (eff. w/226 on 4903)(4905)..	26-15				
U	2415905	CYLINDER - air	26-19				
V	2483993	BRACKET	26-19				
W	2451724	HOUSING - A/C clutch .	26-18				
X	2484002	BRACKET - mtg., outer.	26-18				
Y	See text	BRACKET - mtg., front	26-18				
Z	2459504	POST - eng. blkhd, LH .	25-17				
AA	2466500	SUPPORT ASSY.	26-18				
AB	2408964	HINGE - (upper)	6-06				
AC	2413429	HINGE - (lower)	6-06				
AD	2409495	BRACKET - upper hinge	6-06				
AE	2409496	BRACKET - lower hinge	6-06				
AF	2483866	RADIATOR	6-02				
AG	See text	SWITCH - A/C hi-lo ...	7-74B				
AH	2499296	VALVE - dischg. refrig. line	26-15				
AJ	2499295	VALVE - suction refrig. line	26-15				
AK	2493310	HOSE - supply	26-38				
AL	2493311	HOSE - return	26-38				
AM	2414521	BRACKET - (to blkhd.).	25-14				
AN	8872989	BUMPER	25-14				
AP	2419087	PLATE - instruct.	25-14				
AQ	644809	PLATE - instruct.	26-15				



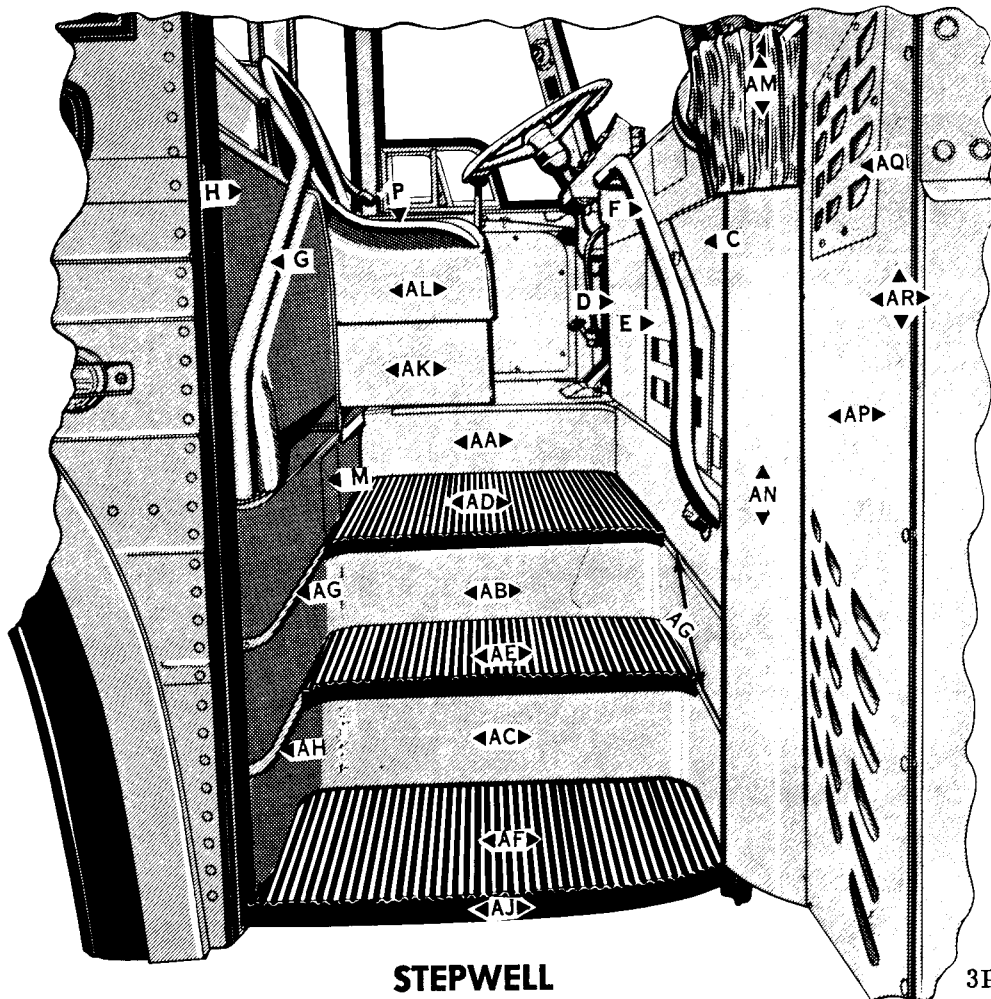
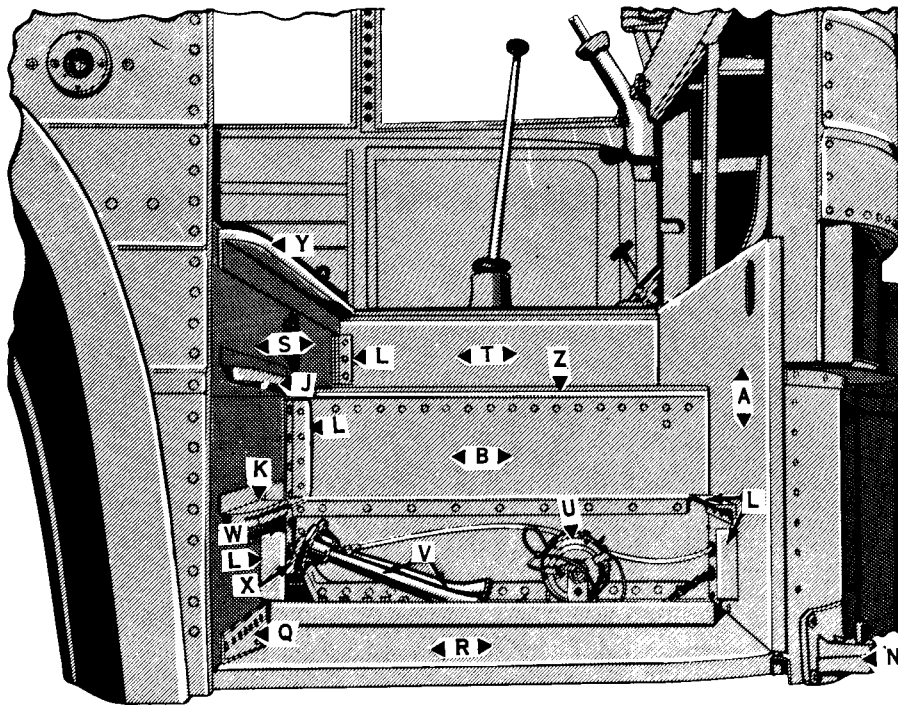
3P-3006

A/C COMPARTMENT (W/DOOR)

KEY TO A/C COMPARTMENT (W/ DOOR)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See text	COIL ASSY.	26-23				
B	2489613	FILTER	26-23				
C	2489612	RETAINER	26-23				
D	2492573	TANK - fuel	12-02				
E	8877798	SUPPORT ASSY.	12-06				
F	8879470	BULKHEAD-frt. axle, rr.	25-49				
G	2438178	LATCH - cond. door	25-28				
H	2468489	BRACKET - pivot arm	25-28				
J	2464798	DOOR - condenser	25-28				
K	2462115	BRACKET - lock, lwr.	25-28				
L	2461102	PANEL - frt.	25-28				
M	2492587	SCREEN	25-28				
N	2492588	PANEL - lower	25-28				
P	2461103	PANEL - rear	25-28				
Q	2461113	PANEL - center upper	25-28				
R	2462114	ARM - pivot	25-28				

BODY



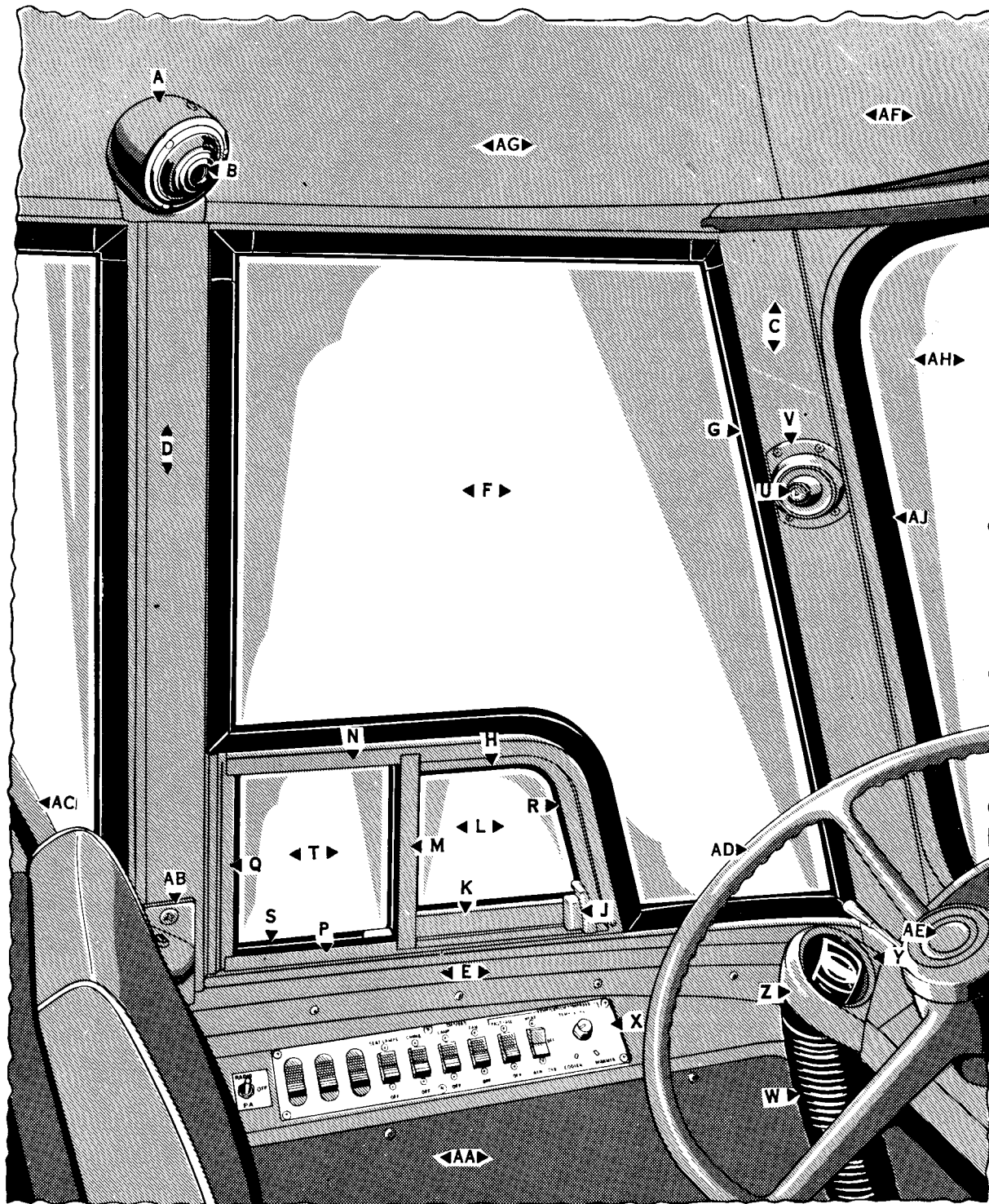
STEPWELL

3P-3027

KEY TO STEPWELL

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2458212	PANEL - lower	25-07				
B	2458222	PANEL - RH side	25-09				
C	2475344	PANEL - RH	25-08				
D	2475342	PANEL - closure	25-08				
E	2475341	DOOR	25-08				
F	2299309	RAIL - front door	25-78				
G	2301300	RAIL - modesty panel ..	25-78				
H	2473542	PANEL - modesty	25-76				
J	2297839	ZEE - upper	25-49				
K	2297840	ZEE - lower	25-49				
L	2335108	ANGLE (3/4x3/4x3 ft.) .	25-09				
M	2485715	COVER - access hole ..	25-46				
N	2461111	HINGE - lower	25-51				
P	2303089	RAIL - driver's	25-78				
Q	2297889	BRACKET - reinf.	25-49				
R	2466473	PLATE - bottom	25-09				
S	644277	BULKHEAD - front	25-49				
T	2458216	PANEL-(#4 step riser) .	25-46				
U	9000535	HORN- elect. (low note)	7-76				
U	9000536	HORN- elect. (hi note) .	7-76				
V	2424280	HORN - air	7-75				
W	2466044	BRACKET - upper	7-75				
X	2466042	BRACKET - lower	7-75				
Y	---	BOARD - floor	N.S.				
Z	2458234	PLATE - top	25-09				
AA	2458231	PANEL- upper step ...	25-46				
AB	2458232	PANEL- inter. step ...	25-46				
AC	2458233	PANEL- lower step ...	25-46				
AD	(See Text)	TREAD- upper step ...	25-46				
AE	(See Text)	TREAD- inter. step ...	25-46				
AF	(See Text)	TREAD- lower step ...	25-46				
AG	2335106	MOULDING	25-46				
AH	2297847	MOULDING	25-46				
AJ	2297320	REINFORCEMENT- RH	25-09				
AK	2384352	PANEL - lower	25-73				
AL	2384353	PANEL - upper	25-73				
AM	(See Text)	GUARD- finger, upper ..	25-51				
AN	(See Text)	GUARD- finger, lower ..	25-51				
AP	See text	PANEL (louvered)	25-51				
AQ	See text	COVER - (louvered)	25-51				
AR	2457878	DOOR - front	25-51				

BODY

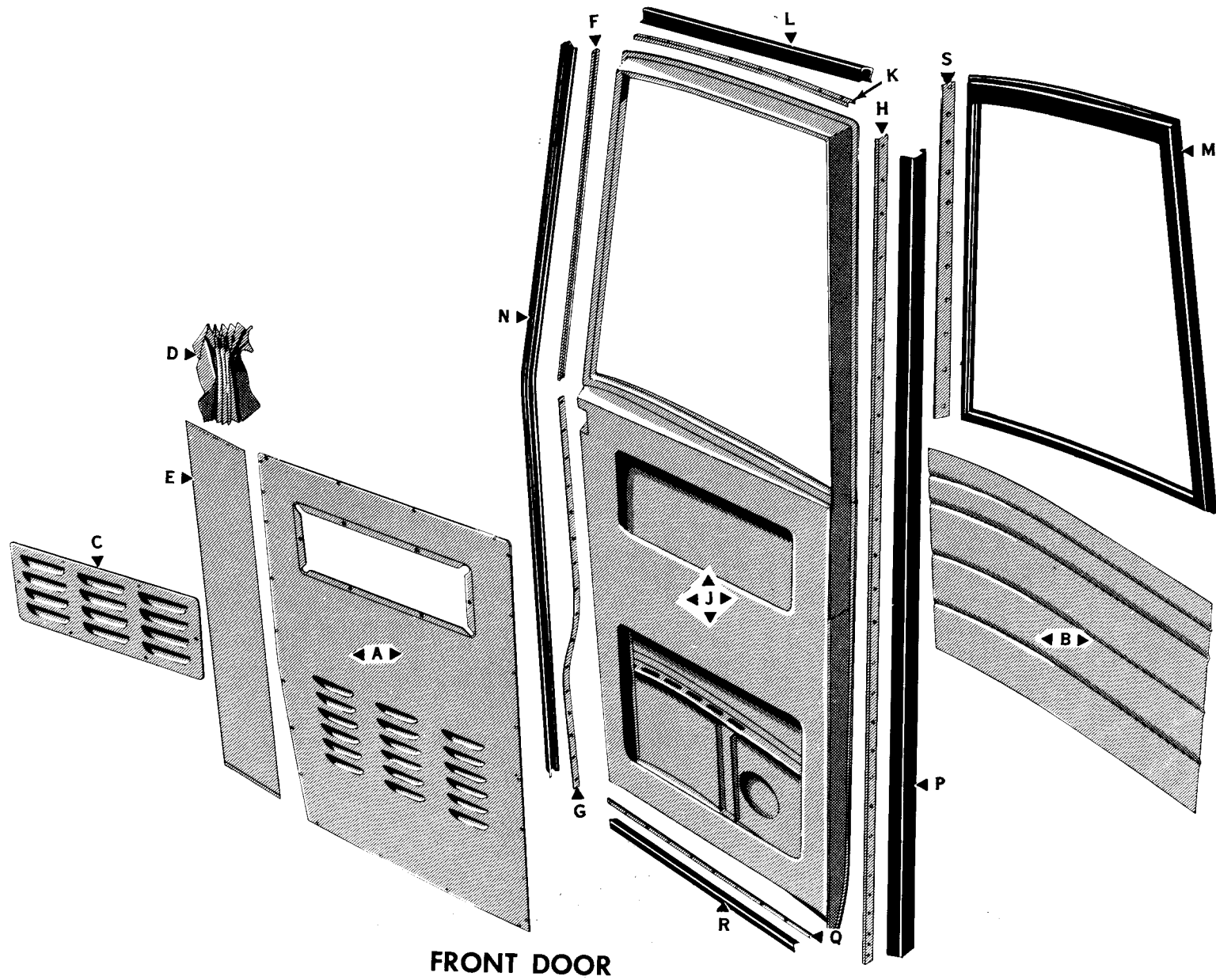


3P-7001

DRIVERS WINDOW

KEY TO DRIVER'S WINDOW

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2301213	HOUSING- drivers lamp .	7-10				
B	911025	LAMP ASSY.- drivers . .	7-10				
C	2300393	COVER- LH corner post .	25-02				
D	2457841	CAPPING- trim (#1 LH) .	25-17				
E	2295237	PANEL- drivers (inside) .	25-58				
F	2475309	GLASS	25-55				
G	2464750	CHANNEL-drivers window	25-55				
H	2455600	CHANNEL- upper	25-55				
J	2455588	HANDLE	25-55				
K	2455589	CHANNEL - lower	25-55				
L	2455580	GLASS - (8 x 6.52) . . .	N.S.				
M	2455588	CHANNEL - rear	25-55				
N	2458351	CHANNEL - upper	25-55				
P	2455597	CHANNEL - lower	25-55				
Q	2455592	CHANNEL - vertical, rear	25-55				
R	2464781	RETAINER- sliding glass	25-55				
S	See text	RETAINER- stat. glass .	25-55				
T	2455581	GLASS - (6.90 x 7.80 x 1/4)	N.S.				
U	2455558	OUTLET- adj. outside air	25-70				
V	2455560	HOUSING - outlet	25-70				
W	660785	HOSE - outlet	25-70				
X	See text	PLATE - name, switch . .	7-74H				
Y	See Text	RETAINER-air outlet, frt.	25-70				
Z	See Text	RETAINER- air outlet, rr.	25-70				
AA	2485705	COVER - air outlet	25-70				
AB	2303091	BRACKET-guard rail . .	25-78				
AC	649572	RAIL ASSY.-guard, driver	25-78				
AD	9740367	WHEEL ASSY.-steering .	16-24				
AE	648272	CAP - horn buttons	7-76				
AF	2417150	PANEL - trim	25-75				
AG	2475429	PANEL - trim, lower deck	25-75				
AH	2316669	GLASS - w/s	25-54				
AJ	2461125	CHANNEL - w/s glass . .	25-54				



3P-3010

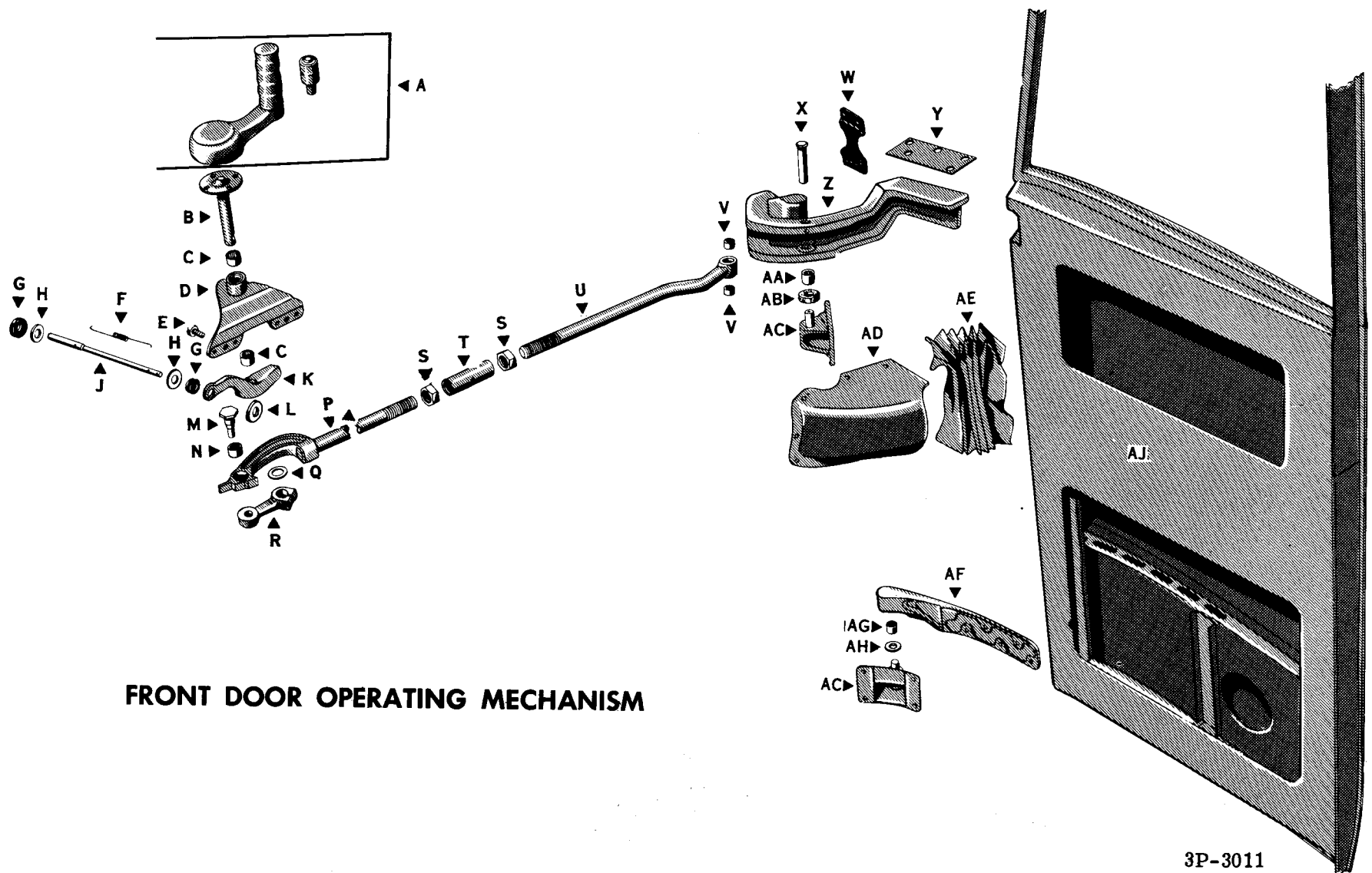
KEY TO FRONT DOOR

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See text	PANEL - (w/louvres)	25-51				
B	2461101	PANEL - (fluted)	25-51				
C	See text	COVER - (louvre)	25-51				
D	See text	GUARD - finger, upr	25-51				
E	See text	GUARD - finger, lwr	25-51				
F	2326398	RETAINER - guard, upr	25-51				
G	2461106	RETAINER - guard, lwr	25-51				
H	2236170	RETAINER - rear seal	25-51				
J	2457878	DOOR - front	25-51				
K	2236168	RETAINER - upr seal	25-51				
L	2300779	SEAL - header	25-51				
M	2464749	CHANNEL - glass	25-51				
N	2300779	SEAL - door, frt	25-51				
P	2311603	SEAL - door, rear	25-51				
Q	2335149	SEAL - door, lwr	25-51				
R	S-10236	RETAINER - lwr seal	25-51				
S	2299342	SHIELD - snow, upper	25-51				
S	2461108	SHIELD - snow, inter	25-51				
S	2461109	SHIELD - snow, lower	25-51				

FRONT DOOR OPERATING MECHANISM

3P-3011

BODY

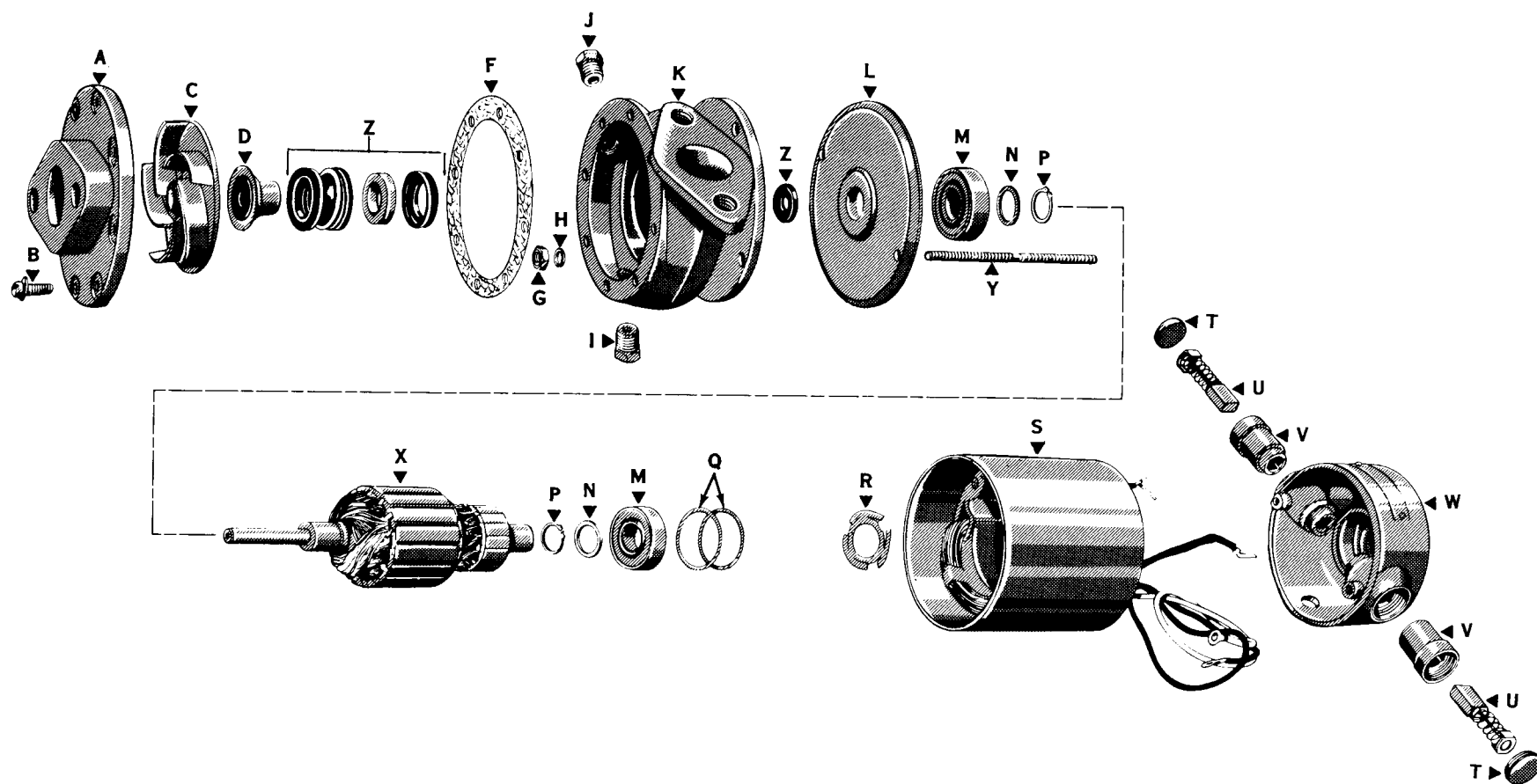


KEY TO FRONT DOOR OPERATING MECHANISM

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See text	HANDLE ASSY - control, front door	25-52				
B	2311768	SHAFT ASSY	25-52				
C	148409	BEARING - handle brkt	25-52				
D	2312074	BRACKET ASSY - handle	25-52				
E	137433	BOLT - (1/4-20 x 1)	-				
F	2312060	SPRING	25-52				
G	073413	GROMMET	25-52				
H	120388	WASHER - (7/16 ID - 1 OD)	20.0795				
J	2474416	ROD - outside release	25-52				
K	2311780	LEVER - release	25-52				
L	N.S.	WASHER - release lever	Pro Loc				
M	2311774	BOLT - lever to rod	25-52				
N	148410	BEARING - inner	25-52				
P	2311762	ROD ASSY - inner (29-3/4 long - welded)	25-52				
Q	2328827	WASHER - (25-32 ID x 1-3/8 OD)	25-52				
R	2311771	LEVER - handle	25-52				
S	2311767	NUT - jam, (1-14 RH thd)	25-52				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
S	2311793	NUT - jam, (1-14 LH thd)	25-52				
T	2311766	TURN BUCKLE	25-52				
U	2311759	ROD ASSY - outer	25-52				
V	455267	BEARING ASSY - outer	25-52				
W	2311786	STOP - bumper	25-52				
X	2311770	PIN - rod to door	25-52				
Y	S-10091	SPACER - (2" x 3")	25-52				
Z	2311781	HINGE - upper	25-51				
AA	148407	BEARING ASSY - upper hinge (door half)	25-51				
AB	2300377	WASHER - hinge upper	25-51				
AC	2305846	SPACER - mtg, upper hinge	25-51				
AD	See text	COVER - rod	25-52				
AE	2478764	GUARD ASSY - door finger	25-52				
AF	2457885	HINGE ASSY - lower (door half)	25-51				
AG	148407	BEARING ASSY - lower hinge	25-51				
AH	2300378	WASHER - lower hinge	25-51				
AJ	2457878	DOOR ASSY - front	25-51				

25-1AV



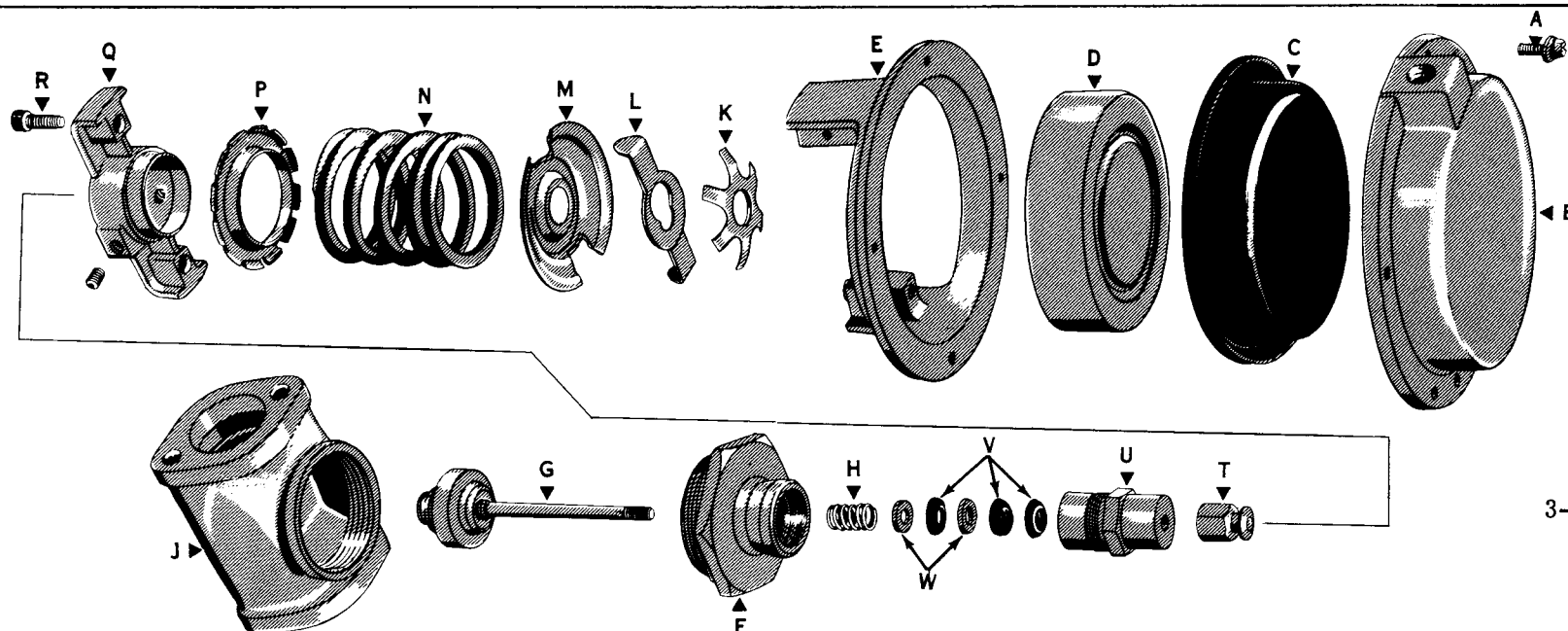
3-865

HEATING WATER PUMP

KEY TO HEATING WATER PUMP

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2246218	FLANGE	25-72				
B	2372301	SCREW ASSY.	25-72				
C	2397748	IMPELLER	25-72				
D	2246220	SLINGER	25-72				
F	2246219	GASKET	25-72				
G	-	NUT (#10-32)	20.0440				
H	-	WASHER	20.0820				
J	9048564	PLUG - drain	25-72				
K	2397747	BODY	25-72				
L	2451921	COVER	25-72				
M	907240	BEARING ASSY.	25-72				
N	2459618	WASHER - space	25-72				
P	274272	RING - brg. ret.	25-72				
Q	2397749	SEAL ASSY.	25-72				
R	2428147	WASHER - thrust	25-72				
S	2398202	STATOR ASSY.	25-72				
T	2446684	CAP	25-72				
U	2422731	BRUSH ASSY.	25-72				
V	2398204	HOLDER	25-72				
W	2445983	HEAD	25-72				
X	651546	ARMATURE ASSY.	25-72				
Y	2453155	STUD	25-72				

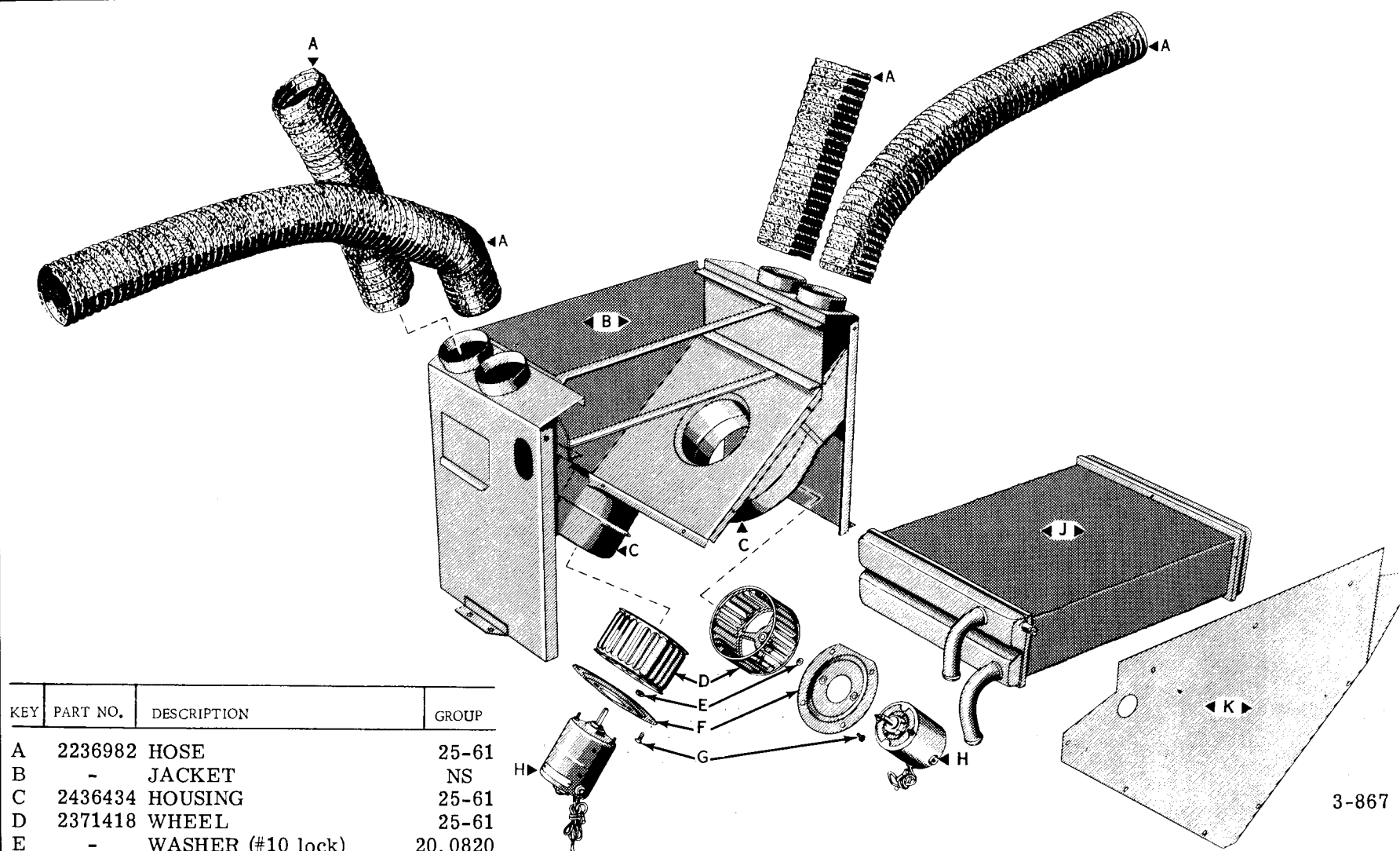
25-1AX



3-861

WATER MODULATION VALVE

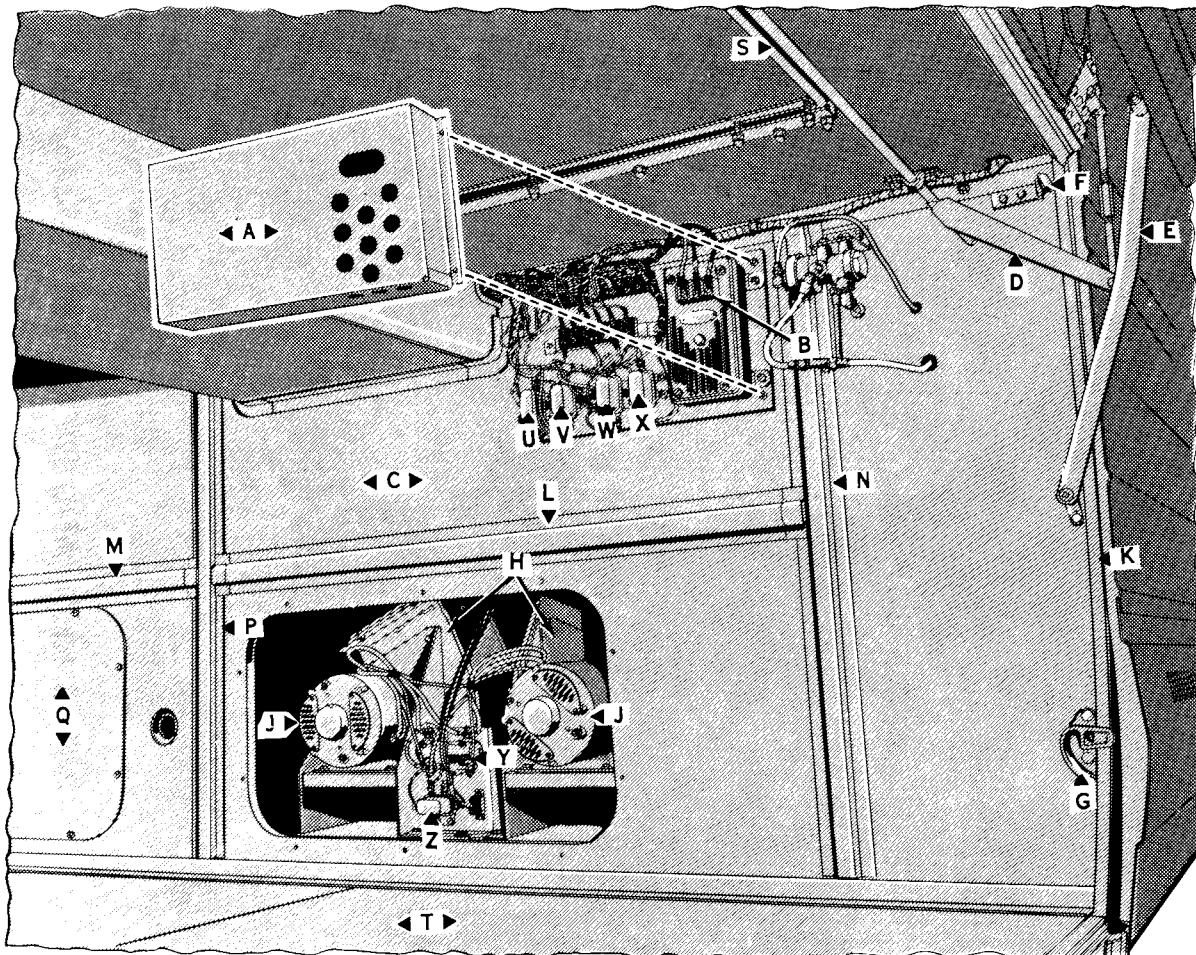
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A		Screw - (#6-32 x 1/2)	N. S.				
B	2431314	Cup - operating	25-69				
C	2431313	Diaphragm	25-69				
D	2320834	Cap - diaphragm	25-69				
E	2431316	Spider - upr.	25-69				
F	2320823	Bonnet	25-69				
G	2337540	Holder - (w/stem)	25-69				
H	2331485	Spring - valve packing	25-69				
J	2320831	Body					
K	2331487	Spring - stabilizer	25-69				
L	2320832	Retainer - valve stem	25-69				
M	2320835	Cup - stabilizer spring	25-69				
N	2320833	Spring - main	25-69				
P	2320836	Ring - supt. main spring	25-69				
Q	2320829	Spider - lwr.	25-69				
R		Screw - (1/4-20 x 1)	N. S.				
S		Screw - (1/4-20 x 3/8)	N. S.				
T	2320820	Button	25-69				
U	2331482	Nut - packing	25-69				
V	2331483	Cone - packing	25-69				
W	2331484	Washer - packing	25-69				



KEY	PART NO.	DESCRIPTION	GROUP
A	2236982	HOSE	25-61
B	-	JACKET	NS
C	2436434	HOUSING	25-61
D	2371418	WHEEL	25-61
E	-	WASHER (#10 lock)	20.0820
F	2436436	PLATE - mtg.	25-61
G	-	SCREW - #10 x 3/8 pan	NS
H	660785	MOTOR	25-61
J	8867912	CORE	25-61
K	2436437	COVER	25-61

FRONT HEAT AND DEFROSTER (2433638)

3-867



7P-2105

ELECTRICAL SYSTEM

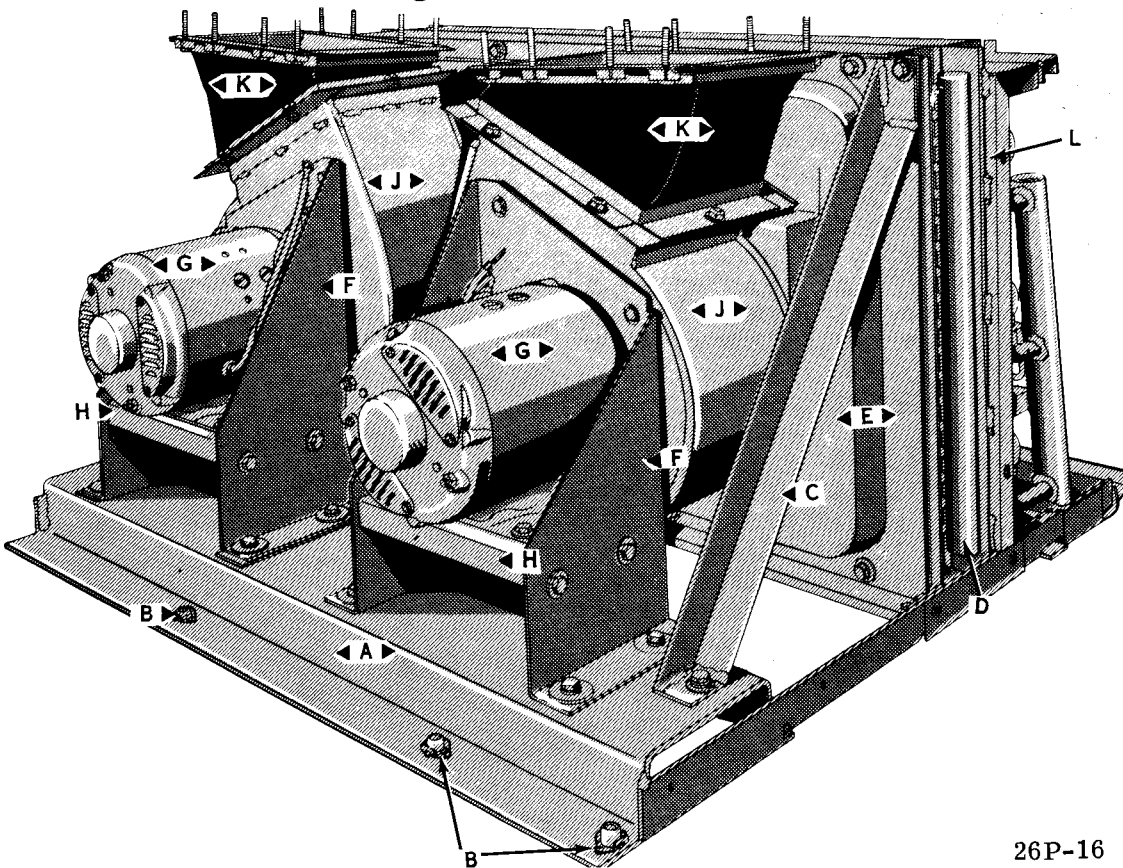
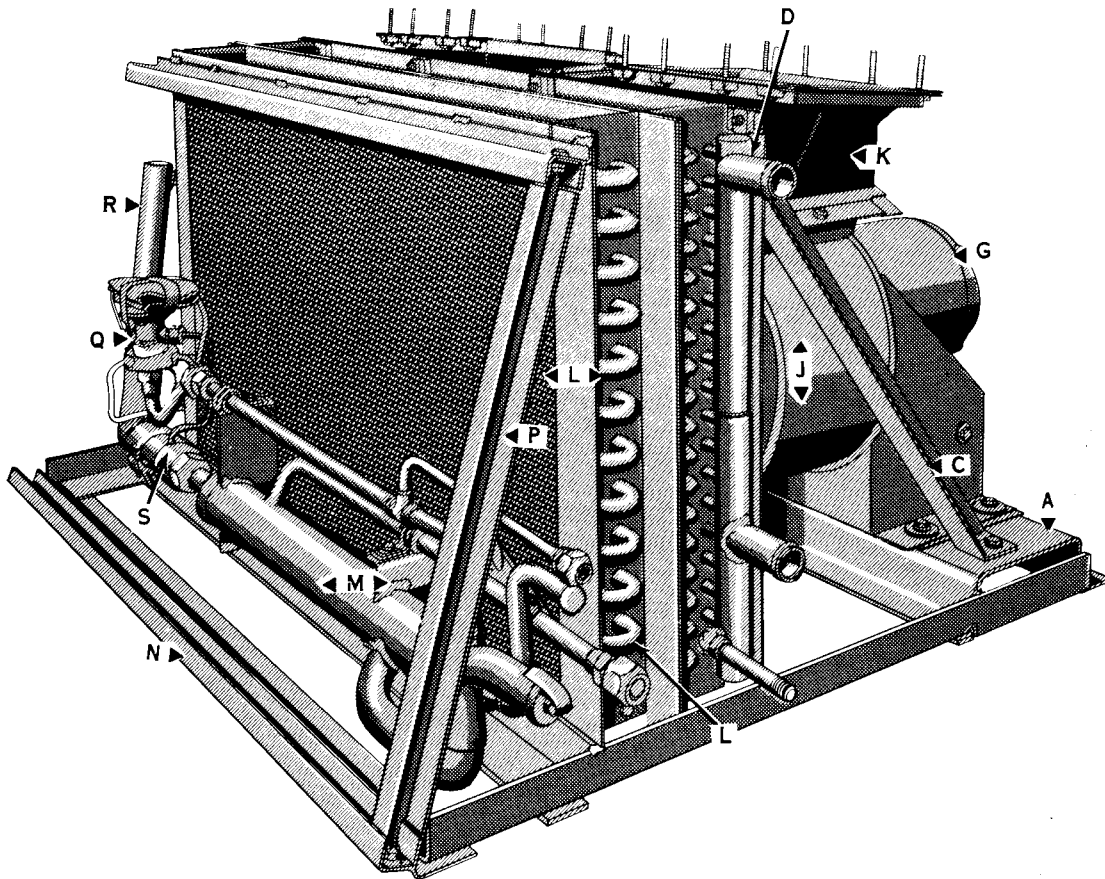
(IN BAGGAGE COMPT)

KEY TO ELECTRICAL SYSTEM

(IN BAGGAGE COMPT)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	610687	COVER	7-37				
B	9000597	REGULATOR ASSY. ...	7-31				
C	2458118	BULKHEAD - frt. inter.	25-49D				
D	8877827	BAR - torsion, RH	25-27				
D	8877828	BAR - torsion, LH	25-27				
E	2492593	ARM - pivot, RH	25-27				
E	2492594	ARM -pivot, LH	25-27				
F	2496746	PLATE - striker, RH, (upper)	25-27				
F	2496747	PLATE - striker, LH, (upper)	25-27				
G	2296285	PLATE - striker, RH, (lower)	25-27				
G	2296589	PLATE - striker, LH, (lower)	25-27				
H	655779	HOUSING - RH	25-64				
H	655778	HOUSING - LH	25-64				
J	5527643	MOTOR - RH	25-64				
J	5527642	MOTOR - LH	25-64				
K	2458120	POST - RH	25-17				
L	2477201	CHANNEL - (center) ...	25-49D				
M	2478186	CHANNEL - LH	25-49D				
N	2477203	CHANNEL - RH (vert.).	25-49D				
P	2477202	CHANNEL - LH (vert.).	25-49D				
Q	2485715	COVER - access hole ..	25-47				
R	2467447	SUPPORT - (75" long, CTL)	25-44				
S	2236862	CHANNEL - (19-3/4" long, CTL)	25-44				
T	2457859	FLOOR ASSY. - (front).	25-34				
U	1116964	RELAY - gen. lgthg. ...	7-80				
V	1116964	RELAY - reading lamp .	7-80				
W	1116969	RELAY - generator ...	7-80				
X	1116964	RELAY - sensing, reg. .	7-80				
Y	See Text	SWITCH - magnetic, blower mtr.	7-74A				
Z	1116964	RELAY - water pump	7-80				

BODY

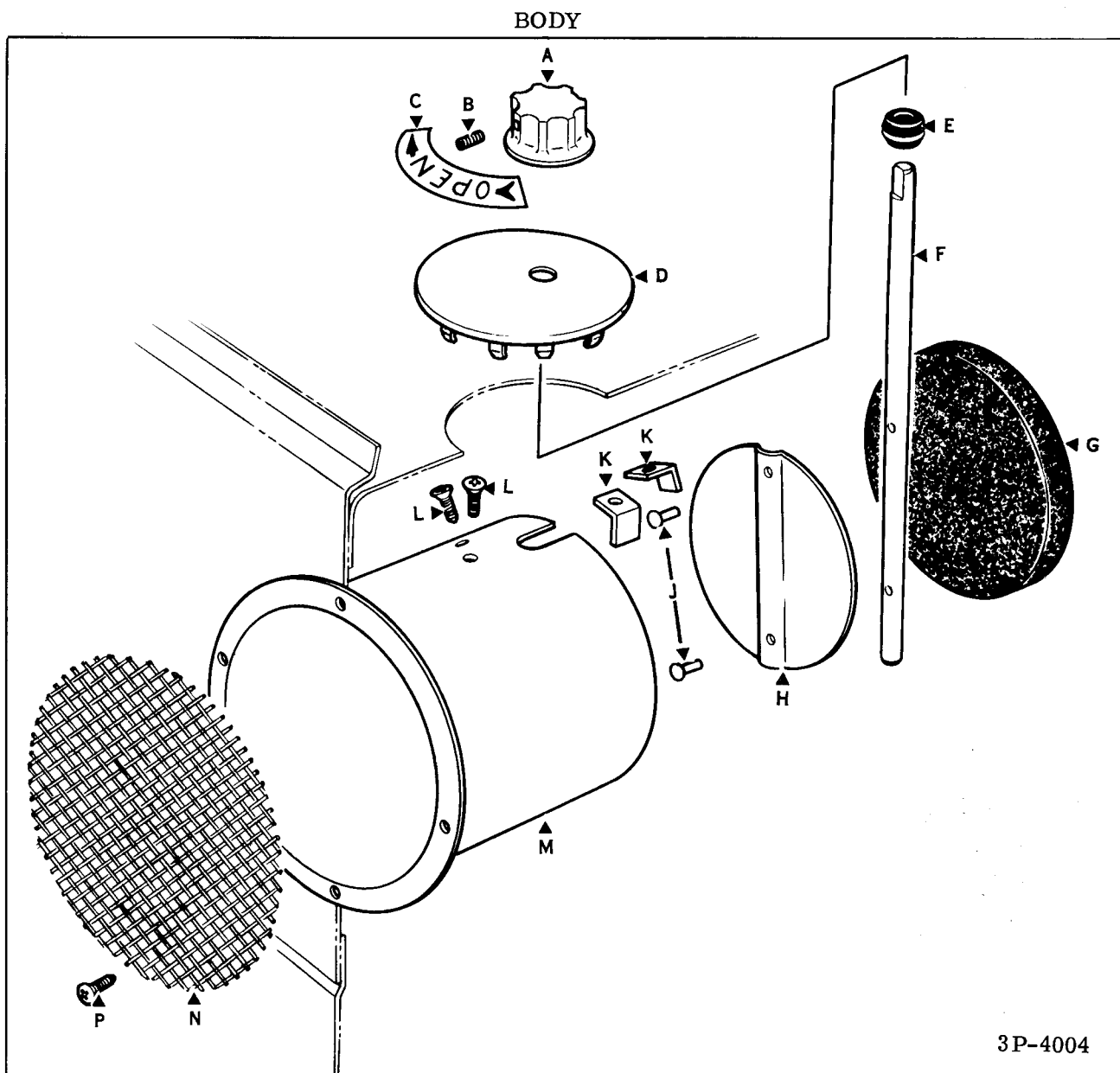


HEATING AND COOLING UNIT

26P-16

KEY TO HEATING AND COOLING UNIT

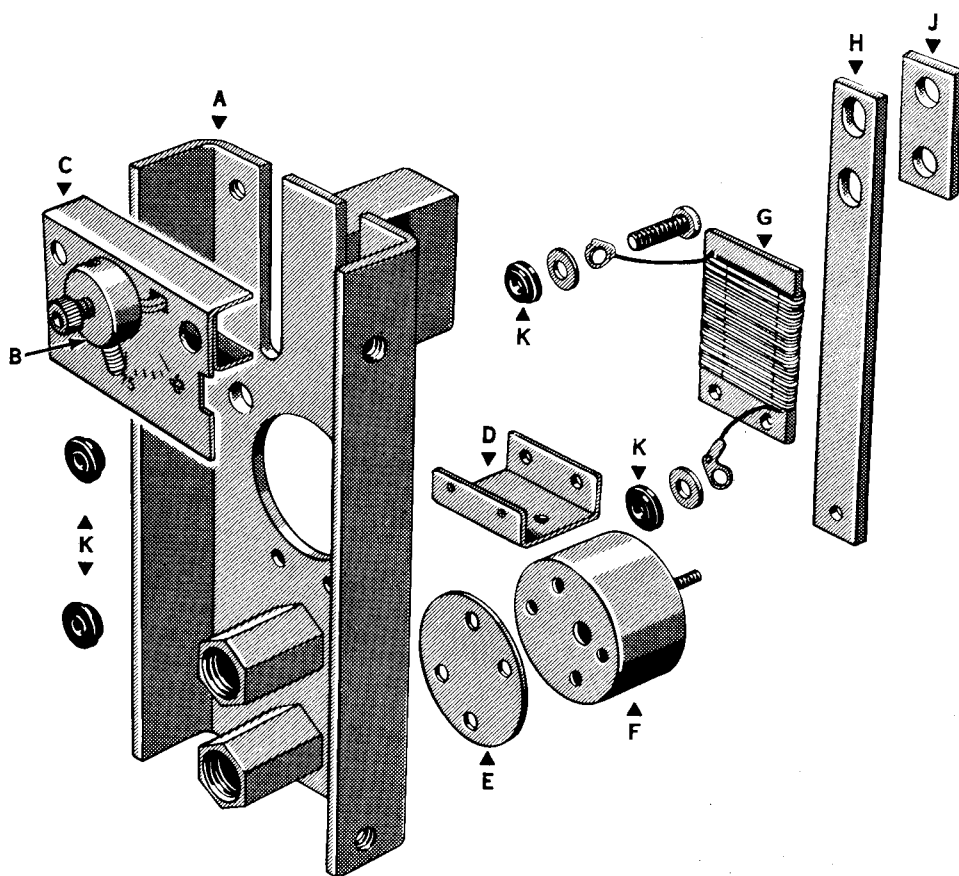
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	645177	BASE	25-63				
B	2304216	BOLT	25-63				
C	655776	ANGLE ASSY. - RH ...	25-63				
C	655777	ANGLE ASSY. - LH ...	25-63				
D	See Text	CORE	25-63				
E	N.S.	SHROUD	--				
F	655780	SUPPORT - RH	25-63				
F	655781	SUPPORT - LH	25-63				
G	5527643	MOTOR ASSY. - RH ...	25-64				
G	5527642	MOTOR ASSY. - LH ...	25-64				
H	5330235	BASE	25-64				
J	655779	HOUSING - RH	25-64				
J	655778	HOUSING - LH	25-64				
K	2491397	DUCT - flexible	25-70				
L	See text	COIL ASSY. - evap. ...	26-10				
M	644912	EXCHANGER - heat ...	26-28				
N	654174	SUPPORT - bottom ...	25-63				
P	2497675	SUPPORT - side	25-63				
Q	SeeText	VALVE - expansion ...	26-10				
R	N.P.N.	MANIFOLD — suction, (Part of Evap.)	N.S.				
S	N.P.N.	BULB - remote (Part of Exp. Valve)	N.S.				



FRONT OUTSIDE AIR INTAKE DUCT

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
A	2187361	KNOB ASSY.	25-61			
B	NPN	SCREW - set	-----			
C	648096	DECAL	25-61			
D	647568	PLUG	25-61			
E	117957	GROMMET	25-61			
F	647561	SEAL	25-61			
G	647562	SEAL	25-61			
H	647563	BAFFLE	25-61			
J	9402614	RIVET - (1/8 x 7/16) (Proc. Loc.)	-----			
K	647565	STOP - (Proc. Loc.)	-----			
L	NS	SCREW	-----			
M	647567	DUCT	25-61			
N	NPN	SCREEN - (Proc. Loc.)	25-61			
P	NPN	SCREW	-----			

BODY

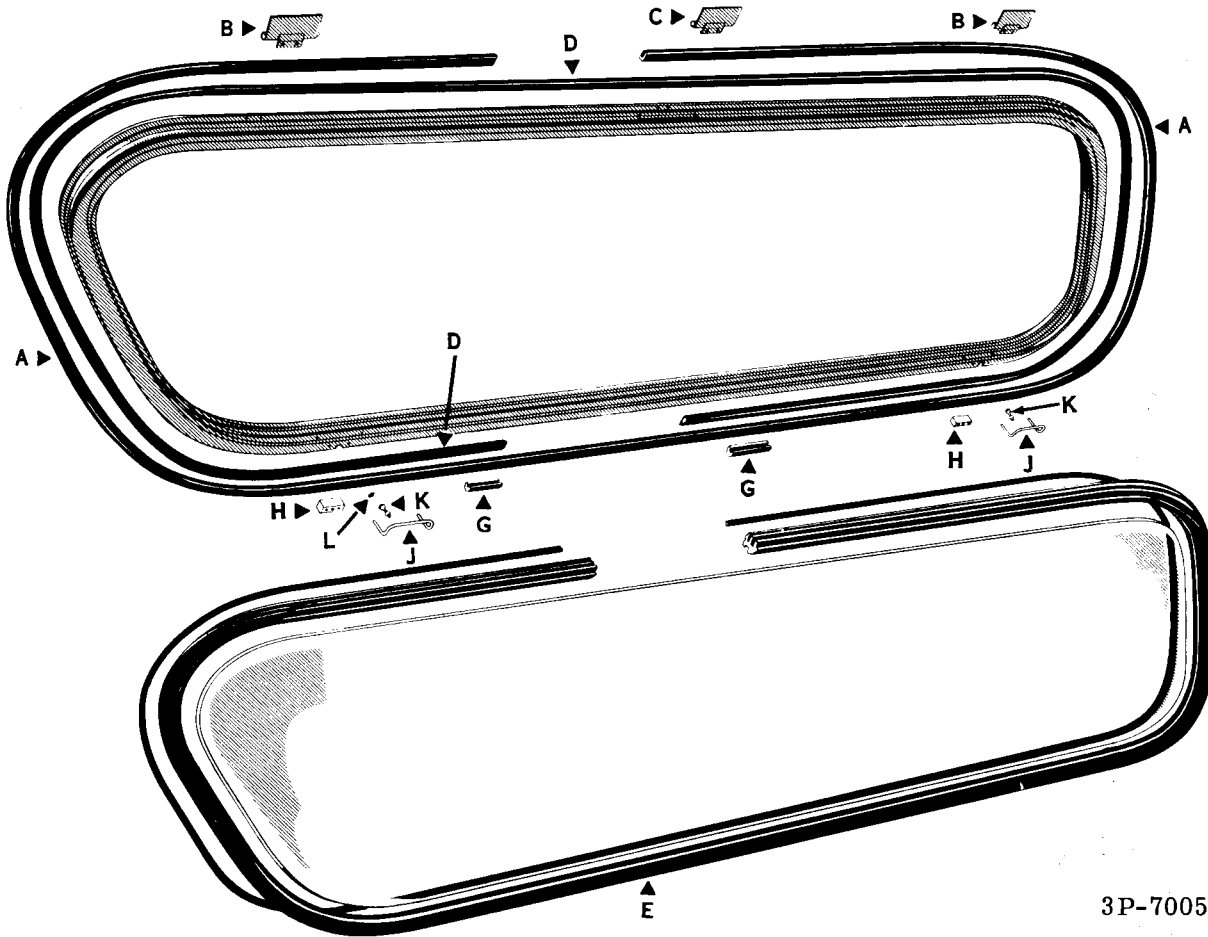


3P-801

HEATING GRADUSTAT (2486330)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2492322	BASE	25-71				
B	2492326	COLLAR	25-71				
C	2492327	PLATE - scale	25-71				
D	2492328	BRACKET - element	25-71				
E	2457214	GASKET	25-71				
F	2492321	VALVE	25-71				
G	2492323	ELEMENT	25-71				
H	2492325	PLATE	25-71				
J	2492324	PLATE	25-71				
K	2492329	WASHER - insulating	25-71				

BODY

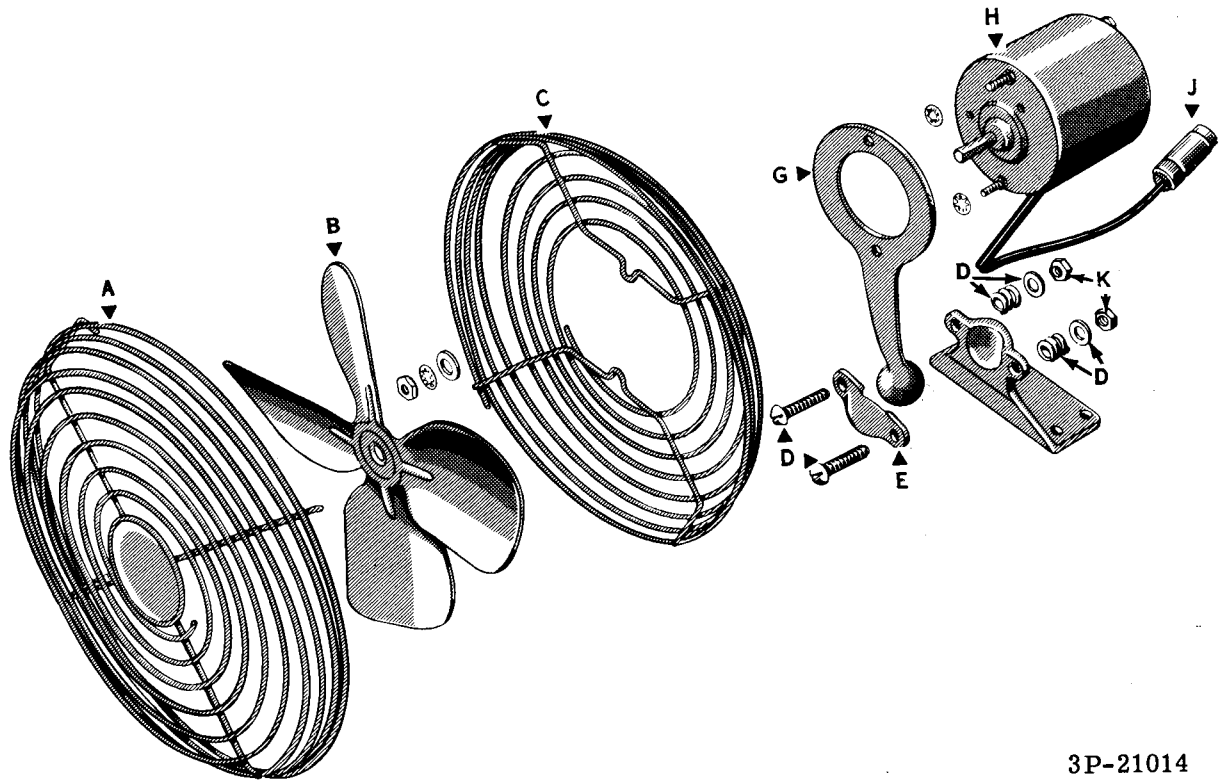


3P-7005

KEY TO SIDE SASH (FIXED TYPE) (4903)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	8870026	SEAL - outer	25-56				
B	2455411	HINGE ASSY. - end	25-56				
C	612474	HINGE ASSY. - center	25-56				
D	610858	SEAL - inner	25-56				
E	675860	FRAME - RH	25-56				
E	675861	FRAME - LH	25-56				
F	677838	CHANNEL - glazine	25-56				
G	2236708	BAR - position	25-56				
H	2472599	RECEPTACLE	25-56				
J	649630	HANDLE	25-56				
K	2472600	STUD	25-56				
L	2473031	RING - retaining	25-56				

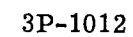
BODY



3P-21014

DRIVER'S FAN

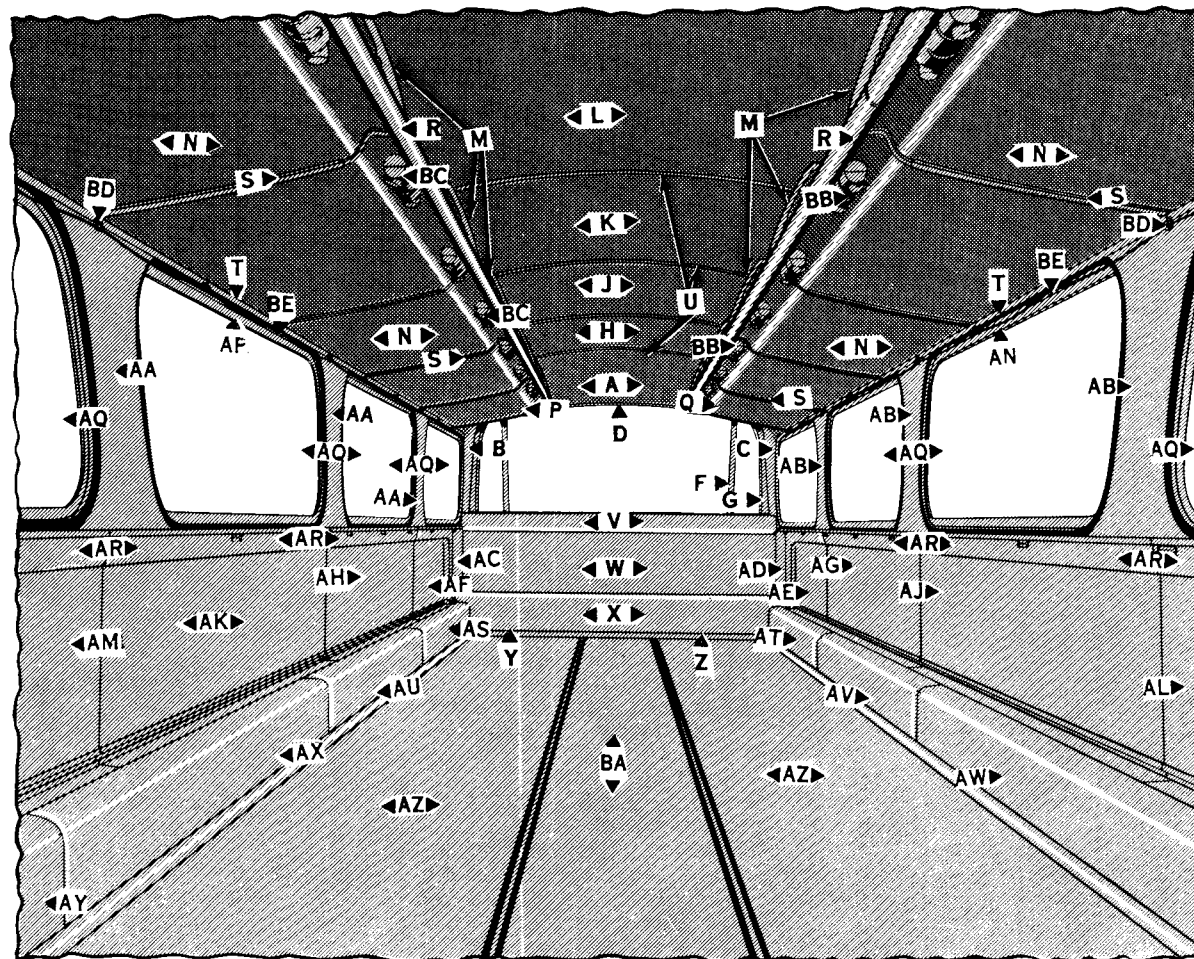
KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2435752	GUARD - front	25-60				
B	2435755	BLADE	25-60				
C	2435753	GUARD - rear	25-60				
D	2435757	SCREW - assy.	25-60				
E	2435749	SOCKET - small	25-60				
F	2435750	SOCKET - large	25-60				
G	2435754	BRACKET - ball	25-60				
H	652939	MOTOR	25-60				
J	2435756	SOCKET - male	25-60				
K	120622	NUT - (#8-32)	20.0440				



INTERIOR TRIM (FRONT VIEW)
(4903)

KEY TO INTERIOR TRIM (FRONT VIEW)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2417150	PANEL - crown, front center	25-75				
B	2475429	PANEL - crown, front center, rear	25-75				
C	2474441	PANEL - crown, RH front end	25-75				
D	2474442	PANEL - crown, LH front end	25-75				
E	8879477	PANEL - trim, RH ...	25-75				
F	8879479	PANEL - trim, LH ...	25-75				
G	2473168	PANEL - inner & outer	25-38				
H	SeeText	PANEL - front center .	25-75				
J	SeeText	PANEL - (#1 center) .	25-75				
K	SeeText	PANEL - (#2 center) .	25-75				
L	SeeText	PANEL - (#3 center) .	25-75				
M	2492544	MOULDING- (58.87" CTL)	25-75				
N	2477207	MOULDING - splice ..	25-75				
P	2477242	SUPPORT - inter	25-79				
Q	2481383	SUPPORT - front	25-79				
R	649654	MOULDING-trim (133.68")	25-79				
S	2481317	MOULDING - splice ..	25-79				
T	8885028	PANEL- (58-5/8 lg-CTL)	25-79				
U	2481352	PANEL - end, RH ...	25-79				
V	2481353	PANEL - end, LH ...	25-79				
W	2467451	ANGLE- (34.14 lg-CTL)	25-79				
W	8884957	ANGLE- (85.60 lg-CTL)	25-79				
X	643403	LAMP - RH inter. (#3 thru 9)	7-15				
Y	643402	LAMP - LH inter. (#3 thru 9)	7-15				
Z	643406	LAMP - LH (#2)	7-15				
AA	643407	LAMP - RH (#2)	7-15				
AB	2465766	SIGN - (w/door)	25-41				
AC	2461028	GLASS	25-82				
AD	--	FAN - driver's	25-60				
AE	610824	FRAME - RH	25-56				
AF	610825	FRAME - LH	25-56				
AG	612470	GLASS	25-56				
AH	SeeText	PANEL - RH (front of #1 large sash)	25-75				
AK	SeeText	PANEL - LH (front of #1 large sash)	25-75				
AL	2478199	PANEL - RH (between large sash)	25-75				
AM	2478200	PANEL - LH (between large sash)	25-75				
AN	2300392	COVER - RH	25-02				
AN	2300393	COVER - LH	25-02				
AO	2474422	PANEL - w/s	25-03				
AP	650101	BLADE	25-80				
AQ	649572	RAIL - driv. guard ..	25-78				
AR	2473171	PANEL - LH inner ...	25-03				
AS	2301300	HANDLE - modesty panel	25-78				
AT	2473542	PANEL- modesty	25-76				
AU	2301736	SASH ASSY	25-76				
AV	2236938	DUCT - (RH) (air recirc.)	25-70				
AW	2478172	DUCT- (LH) (air recirc.)	25-70				
AX	SeeText	DUCT - RH front, (longitudinal)	25-70				
AY	SeeText	DUCT - LH front, (longitudinal)	25-70				
AZ	---	OUTLET - air (part of AX-AY)	---				
BB	2236875	DUCT - front inter (longitudinal)	25-70				
BC	2236876	DUCT - front inter (longitudinal)	25-70				
BD	2236877	DUCT - rear, inter (longitudinal)	25-70				
BE	2236878	DUCT - rear, inter (longitudinal)	25-70				
BF	649630	HANDLE	25-56				
BG	8884988	MOULDING - belt	25-74				
BH	2465326	MOULDING - belt, RH	25-74				
BJ	2465327	MOULDING - belt, LH	25-74				
BK	8884981	MOULDING - belt, (85-1/2 lg., CTL)...	25-74				
BL	SeeText	PANEL - trim, #2 RH	25-74				
BM	SeeText	PANEL - trim, #2 LH, (small window)	25-74				
BN	SeeText	PANEL - trim, (RH large window)	25-74				
BP	SeeText	PANEL - trim, (LH large window)	25-74				
BQ	SeeText	PANEL - trim, #2 RH large window	25-74				
BR	SeeText	PANEL - trim, #2 LH large window	25-74				
BS	SeeText	PANEL - trim, #3 RH large window	25-74				
BT	SeeText	PANEL - trim, #3 LH large window	25-74				
BU	SeeText	COVERING - floor aisle	25-45				
BV	SeeText	COVERING - floor aisle	25-45				
BW	2048840	BRACKET	7-77				
BX	2467486	CORD	7-77				
BY	2299309	HANDLE	25-78				
BZ	2497296	VISOR - sun	25-84				



3P-1011

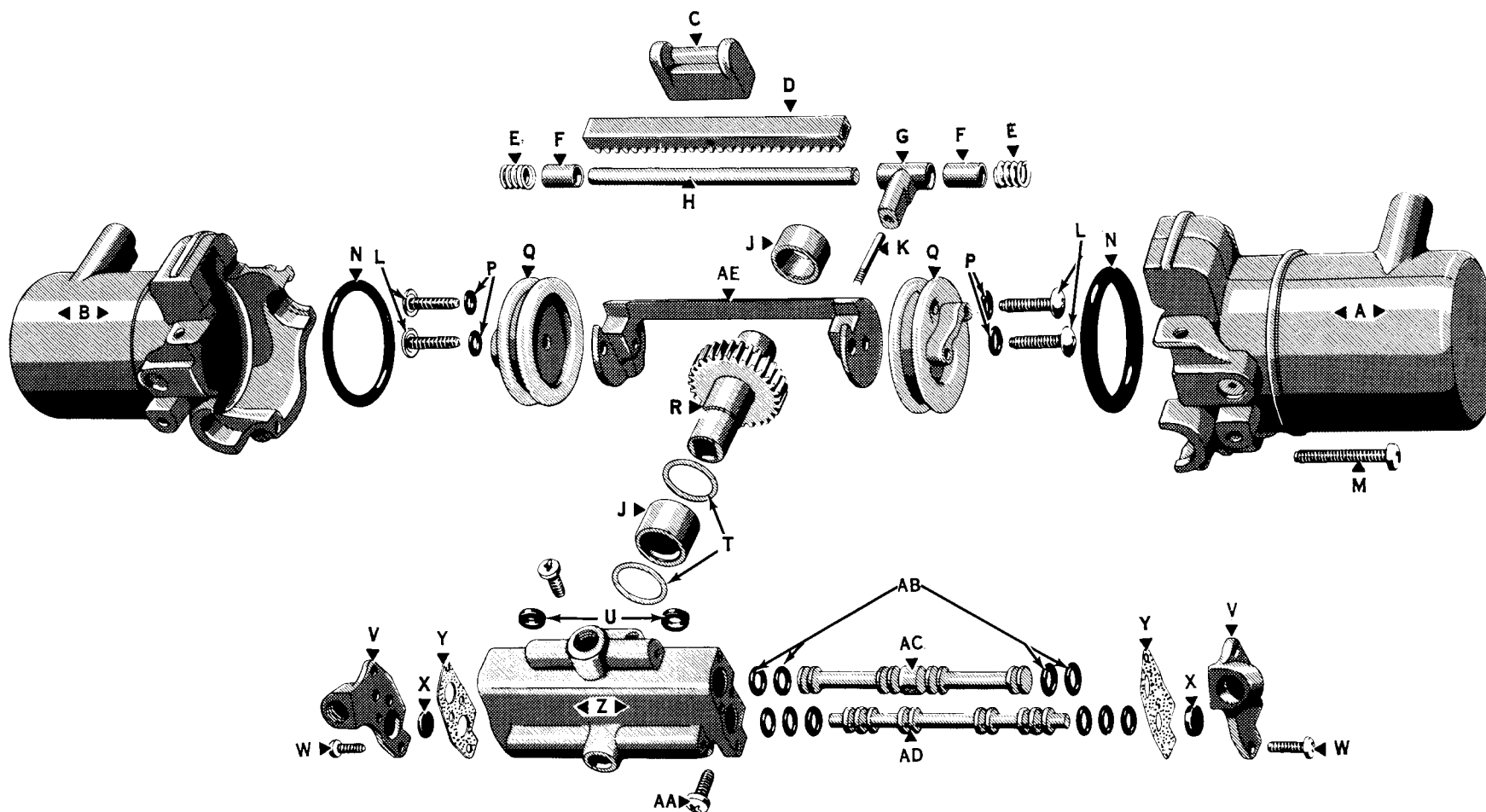
INTERIOR TRIM (REAR VIEW)
(4903)

KEY TO INTERIOR TRIM (REAR VIEW)

(4903)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2384275	PANEL- crown, rear center	25-75					AB	2478200	PANEL- RH (between large sash)	25-75				
B	2384250	PANEL- crown, RH lower corner	25-75					AC	SeeText	PANEL- RH (at rear cross seat)	25-74				
C	2384273	PANEL- crown, LH lower corner	25-75					AD	SeeText	PANEL- LH (at rear cross seat)	25-74				
D	2464747	CHANNEL ASSY.	25-57					AE	SeeText	PANEL - (#4 LH)	25-74				
E	2458273	STRAINER - RH	25-38					AF	SeeText	PANEL - (#4 RH)	25-74				
F	2458272	STRAINER - LH	25-38					AG	SeeText	PANEL - (#3 LH)	25-74				
G	2477208	PANEL - rear window ..	25-58					AH	SeeText	PANEL - (#3 RH)	25-74				
H	SeeText	PANEL- (#4 center) ...	25-75					AJ	SeeText	PANEL - (#2 LH)	25-74				
J	SeeText	PANEL- (#3 center) ...	25-75					AK	SeeText	PANEL - (#2 RH)	25-74				
K	SeeText	PANEL- (#2 center) ...	25-75					AL	SeeText	PANEL - (#1 LH)	25-74				
L	SeeText	PANEL- (#1 center) ...	25-75					AM	SeeText	PANEL - (#1 RH)	25-74				
M	2477242	SUPPORT - inter	25-79					AN	610826	FRAME - LH	25-56				
N	8885028	PANEL - inter	25-79					AP	610824	FRAME - RH	25-56				
P	2481352	PANEL- end (RH front, LH rear)	25-79					AQ	612470	GLASS	25-56				
Q	2481353	PANEL- end (LH front, RH rear)	25-79					AR	8884981	MOULDING- belt, (85.60" long- CTL) ..	25-74				
R	649654	MOULDING- (133.68 lg., CTL)	25-79					AS	2236880	DUCT - LH rear	25-74				
S	2481317	MOULDING- splice	25-79					AT	2236879	DUCT - RH rear	25-74				
T	2467451	ANGLE- support (34.14" lg., CTL)	25-79					AU	2236878	DUCT - LH rear inter .	25-74				
T	8884957	ANGLE- support (85.30" lg., CTL)	25-79					AV	2236877	DUCT - RH rear inter .	25-74				
U	2492544	MOULDING- (58.87" lg., CTL)	25-75					AW	2236876	DUCT - LH front inter .	25-74				
V	2491947	PANEL - upper	25-12					AX	2236875	DUCT - RH front inter .	25-74				
W	2478175	PANEL - lower	25-12					AY	SeeText	DUCT - LH front	25-74				
X	SeeText	PANEL - heel board ...	25-74					AZ	SeeText	COVERING - rear side .	25-45				
Y	2465346	MOULDING - RH	25-74					BA	SeeText	COVERING - rear aisle.	25-45				
Z	2465347	MOULDING - LH	-					BB	643402	LAMP - LH (#3 thru 9).	7-15				
AA	2478199	PANEL- LH (between large window	25-75					BC	643403	LAMP - RH (#3 thru 9).	7-15				
								BD	2467486	CORD	7-77				
								BE	2048840	BRACKET	7-77				

25-1BM



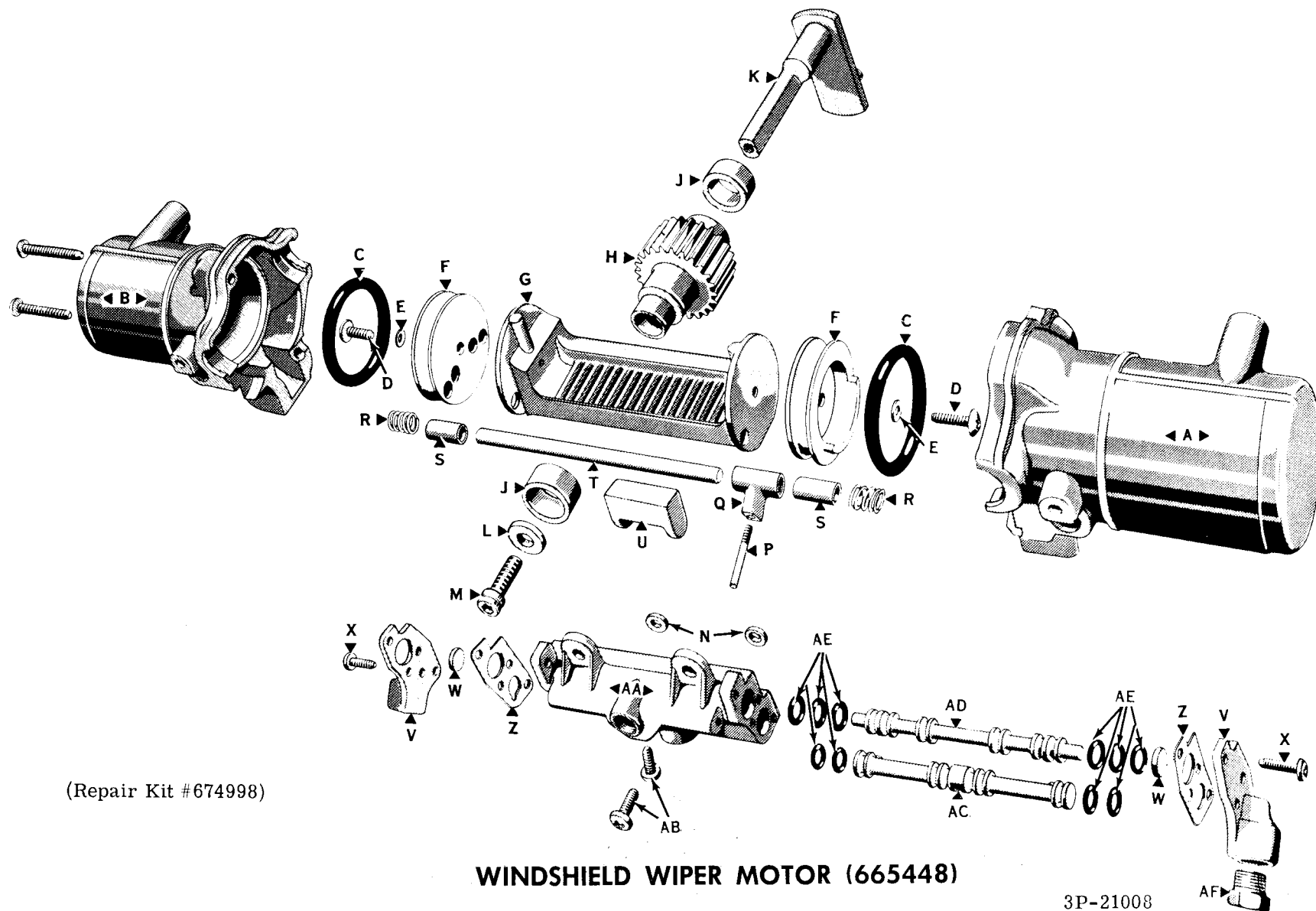
3P-21004

WINDSHIELD WIPER MOTOR (2494722)
(4903)

KEY TO WINDSHIELD WIPER MOTOR (2494722)

(4903)				REMARKS			
KEY	PART NO.	DESCRIPTION	GROUP				
A	674298	BODY KIT -	25-80				
B	674298	BODY KIT -	25-80				
C	2433552	BLOCK	25-80				
D	2433555	RACK - gear	25-80				
E	-	SPRING	N.S.				
F	2495862	BUSHING- stop (or tubing)	25-80				
G	2421484	TEE	25-80				
H	2495863	ROD - reverser	25-80				
J	2413680	BEARING - (5/8 long) ..	25-80				
J	2413681	BEARING - (1/2 long) ..	25-80				
K	2413687	PIN - (use 2433549 Kit).	25-80				
L	2438119	SCREW - (incl. "P") ...	25-80				
M	-	SCREW - (#10-32x1-1/8, 1-1/4)	N.S.				
N	-	"O" RING - (use 2433549 Kit)	N.S.				
P	-	(Part of "L")	N.S.				
Q	2495860	RETAINER	25-80				
R	2413677	GEAR & SLEEVE ASSY.	25-80				
T	-	SHIMS	N.S.				
U	-	SEAL - (use 2433549 Kit)	N.S.				
V	2413657	PLATE - end, RH	25-80				
V	2413660	PLATE - end, LH	25-80				
W	2413689	SCREW - (#6-20 x 1/2) ..	25-80				
X	2423388	DISC	-				
Y	2433553	GASKET	25-80				
Z	2413685	BODY	-				
AA	-	SCREW- (#8-32 x 1/2) ..	N.S.				
AB	2414623	"O" RING - (Part of "AC" and "AD")	-				
AC	2413679	ROD ASSY.- (Secondary, incl. "AB")	25-80				
AD	2413678	ROD ASSY.- (Primary, incl. "AB")	25-80				
AE	2495858	PISTON	25-80				

25-1BS



BODY

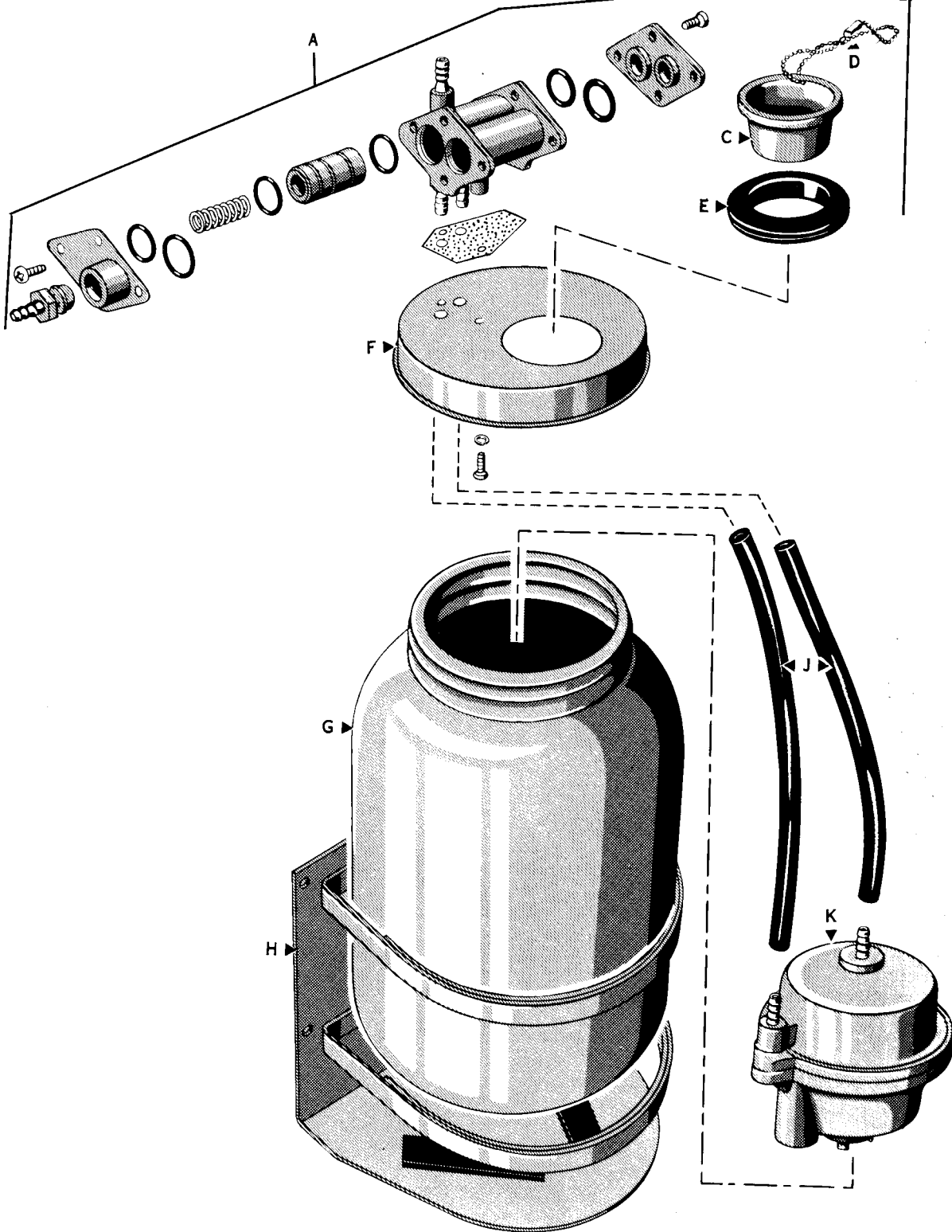
KEY TO WINDSHIELD WIPER MOTOR (665448)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	674298	BODY KIT -	25-80				
B	674298	BODY KIT -	25-80				
C	N.S.	"O" RING- (use Kit #674988)	---				
D	2438119	SCREW - (incl. E)	25-80				
E	---	WASHER- (part of D) ...	N.S.				
F	665451	RETAINER	25-80				
G	665446	PISTON	25-80				
H	665456	GEAR	25-80				
J	665457	BEARING- (5/8" long) ...	25-80				
J	2413681	BEARING- (1/2" long) ...	25-80				
K	2422010	SHAFT- trans., RH	25-80				
K	2422013	SHAFT- trans., LH	25-80				
L	2413680	WASHER	25-80				
M	665462	SCREW	25-80				
N	2413688	SEAL	25-80				
P	2413687	PIN -	25-80				
Q	665450	TEE	25-80				
R	2495861	SPRING	25-80				
S	665453	STOP	25-80				
T	665454	ROD	25-80				
U	665447	BLOCK	25-80				
V	2423387	PLATE- end (RH)	25-80				
V	2423386	PLATE- end (LH)	25-80				
W	2423388	DISC	---				
X	2413689	SCREW- (#6-20x1/2)	25-80				
Z	2433553	GASKET - plate	25-80				
AA	2413685	BODY - valve	25-80				
AB	---	SCREW- (#8-32x1-1/2) ..	N.S.				
AC	2413679	ROD - (secondary)	25-80				
AD	2413678	ROD - (primary)	25-80				
AE	2414623	"O" RING - (Part of AC-AD)	---				
AF	2397690	BUSHING	25-80				

25-1BT

Revised, June 1971

BODY



WINDSHIELD WASHER

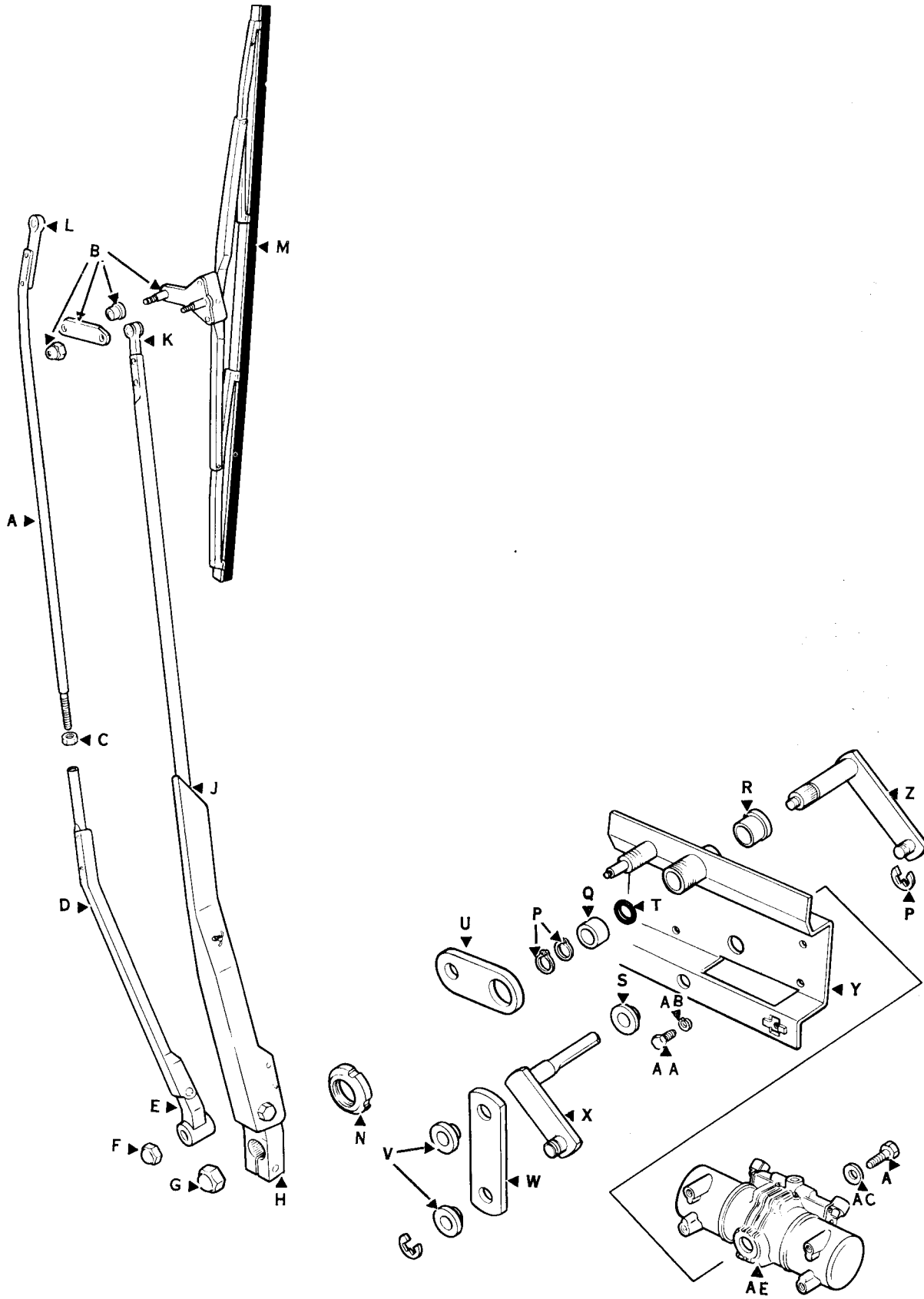
(664399)

3P-21012

KEY TO WINDSHIELD WASHER

(664399)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	-	VALVE ASSY. (Part of cover)	N. S.				
B	669423	GASKET	24-91A				
C	681046	PLUG - filler	24-91A				
D	-	CHAIN - filler plug (Part of cap)	N. S.				
E	669422	GROMMET	24-91A				
F	669099	COVER ASSY.	24-91A				
G	669418	TANK (or jug)	24-91A				
H	669241	BRACKET ASSY.	24-91A				
J	669725	HOSE (12 ft. - CTL)	24-91A				
K	669100	DIAPHRAGM ASSY. - (or pump)	24-91A				



WINDSHIELD WIPER LINKAGE

3P-21020

KEY TO WINDSHIELD WIPER LINKAGE

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2498795	EXTENSION ASSY.	25-80				
B	2498800	LINK - (w/saddle)	25-80				
C	124945	NUT - adjusting	-----				
D	2498797	HEAD - RH (w/channel)	25-80				
D	2498796	HEAD - LH (w/channel)	25-80				
E	2498799	HEAD - RH (less channel)	25-80				
E	2498798	HEAD - LH (less channel)	25-80				
F	-----	NUT - (1/4-28)	NS				
G	131502	NUT - (3/8-24)	20.0460				
H	2498794	HEAD ASSY.	25-80				
J	649593	ARM ASSY. - drive	25-80				
K	2422861	TIP ASSY.	25-80				
L	2422862	TIP ASSY.	25-80				
M	650101	BLADE	25-80				
N	2401478	NUT - spanner	25-80				
P	9417972	RING - (bowed type)	25-80				
P	9417955	RING - ('E' bowed type)	25-80				
Q	2413680	BEARING - (bushing type)	25-80				
R	2443790	BEARING - (3/4 long)	25-80				
S	2443791	BEARING - (9/32 long)	25-80				
T	661539	PACKING	25-80				
U	2418367	SPACER	25-80				
V	2448552	BEARING - linkage arm	25-80				
W	2414305	ARM - linkage	25-80				
X	2422010	SHAFT - drive, RH	25-80				
X	2422013	SHAFT - drive, LH	25-80				
Y	2235920	BRACKET - RH motor	25-80				
Y	2422014	BRACKET - LH motor	25-80				
Z	2235921	SHAFT - idler, RH	25-80				
Z	2422015	SHAFT - idler, LH	25-80				
AA	180016	BOLT - (1/4-20 x 1/2)	20.0050				
AB	103319	WASHER - (1/4 Med.)	20.0820				
AC	2413680	WASHER	25-80				
AD	665462	SCREW	25-80				
AE	665448	MOTOR	25-80				

25-05 FRONT BODY OUTSIDE TRIM (cont'd)

1 644888 EMBLEM-front (letter "M")
 1 644889 EMBLEM-front (letter "C")
 10 238847 PALNUT-letter emblem

25-06 FRONT LICENSE PLATE MOUNTING

1 2463224 PANEL ASSY.-front license plate (screw #10-12 x 3/4 pan tap)
 4 2458448 BRACKET-front license plate, ctr. (rivet 3/16 x 7/16, 5/8 mush)
 8 187579 NUT-panel bolt (#10-12, spring type)

25-07 FRONT END DASH PANEL

1 2458212 PANEL-dash, front end, lower
 1 PANEL ASSY.-dash, front end, upper (see inst. panel shroud group 7-38)

25-08 FRONT END COMPARTMENT-AT DASH

1 2475344 PANEL ASSY.-front compartment, RH (bolt 1/4-28 x 5/8, 3/4 hex)(rivet 3/16x3/8 mush)
 3 2227417 RIVET-RH panel to side post
 1 2475342 PANEL-closure, front compartment (to side support channel)(screw 1/4-28 x 1/2 pan,
 #10-32 x 3/8 pan tap)
 1 2487667 PLATE-reinf., front compartment (tow/s ledge)(rivet 3/16 x 5/16 mush)
 1 2475341 DOOR ASSY.-front compartment
 2 2300771 PIN-front compartment door
 2 2300770 SUPPORT-front compartment door hinge pan (screw 1/4-20 x 5/8 truss)
 2 2023785 BUMPER-front compartment door (ru.)
 1 2302258 CHAIN ASSY.-retaining, door (screw 1/4-28 x 1/2 pan)
 1 2465764 LOCK ASSY.-front compartment door (left and turn type)
 1 649620 PLATE-name and number, coach body
 4 2397326 RIVET-name and number plate to body

25-09 SPARE TIRE COMPARTMENT

1 2406879 CHANNEL ASSY.-support, spare tire compartment door, RH (rivet 1/4 x 5/8 mush)
 1 2406880 CHANNEL ASSY.-support, spare tire compartment door, LH (rivet 1/4 x 5/8 mush)
 1 2466473 PLATE-bottom, spare tire compartment (bolt 3/8-24 x 1, 1-1/4 hex, 300M)
 AR 2436163 WASHER-bottom plate bolt (13/32 ID x 13/16 OD x .067 thk.)
 1 2297320 REINFORCEMENT-bottom plate, RH (rivet 1/4 x 9/16 ctsk)
 1 2297314 REINFORCEMENT-bottom plate, LH (rivet 1/4 x 9/16 ctsk)
 1 2297312 ANGLE-bottom plate, RH (20-1/2" Ig., curved)(rivet 1/4 x 9/16 mush)
 1 2297313 ANGLE-bottom plate, LH (17-11/16 Ig., curved)(rivet 1/4 x 9/16 mush)
 1 2473569 ANGLE-bottom plate (26.44 Ig., straight)(rivet 1/4 x 9/16, 13/16 mush)
 1 2297316 CHANNEL-support, bottom plate, front (rivet 1/4 x 9/16 mush and ctsk)
 1 2466477 ANGLE-support, step
 AR 2335108 ANGLE-support, dash panel to bottom plate (3/4 x 3/4 x 36" long alum., CTL)(rivet
 1/4 x 9/16 alum)
 1 2467430 CHANNEL-support, bottom plate, center (rivet 1/4 x 11/16 mush and ctsk)(48"-CTL)
 (repl. 2297311)
 AR S-10228 ANGLE-inner, RH side panel to bottom plate (1-1/4" x 2" x 8 ft. long - CTL)(rivet
 5/16 x 11/16, 7/8 mush)
 AR 2467417 ANGLE-inner, LH side panel to bottom plate (1-1/2" x 2" x 9 ft. long 0 CTL)(rivet
 5/16 x 11/16, 7/8 mush)
 1 2297849 CHANNEL ASSY.-lock, spare tire compartment RH (welded)
 1 2279850 CHANNEL ASSY.-lock, spare tire compartment LH (welded)
 1 2458234 PLATE-top, spare tire compartment
 6 2472972 INSERT-threaded, top plate (3/8 ID, 13/32 OD, 3/16 long, w/1/4-20 thd.)
 AR 2335108 ANGLE-support, RH top panel (3/4 x 3/4 x 36" long, alum., CTL)(rivet 1/4 x 7/8 mush
 and ctsk.)
 1 2458235 ANGLE-support, top plate, front (rivet 1/4 x 11/16 mush)
 AR 2335108 ANGLE-support, top plate to #4 step riser (3/4 x 3/4 x 36" long, alum., CTL)
 1 2475349 COVER-top plate (bolt 1/4-20 x 1/2 hex)
 1 2458222 PANEL-spare tire compartment, RH
 1 2413018 PANEL-side, spare tire compartment, LH
 AR 2335108 ANGLE-support step to spare tire compartment RH side panel (3/4 x 3/4 x 36" long
 alum.-CTL)(rivet 1/4 x 11/16 mush and ctsk)
 AR 2335108 ANGLE-support, LH tire compartment side panel to top plate (3/4 x 3/4 x 36" long
 alum.-CTL)(rivet 1/4 x 11/16, 13/16)

25-09 SPARE TIRE COMPARTMENT (Cont.)

1	649635	ANGLE - outer, RH tire compartment side panel to bottom plate (1-1/2 x 1-1/2 x 32.76" long)(rivet 1/4 x 9/16 countersunk hd.)
1	2298089	DOOR ASSY. - spare tire compartment (welded frame)
1	2466414	PANEL - spare tire compartment door
AR	2474965	RIVET - panel to frame
1	2466413	RETAINER - spare tire compartment door (screw #10-32 x 1/2 pan tap)
2	2298730	STUD ASSY. - spare tire compartment door (w/chain)(screw 1/4-28 x 7/16 pan)
2	2298736	BRACKET ASSY. - spare time compartment door lock (incl. nut-welded)(bolt 3/8-24 x 3/4 hex)
2	2297869	PIN - spare tire compartment door hinge
1	2301248	CLAMP - spare tire carrier
2	2301249	PLATE - spare carrier clamp hinge (bolt 5/16-24 x 3/4 hex)
1	2066429	DOOR - sliding, spare tire carrier
1	2066430	SUPPORT - sliding door (rivet 3/16 x 1/2 ctsk)
AR	S-10236	SPACER - sliding door support (1/2 x 1/8 x 10 ft. - CTL)

25-10 REAR BODY PANELS

1	2459570	PANEL - trim, rear RH corner, lower (2.62 x 31.18)(rivet 3/16 x 7/16, 9/16 mush)
1	2459571	PANEL - trim, rear LH corner, lower (2.62 x 39")(rivet 3/16 x 7/16, 9/16 mush)
1	2459583	REINFORCEMENT - rear side panel, rear RH (33.18"lg.)

25-12 REAR SEAT BACK

1	2491947	PANEL ASSY. - rear cross seat back, upper (4903)
1	677068	PANEL ASSY. - rear cross seat back, upper (4905)
1	2478185	PANEL ASSY. - rear cross seat back, lower (incl. next 5 items)
1	2236910	REINFORCEMENT ASSY. - rear seat back lower panel (rivet 1/4 x 9/16 mush)
1	2464754	BRACKET - mtg., surge tank (rivet 1/4 x 1/2 mush)
1	2478216	PLATE ASSY. - air muffler reinf. (rivet 3/16 x 7/16 mush)
1	2478226	PLATE ASSY. - tie reinf. (rivet 3/16 x 7/16 mush)
71	2472972	INSERT - threaded, rear seat back lower panel
1	2459591	ANGLE - support, rear cross seat, lower panel, RH (19.58" lg.)
1	2459592	ANGLE - support, rear cross seat, lower panel, LH (19.58" lg.)
1	2462200	COVER ASSY. - inspection, rear seat back hole (at lower panel)(screw 1/4-20 x 3/4 pan)
8	2243318	RIVNUT - inspection hole cover screw
AR	S-10064	SEAL - inspection hole cover (3/8 thk. x 1/2 wide x 13 ft. long grey felt - CTL)

25-13 ENGINE SHIELDS

1	2446957	SHIELD ASSY. - dust, RH (4903, 4905)
1	675195	SHIELD - dust, LH (4108)
1	2235760	SHIELD - dust, LH
AR	2024658	BOLT - eye, engine RH and LH dust shields (5/16-24 x 2-7/8 overall lgth)
AR	2413712	SPRING - dust shield eye bolt
AR	2413710	RETAINER - dust shield eye bolt spring
AR	2413711	WASHER - cushion, dust shield eye bolt spring
3	2445893	BRACKET - engine RH dust shield (rivet 5/16 x 3/4 butt)
1	675191	BRACKET - engine LH dust shield, inner (bolt 5/16 - 18 x 1" hex)(4108)
1	675192	BRACKET - engine LH dust shield, outer (bolt 5/16-18 x 1" hex) (4108)

25-14 REAR SIDE CLOSURE DOOR

1	2458280	DOOR ASSY. - closure, rear RH side (incl. bumper extension show in group 11-08 and items thru asterisk)
1	2458281	PANEL - rear RH side closure door
1	2494895	HINGE - rear RH side closure door (rivet 3/16 x 7/16 mush, alum., 3/16 x 9/16 ctsk., alum.)
1	2446707	LOCK ASSY. - rear RH side closure door (bolt 1/4-28 x 5/8 hex)
1	2458291	CHANNEL ASSY. - rear RH side closure door lock (rivet 3/16 x 3/8, 7/16 mush)
1	2458289	BRACKET - guide, door lock, lower (rivet 3/16 x 1/2 mush, bolt 1/4-28 x 5/8 hex)
1	2445879	HANDLE ASSY. - door lock
1	2265255	SPRING - return, door lock
1	2169338	CLIP - return spring
1	2335113	*BAR - trim, rear RH side closure door (18"long - CTL)(rivet 3/16 x 9/16 stsk., alum)
1	2296254	CATCH - RH rear side closure door lock, upper
1	2458290	SUPPORT - RH rear side closure lower catch (1/4-20 x 3/4 hex)

25-14 REAR SIDE CLOSURE DOOR (Cont.)

11-08 and items thru asterisk (at radiator)

1	657350	GUSSET - frame, upper corner reinf., angle (eff. w/chassis #002)
1	2473510	PANEL - rear LH side closure door, upper
1	2473509	PANEL - rear LH side closure door, front
1	2473511	PANEL - rear LH side closure door, rear
	2408796	BAR - trim, rear LH side closure door (rivet 3/16 x 9/16 ctsk)
1	2417620	PLATE ASSY. - baffle, air recirculation, upper
1	2431761	PLATE ASSY. - baffle, air recirculation, front side
1	2473507	HINGE - rear LH side closure door (rivet 3/16 x 3/8)(screw 1/4-20 x 1/2 truss hd)
1	2301224	PROP. - rear LH side closure door
1	2301226	CATCH - rear LH side closure door (rivet 1/8 x 5/16 mush)
1	2408793	STOP - rear LH side closure door bumper (rivet 3/16 x 3/8 mush)
1	2419087	PLATE - instructions (A/C winterizing of unit)
AR	2210860	NUT - baffle plate and screen screw
1	2466480	BRACKET - rear LH side closure door latch, front
1	2459552	BRACKET - rear LH side closure door
1	2459530	*SCREEN - rear LH side closure door
1	2414521	BRACKET - support, rear LH side closure door prop.)(to blkhd)(bolt 1/4-20 x 1" hex)
1	2472473	SUPPORT ASSY. - LH side closure hinge, LH upper
2	2438178	LATCH - LH side closure door
2	2445881	U-BOLT - LH side closure door latch to channel (1/4-28 x 1" depth)
1	2466481	BRACKET - support, LH side closure door latch (bolt 5/16-24 x 3/4 hex)
2	8872989	BUMPER ASSY. - rear LH side closure door, rear (or screw)(repl. 2044688)
1	2408794	SUPPORT - LH side closure door rear bumper
AR	2335113	BAR - separator, rear side closure door (18" long, CTL)(rivet 3/16 x 1/2 ctsk. hdl)

25-15 REAR END CLOSURE DOOR

1	612449	DOOR ASSY. - rear end closure (incl. items thru asterisk)
1	2462157	PANEL - rear closure (upper)
1	2462158	PANEL - rear end closure door (fluted)
1	2462191	PANEL - rear end closure door (lower center)
1	2462177	FILLER - license pocket, RH (screw #10-32 x 1/2 pan tap)
1	2462178	FILLER - license pocket, LH (screw #10-32 x 1/2 pan tap)
2	2462173	BAR - trim, rear end closure door
1	2462174	HOOD - rear license plate
4	1456457	NUT - rear license plate (tinnerman)
AR	2474965	RIVET - rear end closure door panel (3/16 x .312)
AR	2474037	RIVET - rear end closure door panel (3/16 x .375)
AR	2411050	RIVET - rear end closure door panel (5/16 x .442 grip lgth)
AR	2474036	RIVET - rear end closure door panel (3/16 x .437)
1	2462168	LOCK ASSY. - rear end closure door (bolt 1/4-20 x 1/2 hex)
1	2265255	SPRING - rear end closure door lock
1	2420999	SUPPORT - rear end closure door locking bar (screw #10-24 x 1-3/8 flat, bolt 1/4-20 x 1/2 hex)
1	2462172	HANDLE ASSY. - rear end closure door lock
1	2292418	CLIP - wiring
1	2462159	DOOR ASSY. - access, rear end closure door (incl. hinge)
1	2425602	HINGE - access door (7.58 lg)(rivet 3/16 x 5/16 mush)
1	2496538	SPRING - access door
2	2496539	*BRACKET - retaining spring
1	2466416	HINGE ASSY. - rear end closure door, RH (bolt 5/16-18 x 1-7/8 hex)
1	2466417	HINGE ASSY. - rear end closure door, LH (bolt 5/16-18 x 1-7/8 hex)
2	24622167	ANCHOR - rear end closure door hinge (bolt 5/16-24 x 7/8 hex)
2	2244924	PIN - rear end closure door hinge
1	2424487	PROP ASSY. - rear end closure door (bolt 1/4-20 x 3/4, 5/16-18 x 1-5/8 hex)
2	8872939	BUMPER ASSY. - rear end closure door (or screw)(repl 2044688)
2	2462171	CATCH - rear end closure door lock (bolt 1/4-20 x 3/4 hex)
1	2465956	GUARD - corner, rear end closure door, RH (screw #8-15 x 3/4 pan - cross recess type)
1	2465955	guard - corner, rear end closure door, LH (screw #8-15 x 3/4 pan - cross recess type)

25-17 LOWER SIDE POST

1	2458206	POST ASSY. - lower side, RH (part of front axle blkhd.)(rivet 1/4 x 1/2, 5/8, 3/4 ctsk)
1	2456205	POST ASSY. - lower side, LH (part of front axle front blkhd)(rivet 1/4 x 1/2, 5/8, 3/4 ctsk.)
1	2458298	POST - lower side, RH (part of front axle rear blkhd.)(rivet 1/4 x 11/16, 3/4, 1" mush)
1	2458299	POST - lower side, LH (part of front axle rear blkhd.)(rivet 1/4 x 11/16, 3/4, 1" mush)

25-17 LOWER SIDE POST (Cont.)

1	2457871	POST - lower side, RH (part of fuel tank blkhd)(rivet 1/4 x 11/16 mush)
1	2485889	POST - lower side, LH (part of fuel tank blkhd)(rivet 1/4 x 1/2 mush)
2	2458120	POST - lower side (part of frt. inter blkhd.)(rivet 3/16 x 7/16, 5/8, 11/16 mush)
4	2458120	POST - lower side (part of rear inter blkhd.)(rivet 3/16 mush)(qty (2) reqd on 4108)
1	2458139	POST - lower side, RH (part of rear axle frt. blkhd)(rivet 5/16 x 7/8" mush)
1	2458140	POST - lower side, LH (part of rear axle frt. blkhd)(rivet 5/16 x 7/8" mush)
1	2458154	POST - lower side, RH (part of rear axle rear blkhd)(rivet 5/16 x 3/4 mush)
1	2458155	POST - lower side, LH (part of rear axle rear blkhd.)(rivet 5/16 x 3/4 mush)
1	2459503	POST - lower side, RH (part of engine blkhd.)(rivet 1/4 x 9/16, 3/4, 5/16 x 3/4 mush)
1	2459504	POST - lower side, LH (part of engine blkhd.)(rivet 1/4 x 9/16, 3/4, 5/16 x 3/4 mush)
1	2494939	PLATE - support, lower side post (at LH frt. w/h opening)(6.62 x 14.06 long)
1	2494938	GUSSET - support, lower side post (at LH frt. w/h opening)(5 x 6.62 triangular shaped)
8	8874030	PLATE - reinforcement (at rear axle blkhd. area)
1	2457840	*CAPPING - trim, #1 RH lower side post, upper
1	2457839	CAPPING - trim, #1 RH lower side post, lower
1	2457841	CAPPING - trim, #1 LH lower side post
3	2224717	RIVET - LH post capping

25-18 LOWER SIDE PANELS

1	2460913	PANEL - lower side, front LH (below driver's window)(fluted)
1	2473554	PANEL ASSY. - lower side, #2 RH (rear of frt. w/h)(incl. stiffeners)(plain)(4108)
1	2473555	PANEL ASSY. - lower side, #2 LH (rear of frt w/h)(incl. stiffeners)(plain)(4108)
1	2236840	PANEL ASSY. - lower side, #2 RH (rear of frt. w/h)(incl. stiffeners)(plain)(4903, 4905)
1	2236841	PANEL ASSY. - lower side, #2 LH (rear of frt. w/h)(incl. stiffeners)(plain)(4903, 4905)
1	2473552	PANEL ASSY. - lower side, #3 RH (center-between w/h)(incl stiffener)(plain)(4108)
1	2473553	PANEL ASSY. - lower side, #3 LH (center-between w/h)(incl stiffener)(plain)(4108)
1	2236844	PANEL ASSY. - lower side, #3 RH (center-between w/h)(incl. stiffener)(plain)(4903, 4905)
1	2236845	PANEL ASSY. - lower side, #3 LH (center-between w/h)(incl. stiffener)(plain)(4903, 4905)
1	2473550	PANEL ASSY. - lower side, #4 RH (over frt. half of rear w/h)(incl. stiffeners)(plain)(4108)
1	2473551	PANEL ASSY. - lower side, #4 LH (over frt. half of rear w/h)(incl. stiffener)(plain)(4108)
1	2236848	PANEL ASSY. - lower side, #4 RH (over frt. half of rear w/h)(incl. stiffener)(plain)(4903, 4905)
1	2236849	PANEL ASSY. - lower side, #4 LH (over frt. half of rear w/h)(incl. stiffener)(plain)(4903, 4905)
1	2473548	PANEL ASSY. - lower side, #5 RH rear (incl. stiffeners)(over rear half of rear w/h)(plain)(4108)
1	2473549	PANEL ASSY. - lower side, #5 LH rear (incl stiffener)(over rear half of rear w/h)(plain)(4108)
1	2236852	PANEL ASSY. - lower side, #5 RH rear (over rear half of rear w/h)(incl. stiffener)(plain)(4903, 4905)
1	2236854	PANEL ASSY. - lower side, #5 LH rear (over rear half of rear w/h.)(incl. stiffener)(plain)(4903, 4905)
AR	2458187	STIFFENER - side panel, vertical (27" long)
AR	2459599	STIFFENER - RH side panel, vertical (w/welded nut)(27" long)
AR	2459952	STIFFENER - LH side panel, vertical (w/welded nut)(27" long)
AR	2460676	STIFFENER - side panel, horizontal (25.04" long - CTL)
1	644292	PANEL - opening, lower RH frt. wheel (at wheel)
1	644293	PANEL - opening, lower LH frt. wheel (at wheel)
2	2459556	PANEL - opening, lower rear wheel (at wheel)
1	2477259	PANEL - lower RH front intermediate (rear of front wheel)(used w/hinge mtd. top of fuel filler)
1	655665	PANEL - lower RH front intermediate (rear of front w/h)(for use w/hinge mtd. forward of filler door)
1	2461179	PANEL - RH front w/h, lower front
1	2461181	PANEL - RH front w/h lower rear
1	2461180	PANEL - LH front w/h lower front
1	2461182	PANEL - LH front w/h lower rear
1	2461185	PANEL - RH rear wheel lower front
1	2461183	PANEL - RH rear wheel lower rear
1	2461184	PANEL - LH rear wheel lower front
1	2461186	PANEL - LH rear wheel lower rear
1	2462116	PANEL - RH rear lower (rear of rear wheel)
1	2473512	PANEL - LH rear lower (rear of rear wheel)
AR	2295806	SPACER - w/h lower side panel (9-13/16" long - CTL)
1	2300798	ANGLE - support, front LH upper side panel (to #1 post)
6	8870443	RIVET - wheel opening panel to post & stiffener (Pull thru type w/brazed hd.)

25-18 LOWER SIDE PANELS (Cont.)

AR 2496511 CAP - wheel opening panel to post rivet
 AR 2378647 CHANNEL - stiffener, wheel opening side panel (3 ft. long - CTL)

25-20 WHEELHOUSE

1 2461173 WHEELHOUSE - RH front (rivet 1/4 x 9/16 mush)
 1 2461174 WHEELHOUSE - LH front (rivet 1/4 x 9/16 mush)
 1 2461176 SUPPORT - RH front wheelhouse (at floor)
 1 2461177 SUPPORT - LH front wheelhouse (at floor)
 1 2478214 COVER ASSY. - front w/h, RH
 1 2478215 COVER ASSY. - front w/h, LH
 2 8871600 PLATE - scuff, front w/h, rear (bolt 1/4-20 x 7/8 pan)

25-22 FENDERS

1 2478767 FENDER - front RH (ru)
 1 2478768 FENDER - front LH (ru)
 26 8874872 CLIP ASSY. - fastener, front fender (incl. 1/4-20 x 1-1/8 bolt)
 8 2423293 NUT - speed, front screw
 1 2460653 MOULDING - front RH fender
 1 2460654 MOULDING - front LH fender
 2 2465957 APRON - splash, front (bolt 1/4-28 x 1" hex)
 2 2465958 RETAINER - front splash apron
 1 2478768 FENDER - rear RH (ru)
 1 2478767 FENDER - rear LH (ru)
 24 8874872 CLIP ASSY. - fastener, rear fender (incl. 1/4-20 x 1-1/8 bolt)
 10 2423293 NUT - speed, rear fender screw
 1 2460651 MOULDING - rear fender, RH
 1 2460652 MOULDING 0 rear fender, LH
 2 2416311 APRON - splash, rear outer (bolt 1/4-28 x 1" hex)
 AR 2467418 RETAINER - rear outer splash apron (30.12 lg. - CTL)
 2 2296608 APRON - splash, rear inner (bolt 1/4-28 x 1" hex)
 2 2335109 RETAINER - rear inner splash apron (4 ft. long - CTL)(bolt 1/4-28 x 1" hex)

25-24 FRONT INSPECTION COMPARTMENT DOOR

1 2473519 DOOR ASSY. - inspection, LH front compartment (incl. items thru asterisk)
 1 2460661 PANEL - inspection door, upper
 1 2460660 PANEL - inspection door, lower
 1 2419447 HANDLE - pull, inspection door (rivet 3/16 x 3/8 mush)
 AR 2435057 RIVET - panel (3/16 x 3/8)
 AR 455651 *RIVET - panel (3/16 x 7/16 mush)
 1 2412569 HINGE - inspection door, upper (body half) (bolt 1/4-20 x 3/4 hex)
 1 2460657 HINGE - inspection door, lower (body half)(screw 5/16-18 x 1" flat)
 1 2299295 HINGE ASSY. - inspection door, upper (door half)(bolt 3/8-24 x 1", 1-1/8 hex)
 1 2413981 PIN - inspection door upper hinge
 1 2460656 HINGE ASSY. - inspection door lower (door half)(screw 5/16-18 x 7/8 flat)
 1 2304615 PIN - inspection door lower hinge
 1 2460670 LOCK ASSY. - inspection door (bolt 1/4-28 x 1/2 hex)
 1 2299306 HANDLE - inspection door lock
 1 2418358 PLATE - wear, inspection door lock handle (bolt 1/4-28 x 1/2 hex)
 1 2299305 SHAFT - inspection door lock
 1 2265255 SPRING - inspection door lock
 1 2299316 PLATE - striker, inspection door, upper (bolt 5/16-24 x 1-1/8 hex)
 1 2299317 PLATE - striker, inspection door, lower (bolt 5/16-24 x 3/4 hex)
 2 2044739 BUMPER - lower striker plate (ru)
 2 672811 BUMPER - upper striker plate (ru) (screw #6-32 x 1/2 flat tap)
 1 2457833 SEAL - inspection door, front (screw #8-32 x 3/4 pan tap)
 1 2457834 SEAL - inspection door, rear
 1 2457838 RETAINER - inspection door seal, front (27-1/2 long)(screw #8-32 x 3/4 pan tap)
 1 2300025 RETAINER - inspection door seal, upper (29-3/8 long)(screw #8-32 x 3/4 pan tap)
 1 2300023 RETAINER - inspection door seal, lower (28-3/16 long)(screw #8-32 x 3/4 pan tap)
 1 2457837 RETAINER - inspection door seal, rear (20-3/4 long)(screw #8-32 x 3/4 pan tap)

25-25 FUEL FILLER DOOR

1 2460696 DOOR ASSY. - fuel tank filler neck (w/hinge mtd. at top of door)(incl. next 2 items)
 1 2460695 HINGE - door (rivet 3/16 x 3/8)

25-25 FUEL FILLER DOOR (CONT)

1	2460693	CLIP-door spring (3/4" wide x 1-1/2 lg.) (rivet 3/16 x 3/8 mush)
1	655658	DOOR ASSY.-fuel tank filler neck (w/hinge mtg. forward of door) (incl. the following 4 items)
1	655662	HINGE-door (rivet 3/16 x 1/2 alum)
1	2240368	SUPPORT-hinge (60" long-CTL)
1	8876558	BRACKET-stop, door
2	2485624	CLIP,-spring, door
1	2460692	CLIP-door spring (1.94 wide x 3/38 lg) (rivet 3/16 x 3/8 mush) (used w/2460696 door)
1	2485618	SPRING-door

25-27 BAGGAGE COMPARTMENT DOOR

4	2464463	DOOR ASSY.-baggage compartment (frt & rear) (4108)
4	2464463	DOOR ASSY.-baggage compartment front & intermediate (4903, 4905)
2	610022	DOOR ASSY.-baggage compartment, rear (4903, 4905)
NOTE: The above door assemblies incl. items thru asterisk as indicated		
4	2460008	PANEL-front & intermediate baggage compt. door outer upper (rivet 3/16 x 3/8, 1/2 mush) (all)
4	2460009	PANEL-front & intermediate baggage compt. door outer lower (rivet 3/16 x 3/8, 1/2 mush) (all)
4	2464465	PANEL ASSY.-front & intermediate baggage compt door inner (rivet 3/16 x 3/8, 7/16 mush)
2	610016	PANEL-rear baggage compt. door, outer upper (rivet 3/16 x 3/8, 7/16, 1/2 mush) (4903, 4905)
2	610017	PANEL-rear baggage compt. door, outer lower (rivet 3/16 x 3/8, 7/16, 1/2 mush) (4903-4905)
2	610015	PANEL ASSY.-rear baggage compt. door, inner (rivet 3/16 x 3/8, 1/2 mush) (4903, 4905)
6	649648	GUARD-baggage compt. door (74.89 lg.-CTL) (rivet 3/16 x 3/8, 7/16 mush)
6	2460006	STIFFENER-baggage compt. center lower
6	2295809	STIFFENER-baggage compt., lower
12	2295806	SPACER-baggage compt. (rivet 3/16 x 5/16, 1-1/4 mush)
10	2295293	CLIP-end, lock rod (bolt 3/7-16 x 7/8 hex)
6	2295803	HOUSING-baggage compt. door lock (rivet 3/16 x 9/16, 5/8, 11/16 mush)
6	2473547	RETAINER-door lower hinge (screw #10-32 x 3/4 pan)
AR	2256488	RIVNUT-retainer screw
6	2485890	BRACKET ASSY-pivot, RH lower
6	2485891	BRACKET ASSY.-pivot, LH lower
6	2481379	BRACKET ASSY.-reinf. RH inner
6	2481380	BRACKET ASSY.-reinf. LH inner
6	2472425	ROD-RH latch
6	2472426	ROD-LH latch
6	2472409	GUIDE-RH latch rod (rivet 1/4 x 9/16 mush)
6	2472410	GUIDE-LH latch rod (rivet 1/4 x 9/16 mush)
4	2472413	ROD ASSY.-front & intermediate baggage comp. door lock (all)
2	610875	ROD ASSY.-rear baggage compartment door lock (4903, 4905)
12	2295298	STRIP-wear, door lock rod (screw 5/16-18 x 1" flat hd.)
12	2478234	REINFORCEMENT-door lock rod
6	2294921	EYE-link, baggage compt. door lock (3/8-24 LH thd)
6	2295299	NUT-adjusting link eye
6	2295291	PIN-door lock adj nut
12	8872989	BUMPER ASSY.-baggage compt. door (rubber)
6	2295297	HANDLE ASSY.-door lock
6	2295288	COVER-door lock handle (rivet 3/16 x 7/16, 1/2 mush)
6	2295837	SPRING-door lock handle
6	2295290	*PIN-door lock handle
6	2460001	PANEL ASSY.-hinge, front & intermediate baggage compt. door (all)
2	610023	PANEL ASSY.-hinge, rear baggage compt. door (4903, 4905)

NOTE: The above two panels incl the next 4 items)

6	2460004	RETAINER-panel upper hinge (rivet 3/16 x 5/8 mush)
6	2460005	RETAINER-panel lower hinge (rivet 3/16 x 1/2 mush)
6	8874008	BRACKET ASSY.-pivot RH torsion bar (rivet 1/4 x 1/2, 9/16 mush)
6	8874009	BRACKET ASSY.-pivot LH torsion bar (rivet 1/4 x 1/2, 9/16 mush)
12	2467448	HINGE-baggage compt. door (84" long-CTL-ru)
AR	R-35505	WEATHERSTRIP-baggage compt. door (3 flat side, 1 rd side, w/hole in center, black)

25-27 BAGGAGE COMPARTMENT DOOR (CONT)

		rw, 13 ft. rq'd-CTL)
4	2481331	SEAL-weather, front & intermediate baggage compt. door (all)
2	610760	SEAL-weather, rear baggage compt. door (4903, 4905)
6	2492595	SEAL-baggage compt. door, LH corner
6	2492596	SEAL-baggage compt. door LH corner
6	2492593	ARM ASSY.-pivot, door lower control, RH (incl. bushing)(screw 5/16-24 x 5/8 truss hd)
6	2492594	ARM ASSY.-pivot, door lower control, LH (incl. bushing)(screw 5/16-24 x 5/8 truss hd)
12	2469186	BUSHING-door lower control pivot arm
12	2472437	PIN-pivot arm to door
12	273337	SPRING-pivot arm to door pin
12	2468489	BRACKET-pivot arm
4	8877827	BAR ASSY.-torsion, front & intermediate baggage compt. door RH
4	8877828	BAR ASSY.-torsion, front & intermediate baggage compt. door LH
1	610868	BAR ASSY.-torsion, rear baggage compt. door RH
1	610869	BAR ASSY.-torsion, rear baggage compt. door LH
12	654378	PLATE ASSY.-anchor, torsion bar to floor
6	2492546	BRACKET-anchor, torsion bar, RH
6	644867	PLATE ASSY.-torsion bar reinforcement
12	2492591	SPACER-torsion bar anchor bracket
24	2067939	BOLT-torsion bar anchor bracket
12	2472424	BEARING-torsion bar
12	654377	PLATE ASSY.-torsion bar bearing
12	2472422	LINK-control arm, upper
12	2472436	LINK-control arm, lower
12	2295299	NUT-adjusting link
12	138084	PIN-yoke, link to control arm (3/8-1-3/32)
12	103361	PIN-cotter, link to hinge panel brkt. (1/16 x 1/2)
12	2436163	WASHER-panel brkt. pin (7/16)
6	2481309	CATCH ASSY.-safety control arm (incl. clip)
6	2296285	PLATE-striker, door lock lower RH
6	2296589	PLATE-striker, door lock lower LH
6	2496746	PLATE-striker, door lock upper RH
6	2496747	PLATE-striker, door lock upper LH
8	2496741	SPACER-door upper striker plate

25-28 AIR CONDITIONING COMPARTMENT DOORS

1	2464798	DOOR ASSY.-A/C condenser compartment (incl. items thru asterisk)
1	2461102	PANEL-condenser compartment door, front
1	2492588	PANEL-condenser compartment door, lower front
1	2461113	PANEL-condenser compartment door, center
1	2461103	PANEL-condenser compartment door, rear (4.58 x 22-1/2 fluted)
1	2493587	SCREEN-condenser compartment door (screw #10-16 x 5/8 pan tap)
AR	2210860	NUT-condenser door screen screw (#10 tap; tinnerman)
1	2492586	REINFORCEMENT-condenser compartment door, front (41.34" long)
1	2462806	REINFORCEMENT-condenser compartment door, upper (52.10" long)
1	2462804	REINFORCEMENT-condenser compartment door, lower (49.31" long)
1	2461129	REINFORCEMENT-condenser compartment door, center (35.10" long)
1	2462802	REINFORCEMENT-condenser compartment door, rear (41.46" long)
1	2462807	BRACKET-mtg. door hinge (1.68 long)
1	2462808	BRACKET-mtg. door hinge (19.36" long)
2	2462102	RETAINER-door, hinge, rear (15.06" long-CTL)
4	2295806	SPACER-door lower panel
4	2461130	BRACKET-hinge rod, lower (.64 x .92 x 1-1/4 width) (rivet 3/16 x 9/16 mush)
2	2462115	BRACKET-lock, door, lower (#10-32 x 1/2 pan)
1	644529	LOCK ASSY.-door, upper RH (turns clockwise) (rivet 5/16 x 7/16 mush)
1	644530	LOCK ASSY.-door, upper LH (turns counter clockwise) (rivet 5/16 x 7/16 mush)
AR	*S-10236	*STRIP-tapping (10 ft)
1	2462119	HINGE ASSY.-condenser compt. door (cover type) (19.92 x 50.10) (inc. the next 5 items)
1	2460004	RETAINER-door hinge, upper (72" long-CTL)
2	2462102	RETAINER-door hinge, lower (15.06" long-CTL)
3	2462114	ARM-door hinge (rivet 3/16 x 7/16, 1/2 mush) (18.70" long)
2	2468498	SUPPORT-hinge RH & center (6.42" long)
1	2472439	SUPPORT-hinge, LH (6/42" long)
AR	2467448	HINGE-condenser compt. door (84" long-CTL)
2	2462805	ARM-pivot, condenser compt. door (screw 5/16-18 x 3/4 truss)

25-28 AIR CONDITIONING COMPARTMENT DOORS (CONT)

2	9411885	PIN-pivot arm to door
2	2468489	BRACKET-link, pivot arm (2-1/4" long) (bolt 1/4-28 x 7/8 hex)
4	2438178	LATCH-condenser compt. door (bolt 1/4-28 x 1-3/4 hex)
AR	2445881	U-BOLT-condenser compt. door latch (1/4-28 x 3/4 thd)
1	2496780	BRACKET-condenser door upper latch (bolt 1/4-10 x 3/4 hex)
1	2472403	DOOR ASSY.-evaporator compartment (incl. items thru asterisk) (also battery dr) (4108)
1	2464468	PANEL-evaporator compt. door, outer upper (rivet 3/16 x 3/8, 7/16, 7/8, 1-1/4 mush)
1	2468499	PANEL-evaporator compt. door, outer lower (rivet 3/16 x 3/8, 7/16, 7/8, 1-1/4)
1	2468496	REINFORCEMENT-evaporator compt. RH
1	2468495	REINFORCEMENT-evaporator compt. LH
2	2468493	REINFORCEMENT-evaporator compt. lower and upper
2	2295806	SPACER-lower panel (rivet 3/16 x 7/8, 1-1/4 mush)
2	2472401	SPACER-lower reinforcement (3/4 x 1") (rivet 3/16 x 5/8 mush)
1	2460004	RETAINER-door hinge, upper (31.72 long) (rivet 3/16 x 9/16 mush)
1	2468494	BRACKET-door hinge, lower (72" long-CTL) (rivet 3/16 x 7/16 mush)
1	644529	LOCK ASSY.-pawl, door, RH (turns clockwise) (w/bail)
1	644530	LOCK ASSY.-pawl, door, LH (turns clockwise) (w/bail)
2	2462115	*BRACKET-lock, door, lower (screw #10-24 x 1/2 pan)
1	649605	DOOR ASSY.-evaporator compartment (battery dr) (4903)
1	675163	DOOR ASSY.-evaporator compartment (or battery dr.) (4905)

NOTE: The above 2 door assy's incl items thru asterisk as indicated

1	2464468	PANEL-evaporator compt. door, outer upper (rivet 3/16 x 3/8, 7/16, 7/8, 1-1/4 mush)
1	649603	PANEL-evaporator compt. door, outer lower (rivet 3/16 x 3/8, 7/16, 7/8, 1-1/4)
1	2468496	REINFORCEMENT-evaporator compt. RH
1	2468495	REINFORCEMENT-evaporator compt. LH
2	2468493	REINFORCEMENT-evaporator compt., lower & upper
2	2295806	SPACER-lower panel (rivet 3/16 x 7/8, 1-1/4 mush)
2	2472401	SPACER-lower reinforcement (3/4 x 1") (rivet 3/16 x 5/8 mush)
1	8866470	RETAINER-door hinge, upper (31.72 long) (rivet 3/16 x 9/16 mush)
2	2468494	BRACKET-door hinge, lower (72" long) CTL (rivet 3/16 x 7/16" mush)
1	2468494	BRACKET-door hinge, lower (72" long) CTL (rivet 3/16 x 7/16" mush)
1	644529	LOCK ASSY.-pawl door, RH (turns clockwise) (rivet 3/16 x 7/16 mush)
1	644530	LOCK ASSY.-pawl, door, LH (turns counter clockwise)
2	2462115	BRACKET-lock, door, lower (screw #10-24 x 1/2 pan)
1	675045	DOOR-access, battery disconnect switch (incl. next 5 items) (4905)
1	673716	HINGE-access door (rivet 1/8 x 3/8 ctsk.) (4905)
1	2240368	ANGLE-supt. access door hinge (20" long-CTL) (4905)
2	2485624	CLIP-spring, access door (4905)
1	673711	SUPPORT-access door spring clip (rivet 3/16 x 7/16 mush) (4905)
1	8876558	BRACKET-access door stop (rivet 3/16 x 7/16 mush) (4905)
1	2485618	SPRING-access door, RH (4905)
1	N, P, N	*STOP-access, door (proc loc) (4905)
1	2468500	HINGE ASSY.-evaporator compt. door (lever type) (incl. the following 6 items)
1	8866470	RETAINER-hinge, upper (31/72" long-CTL) (rivet 3/16 x 7/16, 1/2, 9/16 mush)
1	2460005	RETAINER-hinge, lower (66.80" long-CTL) (rivet 5/16 x 7/16, 1/2, 9/16 mush)
2	2468492	ARM-hinge (2.12 wide x 16.94 long)
1	2368249	STIFFENER-hinge arm (29.32" long-CTL) (rivet 3/16 x 7/16 mush alum)
1	2468498	SUPPORT-hinge, RH and center (6.42 long)
1	2472439	SUPPORT-hinge, LH (6.42 long)
2	2467448	HINGE-evaporator compt. door (84" long-CTL ru)
1	8884962	WEATHERSTRIP-evaporator compt. door (10 ft. lg-"U" shaped-CTL)
1	2481332	SEAL ASSY.-weather, evaporator compt. door (36-1/4 x 40.68 ru)
2	2468497	ARM-pivot, evaporator compt. door (20.77 long) (screw 5/16-18 x 3/4 truss)
2	9416312	PIN-pivot arm to door
2	2468489	BRACKET-link, pivot arm (2-1/4" long) (bolt 1/4-20 x 1" hex)
2	2438178	LATCH-evaporator compt. door latch (bolt 1/4-20 x 2" hex)
2	2436163	WASHER-latch to brket. bolt (3/8 dia)
1	2445881	BOLT-upper latch
1	2485697	ANGLE-evaporator compt door latch (3/4 x 1-1/4 x 6.78 long)
2	2481310	BRACKET-evaporator compt. door latch
4	2086969	BOLT-door latch bracket (1/4-28 x 1-1/4 overall lgth, flat hd)
AR	2416149	SEAL-evaporator Compt. door (4 ft long-CTL)
AR	S-10236	RETAINER-evaporator compt. door seal (10 ft long-CTL) (screw #10-24 x 1/2 pan tap)
1	2492595	SEAL-evaporator compt door seal, RH corner
1	2492596	SEAL-evaporator compt. door seal, LH corner

25-28 AIR CONDITIONING COMPARTMENT DOORS (CONT)

1 2494865 BRACKET ASSY.-evaporator compt. door (bolt 5/16-18 x 11, 1-1/4" hex)

25-31 RADIATOR FILLER DOOR

1 2491967 DOOR ASSY.-filler, radiator surge (incl. hinge)
 1 2491971 HINGE-radiator surge tank filler door (rivet 3/16 x 3/8 mush)
 1 2496538 SPRING-retaining, surge tank filler door
 2 2496539 BRACKET-retaining spring

25-33 BATTERY COMPARTMENT

NOTE: The following 14 items are used w/ Model 4108 only.

1 673910 TRAY ASSY.-battery, lower
 1 673911 TRAY ASSY.-battery upper
 1 673920 SUPPORT-battery tray, inner (bolt 3/18-16 x 1", 1-1/4 hex, 300M)
 1 673920 SUPPORT-battery tray, outer (bolt 3/8-16 x 1", 1-1/4 hex, 300M)
 2 673919 ANGLE-support, lower tray
 1 673927 ANGLE-support, upper tray
 1 673922 BRACKET-upper tray support to beam
 1 673923 BRACKET-support, upper tray
 4 669323 SLIDE ASSY.-battery tray
 19 2436162 WASHER-slide screw (5/16)
 52 2436163 WASHER-tray support bolt (3/8)
 2 2411978 CATCH-retainer, battery tray
 1 673926 SUPPORT-upper tray catch
 4 673897 BOLT-hold down, battery
 1 610803 SHROUD ASSY.-battery compt. (screw #10-24 x 5/8 pan hd cr rec)
 1 610745 SUPPORT-battery compt. shroud, inboard (screw #10-24 x 5/8 pan hd cr rec)
 1 610731 PLATE ASSY.-mtg. battery compt. seal (screw #10-24 x 5/8 pan hd cr rec)
 40 446161 WASHER-battery compt shroud, support & mtg plate screw
 AR N, P, N SEAL-battery compt shroud to door (PRO LOC)
 1 610744 RETAINER-battery compt. shroud seal
 AR 2224679 SEAL-battery compt. shroud to post (10 ft long-sponge rubber-CTL)
 1 610734 TRAY ASSY.-battery (to blower compt. floor) (bolt 5/16-18 x 1-1/2 hex hd)
 16 2436162 WASHER-battery tray bolt (11/32 ID x 5/8 OD x 1/16 thk)

NOTE: See group 25-28 for battery compt. door

25-34 BAGGAGE COMPARTMENT

4 2457859 FLOOR ASSY.-baggage compartment, front and rear (4108)
 4 2457859 FLOOR ASSY.-baggage compartment, front & intermediate (4903, 4905)
 1 610780 FLOOR ASSY.-baggage compt. RH rear (4903, 4905)
 1 610781 FLOOR ASSY.-baggage compt. LH rear (4903, 4905)

NOTE: The above floor assys. incl the following items

6 2291837 STRAP-support, baggage compt. floor (41-17/32 long)(rivet 3/16 x 7/16 mush)
 AR 2477053 RIVET-center support strap to floor; floor to tee and angle
 1 610785 RAIL-baggage compt. floor, RH (210.42" lg) (rivet 3/16 x 11/16, 1/4 x 9/16 mush)
 AR 2467419 ANGLE-baggage compt. floor (1-1/4 x 1-1/4 x 9-1/2" long-CTL)(repl S-10002)
 1 610786 RAIL-baggage compt. floor, LH

25-37 ROOF UPPER POSTS

1 2458261 POST ASSY.-side, roof upper #1 RH (rear of front door)
 1 2468481 POST ASSY.-side, roof, upper #1 LH (rear of driver's window)
 1 2458256 POST ASSY.-side, roof, upper #2 RH (between small sash)
 1 2468469 POST ASSY.-side, roof, upper #2 LH (between small sash)
 1 649606 POST ASSY.-side, roof, upper #3 RH (front of #1 sliding sash) (repl 2458252)
 1 649608 POST ASSY.-side, roof, upper #3 LH (front of #1 sliding sash) (repl. 2473589)
 2 649606 POST ASSY.-side, roof, upper #4-6 RH
 2 649608 POST ASSY.-side, roof, upper #4-6 LH
 1 649606 POST ASSY.-side, roof, upper #5 RH (repl. 2458252)
 1 649608 POST ASSY.-side, roof, upper #5 LH (repl. 2473589)
 1 2473249 POST ASSY.-carline, roof #1 RH front (at astrolight)

25-37 ROOF UPPER POSTS (CONT)

2	2044739	BUMPER - RH rear side closure door
1	2296256	BRACKET - RH rear side closure door bumper, upper
1	2473501	DOOR ASSY. - closure, rear LH (incl. rear bumper extension and spacer show in group
1	2473250	POST ASSY. -carline, roof #1 LH front (at astrolight)
8	2458189	POST-carline, roof #2 thru #9 inter
1	2458192	POST-carline, roof, #10 rear
2	2478201	CAPPING-trim, #3 upper side post (45" long) (4903)
2	610647	CAPPING ASSY. -trim, #3 upper side post (w/switch contact & welded cover) (approx 47" long) (4903)
2	674930	CAPPING-trim, #3 upper side post (4108-4905)
6	2391845	CLIP-upper post trim capping
2	8874060	CHANNEL-splice, #1 roof, upper side post
2	654736	PANEL-cover, rear carline post (prior to 4108-051, 4905-201)

25-38 ROOF PANELS

1	2472039	PANEL-crown-front RH
1	2472098	PANEL-crown, front center
1	2472040	PANEL-crown, front LH
1	2473168	PANEL ASSY. -astrolight, inner and outer
1	2458108	PANEL-crown #1 RH (rear of astrolight) (4108)
1	2458109	PANEL-crown #1 LH (rear of astrolight) (4108)
1	2458110	PANEL-crown #2 RH (4108)
1	2458111	PANEL-crown, #2 LH (4108)
1	2458112	PANEL-crown #3 RH (4108)
1	2458113	PANEL-crown #3 LH (4108)
1	2459553	PANEL-crown #4 RH (4108)
1	2459554	PANEL-crown #4 LH (4108)
1	2236805	PANEL-crown #1 RH (front)(rear of astrolight) (4903,4905)
1	2236806	PANEL-crown #1 LH (front)(rear of astrolight) (4903,4905)
3	2236801	PANEL-crown #2-3-4 RH center (4903, 4905)
3	2236802	PANEL-crown #2-3-4 LH center (4903,4905)
1	2236803	PANEL-crown #5 RH rear (4903, 4905)
1	2236804	PANEL-crown #5 LH rear (4903, 4905)
1	2382102	PANEL-crown, roof, rear center
1	649623	PANEL-crown, roof, rear RH upper
1	649624	PANEL-crown, roof, rear LH upper
1	2459558	PANEL-crown, roof, rear RH lower
1	2459559	PANEL-crown, roof, rear LH lower
1	2491964	PANEL ASSY. -belt, rear LH corner
1	2459561	PANEL-belt, rear RH corner (4903)
1	677690	PANEL-belt, rear RH corner (4108, 4905)
1	2459572	PANEL-belt, rear center
1	2459563	PANEL ASSY. -reinf. rear belt RH corner
1	2459564	PANEL ASSY. -reinf. rear belt LH corner
1	2459588	ANGLE-support, rear RH panel (8/72" long)
1	2459589	ANGLE-support, rear LH panel (8/72" long)
1	2459580	ANGLE-rear belt RH corner, lower
1	2459581	ANGLE-rear belt LH corner, lower
1	2459576	ANGLE-rear belt upper center
1	2459577	ANGLE-rear belt inter center (1-1/2 x 1-1/2 x 70.60)
1	2459582	ANGLE-rear belt lower center (1-1/2 x 1-1/2 x 70.60)
24	2239396	BOLT-rear window strainer to belt angle
1	2459573	SPACER-rear belt center panel to angle (49.28" long)
1	2460676	CHANNEL-stiffener, rear belt outer center panel (25.04" long-"U" shaped-CTL)
4	2472459	CLIP-rear belt angle to engine blk hd)
1	2478182	ANGLE ASSY. -rear belt RH corner upper
1	2478183	ANGLE ASSY. -rear belt LH corner upper
1	2459578	ANGLE-rear belt RH corner intermediate
1	2459579	ANGLE-rear belt LH corner intermediate
2	2465308	SPACER-rear corner intermediate angle (22.58" long-CTL)
4	2458104	CHANNEL-stiffener, roof center panel (32.36 long, "U" shaped -CTL)
1	2474411	CHANNEL-stiffener, front side crown panel, RH
1	2474412	CHANNEL-stiffener, front side crown panel, LH
2	2473239	BRACKET-roof side crown stiffener channel to #1 RH post (rivet 1/4 x 1/2 mush)
2	2473240	BRACKET-roof side crown stiffener channel to #1 LH post (rivet 1/4 x 1/2 mush)
2	2236826	CHANNEL ASSY. -stiffener, roof panel (w/weld nut 13.85 from end, 24.97 lg)

25-38 ROOF PANELS (CONT)

AR	2457893	CHANNEL-stiffener, roof panel (32.36" long-CTL)
AR	2478211	CHANNEL ASSY.-stiffener, roof panel (w/weld nut 22.30" from end, 32.36 long-CTL) (repl. 2458116-7)
1	2415816	STRAINER ASSY.-roof R ^H front crown panel
1	2415817	STRAINER ASSY.-roof LH front crown panel
1	2415752	STRAINER ASSY.-roof front center crown panel
1	683285	REINFORCEMENT-RH corner crown panel
2	8860618	SECTION-elastomeric, carline and astrolight panel (31"lg)
1	2475455	CLIP-roof front center crown panel strainer
1	2384627	STRAINER-roof, rear RH
1	2384628	STRAINER-roof, rear LH
1	2458273	STRAINER ASSY.-rear window, RH
1	2458272	STRAINER ASSY.-rear window, LH
2	2431125	PLATE-seal, rear window strainer
AR	2436163	WASHER-rear window strainer to belt angle bolt (3/8)
1	2406889	PANEL ASSY.-closure, front destination sign, RH (rivet 3/16 x 3/8 mush)
1	2406890	PANEL ASSY.-closure, front destination sign, LH (rivet 5/16 x 3/8 mush)
1	2407308	PANEL-reveal, front destination sign (rivet 3/16 x 3/8 mush) (1/4 x 9/16 mush)
2	2416399	BRACKET ASSY.-support, front marker lamp, side (to dest. panel) (rivet 3/16 x 3/8 mush)
2	2416752	BRACKET ASSY.-support, front marker lamp, center (to dest. panel) (rivet 3/16 x 3/8 mush)

25-40 DRIP MOULDINGS

1	2466658	MOULDING-drip, front door
1	2466486	MOULDING-drip, RH front (overside windows)
1	2466487	MOULDING-drip, LH front (overside windows)
4	2466488	MOULDING-drip, inter (overside windows (4108)
4	2467494	MOULDING-drip, inter (over side windows)(4903, 4905)
1	2466489	MOULDING-drip, RH rear (over side window) (4108)
1	2467493	MOULDING-drip, RH rear (over side windows) (4903,4905)
1	2466490	MOULDING-drip, LH rear (over side windows) (4108)
1	2467493	MOULDING-drip, LH rear (over side windows (4903,4905)
AR	2371186	RIVET-side window drip moulding to panel

25-41 FRONT DESTINATION SIGN

NOTE: The following 2 items listed below are not serviced by GMTC and must be ordered from Transign Co., Pontiac, Michigan. Transign Part Number is shown in parenthesis at end of description.

1	2465766	SIGN ASSY.-destination, front (w/door-complete) (D-1704)
1	2460416	ROLLER ASSY.-front destination sign (w/curtain) (D-1703A) (3/8 flat hd cross recess)
2	2456205	MASK-front destination sign, Rh and LH (prior to 4108-051, 4905-201) (4903)
2	687864	MASK-front destination sign, RH & LH (eff w/4108-051, 4905-201)
2	w407944	PLATE-striker, door lock (screw #10-32 x 5/8 pan)
2	2465764	LOCK ASSY.-front destination sign door (lift and turn type)
2	2407940	HANDLE ASSY.-front destination sign door lock)
AR	X-10064	SEAL-front destination sign door (3/8 x 1/2 & 13 ft. felt-CTL)
1	2425811	GLASS-front destination sign peep door (2/11 x 4/85 green plexiglass) (proc loc) (screw #10-32 x 3/8 flat hd cross recess)
1	2447030	GLASS-front destination sign
1	2447031	CHANNEL-front destination sign glass
AR	2378737	FILLER-front destination sign glass channel
4	453701	BULB-front destination signs (#1691, 24-28V, 15CP)

25-42 ROOF HEADERS

1	2466374	HEADER ASSY.-w/s (incl. rivnut) (rivet 3/16 x 3/8 mush)
2	2226070	RIVNUT-w/s header
1	2469931	HEADER-front door (rivet 1/4 x 1/2 mush)
1	2469932	HEADER-driver's window (rivet 1/4 x 1/2 mush)
1	2414472	HEADER ASSY.-front destination sign (rivet 3/16 x 3/8 mush)

25-44 FLOOR BOARDS, CHANNELS AND ANGLES

NOTE: Floor boards are made of wood and are not serviced.

25-44 FLOOR BOARDS, CHANNELS AND ANGLES (CONT)

2	2236827	CHANNEL ASSY.-stiffener, roof panel (w/weld nut 12.09 from end, 24.97 lg)
2	2236828	CHANNEL ASSY.-stiffener, roof panel (w/weld nut 14.25 from end, 24.97 lg)
AR	2161693	BOLT-floor board (5/16-24 x 1/16 hex)
AR	610830	BOLT-floor board (5/16-18 x 1-1/2 rd flat hd cr rec)
AR	2391826	BOLT ASSY.-floor board (5/16-24 x 1-1/4 flat hd cross recess w/washer)
AR	9419034	BOLT-floor board (5/16-18 x 1-1/2 hex)
AR	9418992	BOLT-floor board (5/16-18 x 1-3/4 hex)
8	610830	BOLT-blower compt. floor (5/16-18 x 1-1/2 rd flat hd cr rec)
AR	2236862	CHANNEL-stiffener, floor board (19-3/4 lg-CTL)
1	2299223	CHANNEL-reinf., floor (at driver's seat pedestal) (17-7/8 long)
1	2460727	RISER-lower aisle
1	2460733	CAPPING-side step floor board RH (1-1/2 x 1-1/2 x 16.28" long)
1	2494851	CAPPING-side step floor board LH (1-1/2 x 1-1/2 x 16.28" long)
1	2460731	CAPPING-upper front floor board, RH (1-1/2 x 1-1/2 x 36/46 formed lgth)
1	2460732	CAPPING-upper front floor board, LH (1-1/2 x 1-1/2 x 36/46 formed lgth)
2	2460726	PLATE-reinf., floor (25-1/2" long)(screw #10-12 x 1/2 pan)
2	2303010	PLATE-seal, floor board (1-11/16 x 2-1/4)
2	8874031	PLATE-seal, floor riser trim
3	3790662	WASHER-lower frt. floorboard screw
1	2460716	SUPPORT-center step floor board, RH
1	2462812	SUPPORT-center step floorboard, LH
1	2459962	SUPPORT-floor, RH (at fuel tank) (5/8 x 1 x 17.56 long)
AR	2467447	SUPPORT-floor (at fuel tank) heater compt. and baggage compt. (75.66 long-CTL)
1	2459968	SUPPORT-floor, RH (at rear axle) (52/38)
1	2459969	SUPPORT-floor, LH (at rear axle) (52/38)
1	2459970	SUPPORT-floor, RH (at electrical compt.) (21.62" long)
1	2459971	SUPPORT-floor, LH (at A/C. compt.) (15.62" long)
AR	8860200	SEA L-floor to side post at baggage compt. (approx. 1" long)
1	2467413	RAIL-floor (at blower compt. (8 ft long-CTL)
1	2467418	PLATE-tie, blower compt. floor rail to blkhd. (30.12" long-CTL)
AR	2464488	CHANNEL-floor support (5-1/4" x 75" long (rivet 1/4 x 9/16 butt)
1	2463225	RAIL-extension, front floor (at front end panel) (rivet 3/16 x 3/4 mush)
1	2429011	ANGLE-support, driver's floor (at front end) (repl. 2298084)
1	2298081	ANGLE-support, front LH floor
1	2460729	ANGLE-support, step floor board (to blkhd) (15.22" long w/(5) sq. holes) (rivet 3/8 x 1-1/16 mush)
AR	610011	ANGLE-support, floor (2/2 x 35.88" lg.-CTL) (rivet 1/4 x 9/16 mush)
2	2467417	ANGLE-support, floor (at rear axle) (1-1/2 x 2 x 9 ft long-CTL)
AR	S-10224	ANGLE-support, blower compt. floor, upper (1-1/4 x 1-1/2 x 10 ft long-CTL)
2	2477248	SUPPORT-controls and air lines (to floor chnl.) (21.80" long) (bolt 1/4-20 x 5/8 hex; screw 1/4-20 x 3/4 flat hd.)
6	2477250	BRACKET-support, air line (to floor channel) (1-1/2 x 1/18 x 1") (rivet 3/16 x 5/16 mush)
1	2460734	PLATE-reinf. floor (at rear axle blkhd) (55.10 x 94) (rivet 5/16 x 5/8, 11/16 mush)
7	2269658	RIVET-reinf. plate to blkhd (.280 grip)
11	2269659	RIVET-reinf. plate to blkhd (.340 grip)
1	612398	PLATE-cover, muffler & muffler bolt access

25-45 FLOOR COVERING

2	2478229	COVERING-floor, front (prior to chassis #226 on 4903)
1	655694	COVERING-floor, RH front (eff. w/chassis #226 on 4903, 001-4905) (4108)
1	655695	COVERING-floor, LH front (eff. w/chassis #226 on 4903, 001-4905) (4108)
1	2478227	COVERING - floor, rear side (4108)
2	610842	COVERING-floor, rear side (4903, 4905)
1	2478231	COVERING-floor, front aisle (prior to chassis #226 on 4903)
1	660429	COVERING-floor, front aisle (eff. w/chassis #226 on 4903, 001-4905) (4108)
1	610841	COVERING-floor, rear aisle (Prior to Chassis #226 on 4903)
1	660428	COVERING-floor, rear aisle (eff. w/chassis #226 on 4903, 001-4905) (4108)
1	2473513	PLATE-tread, aisle lower floor (screw #8-15 x 3/4 flat tap)
1	660427	PLATE-tread, aisle step floor (screw #8-15 x 3/4 flat tap)
1	2419020	PLATE-tread, aisle upper floor (screw #8-15 x 3/4 flat tap)
1	2496788	MOLDING-trim, front w/H, front RH (screw #10-12 x 5/8 oval top)
1	2496789	MOULDING-trim, front w/h, front LH (screw #10-12 x 5/8 oval top)
1	2478204	MOULDING-trim-front w/h, intermediate RH (screw #10-12 x 5/8 oval top)
1	2478205	MOULDING-trim, front w/h, intermediate LH (screw #10-12 x 5/8 oval top)
1	2496790	MOULDING-trim, front w/h rear RH (screw #10-12 x 5/8 oval hd, #10-12 x 1/2 flat hd)
1	2496791	MOULDING-trim, front w/h, rear LH (screw #10-12 x 5/8 oval hd, #10-12 x 1/2 flat hd)

25-45 FLOOR COVERING

1 2466664 PANEL-trim, aisle step riser (to floorboard) (screw #10-12 x 3/4 pan hd top)

25-46 FRONT STEPWELL

1 2458231 PANEL ASSY.-front stepwell, upper (screw #8-32 x 3/8, 1/2)
 1 2458232 PANEL ASSY.-front stepwell, intermediate (screw #8-32 x 3/8, 1/2)
 1 2458233 PANEL-front stepwell, lower (screw #8-32 x 3/8, 1/2)
 1 2458219 PLATE ASSY.-front stepwell intermediate step (w/riser) (screw #8-32 x 1/2 pan tap)
 1 2458216 PANEL ASSY.-support, #4 step riser (incl. angle) (rivet 1/4 x 9/16 mush)
 AR X-10223 ANGLE-support, #4 step panel 1-1/4 x 1-1/4 x 12 ft long-CTL)
 1 2415757 TREAD-front stepwell upper step (screw #8-15-32 x 3/4 flat hd) (prior to chassis #226 on 4903)
 1 2415756 TREAD-front stepwell intermediate step (screw #8-15-32 x 3/4 flat hd) (prior to chassis #226 on 4903)
 1 2415755 TREAD-front stepwell lower, step (#8-15-32 x 3/4 flat hd) (prior to chassis #226 on 4903)
 1 661017 TREAD-front stepwell upper step (screw #8-15-32 x 3/4 flat hd)(eff w/chassis #226 on 4903,001-4905)
 1 661016 TREAD-front stepwell intermediate step (screw #8-15-32 x 3/4 flat hd)(eff w/chassis #226 on 4903,001-4905)
 1 661015 TREAD-front stepwell lower step (screw #8-15-32 x 3/4 flat hd)(eff w/chassis #226 on 4903,001-4905)
 1 2335106 MOULDING-front stepwell, upper front (26" long-CTL)(screw #8-32 x 3/8 oval tap)
 1 2297847 MOULDING-front stepwell, upper rear (screw #8-32 x 3/8 oval tap)
 1 2335106 MOULDING-front stepwell, lower rear (26" long-CTL) (screw #8-32 x 3/8 oval tap)
 1 2297837 ANGLE-trim, front stepwell, upper (screw #8-15 x 3/4 flat tap)
 1 2419019 ANGLE-trim, front stepwell, upper rear corner (screw #8-15 x 3/4 flat hd)
 1 2485715 COVER-stepwell access hole (screw #10-32 x 1/2 pan)
 1 2485719 SEAL-access hole cover
 1 2226070 RIVNUT-access hole cover screw

25-47 CONTROL COVERS AND CLOSURE PANELS

1 2496714 PANEL-closure, air bellows beam, front (19" x 14.78")
 1 2496715 PANEL-front closure, air bellows beam, rear (19" x 6.20)
 1 8871560 PANEL-rear closure, air bellows beam, front (19" x 15.53)
 1 8871522 PANEL-rear closure, air bellows bear, rear (19" x 10.38) (repl. 8878608)
 1 2473514 PANEL ASSY.-closure duct side (at crossmember)(incl angle)(7" wide at one end, 10.40 wide at other end x 55-1/2" long)
 1 2475319 PANEL-closure, front controls, side (at duct) (9.70 x 10-1/2 w(2) .687 dia. hole)
 1 2475320 PANEL-closure, LH intermediate controls (9.64 x 9.60)
 1 8878605 PANEL-closure, LH rear side (4.20 x 3.42) (eff w/chassis #324)
 AR 2444881 SCREW-closure panel (#10-16 x 1/2)
 2 2303724 COVER-control rod, front (at baggage compt.) (19 x 33-1/4) (screw #10-32 x 3/8" flat hd) (#10-16 x 5/8 ov hd)
 1 610733 COVER-control rod, front (at baggage compt) (16.60 x 19) (screw #10-16 x 5/8 ov hd)
 2 2473578 COVER-control rod, rear (at baggage compt.)(screw #10-32 x 3/8 flat hd #10-16 x 5/8 ov hd)
 1 2460730 COVER-control access hole (at blkhead)
 1 8878683 COVER-hole, fuel lines (at frt. floor above fuel tank)
 1 2460447 RIVNUT-control access hole cover
 1 2460728 ANGLE-support, control access hole lower (at blkhd)(30.44 formed lgth) (rivet 1/4 x 11-16 mush)
 66 655998 NUT-cover panel to support (speed nut, u-type)
 1 2499107 SEAL-closure, front controls (4 x 9 x 5/8 w/5 holes, neoprene)
 1 2499108 PLATE-closure, front controls (8.44 x 10.12) (screw #10-32 x 3/8, 5/8 pan hd.
 1 2499109 ANGLE-front controls closure panel (1 x 1.38 x 10 lg al angle w/(5) .218 dia holes (screw #10-32 x 3/8 pan hd)
 1 6282592 PLUG-rear closure panel

25-48 CROSSMEMBERS

1 2473517 CROSSMEMBER-front suspension air beam (rivet 1/4 x 1/2 mush)

25-49 FRONT AXLE BULKHEAD

1 644277 BULKHEAD ASSY.-front axle, front (incl. post shown in group 25-17 and the following 15 items)

25-49 FRONT AXLE BULKHEAD (CONT)

1	2224661	ANGLE-support, upper (102" long-CTL) (rivet 1/4 x 9/16 mush)
1	2292813	GUSSET-front axle front blkhd., RH top corner (rivet 1/4 x 11-16 mush)
1	S-10219	ANGLE-support, driver's seat floor, LH upper (1-1/2 x 1-1/2 x 8 ft long-CTL)(rivet 1/4 x 13/16 mush)
1	2224661	ANGLE-support, lower (102" long-CTL)(Rivet 1/4 x 9/16 mush)
1	2297889	BRACKET-reinf., spare tire compt. bottom plate RH (rivet 1/4 x 9/16, 13/16 mush)
1	2236161	ANGLE-support, RH air suspension beam (repl. 2458163)
1	2236160	ANGLE-support, LH air suspension beam (repl. 2460039)
1	2467417	ANGLE-blkhd. step support and stiffener (1-1/2" x 2" x 9-1/2 ft. long-CTL)
1	2467417	ANGLE-blkhd. to tire compt. side sheet (1-1/2 x 2 x 9 ft long-CTL)
2	S-10004	ANGLE-reinf., air tank to blkhd. (1" x 1-1/4 x 12 ft long - CTL)(rivet 1/4 x 9/16, 13/16 mush)
1	2224659	ANGLE-blkhd. to tire compt. top sheet (1-1/2 x 1-1/2 x 5 ft. long-CTL)(rivet 1/4 x 9/16 mush)
1	2292817	PANEL-closure, spare tire compt. (rivet 1/4 x 1/2, 3/4 mush)
1	2297839	ZEE-stepwell to blkhd., upper (rivet 3/16 x 3/8 mush)
1	2297840	ZEE-stepwell to blkhd., lower (rivet 3/16 x 3/8 mush)
1	S-10219	ANGLE-support, lower step (1-1/2 x 1-1/2 x 8 ft. long-CTL)(rivet 1/4 x 9/16 mush)
1	8879470	BULKHEAD ASSY.-front axle, rear (incl. post shown in group 25-17 and the following 11 items)
1	8879468	ANGLE-support, lower (repl. 2460014) (rivet 1/4 x 9/16)
1	2481583	ANGLE-trim, RH lower side post (rivet 3/16 x 1/2 mush)
1	2481584	ANGLE-trim, LH lower side post
1	2462870	ANGLE-striker, A/C door lock (3-1/4" long) (rivet 1/4 x 13/16 mush)
2	2460020	ANGLE-support, floor, RH
2	2460021	ANGLE-support, floor, LH
1	2481566	BRACKET-heater, tube
1	2460019	BRACKET-support, control lever (40.82" long) (rivet 1/4 x 9/16 mush)
1	2460022	BRACKET-skirt angle, RH (1-1/2 x 3-5/8 x 5.80)
1	2460023	BRACKET-skirt angle, LH (1-1/2 x 3-5/8 x 5.80)
2	684106	ADAPTER-air hose (repl. 2481333)

25-49B FUEL TANK BULKHEAD

1	8879471	BULKHEAD ASSY.-fuel tank (incl. post shown in group 25-17 and the following 17 items)
1	2457873	RETAINER-fuel tank blkhd. seal (rivet 1/4 x 11/16 mush)
1	2457874	BRACKET-support, fuel tank blkhd. to floor, RH (rivet 1/4 x 7/8 mush)
1	2487691	BRACKET-support, fuel tank blkhd. to floor, LH (rivet 1/4 x 3/4 mush)
1	S-10255	TEE-support, fuel tank blkhd., upper (or angle) (2-3/8 x 1-1/8 x 8 ft. -CTL)(rivet 1/4 x 7/16, 5/8, 3/4 mush)
1	8879469	SUPPORT-fuel tank blkhd., lower (rivet 1/4 x 1/2, 13/16 mush)
1	2461131	BRACKET-A/C compt. front hinge rod (rivet 1/4 x 9/16 mush)
1	8878651	PLATE ASSY.-mtg. water pump (rivet 1/4 x 13/16 mush)
1	2236941	PLATE ASSY.-mtg., modulation valve (rivet 1/4 x 5/8, 11/16 mush)
1	610740	SUPPORT-battery compt. shroud, front (rivet 3/16 x 3/8 mush)
1	2481574	ANGLE-mtg., A/C condenser fan (rivet 1/4 x 5/8 mush)
1	2467419	ANGLE-support, A/C congitudnal blkhd., front (1-1/2" x 2" x 9-1/2 ft. long-CTL) (rivet 1/4 x 7/16, 11/16 mush)
1	2467419	ANGLE-support, blower compt. closure panel (1-1/2" x 2" x 9-1/2 ft. long-CTL) (rivet 3/16 x 3/8 mush)
1	2462185	ANGLE-support, air tank to blkhd (rivet 1/4 x 1/2, 3/16 x 11/16 mush)
1	2472453	RETAINER-insulation (rivet 3/16 x 3/8 mush)
1	2473596	RETAINER-insulation (rivet 3/16 x 3/8 mush)
AR	2472972	INSERT-fuel tank blkhd. plate (threaded)
2	8884906	ANGLE-stiffener, fuel tank blkhd., RH & LH (39.64 lg-CTL)
1	2494908	GUSSET-fuel tank blkhd., RH lower corner (bolt 3/8-24 x 1 hex)
4	2436163	WASHER-gusset bolt (3/8 dia.)

25-49D INTERMEDIATE BULKHEAD

1	2458118	BULKHEAD ASSY.-front intermediate (incl. post shown in group 25-17 and the following 20 items)
1	S-10255	TEE-support, upper (or angle) (2-3/8 x 1-1/8 x 8 ft. -CTL) (rivet 3/16 x 7/16 mush)
2	2458128	SUPPORT-floor rail (curved) (rivet 1/4 x 7/16 mush)
1	2458130	SUPPORT-floor rail, center (16.88 long-straight) (rivet 1/4 x 7/16 mush)
1	2481320	BRACKET-support, air line clip (5.12 wide, 2-1/2" long)(rivet 3/16 x 1/2 mush)
1	2462185	ANGLE-support air tank to blkhd. (rivet 3/16 x 1/2 mush)

25-49D INTERMEDIATE BULKHEAD (CONT)

1	2477201	CHANNEL-stiffener, front intermediate blkhd., center (2-1/4 x 45.20")
1	2478186	CHANNEL-stiffener, front intermediate blkhd., LH (3" x 28.38)
1	2477203	CHANNEL-stiffener, front intermediate blkhd., RH vertical (2-1/4 x 37.62)
1	2477202	CHANNEL-stiffener, front intermediate blkhd., LH vertical (2-1/4 x 37.62)
1	2473596	RETAINER-upper insulation
2	2473595	RETAINER-vertical insulation
1	2467419	ANGLE-supt., blower compt. closure panel (1-1/2 x 2 x 9-1/2 ft. long-CTL)
1	2467419	ANGLE-supt., A/C compt. longitudinal blkhd., rear (1-1/2 x 2 x 9-1/2 ft. long-CTL)
1	2462121	SUPPORT-blower compt. insulation retainer, rear (rivet 3/16 x 3/8 mush)
1	2478184	ANGLE-mtg., A/C condenser fan (rivet 1/4 x 1/2 mush)
1	2485731	ANGLE ASSY.-mtg., A/C condenser (rivet 3/16 x 9/16, 1/4 x 5/16 mush)
1	2467419	ANGLE-baggage compt. floor, upper (1-1/2" x 2" x 9-1/2 ft. long-CTL)
1	2458124	ANGLE ASSY.-trim, front intermediate blkhd. RH post (rivet 3/16 x 7/16 mush)
1	2458125	ANGLE ASSY.-trim, front intermediate blkhd., LH post (rivet 3/16 x 7/16 mush)
1	610741	SUPPORT-battery compt. shroud, rear (rivet 3/16 x 3/8, 1/2 mush)
2	610004	BULKHEAD ASSY.-rear intermediate (incl. post shown in group 25-17 and the following 6 items) (qty. (1) req'd 4108)
1	2458124	ANGLE ASSY.-trim, rear intermediate blkhd. RH post (rivet 3/16 x 7/16 mush)
1	2458125	ANGLE ASSY.-trim, rear intermediate blkhd. LH post (rivet 3/16 x 7/16 mush)
4	610704	CHANNEL-stiffener, rear inter blkhd (3 x 38-1/2)(rivet 3/16 x 3/8, 9/16 mush)
AR	S-10224	ANGLE-inter. blkhd. to baggage floor upper (1-1/2" x 1-1/4" x 10 ft ext al-CTL) (rivet 1/4 x 5/8 mush)
1	S-10255	TEE-support, rear inter blkhd., upper (or handle) (2-3/8 x 1-1/8 x 8 ft-CTL)
4	2458128	SUPPORT-floor rail (curved) (rivet 1/4 x 9/16 mush)
AR	2295274	GROMMET-intermediate bulkheads (w/2) dia. holes, 1/2" thk. grooved w (2) cuts)
AR	2389656	PLUG-grommet plug (1" long, .76 at one end, .56 dia. at other end, black-ru)
AR	432442	PLUG-intermediate bulkhead (15/32 dia. w/(8) prongs)

25-49F REAR AXLE BULKHEAD

1	610005	BULKHEAD ASSY.-rear axle, front (incl. post shown in group 25-17 and the following 13 items)
1	2458141	RETAINER-baggage compt. door RH seal
1	2458142	RETAINER-baggage compt. door LH seal
1	2458143	ANGLE ASSY.-trim, rear axle front blkhd, RH post (rivet 3/16 x 9/16 mush)
1	2458144	ANGLE ASSY.-trim, rear axle front blkhd. LH post (rivet 3/16 x 9/16 mush)
1	2467416	TEE-support, rear axle front blkhd., upper (3" x 1-1/2 x 9 ft long-CTL) (rivet 1/4 x 3/4, 5/16 x 15/16 mush)
1	2224659	ANGLE-stiffener, rear axle front blkhd. (1-1/2 x 1-1/2 x 5 ft long-CTL) (rivet 1/4 x 9/16 mush)
1	2291304	SUPPORT-floor rail, RH (rivet 1/4 x 1/2 mush)
1	2291305	SUPPORT-floor rail, LH (rivet 1/4 x 1/2 mush)
1	2458130	SUPPORT-control rod cover (16.88 long-CTL) (rivet 1/4 x 1/2 mush)
1	2382101	BRACKET-support, rear leveling valve (rivet 1/4 x 1/2 mush)
1	2461198	ANGLE-reinf., air tank to blkhd RH (rivet 1/4 x 1/2, 5/8 mush)
1	2461199	ANGLE-reinf., air tank to blkhd, LH (rivet 1/4 x 1/2, 5/8 mush)
1	2235765	GROMMET-rear axle frt. blkhd. (3-5/8 lg. x 2-5/8 height, 1/2 thk, w/.344 hold, cut grooved, RW)
1	610707	BULKHEAD ASSY.-rear axle, rear (incl. post shown in group 25-17 and the following 6 items)
1	2458143	ANGLE ASSY.-trim, rear axle rear blkhd. RH post (rivet 3/16 x 9/16 mush)
1	2458144	ANGLE ASSY.-trim, rear axle rear blkhd. LH post (rivet 5/16 x 9/16 mush)
1	2458156	TEE-rear axle rear blkhd., upper (rivet 5/16 x 3/4, 1" mush)
1	2409047	ANGLE-support, rear axle rear bulkhead, lower (rivet 5/16 x 13/16, 1-1/8 mush)
2	2224659	ANGLE-reinf., rear axle rear blkhd. (1-1/2 x 1-1/2 x 5 ft long-CTL)
1	2485165	ANGLE-stiffener, rear axle rear blkhd. (12 x 1-1/2 x 38-41/64" long)
1	2224657	ANGLE-rear axle rear bulkhead LH (1-1/2 x 1-1/2 x 3/16 x 15" alum.-CTL) (bolt 3/8-24 x 1 hex, 300M)
4	2436163	WASHER-rear axle rear bulkhead bolt (.406 ID, .812 OD x .067)

25-49G ENGINE BULKHEAD

1	2459501	BULKHEAD ASSY.-engine (incl. post shown in group 25-17 and the following 17 items)
1	2459507	ANGLE ASSY.-trim, engine blkhd, RH post (rivet 1/4 x 3/4 mush)
1	2459505	ANGLE ASSY.-trim, engine blkhd, LH post (rivet 1/4 x 3/4 mush)
1	2459516	ANGLE-supt., seat riser (rivet 5/16 x 11/16 mush)

25-49G ENGINE BULKHEAD (CONT)

1	2459514	ANGLE-supt., engine blkhd. floor (rivet 5/16 x 11/16 mush)
1	2459513	PLATE-extension, engine blkhd., lower (17.88 x 26.64)(rivet 5/16 x 5/8, 11/16, 13/16 mush)
1	2466476	PLATE-extension, engine blkhd., upper (rivet 5/16 x 5/8, 11/16 mush)
1	2459509	ANGLE-engine blkhd. to LH side panel (rivet 5/16 x 5/8, 13/16 mush)
1	2459515	ANGLE-engine blkhd. LH reinforcement, top (rivet 5/16 x 3/4 mush)
1	2459517	ANGLE-engine blkhd. intermediate
1	2472462	ANGLE-reinf. engine blkhd, LH
1	2459511	PLATE-gusset, engine blkhd, lower extension plate (6" at one end, 7.88 at other end x 11-1/2" long)(rivet 5/16 x 11/16 mush)
1	2408977	TEE-engine blkhd., lower (rivet 5/16 x 11/16 mush)
1	2445892	BRACKET-support, dust shield (rivet 5/8 x 13/16 mush)
1	2408978	ANGLE-reinf. engine blkhd, transmission cutout (rivet 5/16 x 11/16 mush)
1	2480729	BRACKET ASSY.-heater pipe (rivet 5/16 x 5/8, 13/16, 7/8 mush)
1	2458432	BRACKET-control bellcrank lever, lower (rivet 5/16 x 7/8 mush) (for use w/mech.trans.)
4	2477963	INSERT-engine blkhd & upper extension (5/16 OD, 10-32 thd)
1	610822	BRACKET-battery, cable block (to engine blkhd) (bolt 1/4-20 x 3/4 hex)
1	2484048	ANGLE ASSY.-vertical, engine blkhd. extension (incl.the following 2 items) (bolt 3/8-24 x 1-1/4 hex, 300M)
1	2484047	ANGLE-vertical (less brkt.)
1	2459977	BULKHEAD ASSY.-longitudinal, A/C (rivet 1/4 x 9/16, 3/4 mush) (incl. the following 6 items)
1	S-10222	ANGLE-A/C blkhd. lower (13 ft long-CTL) (rivet 1/4 x 1/2 mush)
2	2457813	CLIP-A/C compt. screen (rivet 1/4 x 5/8 mush)
1	2484019	ANGLE-mtg., fan (rivet 1/4 x 1-1/2 mush)
1	2485691	REINFORCEMENT ASSY.-supt. freon tank (rivet 1/4 x 7/16 mush)
1	694099	RETAINER-seal (rivet 1/4 x 7/16 mush)
AR	2472972	INSERT-A/C longitudinal blkhd.
1	2236157	PLATE ASSY.-longitudinal blkhd, rear RH (bolt 3/8-24 x 1 hex)(300M) (repl.2468479)
1	2468478	PLATE-longitudinal bulkhead, rear LH (rivet 5/16 x 3/4) (bolt 3/8-24 x 1 hex, 300M)
1	2468482	ANGLE-rear RH longitudinal blkhd, plate to engine blkhd. (rivet 5/16 x 11/16, 7/8 mush) (bolt 3/8-24 x 1, 1-1/8 hex-300M)
1	2468480	ANGLE-rear LH longitudinal blkhd. plate to engine blkhd., upper (rivet 5/16 x 11/16, 7/8 mush) (bolt 3/8-24 x 1, 1-1/8 hex-300M)
AR	2436163	WASHER-longitudinal plate and angle bolt (.13/32 ID x 13/16 OD x .067 thk.)
AR	2295274	GROMMET-intermediate bulkheads (w(2) 5/8 dia. holes, 1/2" thk., grooved w 2 cuts)
AR	2389656	PLUG-grommet plug 1" long, .76 at one end, .56 dia at other end, black, rw)
AR	432442	PLUG-intermediate bulkhead (15/32 dia. w8 prongs)

25-51 FRONT ENTRANCE DOOR

1	2457878	DOOR ASSY.-front (incl. reinforcements, spares, inside panel, outer panel extension and items thru asterisk)
1	2457879	PANEL-front door, outer upper
1	659304	PANEL-front door, outer lower
1	2457882	SPACER-front door, lower seal (rivet 3/16 x 1/2 mush)
1	2313313	REINFORCEMENT-front door window frame, front (screw 5/16-24 x 7/8 flat)
1	2313314	REINFORCEMENT-front door window frame, rear (screw 5/16-24 x 7/8 flat)
1	2419447	HANDLE-pull, front door (rivet 3/16 x 7/16 mush)
1	2457867	* REINFORCEMENT-impact bar, front (rivet 3/16 x 7/16 mush)
1	2457868	* REINFORCEMENT-impact bar, rear (rivet 3/16 x 7/16 mush)
AR	2335149	SEAL-front door, lower and also door air baffle (5/8 x 29/32 x 25 ft. lg. ru "L" shaped) (47 req'd)
AR	S-10236	RETAINER-front door lower seal (1/8 x 1/2 x 10 ft long ru.-CTL) (screw #8-32 x 5/8 flat top) (28 req'd)
AR	S-10236	RETAINER-front door air baffle seal (1/8 x 1/2 ru-CTL) (screw #8-32 x 1/2 fan top) (20 req'd)
AR	2300779	SEAL-front door upper (door header) (1-3/16 width, 29/32 thk. x .87" long, ru-CTL)
1	2236168	RETAINER-front door upper seal (screw #8-32 x 5/8 pan)
1	2311781	HINGE ASSY.-front door, upper (incl. bearing) (door half)(screw 5/16-18 x 1-1/4 flat)
1	2457885	HINGE-front door, lower (door half) (screw 3/8-24 x 1-1/4 oval CP)
2	148407	BEARING-front door hinge (door half) stpd B1012)
2	2305846	SPACER-mtg. front door upper hinge (screw 5/16-18 x 1-1/4 flat)
1	2312118	HINGE ASSY.-front door, upper(body half) (bolt 3/8-24 x 1-1/8 hex)
1	2461111	HINGE ASSY.-front door, lower (body half)(screw 3/8-24 x 1-1/4 oval)

25-51 FRONT ENTRANCE DOOR (CONT)

1	2300377	WASHER-front door upper hinge (5/8 ID x 1-1/2 OD x 1/4 thk. felt)
1	2300378	WASHER-front lower hinge (41/64 ID x 1-1/2 OD x 1/8 thk)
1	2478764	GUARD ASSY.-finger, front door (prior to chassis #226 on 4903)
1	661011	GUARD ASSY.-finger, front door (eff. w/chassis #226 on 4903) (4905)
1	2478763	GUARD ASSY.-finger, front door upper hinge (prior to chassis #226 on 4903)
1	661010	GUARD ASSY.-finger, front door upper hinge (eff. w/chassis #226 on 4903) (4905)
AR	S-10140	RETAINER-finger guard to post, upper (12 ft x 29/32 thk., 1-3/16 wide, ru-CTL) (screw #8-32 x 3/4 oval top) (repl. R-32809)
1	2300758	RETAINER-finger guard, lower (screw #8-32 x 1/2 pan top)
AR	S-10140	RETAINER-hinge finger guard to door control cover (12 ft. x 29/32 thk., 1-3/16 wide, ru-CTL) (screw #8-32 x 3/8 oval) (repl. R-32809)
AR	S-10140	RETAINER-finger guard to front door (12 ft x 29/32 thk., 1-3/16 wide, ru-CTL) (screw #8-32 x 3/8 oval top)(repl. R-32809)
1	2299342	SHIELD-snow, front door, upper (screw #8-32 x 1/2, 5/8, 3/4 pan top)
1	2461108	SHIELD-snow, front door, intermediate (screw #8-32 x 1/2, 5/8, 3/4 pan)
1	2461109	SHIELD-snow, front door, lower (screw #8-32 x 1/2, 5/8, 3/4 pan)
1	2300779	SEAL-front door front (at front corner post) (1-3/16 x 29/32 x 87" long, ru)
1	2236169	RETAINER-front door front seal, upper
1	2461106	RETAINER-front door front seal, lower
2	271287	FITTING-lubrication, front door hinge (1/4-28 x 7/32 long, straight type)
1	2311603	SEAL-front door, rear (at #1 side post) (1-9/32 x 1-1/32 x 87" long, ru)
1	2236170	RETAINER-front door rear seal
1	2475310	GLASS-front entrance door
1	2464749	CHANNEL ASSY.-front entrance door glass
AR	8885086	FILLER-front entrance door glass (25 ft roll-CTL)
1	2461101	PANEL-trim, front door, outer upper (fluted) (rivet 3/16 x 3/8, 7/16 mush)
1	2478748	PANEL-trim, front door, inside (w/louvered) (prior to chassis #226 on 4903)
1	661041	PANEL-trim, front door inside (louvered) (eff w/chassis #226 on 4903) (4905)
1	2478749	COVER-front door inside panel (louvered) (screw #10-12 x 3/4 pan) (prior to chassis #226 on 4903)
1	661042	COVER-front door inside panel (louvered) (eff w/chassis #226 on 4903) (4905)
AR	2228368	RIVNUT-inside trim panel to door screw (7/16 long)
6	2228368	RIVNUT-inside trim panel cover screw (7/16 long)

25-52 FRONT DOOR OPERATING MECHANISM

1	2478746	HANDLE ASSY.-control, front door (incl. knob) (prior to chassis #226 on 4903)
1	661076	HANDLE ASSY.-control, front door (incl. knob) (eff w/chassis #226 on 4903) (4905)
1	2311768	SHAFT ASSY.-door control handle (w/plate) (SOA) (screw)
1	2312074	BRACKET ASSY.-front door control handle (incl. brg.) (bolt 1/4-20 x 1" rib car, 5/16-18 x 3/4 hex)
2	148409	BEARING ASSY.-front door control handle bracket
1	118831	PLUG-front door handle shaft (1/8-27 rd sltd. hd., brass)
1	2311771	LEVER-front door control handle (bolt 3/8-24 x 1-5/8 hex)
1	110731	KEY-lever to handle shaft (3/32 x 5/8 woodruff)
1	2328827	WASHER-front door control handle lever (25032 ID x 1-/38 OD x .040 thk)
1	2311774	BOLT-control handle lever to rod (1/2-20 x 2" hex)
1	8872989	BUMPER ASSY.-stop, door control handle lever (or screw) (repl. 2044688)
1	2311762	ROD ASSY.-control, front door, inner (29-3/4 long-welded)
1	2311759	ROD ASSY.-control, front door, outer (17-15 /16 long-welded)
1	148410	BEARING ASSY.-front door control rod, inner (stpd. B1212)
2	455267	BEARING ASSY.-front door control rod, outer (stpd B-98)
1	2311766	TURNBUCKLE-front door control rod
1	2311767	NUT-jam, front door control rod (1-14 RH thd hex)
1	2311793	NUT-jam, front door control rod (1-14 LH thd hex)
1	2478750	COVER-front door control rod (screw #10-12 x 1/2 pan tap) (prior to chassis #226 on 4903)
1	661004	COVER-front door control rod (eff w/chassis #226 on 4903) (4905)
1	2311770	PIN-front door, control rod to door (set screw (1/4-20 x 1/4 hex socket)
1	2474416	ROD ASSY.-front door outside release (11-1/2 " long w (3) 141 dia. holes and (1) 2.96 dia. hole welded)
1	2311780	LEVER-outside release rod (at handle shaft)
1	2312060	SPRING-outside release rod
1	073413	GROMMET-outside release rod (at lever)
1	2311786	STOP-bumper, front door (at post) (screw #10-32 x 1/2 pan tap)
AR	S-10091	SPACER-front door bumper stop (2" x 3" req'd-10 ft long-CTL)
1	118831	PLUG-lubrication, front door operating shaft (1/8-27 slotted pipe)

25-54 WINDSHIELD

1	2496792	SUPPORT-front w/h rear, RH (screw #10-12 x 1/2, 518 oval hd)
1	2496793	SUPPORT-front w/h rear, LH (screw #10-12 x 1/2, 5/8 oval hd)
2	2316669	GLASS-w/s
1	2461125	CHANNEL ASSY.-w/s glass
AR	2335017	FILLER-w/s glass channel (black) (25 ft long-CTL)
1	2320196	CHANNEL-stiffener, w/s center retainer (35" long, alum)
1	2475484	BRACKET-backup, w/s center
1	8866457	GLASS-astrolight, RH
1	8866458	GLASS-astrolight, LH
1	2463223	CHANNEL ASSY.-astrolight glass
AR	2335017	FILLER-astrolight glass (25 ft roll-CTL)

25-55 DRIVER'S WINDOW

1	2475309	GLASS-driver's window
1	2464750	CHANNEL ASSY.-driver's window glass
AR	2335017	FILLER-driver's window glass (25 ft. roll-CTL)
1	2464751	SASH ASSY.-signal, driver's (incl. items thru asterisk)
1	2458351	CHANNEL-outer frame, signal sash, upper 16.640" formed lgth, curved
1	2455597	CHANNEL-outer frame, signal sash lower (16.649" long, straight)
2	2455592	CHANNEL-vertical, signal sash outer frame, center (8/2" Long, straight)
2	2457478	PIN-channel (at stationary end) (7/8" long)
2	2457477	PIN-channel (at stationary end) (5/8" long)
1	2455586	BAR-tie, channel (screw #8-32 x 1/2 pan top)
1	2455598	RAIL-driver's signal sash, lower (16.10" long) (at lower rail)
AR	R-37914	SEA L-signal sash (at center channel 8.2" req'd SBF)
1	2455581	GLASS-signal sash, stationary (6.90 x 7.80 x 1/4 soft ray plate laminated) (proc loc)
4	2464782	RETAINER-signal sash stationary glass (8.22 long-CTL)
1	2455593	RETAINER-signal sash stationary glass (7.480 long)
1	2455580	GLASS-signal sliding sash (8" x 6.52 soft ray plate laminated) (proc loc)
1	2464781	RETAINER-signal sliding sash glass
3	2455590	WEATHERSEAL-signal sliding sash glass
2	2455596	CHANNEL ASSY.-run sliding sash, upper & lower
1	2455600	CHANNEL-sliding sash frame, upper (9.480 formed lgth, curved)
1	2455589	CHANNEL-sliding sash frame, lower (8.925 long, straight)
1	2416088	CHANNEL-sliding sash frame, rear (long, straight-CTL)
1	2455588	*HANDLE-sliding sash (screw #10-16 x 1" oval hd)

25-56 SIDE WINDOWS

NOTE: The following 13 items are used w/4903 model only.

4	610824	FRAME ASSY.-stationary sash, RH side
4	610826	FRAME ASSY.-stationary sash, LH side
8	612470	GLASS-sash frame (22.62 x 78.89 x 1/4 thk) (E-Z eye full shaded) (proc loc)
8	612475	CHANNEL-glazing, sash glass to frame
AR	2335017	FILLER-sash glass channel (25 ft. roll-CTL)
16	2455411	HINGE ASSY.-side windows sash, end (incl. pin) (repl 612479)
8	612474	HINGE ASSY.-side window sash, center (incl. pin)
24	2455410	PIN-hinge (part of 6/2474-612479) (repl 612471)
32	2236708	BAR-position, side window sash
16	8870026	SEA L-sash frame, outer
8	610858	SEA L-sash frame, inner (189-1/2 long-CTL)
16	649630	HANDLE-sash
16	2472599	RECEPTACLE-sash push out lock

NOTE: The following 18 items are used w/4108-4905 model as indicated.

4	675674	FRAME ASSY.-fixed sash, RH side (4108)
4	675675	FRAME ASSY.-fixed sash, LH side (4108)
4	675680	FRAME ASSY.-fixed sash, RH side (4905)
4	675681	FRAME ASSY.-fixed sash, LH side (4905)
8	674932	GLASS-fixed sash frame(neutral laminated safety plate) (4108)
8	674931	GLASS-fixed sash frame (neutral laminated safety plate) (4903,4905)
8	677838	CHANNEL-glazing, sash glass to frame
AR	8885026	FILLER-sash glass channel
24	673937	HINGE ASSY.-fixed sash (incl. pin)
24	2455410	PIN-hinge

25-56 SIDE WINDOWS (CONT)

48	673935	BAR-position, fixed sash
8	673936	SEAL-sash frame, outer
8	610858	SEAL-sash frame, inner (180" long-CTL)
8	676075	LOCK ASSY.-fixed sash, RH
8	676074	LOCK ASSY.-fixed sash, LH
8	8884045	CABLE-fixed sash lock (25 ft. roll-CTL)
16	674825	SLEEVE-fixed sash lock cable
8	676122	COVER ASSY.-latch, fixed sash (incl. next 3 items)
32	676103	BLOCK, mtg. latch lower (screw #8-18 x 3/4 pan top)
32	676102	BAR-latch cover spring lock
8	676096	PIN-hinge, latch cover (30.35 long-CTL) (set screw #10-24 x 7/16 hex socket hd., oval point)
2	2475311	GLASS-side window #1 (front side of front w/h) (proc loc)
2	2475312	GLASS-side window #2 (rear side of front w/h) (proc loc)
2	2460672	CHANNEL ASSY.-#1 side window glass
2	2460671	CHANNEL ASSY.-#2 side window glass
AR	8885086	FILLER-#1 and 2 side window glass (25 ft. roll -CTL)
16	2472600	STUD-sash push out receptacle (4903)
16	2473031	RING-retaining, receptacle stud (4903)
AR	2371187	RIVET-side window hinge to body
4	2401427	RIVET-side window hinge to body
20	2419405	PLATE-instruction, side window release (metal) (4903)
40	2397327	SCREW-metal inst. plate to trim panel (4903)
4	8874063	PLATE-sash kick-out instructions (4108, 4905)
8	2397327	SCREW-kick-out plate (4108, 4905)
8	654878	KEEPER-lock, side window frame
8	677409	PLATE-tapping, framelock keeper
8	677408	SPACER-keeper to tapping plate
AR	675069	GLASS-roof emergency escape (2 req'd w/4108, 3 req'd w/4905 (proc loc)
AR	2157356	RETAINER-roof emergency glass (126" long-CTL)
AR	2335017	FILLER-roof emergency glass (25 ft. long-CTL)
2	675071	RETAINER-roof emergency escape window (4108)
3	675073	RETAINER-roof emergency escape window (4905)
AR	8884694	CHANNEL-seal, roof emergency escape window retainer (rubber) (10 ft long-CTL) (4108-4905)
16	676661	DECAL-sash emergency escape (4108, 4905)

25-57 REAR WINDOWS

1	657311	GLASS-rear window, RH (color super neutral-monogram #M110)
1	657312	GLASS-rear window, center (color super neutral-monogram #M110)
1	657308	GLASS-rear window, LH (color super neutral-monogram #M110)
1	2464747	CHANNEL ASSY.-rear window glass
1	2391256	BAR-divider, rear window glass, RH
1	2391257	BAR-divider, rear window glass, LH
AR	8885086	FILLER-rear window glass (25 ft. roll-CTL)

25-58 WINDOW PANELS AND RAILS

1	2295235	PANEL ASSY.-driver's outside
1	2295234	PANEL ASSY.-driver's inside
AR	2227417	RIVET-driver's window panel
1	2459547	PANEL ASSY.-side window, #1 RH (rear of frt. door)
1	2459548	PANEL ASSY.-side window, #1 LH (rear of driver's window)
1	8877849	PANEL ASSY.-side window, #2 RH outside (frt. of frt. sash) (repl. 2458239)
1	8877850	PANEL ASSY.-side window, #2 LH outside (frt. of frt sash) (repl. 2458240)
1	2459596	PANEL-side window, #2 LH inside upper (frt of frt sash)
1	8877844	PANEL-side window, #2 outside lower (frt of frt sash)
1	610686	PANEL-side window, #2 LH outside lower (frt of frt sash)

NOTE: The following 8 panels are for 4108 model only

1	2468263	PANEL ASSY.-side window, #3 RH
1	2458264	PANEL ASSY.-side window, #3 LH
1	648092	PANEL ASSY.-side window, #4 RH (at frt center sliding sash)
1	648093	PANEL ASSY.-side window, #4 LH (at frt center sliding sash)
1	2458267	PANEL ASSY.-side window, #5 RH (at rear center sliding sash)

25-58 WINDOW PANELS AND RAILS (CONT)

1	2458268	PANEL ASSY.-side window #5 LH (at rear center sliding sash)
1	2458269	PANEL ASSY.-side window #6 RH outside (at rear sliding sash)
1	2458270	PANEL ASSY.-side window #6 LH outside (at rear sliding sash)
1	2236809	PANEL ASSY.-side window, #3 RH (4903, 4905)
1	2236810	PANEL ASSY.-side window, #3 LH (4903, 4905)
1	2236811	PANEL ASSY.-side window, #4 RH (at frt center sliding sash) (4903, 4905)
1	2236812	PANEL ASSY.-side window, #4 LH (at frt center sliding sash) (4903, 4905)
1	2236815	PANEL ASSY.-side window, #5 RH (at rear center sliding sash) (4903, 4905)
1	2236816	PANEL ASSY.-side window, #5 LH (at rear center sliding sash) (4903, 4905)
1	2236819	PANEL ASSY.-side window, #6 RH outside (at rear sliding sash) (4903, 4905)
1	2236820	PANEL ASSY.-side window, #6 LH outside (at rear sliding sash) (4903, 4905)
1	2477208	PANEL ASSY.-rear window
AR	2413591	RIVET-window panel to channel
AR	646408	RIVET-window panel to channel
1	2459960	CHANNEL ASSY.-#1 side window panel, upper RH
1	2459959	CHANNEL ASSY.- #1 side window panel, upper LH
1	2462195	CHANNEL ASSY.-#1 side window panel, lower RH
1	2468470	CHANNEL ASSY.-#1 side window panel, lower LH
4	2459957	CHANNEL ASSY.-#2 side window panel
6	2383089	CHANNEL-#3-4-5 side window panels, lower (33.24 lg.-CTL)
2	2383089	CHANNEL-#6 side window panel, lower
6	2458202	CLIP-side window channel to port (bolt 5/16-24 x 3/4 hex)
AR	2460676	CHANNEL-stiffener, side window panel, lower (at #1 RH and LH panel and #2 RH panel (25.04" long-"U" shaped-CTL-alum)
1	8879486	CHANNEL-stiffener, side window panel, lower (#2 RH panel) (23.82 long-"U" shaped, steel)
1	2473576	CHANNEL-stiffener, side window panel, lower (#2 LH panel) (25/06 long-"U" shaped)
AR	2458253	CHANNEL-stiffener, side window vertical (18.34 long, "S" shaped)
1	8875485	CHANNEL-stiffener, side window vertical (18.34 long w/(2) .125 dia. holes "S" shaped)
1	2458196	REINFORCEMENT-#3 RH side window panel
1	2458197	REINFORCEMENT-#3 LH side window panel
2	2458198	REINFORCEMENT-#4 -5 RH side window panel
2	2458199	REINFORCEMENT-#4-5 LH side window panel
1	2458200	REINFORCEMENT-#6 RH side window panel
1	2458201	REINFORCEMENT-#6 LH side window panel
1	2484024	GUSSET-support, #2 LH side window panel to LH blkhd, post, RH
1	2484025	GUSSET-support, #2 LH side window panel to LH blkhd post, LH (rivet 1/4 x 9/16, 11/16 mush)

25-59 SEATS

1	2468453	RAIL-mtg. #1 seat (or track) (bolt 5/16-18 x 7/8 hex) (1.326 wide)
1	2468454	RAIL-mtg. #2 seat (or track) (bolt 5/16-18x7/8 hex) (1.326 wide)
AR	2416068	RAIL-support, seat (110-88 long, CTL) (bolt 3/8-16 x 7/8 hex)
AR	8884910	TRACK-mtg. seat to floor (96" lg, blank alum-CTL)
2	8884977	TRACK-mtg. seat to front floor (60" lg. blank stainless steel -CTL)
1	8885434	INSERT-aisle track (or rail) (1/33 wide x 50 ft roll-CTL)
AR	648073	BOLT-seats to rail and track (3/8-24 x 3/4 w/shoulder and flat hd)
AR	8884696	INSERT-wall and aisle seat track (.320 x .530 x 100 ft vinyl compound, grey)
1	2481523	RAIL-mtg. rear cross seal, front (91.74" lg)
1	2481532	RAIL-mtg. rear cross seal, rear (3" x 91-3/4)(screw 1/4-20 x 2-3/4 flat hd.)
AR	2209713	PLATE-support, seat (oval channel) (1-1/4 x 3" w/(3) 13/32 dia. holes)
1	2465328	ANGLE ASSY.-mtg. #2 seat, RH
1	2465329	ANGLE ASSY.-mtg. #2 seat, LH
1	649627	SUPPORT-driver's seat pedestal reinf. (rivet 1/4 x 3/4 mush)
1	649697	BELT ASSY.-seat, driver's (black)

NOTE: See group 25-74 for rear cross seat heel board trim panel.

25-60 DRIVER'S FAN

1	2435755	BLADE ASSY.-driver's fan
1	2435752	GUARD ASSY.-driver's fan front
1	2435753	GUARD ASSY.-driver's fan rear
1	652939	MOTOR ASSY.-driver's fan
1	2435754	BRACKET-ball, driver's fan
2	2435757	SCREW ASSY.-bracket to motor and guard

25-60 DRIVER'S FAN

1	2435756	SOCKET ASSY.-driver's fan (large)
1	2435750	BASE-driver's fan large socket
1	2435749	SOCKET-driver's fan, small
1	2027379	SOCKET ASSY.-driver's fan (screw #6-32 x 1/2 pan)

25-61 FRONT HEATER AND DEFROSTER

1	654115	HEATER ASSY.-front driver's & w/s defroster (less hose & clamps) (KYSOR) (incl. following 9 items)
2	2371418	WHEEL ASSY.-blower
2	2436434	HOUSING-blower
1	2436436	PLATE-mtg. driver's front heater motor
1	8867912	CORE ASSY.-front heater
1	2436437	COVER-front heater intake chamber
1	2287943	VALVE-bleeder, heater
2	664055	MOTOR ASSY.-blower, driver's front heater (incl. next 2 items)
4	2373617	BRUSH ASSY.-blower motor (incl. springs)
4	2373619	CAP-brush
AR	660785	HOSE-w/s defroster (96" long-CTL)
8	2436435	CLAMP ASSY.-w/s defroster hose
1	2303096	OUTLET-defroster, w/s RH (screw 1/4-20 x 5/8 oval)
2	2302290	OUTLET-defroster, w/s center (screw #10-24 x 5/8 oval)
1	2481384	OUTLET ASSY.-defroster, w/s LH (screw #10-32 x 1/2 ft. hd)
1	2320109	RETAINER-w/s RH defroster outlet
2	2319547	RETAINER-w/s center defroster outlet
1	2305297	DEFLECTOR-w/s LH defroster (screw #8-15 x 1/2 oval tap)
1	657313	TUBE-driver's outlet defroster to outlet
1	660785	HOSE-tube to outlet (8 ft long-CTL)
1	2485894	BRACKET-w/s LH defroster outlet (screw #10-32 x 1/2 pan)
1	2318820	EYE ASSY.-hold down, w/s defroster hose (w/#10-24 x 1-1/2 flat cross recessed mach)(screw-brazed)
1	445580	CLAMP-w/s defroster hose (2-7/8 dia)
1	647567	DUCT ASSY.-front heater & defroster outside air intake (incl. next 4 items)
1	647563	BAFFLE-outside air intake duct
1	647561	ROD-outside air intake duct
1	647562	SEAL-outside air intake duct
1	117957	GROMMET-outside air intake duct housing
1	N.P.N	SCREEN-outside air intake duct (5-1/2 dia. bolt circle w (4) .203 dia. hole copper Proc Loc)
1	2187361	KNOB ASSY.-outside air intake regulator
1	648096	DECAL-regulator knob instruction
1	647568	PLUG-button, outside air intake
1	664233	BRACKET-supt., front heater

25-62 FRONT HEATER CONTROL

1	8865261	VALVE ASSY.-control front heater (casted crane on body)(screw #8-32 x 1/2 pan hd) (prior to chassis #226)
1	665630	VALVE ASSY.-control, front heater (cable type control)(eff w/chassis #226)
1	8871530	HANDLE-front heater control valve (bolt #10-24 x 1/2 pan) (prior to chassis #226)
1	2499128	PLATE-guide, heater control valve extension (prior to chassis #226)
1	2499130	STOP-heater control valve (prior to chassis #226)
1	1990963	CABLE ASSY.-control, front heater (incl. next item) (eff w/chassis #226)
1	1990994	KNOB-front heater control valve cable (eff w/chassis #226)
1	2305296	SUPPORT-front heater control valve cable (eff w/chassis #226)
1	2305850	PLATE-sign, driver's front heater control valve (3/8 x 1-1/4 w/lettering WARMER, scotch lite)

25-63 UNDERFLOOR HEATER AND COOLING COMPARTMENT

1	673510	UNIT ASSY.-heating and cooling (4108) (prior to chassis 4108-051)
1	686947	UNIT ASSY.-heating and cooling (eff w/4108-051) (4108)
1	644913	UNIT ASSY.-heating and cooling(4903, 4905)

NOTE: The above assy. is a complete unit consisting of core, blower wheels, motors, evaporator, etc and are not serviced as a unit listed for reference only.

25-63 UNDERFLOOR HEATER AND COOLING COMPARTMENT (CONT)

6	2304216	BOLT-unit to floor
1	645177	BASE ASSY.-heating and cooling unit
1	655776	ANGLE ASSY.-unit, RH
1	655777	ANGLE ASSY.-unit, LH
1	645174	SUPPORT ASSY.-filter, bottom
1	2497675	SUPPORT-filter, side (20-1/4 long)
1	655780	SUPPORT-RH motor and fan hsg. (15-5/8 x 22-1/6)
1	655781	SUPPORT-LH motor and fan hsg. (15-5/8 x 22-1/6)
2	655782	SUPPORT-blower motor (11-7/8" long)
2	2497678	GASKET-heating and cooling unit (5/16 wide and 1/8 thk. x 11-9/16 long, w/adhesive back, sponge ru.)
2	2497680	GASKET-heating and cooling unit (1/2 wide x 1/4 thk. x 12-3/16 w/adhesive back, sponge ru.)
1	655775	CORE ASSY.-heating and cooling (or coil) (prior to 4108-051, 4903,4905)
1	8878927	CORE ASSY-heating and cooling (or coil) (eff w/4108-051)
1	645175	CLAMP ASSY.-heating core (w/screw & washer)(soa)
1	645178	PLATE-heating and cooling (1-3/8 x 7-3/16 x 3/16 thk.)
1	2468819	FILTER ASSY.-heating and cooling
1	2460741	PANEL ASSY.-heater compartment floor, upper (at blower)
1	2460739	PANEL ASSY.-heater compartment floor, lower (at blower)
AR	2227416	RIVET-heater compartment floor to reinf. (at blower) (3/16 x .255 grip lgth)
AR	2227417	RIVET-heater compartment floor to reinf. (at blower) (3/16 x .318 grip lgth.)
AR	2411050	RIVET-heater compartment floor to reinf. (at blower) (5/16 x .442 grip lgth)
AR	2367078	RIVET-heater compartment floor to reinf. (at blower) (3/16 x .318 grip lgth)
AR	2467413	RAIL-heater compartment floor (8 ft. long-CTL)
2	2459980	GUSSET-heater compt. floor angle (at long blkhd) (3-4" x 4")
1	2459972	GUSSET-heater compt. floor rail (8.80" long one side, 3.36 long another side w/5" depth)
3	2376200	HOSE-drain, heating and cooling compt.
3	302196	GROMMET-drain hose
1	2462816	PLATE ASSY.-cover, blower access hole (screw 1/4-28 x 3/8 pan)
1	8878924	PANEL ASSY.-heating cooling compt. (w door)(bolt 1/4-20 x 1-1/4) (incl. the following 5 items)
1	645182	PANEL-heating cooling compt.
1	645173	DOOR-heating and cooling compt.
1	645172	HINGE-heating cooling compt. door
1	645179	GASKET-heating cooling compt. door
1	2497683	HANDLE-heating cooling compt. door

25-64 HEATER BLOWER AND MOTOR

1	5527643	MOTOR ASSY.-blower, heating and cooling, RH (stpd C-986)(CW)
1	5527642	MOTOR ASSY.-blower, heating and cooling, LH (stpd C-985)(CCW)

NOTE: The above 2 motor assy. incl. items thru asterisk as indicated

2	3177629	ARMATURE ASSY.-fan motor (incl. next 3 items)
2	3174988	COMMUTATOR ASSY.-armature
2	3175024	SHAFT-armature
2	1053597	DISC-balancing, armature
2	3165035	FRAME ASSY.-fan motor (w/coil)(incl. next 7 items)
2	5323993	COIL ASSY.-fan motor (stpd #1) (incl. thermostat)
2	5323994	COIL ASSY.-fan motor (stpd #2)
1	5312947	THERMOSTAT (#1 coil)
4	1067906	SHOE ASSY.-pole (or piece)
8	191903	SCREW-pole shoe
4	033629	PIN-aligning, frame
6	038083	BUSHING-insulating, leads thru frame
2	3174609	FRAME-CE (incl. next 6 items)
4	5326042	BRUSH ASSY.-fan motor (w/hook)
2	3175013	BRACKET-fan motor brush
4	1060539	SCREW-retaining, brush bracket
4	049681	NUT-retaining screw
4	3164878	SPACER-brush
4	3184359	SPRING-tension, brush
2	5354138	WASHER-spring, CE
2	3172804	FRAME-D E
4	907858	BEARING ASSY.-fan motor

25-64 HEATER BLOWER AND MOTOR (CONT)

4	5376328	WASHER-spacing, bearing
2	5322381	COVER-end, RH (screw #10-32 x 5/16 hex, sltd)
2	5322382	COVER-end, LH (screw #10-32 x 5/16 hex sltd)
2	5330235	BASE-fan motor
8	1066961	*BOLT-thru, fan motor
1	2497671	WHEEL ASSY.-blower, RH
1	2497670	WHEEL ASSY.-blower, LH
1	655779	HOUSING ASSY.-RH blower
1	655778	HOUSING ASSY.-LH blower
2	2497672	CUT-OFF ASSY.-heating and cooler blower (4-5/32 wide x 5-3/4 long)

25-65 HEATER PIPES

1	2235799	PIPE ASSY-supply (at engine) (1-1/8, .049 wall, approx. 11.80 dev. lgth., w/elbow copper)
1	2389723	GASKET-supply pipe at engine elbow
1	2418371	PIPE-supply heater (1-1/8, .049 wall, 6" long, copper)
1	2235800	PIPE-supply heater (1-1/8 OD, .049 wall, approx 27.18 dev. lgth. copper)
1	2480736	PIPE-supply, gate valve to pump, rear (at valve) (1-1/8 OD x .049 wall x approx. 16.26 dev. lgth. copper)
1	610703	PIPE-supply, gate valve to pump, rear intermediate (1-1/8 OD x .049 wall x 126.82 long, copper)
1	8878660	PIPE-supply, main heater (1-1/8 OD, .049 wall, approx. dev. lgth 36.90 copper)
1	8878658	PIPE-supply, gage valve to pump, front intermediate (1-1/8 OD, .049 wall, 186.13 long-CTL) (copper)
1	8878664	PIPE-supply pump outlet to dash (3/4 OD, .049 wall, approx. 13.40 lgth. copper)
1	8878663	PIPE-supply, dash (3/4 OD x .049 wall approx. 37.60 dev. lgth., copper)
1	8878667	PIPE-supply, dash heater, rear (intermediate) (3/4 OD .049 wall, approx. 22" dev. lgth., copper)
1	2480752	PIPE-supply, pump to front heater, intermediate (3/4 OD x .049 wall, x approx 33-1/4 dev. lgth., copper)
1	2480756	PIPE-supply, pump to front heater, intermediate (3/4 OD x .049 wall x 53.80 dev. lgth., copper)
1	2481319	PIPE ASSY.-supply, pump to front heater, front (3/4 OD x .049 wall, approx 17.22 dev. lgth., copper)
1	2466662	PIPE-supply, front heater (at control valve) (3/4 OD .049 wall, approx 2.70 formed lgth., copper) (prior to chassis #226)
1	2481318	PIPE ASSY-return, front heater, front (3/4 OD x .049 wall x approx 22.96 dev. lgth., copper)
1	2480755	PIPE-return, front heater, intermediate (3/4 OD x .049 wall x 51.84 dev. lgth. copper)
1	2480751	PIPE-return, front heater, intermediate (3/4 OD x .049 wall approx. 38.02 dev. lgth. copper)
1	2480749	PIPE-return, front heater, rear intermediate (3/4 OD x .049 wall x approx. 45.64 dev. lgth., copper)
1	8878669	PIPE-return heater core (1-1/8 OD, .049 wall, 20.10 formed lgth, copper)
1	8878658	PIPE return gate valve to pump, front intermediate (1-1/8 OD, .049 wall, 186.13 long -CTL, copper)
1	610703	PIPE-return, pump to gate valve, intermediate (1-1/8 OD x .049 wall x 126.82 long, copper)
1	8878662	PIPE-return, main heater, pump, inlet (1-1/8 OD, .049 wall, approx 28-1/2" dev. lgth, copper)
1	2236942	PIPE-water pump to modulation valve (1-1/8 OD, .049 wall, approx. 11.84 dev. lgth. copper)
1	2236943	PIPE-modulation valve to core (1-1/8 OD, .049 wall, approx 18.82 dev. lgth. copper)
1	2235797	PIPE-shut off valve to radiator outlet (1-1/8 OD, .049 wall approx. 21.86 dev. lgth. copper)
1	2480737	PIPE-return, pump to gate valve, rear (1-1/8 OD x .049 wall x approx. 12.18 dev. lgth. copper)
AR	2224980	TUBE-drain, front heater pipe (3/8 OD, .049 wall, 25 ft. long, copper -CTL)
AR	663753	HOSE-connecting, heater pipe (at engine) (1.12 ID x 4" long-hump type)
AR	2467426	HOSE-supply, front heater (3/4 ID x 39") (eff w/chassis #226)
AR	2461948	HOSE-connecting (1-1/8 ID x 6-1/2" Long-CTL)
AR	2467426	HOSE-connecting (3/4 ID x 18" long-CTL)
AR	2465813	CLAMP ASSY.-heater pipe hose (.81 min. 1-1/2 max. dia. worm gear type)
AR	2471945	CLAMP ASSY.-heater pipe hose (min. dia. .81 to max. dia. 1-3/4 worm gear type)
1	2480727	CLAMP-heater pipe (at blkhd) (.109 x 1-1/4 x 6.20 long, dual pipe type)

25-65 HEATER PIPES (CONT)

1	2480731	CLAMP-heater pipe (front heater) (1/8 x 1 x 2-3/8" Long, single pipe type)
AR	R-37775	LOOM-heater pipe (1-1/8 ID sponge rubber-SBF)
AR	R-35956	LOOM-heater pipe (2-1/4 ID, cotton-SBF)
AR	2224549	LOOM-heater pipe (3/4 ID, 25 ft. roll-CTL)
AR	2224545	LOOM-heater pipe (3/8 ID, 25 ft. roll-CTL)
AR	R-36920	LOOM-heater pipe (7/8 ID sponge rubber-SBF)

25-66 HEATER PIPE CONNECTIONS

AR	2319467	ELBOW-heater pipe (for use w/1-1/8 pipe, 90 deg. wrought copper)
1	8878661	ELBOW-main heater water pump, inlet (90 deg. w/brazed flange)
2	187322	ELBOW-front heater drain (at valve)
1	2389154	GASKET-heater pipe flange to water pump
AR	2119527	ELBOW-front heater pipe (under driver's floor) (for use w/3/4 pipe, 90 deg. wrought copper)
AR	2302693	COUPLING-heater pipe (for use w/3/4 pipe, w/1-5/8 long groove in center, wrought copper)
AR	2120344	COUPLING-heater pipe (for use w/1-1/8 pipe, 2-1/8 long w/groove in center, wrought copper)
1	2389154	GASKET-water pump outlet tee
1	2387461	TEE-heater pipe (1-1/8 x 3/4 x 1-1/8 OD wrought copper)
1	8878665	TEE ASSY.-water pump, outlet (w/brazed flange)
AR	2412271	GROMMET-heater pipe (w(2) 1.12 dia. holes, .38 thk., grooved ru)
AR	2295273	GROMMET-heater pipe w (2) 3/4" dia. holes 1/2" thk. grooved ru)
AR	790945	GROMMET-front heater pipe (3/4 ID x 1-1/4 OD x 3/8 thk.)
AR	2225101	GROMMET-heater pipe (1-1/8 ID x 1-7/8 OD, gr ru)
AR	127979	GROMMET-heater pipe (3/4 ID x 1-3/8 OD, cut ru)
1	2492197	ADAPTER-front heater to control valve supply pipe
2	2380119	VALVE ASSY.-shut-off, heater pipe (at eng. blkhd) (or gate valve)
2	2497258	VALVE ASSY.-driver's front heater pipe shut-off and core drain (3/8) (under driver's floor) (incl. next 3 items)
2	2499825	NUT-pack, drain valve
2	2499826	WASHER-pack, drain valve
2	2499824	WASHER-brass, drain valve
1	2199805	VALVE ASSY.-drain, heater pipe (1/2-20 ext thd. x 1-7/16 w/1-3/8 long handle)
1	2236949	BRACKET ASSY.-supt. modulation valve inlet pipe (w/brazed tube)
1	2236947	BRACKET ASSY.-supt., modulation valve outlet pipe (w/brazed pipe)
2	2297747	GASKET-modulation valve tube support bracket gaskets

25-69 HEATER WATER MODULATION VALVE

1	2236479	VALVE ASSY-modulation, heater water (2 way type) (incl items shown thru asterisk)
1	2431312	ACTUATOR ASSY.-water modulation valve (stpd. 3128178)(incl. the following 10 items) (MINN #312817-B)
1	2431313	IDAPHRAGM-water modulation valve
1	2431314	CUP-operating, water modulation valve (4 screw type)(screw #8-32 x 1/2" sl fil hd., set screw #1/4" 20 x 3/8" hex socket hd)
1	2320834	CAP-water modulation valve diaphragm
1	2331487	SPRING-stabilizer, water modulation valve
1	2320835	CUP-water modulation valve stabilizer spring
1	2320832	RETAINER-water modulation valve stem
1	2320833	SPRING-main, water modulation valve
1	2320836	RING-support, valve main spring
1	2431316	SPIDER-water modulation valve, upper
1	2320829	SPIDER-water modulation valve, lower (screw #1/2" /20 x 1" hex socket hd cap)
1	2320823	BONNET-modulation valve
1	2411008	DISC-modulation valve
1	2337540	HOLDER ASSY-modulation valve disc (incl. stem) (set screw 1/4" x 1/4" hex socket hd) (MINN #311095-C)
1	2320820	BUTTON-valve disc stem
1	2337542	SPRING-modulation valve disc.
1	2337541	GUIDE-throttling, valve
3	2331483	CONE-packing, valve
1	2331482	NUT-valve packing
1	2331484	WASHER-valve packing
1	2331485	SPRING-valve packing

25-69 HEATER WATER MODULATION VALVE (CONT)

1	2331903	*LUBRICANT-valve (1-1/2 oz. tube)
1	2332399	KIT-packing modulation valve (consist of packing nut, cones, washer and spring)

25-70 HEATING AND COOLING AIR DUCTS(ABOVE FLOOR DUCTS)

1	2484035	DUCT-air, extension, longitudinal, RH (rear of #2 small sash) (10-3/4 long, 12.64 high, (screw #10-32 x 1/2 pan tap)
1	2484036	DUCT-air, extension, longitudinal, LH (at floor rear of #2 small sash) (10-3/4 long, 12.62 high) (screw #10-32 x 1/2 pan tap)
1	667153	DUCT ASSY.-air, longitudinal, RH front (upper level floor) (4108)
1	667154	DUCT ASSY.-air, longitudinal, LH front (upper level floor) (4108)
1	2465978	DUCT-air, longitudinal, RH front intermediate (at upper level floor) (4108)
1	2465979	DUCT-air, longitudinal, LH front intermediate (at upper level floor) (4108)
1	2465978	DUCT-air longitudinal, Rh rear intermediate (at upper level floor) (4108)
1	2465979	DUCT-air, longitudinal, LH rear intermediate (at upper level floor) (4108)
1	2465980	DUCT-air, longitudinal, Rh rear (at upper level floor) (4108)
1	2483971	DUCT-air, longitudinal, LH rear (at upper level floor) (4108)
1	2483987	DUCT ASSY.-air, longitudinal RH front (at upper level floor) (prior to chassis #226) (4903)
1	2483988	DUCT ASSY.-air, longitudinal, LH front (at upper level floor) (prior to chassis #226) (4903)
1	668008	DUCT ASSY.-air, longitudinal, RH front (upper level floor)(eff w/chassis #226 on 4903) (4905)
1	668009	DUCT ASSY.-air, longitudinal, LH front (upper level floor) (eff w/chassis #226 on 4903) (4905)
1	2236875	DUCT-air, longitudinal, RH front intermediate (at upper level floor) (85.47" long, ctr. louver 33.67" from end) (4903, 4905)
1	2236876	DUCT-air, longitudinal, LH front intermediate (at upper level floor) (85.47" long, ctr. louver 33.67" from end) (4903, 4905)
1	2236877	DUCT-air, longitudinal, RH rear intermediate (at upper level floor) (85.47" long, ctr. louver 52.33" from end) (4903, 4905)
1	2236878	DUCT-air, longitudinal, LH rear intermediate (at upper level floor) (85.47" long, ctr. louver 52.33" from end) (4903, 4905)
1	2236879	DUCT-air, longitudinal, RH rear (at upper level floor) (85.47" long, ctr. louver 25.90 from end, 2 vertical louvers at one end) (4903, 4905)
1	2236880	DUCT-air, longitudinal, LH rear (at upper level floor) (85.47" long, ctr. louver 25.90 from end, 2 vertical louvers at one end) (4903, 4905)
4	2373134	SLIDE-air outlet (at long. ducts)
4	2373135	PLATE-guide, air outlet slide (to long. duct)
1	8878690	DUCT-air, RH front inner (at front half of front w/h) (screw #10-12 x 5/8 pan tap, chr., #10-32 x 1/2 pan tap) (for use w/adjustable air flow)
1	2496771	SEAL-vent tube (in air duct at floorboard) (2-5/8 x 2-5/8 x 1 expanded neoprene, w (2) 1/2 dia. holes)
1	8878691	PANEL ASSY.-air duct, LH frt inner (at frt half of frt w/h) (w/welded driver air duct) (4108)
1	657315	PANEL ASSY.-air duct, LH frt. inner (at frt. half of frt w/h) (w/welded driver's air duct) (screw #10-32 x 1/2 pan tap)(for use w/adjustable air flow)(4903, 4905)
2	3816409	DEFLECTOR ASSY.-front inner air duct (adjustable)
AR	S-10093	TAPE-LH front inner duct panel (1/16 x 3/4 x 20 ft. felt-CTL)
1	2465341	DUCT-air, front trim panel, rear RH (at rear half of frt w/h)(15.56" long) (screw #10-32 x 1/2 pan tap)
1	2465342	DUCT-air, front trim panel, rear LH (at rear half of frt w/h) (15.56" long) (screw #10-32 x 1/2 pan tap)
2	2484014	RETAINER-front inner duct (screw #10-32 x 1/2 pan tap)
1	2485654	RETAINER-front trim panel RH rear air duct (screw #10-12 x 1/2 pan tap)
1	2485699	RETAINER-front trim panel LH rear air duct (screw #10-12 x 1/2 pan tap)
2	2416070	RETAINER-longitudinal duct to floor (3 ft. long-CTL) (screw #10-12 x 1-1/4 oval tap)
6	2416069	RETAINER-longitudinal duct to floor (114.52" long-CTL)(screw #10-12 x 1-1/4 oval tap)
1	2485705	COVER ASSY-driver's air outlet (incl. driver's control panel cover plate and the next 5 items) (4903)
1	2485704	DUCT-air, driver's (left of drive)
1	663094	OUTLET-driver's air (left of driver) (4108)
1	2485723	OUTLET ASSY.-driver's air (left of driver (4903, 4905)
1	2492536	CHANNEL-closure, driver's lower air outlet (left of driver)
1	2492537	CLIP-lower outlet channel

25-70 HEATING AND COOLING AIR DUCTS (CONT)

8	2491399	RIVET-driver's air outlet (left of driver)
		NOTE: For driver's control panel cover plate w/out air duct see group 7-38.
1	663095	RETAINER-driver's air outlet, front (black) (repl. 2485193) (screw #10-32 x 5/8 pan) (4903-4905)
1	2236151	RETAINER-driver's air outlet rear (screw #10-32 x 5/8 pan) (bronze) (prior to chassis #226 on 4903)
1	667113	RETAINER-driver's air outlet, rear (black) (screw #10-32 x 5/8 pan) (eff. w/chassis #226 on 4903) (4905)
1	2463246	TUBE ASSY.-driver's outside air (w/flange)
1	2455559	GASKET-driver's outside pipe flange to post
1	2455558	OUTLET ASSY.-adj. driver's outside air intake
1	2455560	HOUSING-driver's outside air intake outlet
1	3856472	DEFLECTOR-driver's air outlet (ball type)
1	2492501	SEAL-driver's air outlet deflector
AR	660785	HOSE-driver's air outlet (2-3/4 ID x 8 ft long-CTL) (repl. 2335143)
2	2465815	CLAMP ASSY.-driver's air outlet hose
1	445580	CLAMP-driver's air outlet hose (2-1/2 dia)
1	2318820	EYE ASSY.-driver's air outlet hose clamp
1	2455567	BOOT-driver's outside air intake
1	2463100	SCREEN ASSY.-bug, driver's outside air intake
1	9414923	CLAMP ASSY.-bug screen (repl. 272352)
2	8871565	DUCT ASSY.-outside air intake, upper (rear of front w/h) (w/grille welded to duct)
2	8871589	ANGLE-support, outside air intake duct (10.18" long)
4	8871590	ANGLE-support, outside air intake duct (2-1/2" long)
2	8871599	RETAINER-outside air intake grille(used w/8871565 grille)
AR	2224701	FILLER-grille retainer (25 ft-CTL)
		NOTE: The following air ducts are located between interior trim panels or duct and lower outside panels.
1	2465972	PANEL-lower level outer air duct, #1 RH front
1	2465974	PANEL-lower level outer air duct, #1 LH front
1	2465970	PANEL-lower level outer air duct, #1 RH center
1	2465971	PANEL-lower level outer air duct, #1 LH center
1	2483985	PANEL-lower level outer air duct, #1 RH rear
1	2484045	PANEL-lower level outer air duct, #1 LH rear
4	2493305	RIVET-panel to post
1	2491933	RETAINER-lower level outer duct, RH (at w/h) (14.96 long-curved)
1	2491934	RETAINER-lower level outer duct, LH (at w/h) (14.96 long-curved)
1	2491931	RETAINER-lower level outer duct, RH (9/12" long-straight)
1	2491932	RETAINER-lower level outer duct, LH (9.12" long-straight)
AR	S-10137	CHANNEL-retainer (10 ft. long-ext. ru-CTL)
1	2461151	DUCT ASSY.-air, upper level, RH front outer (4903, 4905)
1	2461152	DUCT ASSY.-air, upper level, LH front outer (4903, 4905)
AR		DUCT ASSY.-air, upper level, #2,3,5,6, 7 intermediate outer (26.02 x 27.74 blank-CTL) (4108 (proc loc)
AR		DUCT ASSY.-air, upper level, #4,8intermediate, outer (31.42 x 25.36 blank-CTL) (4108) (proc loc)
10		DUCT ASS.-air upper level #1-2 intermediate outer (26-02 x 27.74 blank-CTL) (proc loc) (4903, 4905)
6		DUCT ASSY.-air, upper level #3,4,5,10, 11 intermediate, outer (31.42 x 25.36 blank-CTL0 (proc loc) (4903, 4905)
1	610715	DUCT ASSY.-air, upper level, #6 RH intermediate outer (4903, 4905)
1	610716	DUCT ASSY.-air, upper level, #6 LH intermediate outer (4903, 4905)
1	610719	DUCT ASSY.-air, upper level, #7 and 8 RH intermediate outer (4903, 4905)
1	610720	DUCT ASSY.-air, upper level, #7 and 8 LH intermediate outer (4903, 4905)
1	610721	DUCT ASSY.-air, upper level, #9 RH intermediate outer (4903, 4905)
1	610722	DUCT ASSY.-air, upper level, #9 LH intermediate outer (4903, 4905)
1		DUCT ASSY.-air, upper level, Rh rear outer (26.02 x 27.74 blank-CTL) (proc loc)
1	2461141	DUCT ASSY.-air upper level, LH rear outer
AR	2224679	SEAL-outer air duct (3/32 x 5/8 x 7/8 x 10 ft long sponge rubber-CTL)
1	2461153	PANEL-RH outer air duct (at rear cross seat)
1	2461154	PANEL-LH outer air duct, upper (at rear cross seat)
1	2461155	PANEL-LH outer air duct, lower (at rear cross seat)
1	644283	ANGLE-baffle, outer air duct, Rh front (4108)
1	644286	ANGLE-baffle, outer air duct, LH front (4108)

25-70 HEATING AND COOLING AIR DUCTS (CONT)

1	644284	ANGLE baffle, outer air duct, RH intermediate (4108)
1	644287	ANGLE-baffle, outer air duct, LH intermediate (4108)
1	644385	ANGLE-baffle, outer air duct, RH rear (4108)
1	644288	ANGLE-baffle, outer air duct, LH rear (4108)
1	648060	ANGLE-baffle, outer air duct, RH front (4903, 4905)
1	648065	ANGLE-baffle, outer air duct, LH front (4903, 4905)
1	648061	ANGLE-baffle, outer air duct, RH front intermediate (4903, 4905)
1	648066	ANGLE-baffle, outer air duct, LH front intermediate (4903, 4905)
1	648062	ANGLE-baffle, outer air duct, RH rear intermediate (4903, 4905)
1	648067	ANGLE-baffle, outer air duct, LH rear intermediate (4903, 4905)
1	648063	ANGLE-baffle, outer air duct, RH rear (4903, 4905)
1	648068	ANGLE-baffle, outer air duct, LH rear (4903, 4905)
1	2416053	RETAINER-outer duct rear cross seat panel (screw #10-12 x 5/8 pan tap)
1	2481510	DEFLECTOR ASSY.-frt. LH outer air duct (upper level) (screw #10-32 x 1/2 pan tap)
1	2465959	DEFLECTOR ASSY.-rear RH outer air duct (upper level)
1	2465960	DEFLECTOR ASSY.-rear LH outer air duct (upper level)
2	667150	DEFLECTOR ASSY.-air, rear cross seat (eff w/chassis #226)
1	2236938	DUCT ASSY.-air recirculating, RH (perforated)(screw #10-12 x 5/8 pan tap)
1	2478172	DUCT ASSY.-air recirculating, LH (perforated)(screw #10-12 x 5/18 pan tap)
2	2477287	DUCT ASSY.-air recirculating, forward (solid)
AR	S-10111	CHANNEL-recirculating air duct grille (8 ft. long, rubber-CTL)
2	8877795	GRILLE-recirculating air duct
2	2494069	SCREEN ASSY.-recirculating air duct (screw #10-32 x 1/2 pan tap)

(UNDER FLOOR DUCTS)

1	667157	DEFLECTOR ASSY.-RH recirculating air duct (screw 1/4-20 x 3/4 pan) (4108)
1	667158	DEFLECTOR ASSY.-LH recirculating air duct (screw 1/4-20 x 3/4 pan) (4108)
1	668015	DEFLECTOR ASSY.-RH recirculating air duct (screw 1/4-20 x 3/4 pan) (repl. 648078) (4903, 4905)
1	668016	DEFLECTOR ASSY.-LH recirculating air duct (screw 1/4-20 x 3/4 pan) (repl. 648079) (4903, 4905)
1	2477293	ANGLE-supt., recirculating duct, lower rear (3/4 x 1 x 10.28 lg) (screw #10-12 x 3/8 pan tap)
2	2478180	HOSE-supply, forward air duct
4	2418555	CLAMP ASSY.-supply hose
AR	8860147	INSULATION-supply hose (36.50" req'd)
3	2477300	BRACKET-supply hose (screw #10-12 x 1/2 pan tap)
4	2442703	GROMMET-supply hose (3.92 long)
2	2442704	GROMMET-supply hose (5.10 long)
1	2235745	DUCT-air, under floor, RH (screw #10-16 x 3/8 pan)
1	2235746	DUCT-air, under floor, LH (screw #10-16 x 3/8 pan)
4	612438	ANGLE-support, under floor duct to panel (5/8 x 1-1/2 x 6 lg)
4	2423293	CLIP-bellows to hsg. (1/4-20)
1	2491927	GASKET-under floor duct to panel
2	2491397	DUCT-air, under floor (flexible)(bolt 1/4-28 x 7/8 hex)
1	2487501	PLATE ASSY.-under floor air duct, RH lower (screw #10-12 x 3/8, 5/8 pan tap)(4108)
1	610730	PLATE ASSY.-under floor air duct, RH lower (screw #10-12 x 3/8, 5/8 pan tap) (4903-05)
8	2235741	STRAP ASSY.-under floor duct, lower (4" long w(2) 1/2" dia. spacers)
4	2235743	STRAP ASSY.-under floor duct (or spacer) (1-3/4 long w/1/2 dia spacers)
1	2483981	PANEL ASSY.-under floor air duct, bottom (at heat & vent compt.)(incl. next 3 items) (screw #10-12 x 5/8 pan)
1	2378647	CHANNEL-stiffener, air duct panel (3 ft. long-CTL) (rivet 3/16 x 3/8 mush)
1	2462850	GUIDE-under floor air duct bottom panel (33.92" long) (rivet 3/16 x 3/16 mush)
2	2484011	FLANGE-drain, bottom panel (rivet 1/8 x 3/8 mush)
AR	2491399	RIVET-bottom panel
1	2236945	PLATE-retainer, under floor air duct lower insulation, upper
1	2236950	PLATE-retainer, under floor lower insulation, lower
2	2485661	BRACKET-supt., bottom panel drain hose, lower (screw #10-24 x 3/8 pan)
1	2481505	PANEL-under floor air duct, RH rear (screw #10-12 x 5/8 pan tap)
1	8879472	PANEL-closure, under floor air duct, rear RH (screw #10-16 x 5/8 pan tap)
1	2481400	BAFFLE-under floor air duct bottom panel
AR	2491398	RIVET-baffle to panel
AR	2491399	RIVET-baffle to panel
1	2481396	SEAL-under floor air duct (at air line) (3" long) (screw #10-12 x 3/8 pan tap)
1	2487674	RETAINER-under floor air duct front RH insulation
1	2487694	RETAINER ASSY.-under floor air duct front LH insulation

25-70 HEATING AND COOLING AIR DUCTS (CONT)

1	2491902	RETAINER-under floor air duct LH rear insulation
AR	2491398	RIVET-insulation retainer
AR	2491399	RIVET-insulation retainer
1	2481592	PANEL-retainer, under floor air duct bottom insulation
1	2462852	PANEL-retainer, insulation (at front intermediate blkhd)(20.68 x 35.30 w/15.58 x 28.58 cut out)
1	2462852	PANEL-retainer, insulation (at fuel tank blkhd)
1	2462853	SUPPORT-insulation retainer panel (at fuel tank blkhd) (18.72" long)
1	2462856	ANGLE-insulation retainer panel (at longitudinal blkhd) (1/2 x 7/8 x 20.76" long)
1	2462855	CHANNEL-blower compt. frt. insulation (20.90" long)
AR	R-31687	HOSE-drain, under floor, lower duct panel to htr compt floor
2	444482	ELBOW-drain hose
2	144604	NIPPLE-drain hose to fitting (3/8-18 x 1-1/8)

25-71 HEATING AND COOLING CONTROL

1	2486330	GRADUSTAT ASSY.-heating (at recirculating duct) stpd TP-928-A-1015 (incl. the following 12 items)
1	2492320	CHANNEL ASSY.-gradustat (w/nut)
1	2492321	VALVE ASSY.-gradustat
1	2457214	GASKET-gradustat valve
1	2492322	BASE ASSY.-gradustat (2-1/2 x 5-1/2 long)
1	2492325	PLATE-base to valve (4-1/2 long)
1	2492324	PLATE-base (5/8 x 1-1/4 w (2) .270 dia holes)
1	2492326	COLLAR-gradustat (11/64 ID x 5/8 OD w/#6-32 tap hole)
1	2492327	PLATE-scale, gradustat
1	2492323	ELEMENT ASSY.-heater
4	2492329	WASHER-insulating, terminal (.140 ID x 1/4 small OD, 3/8 lg OD)
1	2492328	BRACKET-gradustat heater element
1	684403	WASHER (tension)

25-72 HEATING SYSTEM WATER PUMP

1	644123	PUMP ASSY.-water heating system (incl. items thru asterisk)
1	2397747	BODY-water pump
1	2397749	SEAL ASSY.-water pump motor armature shaft
1	2246218	FLANGE-adapter, water pump
1	2246219	GASKET-water pump adapter flange
1	2397748	IMPELLER-water pump
1	2246220	SLINGER-water pump
8	2372301	SCREW ASSY.-water pump flange (incl. washer) (#8-32 x 1/2 rd sltd. hd)
2	9048564	PLUG-drain, water pump
1	651545	MOTOR ASSY.-water pump (incl. the following 11 items)
2	2422731	BRUSH ASSY.-water pump motor (w/springs)
1	651546	ARMATURE ASSY.-water pump motor
2	907240	BEARING ASSY.-water pump motor armature shaft (stpd #Z99502XR1225V)
2	274272	RING- retaining, brg.
2	2459618	WASHER-space, brg.
1	651547	STATOR ASSY.-water pump motor
1	2445983	HEAD ASSY.-motor rear (or end frame) (incl next 2 items)
2	2446684	CAP-water pump motor brush
2	2398204	HOLDER-water pump motor brush
1	2451921	COVER-motor rear head
1	2453155	STUD-motor case (#10-32 x 4.37)
1	2428147	*WASHER-thrust, water pump (1/8 thk. spring type)
1	2393145	CLAMP-water pump support

25-73 DRIVER'S ENCLOSURE AND TRIM PANEL

1	2384352	PANEL ASSY.-partition, driver's enclosure, lower (w/reinf.)(SOA) (rivet 3/16 x 5/8, 3/4 ctsk.) (MT)
1	2384353	PANEL-partition, driver's enclosure, upper
1	2384400	BOX-ticket, driver's enclosure (rivet 3/16 x 9/16 mush and ctsk)
1	2303088	PLATE-trim, shift tower (at floor) (screw #8-15 x 3/4 flat tap)
1	2478754	PANEL-trim, driver's RH (prior to chassis #226)
1	2478756	PANEL-trim, driver's LH (prior to chassis #226)
1	661006	PANEL-trim, driver's RH (eff w/chassis #226)

25-73 DRIVER'S ENCLOSURE AND TRIM PANEL(Cont.)

1 661008 PANEL - trim, driver's LH (eff. w/Chassis #226)

25-74 SIDE TRIM

NOTE: The following 15 lower side Trim Panels are colored Fawn Beige & are Prior to Chassis #226 on 4903.

1 8874081 #PANEL ASSY. - trim, lower side, RH front
 1 8874082 #PANEL ASSY. - trim, lower side, LH front
 1 8874083 #PANEL ASSY. - trim, lower side (below #2 RH small sash)
 1 8874084 #PANEL ASSY. - trim, lower side (below #2 LH small sash)
 1 610774 #PANEL ASSY. - trim, lower side (below #1 RH long sash) (4903, 4905)
 1 610775 #PANEL ASSY. - trim, lower side (below #1 LH long sash) (4903, 4905)
 1 610776 #PANEL ASSY. - trim, lower side (below #2 RH long sash) (4903, 4905)
 1 610777 #PANEL ASSY. - trim, lower side (below #2 LH long sash) (4903, 4905)
 1 610778 #PANEL ASSY. - trim, lower side (below #3 RH long sash) (4903, 4905)
 1 610779 #PANEL ASSY. - trim, lower side (below #3 LH long sash) (4903, 4905)
 1 610771 #PANEL ASSY. - trim, lower side (below #4 RH long sash) (4903, 4905)
 1 610772 #PANEL ASSY. - trim, lower side (below #4 LH long sash) (4903, 4905)
 1 8878626 #PANEL ASSY. - trim, lower side (at RH rear cross seat)
 1 8874092 #PANEL ASSY. - trim, lower side (at LH rear cross seat)
 1 652179 #PANEL ASSY. - trim, rear cross seat heel board

NOTE: The following 15 lower side trim panels are colored Embossed Charcoal & are effective w/Chassis #226 on 4903.

1 657389 #PANEL ASSY. - trim, lower side RH front
 1 657390 #PANEL ASSY. - trim, lower side LH front
 1 657391 #PANEL ASSY. - trim, lower side (below #2 RH small sash)
 1 657392 #PANEL ASSY. - trim, lower side (below #2 LH small sash)
 1 657393 #PANEL ASSY. - trim, lower side (below #1 RH long sash)
 1 657394 #PANEL ASSY. - trim, lower side (below #1 LH long sash)
 1 657395 #PANEL ASSY. - trim, lower side (below #2 RH long sash)
 1 657396 #PANEL ASSY. - trim, lower side (below #2 LH long sash)
 1 657397 #PANEL ASSY. - trim, lower side (below #3 RH long sash)
 1 657398 #PANEL ASSY. - trim, lower side (below #3 LH long sash)
 1 661073 #PANEL ASSY. - trim, lower side (below #4 RH long sash)
 1 657400 #PANEL ASSY. - trim, lower side (below #4 LH long sash)
 1 661001 #PANEL ASSY. - trim, lower side (at RH rear cross seat)
 1 661002 #PANEL ASSY. - trim, lower side (at LH rear cross seat)
 1 661071 #PANEL ASSY. - trim, rear cross seat heel board

NOTE: The following 23 lower side trim panels are colored Ivy Gold and on Models 4108 and 4905.

1 676003 #PANEL ASSY. - trim, lower side, RH front
 1 676004 #PANEL ASSY. - trim, lower side, LH front
 1 676005 #PANEL ASSY. - trim, lower side (below #1 RH long sash) (4108)
 1 676006 #PANEL ASSY. - trim, lower side (below #1 LH long sash) (4108)
 1 676007 #PANEL ASSY. - trim, lower side (below #2 RH long sash) (4108)
 1 676008 #PANEL ASSY. - trim, lower side (below #2 LH long sash) (4108)
 1 676009 #PANEL ASSY. - trim, lower side (below #3 RH long sash) (4108)
 1 676010 #PANEL ASSY. - trim, lower side (below #3 LH long sash) (4108)
 1 676011 #PANEL ASSY. - trim, lower side (below #4 RH long sash) (4108)
 1 676012 #PANEL ASSY. - trim, lower side (below #4 LH long sash) (4108)
 1 676043 #PANEL ASSY. - trim, lower side (below #2 RH small sash)
 1 676044 #PANEL ASSY. - trim, lower side (below #3 LH small sash)
 1 676021 #PANEL ASSY. - trim, lower side (below #1 RH long sash)
 1 676022 #PANEL ASSY. - trim, lower side (below #1 LH long sash)
 1 676023 #PANEL ASSY. - trim, lower side (below #2 RH long sash)
 1 676024 #PANEL ASSY. - trim, lower side (below #2 LH long sash)
 1 676026 #PANEL ASSY. - trim, lower side (below #3 RH long sash)
 1 676027 #PANEL ASSY. - trim, lower side (below #3 LH long sash)
 1 676018 #PANEL ASSY. - trim, lower side (below #4 RH long sash)
 1 676019 #PANEL ASSY. - trim, lower side (below #4 LH long sash)

25-74 SIDE TRIM (CONT)

1	676013	#PANEL ASSY.-trim, lower side (at RH rear cross seat)
1	676014	#PANEL ASSY.-trim, lower side (at LH rear cross seat)
1	676015	#PANEL ASSY.-trim, rear cross seat heelboard
1	2477289	PANEL-trim, lower side (below #1 RH window) (alum)
1	2465688	CHANNEL-rear cross seat trim, upper RH (15.70" long)
1	2465689	CHANNEL-rear cross seat trim, upper RH (15.70" long)
1	2465686	CHANNEL-rear, cross seat trim, lower RH (17.58" long)(screw #10-32 x 1/2 pan tap)
1	2465687	CHANNEL-rear, cross seat trim, lower LH (17.58" long)(screw #10-32 x 1/2 pan tap)
1	2465695	SPACER-outer air duct to trim panel, RH (.302 wide, .94 height, 2" long) (screw)
1	2465697	SPACER-outer air duct to trim panel, LH (.032 wide, 1.56 height, 2" long) (screw #10)
4	2465696	SPACER-outer air duct to trim panel (.302 wide, .84 height, 2" long)
1	2448826	ANGLE-supt., rear RH trim panel (screw #10-32 x 1/2 pan tap)
1	2481334	ANGLE-supt., rear LH trim panel (screw #10-32 x 1/2 pan tap)
4	2226070	RIVNUT-heelboard trim panel support block screw
AR	2270380	ANGLE-supt. heelboard (35-3/8" long-CTL)
1	2484049	ANGLE-supt, front trim panel RH (at frt w/h) (1 x 1-1/2 x 11.88 formed lgth)(rivet 1/4 x 11/16 mush)
1	2484049	ANGLE-supt. front trim panel, LH (at frt w/h)(1 x 1-1/2 x 11.88" long formed lgth) (rivet 1/4 x 11/16 mush)
1	2484046	ANGLE-RH front lower trim panel to supt angle (at frt w/h) (3/4" x 1" x 11.52 formed lgth) (screw #10-32 x 1/2 pan tap)
1	2481588	ANGLE-RH front lower trim panel to supt. angle (at frt w/h) (3/4 x 1 x 3.82 long)(screw #10-32 x 1/2 pan tap)
1	2465346	MOULDING-heelboard trim panel, LH (40.008" long) (screw #10-12 x 1" oval hd, chr.)
1	2465984	PANEL-RH lower side panel belt moulding (between frt. large sash and #2 small window)
1	2465985	PANEL-LH lower side panel belt moulding (between frt. large sash and #2 small window)
8	2493305	RIVET-panel to post & channel
1	2236898	MOULDING-belt, lower side panel, frt RH (below #1 small window)(screw #10-32 x 5/8 pan tap)
1	2236899	MOULDING-belt, lower side panel, frt. LH(below #1 small window)(screw #10-32 x 5/8 pan tap)
2	2461159	MOULDING-belt, lower side panel (below #2 small window) (blank) (screw #10-32 x 5/8 pan tap)
1	2465326	MOULDING-belt, lower side panel, RH (between frt. large sash & #2 small window) (#17.68" long formed lgth) (screw #10-32 x 5/8 pan tap)
1	2465327	MOULDING-belt, lower side panel, LH (between frt. large sash & #2 small window) (17.68 formed lgth) (screw #10-32 x 5/8 pan tap)
1	610766	MOULDING-belt, lower side panel (at #3 RH window)(4903)
1	610767	MOULDING-belt, lower side panel(at #3 LH window)(4903)
4	610764	MOULDING-belt, lower side panel (intermediate at #4-5 windows) (4903)
1	610768	MOULDING-belt, lower side panel (#6 RH window)(4903)
1	610769	MOULDING-belt, lower side panel (#6 LH window)(4903)
AR	676119	MOULDING-belt, lower side panel (below #1 frt large sash, betweek frt. & rear large sash and below rear sliding sash)(85.60" long-CTL)(4905)
2	2485721	MOULDING-belt, lower side panel, corner (rear of #1 small window)(90 deg. angle) (w/cast #2485721)(screen #10-32 x 5/8 pan tap)

NOTE: Not serviced by GMCT--purchased from Cadillac Product Co., Warren, Mich.

25-75 ROOF TRIM

1	2417150	PANEL ASSY.-trim, roof front end center crown, front
1	2475429	PANEL-trim, roof front end center crown, rear (lower deck)
1	2474441	PANEL-trim, roof front end side crown, RH (lower deck)
1	2474442	PANEL-trim, roof front end side crown, LH (lower deck)
1	8879477	PANEL-trim, astrolight, RH
1	8879479	PANEL-trim, astrolight, LH
1	2384275	PANEL-trim, rear center crown (screw #10-12 x 1/2 truss)
1	2386408	PANEL-trim, rear RH upper corner crown
1	2386409	PANEL-trim, rear LH upper corner crown
1	2384250	PANEL-trim, rear RH lower corner crown
1	2384273	PANEL-trim, rear LH lower corner crown
AR	2477053	RIVET-front end crown panels
AR	2477054	RIVET-front end crown panels
AR	2477962	RIVET-front end crown panels

25-75 ROOF TRIM (CONT)

NOTE: The following 25 upper deck panels are colored white flicker on model 4108.

1	2462411	PANEL-trim, roof upper, front center
1	2463768	PANEL-trim, roof upper, #1 center (used w/out emergency escape window) (prior to chassis #051)
1	2463772	PANEL-trim, roof upper, #2 center
1	2463776	PANEL-trim, roof upper, #3 center (used w/out emergency escape window)(prior to chassis #051)
1	677695	PANEL-trim, roof upper, #3 center (used w/emergency escape window) (eff w/chassis #051)
1	676656	PANEL-trim, roof upper, #3A center, RH (opposite escape window)(eff w/chassis #051)
1	675547	PANEL-trim, roof upper, #4 center
1	675548	PANEL-trim, roof upper, RH front side crown
1	675549	PANEL-trim, roof upper, LH front side crown
1	675559	PANEL-trim, roof upper, #1 RH side crown
1	2465265	PANEL-trim, roof upper, #1 LH side crown
1	2465275	PANEL-trim, roof upper, #2 RH side crown
1	2465280	PANEL-trim, roof upper, #2 LH side crown
1	2466953	PANEL-trim, roof upper, #3 RH side crown
1	2466954	PANEL-trim, roof upper, #3 LH side crown
1	675550	PANEL-trim, roof upper, RH rear side crown
1	675095	PANEL-trim, roof upper, LH rear side crown
1	677695	PANEL-trim, roof upper, #1 center (use w/emergency escape window)(eff w/chassis #051)
1	676657	PANEL-trim, roof upper #1A center, LH (opposite escape window)(eff w/chassis #051)

NOTE: The following 17 upper deck trim panels are colored fiesta classic and used prior to chassis #226 on model 4903.

1	610083	#PANEL-trim, roof upper, front center
1	610084	#PANEL-trim, roof upper, #1 center
1	610085	#PANEL-trim, roof upper #2 center
1	610086	#PANEL-trim, roof upper, #3 center
1	648097	#PANEL-trim, roof upper, #4 center
1	610087	#PANEL-trim, roof upper, rear center
1	610090	#PANEL-trim, roof upper, RH front side crown
1	610091	#PANEL-trim, roof upper, LH front side crown
1	610092	#PANEL-trim, roof upper, #1 RH side crown
1	610093	#PANEL-trim, roof upper, #1 LH side crown
1	610094	#PANEL-trim, roof upper, #2 RH side crown
1	610095	#PANEL-trim, roof upper, #2 LH side crown
1	610096	#PANEL-trim, roof upper, #3 RH side crown
1	610097	#PANEL-trim, roof upper, #3 LH side crown
1	648098	#PANEL-trim, roof upper, #4 RH side crown
1	648099	#PANEL-trim, roof upper, #4 LH side crown
1	610098	#PANEL-trim, roof upper, RH rear side crown
1	610099	#PANEL-trim, roof upper, LH rear side crown

NOTE: The following 17 upper deck trim panels are colored oyster white & eff. w/chassis #226 on model 4903.

1	664212	#PANEL-trim, roof upper, front center
1	664213	#PANEL-trim, roof upper, #1 center
1	664214	#PANEL-trim, roof upper, #2 center
1	664215	#PANEL-trim, roof upper, #3 center
1	664217	#PANEL-trim, roof upper, #4 center
1	664216	#PANEL-trim roof upper, rear center
1	664208	#PANEL-trim, roof upper, RH front side crown
1	664209	#PANEL-trim, roof upper, LH front side crown
1	664220	#PANEL-trim, roof upper, #1 RH side crown
1	664219	#PANEL-trim, roof upper, #1 LH side crown
1	664222	#PANEL-trim, roof upper, #2 RH side crown
1	664221	#PANEL-trim, roof upper, #2 LH side crown
1	664224	#PANEL-trim, roof upper, #3 RH side crown
1	664223	#PANEL-trim, roof upper, #3 LH side crown
1	664226	#PANEL-trim, roof upper, #4 RH side crown
1	664227	#PANEL-trim, roof upper, #4 LH side crown

25-75 ROOF TRIM (CONT)

1	664210	#PANEL-trim, roof upper, RH rear side crown
1	664211	#PANEL-trim, roof upper, LH rear side crown

NOTE: The following 4 trim panels are colored mill stream & are prior to chassis #226 on model 4903.

1	2478198	#PANEL ASSY.-trim, RH (front of #1 sliding sash)
1	2478197	#PANEL ASSY.-trim, LH (front of #1 sliding sash)
3	2478200	#PANEL ASSY.-trim, RH (between large sash)
3	2478199	#PANEL ASSY.-trim, LH (between large sash)

NOTE: The following 4 trim panels are colored amer-scene & are eff. w/ chassis #226 on Model 4903.

1	661080	#PANEL ASSY.-trim, RH (front of #1 sliding sash)
1	661078	#PANEL ASSY.-trim, LH (front of #1 sliding sash)
1	661089	#PANEL ASSY.-trim, RH (between large sash)
1	661088	#PANEL ASSY.-trim, LH (between large sash)

NOTE: The following 17 upper deck panels are colored white flicker & eff w/chassis #001 on 4905.

1	675545	#PANEL-trim, roof upper, front center
1	675544	#PANEL-trim, roof upper #1 center (used w/out emergency window)(prior to chassis #201)
1	677694	#PANEL-trim, roof upper, #1 center (used w/emergency escape window)(eff w/ chassis #201)
1	676658	#PANEL-trim, roof upper #1A center, RH (opposite emergency escape window) (eff w/ chassis #201)
1	675543	#PANEL-trim, roof upper, #2 center (used w/out emergency window)(prior to chassis #201)
1	677694	#PANEL-trim, roof upper, #2 center (used w/emergency escape window)(eff w/ chassis #201)
1	676658	#PANEL-trim, roof upper, #2A center, LH (opposite emergency escape window)(eff w/ chassis #201)
1	675542	#PANEL-trim, roof upper, #3 center (used w/out emergency window)(prior to chassis #201)
1	675540	#PANEL-trim, roof upper, #4 center (used w/out emergency window)(prior to chassis #201)
1	677693	#PANEL-trim, roof upper, #4 center (used w/emergency escape window)(eff w/chassis #201)
1	676658	#PANEL-trim, roof upper, #4A center, RH (opposite emergency escape window)(eff w/chassis #201)
1	675539	#PANEL-trim, roof upper, rear center
1	672513	#PANEL-trim, roof upper, RH front side crown
1	672514	#PANEL-trim, roof upper, LH front side crown
1	672521	#PANEL-trim, roof upper, #1 RH side crown
1	672522	#PANEL-trim, roof upper, #1 LH side crown
1	672588	#PANEL-trim, roof upper, #2 RH side crown
1	672589	#PANEL-trim, roof upper, #2 LH side crown
1	672590	#PANEL-trim, roof upper, #3 RH side crown
1	673156	#PANEL-trim, roof upper, #3 LH side crown
1	672510	#PANEL-trim, roof upper, #4 RH side crown
1	672512	#PANEL-trim, roof upper, #4 LH side crown
1	672508	#PANEL-trim, roof upper, RH rear side crown
1	672509	#PANEL-trim, roof upper, LH rear side crown

NOTE: The following 4 trim panels are colored white flicker and eff w/chassis #001 on model 4108, 4905.

1	676038	#PANEL ASSY.-trim, RH (front of #1 sliding sash)
1	676037	#PANEL ASSY.-trim, LH (front of #1 sliding sash)
1	676034	#PANEL ASSY.-trim, RH (between large sash)
1	676033	#PANEL ASSY.-trim, LH (between large sash)
1	674935	MOULDING-cross, front upper trim (42-84 formed lgth)(4108)
2	2477207	MOULDING-cross, front upper center & side crown trim panel (42.27 formed lgth) (4903, 4905)
10	2391845	CLIP-front cross moulding
2	676242	MOULDING-cross, upper center trim panel (63/12 long-CTL)
AR	2477206	RETAINER-center trim panel cross moulding (24.36" long)

25-75 ROOF TRIM (CONT)

AR	2492551	MOULDING-cross, upper side crown trim panel (curved)
AR	2477223	RETAINER-side crown cross moulding (curved)
AR	2477240	MOULDING-cross, rear upper center * side crown trim panel, RH (screw #8-32 x 3/4 oval hd. tap) (4903)
1	2477239	MOULDING-cross, rear upper center & side crown trim panel, LH (screw #8-32 x 3/4 oval hd. tap) (4903)
1	676185	MOULDING-cross, rear upper center & side crown trim panel, RH
1	676186	MOULDING-cross, rear upper center & side crown trim panel, LH
AR	2492544	MOULDING-longitudinal, front upper trim panels (58.87" long-CTL)
AR	S-10082	RETAINER-front upper longitudinal moulding (12 ft. long-CTL)
10	2492544	MOULDING-longitudinal, intermediate upper trim panels (58.87" long)
AR	S-10082	RETAINER-intermediate longitudinal trim panels (12 ft long-CTL)
2	2492544	MOULDING-longitudinal intermediate upper trim panels (58.87" long-CTL)
2	2492544	MOULDING-longitudinal, rear upper trim panels (58.87 long-CTL)
AR	S-10082	RETAINER-rear upper longitudinal moulding (12 ft. long-CTL)
AR	2472542	SCREW-roof upper trim moulding retainer
1	2478189	PANEL-trim, engine air intake, RH (screw #10-32 x 3/8, 1/2 pan)
1	2478190	PANEL-trim, engine air intake, LH (screw #10-32 x 3/8, 1/2 pan)
1	2477958	LEDGE ASSY.-crash, astrolight (padded)
1	2478203	MOULDING-trim, #2 RH small window (curved)(screw #8-15 x 5/8 oval tap)
1	2478202	MOULDING-trim, #2 LH small window (curved) (screw #8-15 x 5/8 oval tap)
16	2397326	RIVET-supt., strap to roof side trim panel rivet
AR	8871504	CLIP-retainer, front upper interior trim panel

NOTE: Not serviced by GMTC (#)--purchase from Cadillac Product Co., Warren, Mich.

25-76 MODESTY PANEL

1	2473542	PANEL-modesty (rivet 3/16 x 1/2 ctsk)
1	2473543	SUPPORT-modesty panel, lower
1	2473544	SUPPORT-modesty panel, inner
AR	S-10010	RAIL-modesty panel, upper (4 ft long-CTL)(rivet 3/16 x 1/2, 5/8 ctsk)
1	2301868	PLATE-reinf., modesty panel (at floor) (screw #10-12 x 1/2 pan)(bolt 5/16-18 x 1-3/4 hex)
2	2262459	RIVNUT-reinf. plate & support screw
1	2301736	SASH ASSY.-decorative, modesty panel (screw #6-32 x 1/4)
1	2496796	MOULDING-modesty panel floor trim panel (screw #10-12 x 7/8 oval hd)

25-77 BODY INSULATION

NOTE: Body insulation is not serviced. Procure locally.

2	2404242	INSULATION-rear window strainer
2	2404241	PLUG-rear window strainer insulation
AR	2484021	RETAINER-rear cross seat insulation
AR	2481560	RETAINER-rear cross seat back insulation

25-78 STANCHION AND GRAB RAIL

1	2299309	HANDLE ASSY.-grab, front door (bolt 5/16-24 x 7/8 hex)
1	2301300	HANDLE-grab, modesty panel (screw 5/16-24 x 2-1/4 oval chrome)
1	2384507	BRACKET ASSY.-modesty panel grab handle (rivet 3/16 x 9/16 ctsk)
1	2048614	BOLT-modesty panel hand rail to bracket (1/4-28 x 3/4 chr. pltd.)
1	2107338	NUT-modesty panel hand rail to bracket bolt (1/4-28 chr. pltd.)
AR	2380419	ADAPTER-modesty panel hand rail to bracket and support screw
1	649572	RAIL ASSY.-guard, driver's (screw 5/16-18 x 2-1/4 oval chr.)(bolt 6/16-24 x 1-1/8 hex)
1	2303091	BRACKET-support, driver's guard rail (at post)(screw 5/16-24 x 1-1/8 oval mach)
1	2048614	SCREW-driver's guard rail to bracket-(1/4-28 x 3/4 chr. plated)
1	2107338	NUT-driver's guard rail to bracket screw (1/4-28 chr. pltd.)
1	2380419	ADAPTER-driver's guard rail to bracket screw
1	2481541	RAIL-grab, passenger, RH
1	2481542	RAIL-grab, passenger, LH
2	2478243	BRACKET-anchor, passenger grab rail
2	2048614	SCREW-bracket to passenger grab rail (1/4" -28 x 3/8" chr. pltd.)
2	2107338	NUT-bracket to passenger grab rail screw (1/4-28 chr. pltd.)
2	2439845	CAP-end, passenger grab rail to baggage rack handle

25-78 STANCHION AND GRAB RAIL (CONT)

2	2461225	BRACKET-support, grab rail to package rack (4903)
2	675009	BRACKET-support, grab rail to package rack (4905)

25-79 INSIDE BAGGAGE RACK

2	8885028	PANEL-inside, package rack, rear interm. (blank--59-5/8 lg-ctl., bleached English walnut) (4903)
3	2481352	PANEL-end, inside baggage rack, RH ft., RH rear, LH front (screw #5/16-24 x 1-1/8 truss hd) (4903)
2	2481353	PANEL-end, inside baggage rack, LH rear (screw 5/16-24 x 1-1/8 truss hd.) (4903)
1	675004	PANEL-baggage rack, RH frt. (4108, 4905)
1	675005	PANEL-baggage rack, LH frt (4108, 4905)
2	675003	PANEL-baggage rack, outer (4905)
8	8874068	PANEL-baggage rack rear (59-1/2" long-CTL)(qty (6) req'd for 4108)(4108, 4905)
1	675832	PANEL-baggage rack, LH rear (4905)
10	2493305	RIVET-end support to roof (4905)
1	675002	RETAINER-baggage rack panel, front
2	2226020	RIVNUT-front end baggage rack panel screw (4903)
AR	2495701	RIVET-baggage rack panel to support angle
AR	2497280	RIVET-baggage rack end panel to end support (4903)
2	2494920	SPACER-baggage rack end panel (at #2 post)(4903)
2	2491547	SUPPORT-end, baggage rack panel, RH (w/cast #2481547)(screw 5/16-18 x 1 truss hd) (4903)
2	2481548	SUPPORT-end, baggage rack panel, LH (w/cast #2481548)(screw 5/16-18 x 1 truss hd) (4903)
1	675006	SUPPORT-end, baggage rack panel, RH (screw 5/16-18 x 1" pan tap)(4108, 4905)
1	675007	SUPPORT-end, baggage rack panel, LH (screw 5/16-18 x 1" pan tap)(4108, 4905)
AR	2273809	RIVNUT-end support screw
AR	2467451	ANGLE-supt. baggage rack (34/14" long-CTL)
AR	8884957	ANGLE-supt, baggage rack (85.60" long-CTL)
AR	2273809	RIVNUT-support angle screw
2	2481383	SUPPORT-baggage rack, front (screw 5/16-18 x 1 truss hd)(4903)
2	674790	SUPPORT ASSY.-baggage rack, front (prior to 4108-051, 4905-201) (w socket)
2	683279	SUPPORT-baggage rack, front (w/out socket) (eff w/4108-051, 4905-201)
12	2477242	SUPPORT-baggage rack, intermediate and rear (screw 5/16-18 x 1 truss hd (4903)
8	674788	SUPPORT ASSY.-baggage rack to roof, intermediate (screw 5/16-18 x 1 truss hd) (w/socket)(prior to 4108-051)
2	674289	SUPPORT ASSY-baggage rack to roof, rear (screw 5/16-18 x 1" truss hd)(Incl. 2 sockets) (prior to 4108-051)
10	683280	SUPPORT-baggage rack to roof, intermediate and rear (screw 5/16-18 x 1" truss hd) (w/out socket) (eff w/4108-051)
10	674788	SUPPORT ASSY-baggage rack to roof, intermediate (screw 5/16-18 x 1" truss hd) (w/socket)(prior to 4905-201)
2	674789	SUPPORT ASSY.-baggage rack to roof, rear (screw 5/16-18 x 1" truss hd) (incl. 2 sockets) (prior to 4905-201)
12	683280	SUPPORT-baggage rack to roof, intermediate and rear (screw 5/16-18 x 1" truss hd) (w/out socket) (eff w/4905-201)
8	681043	SOCKET ASSY.-baggage rack support (w/wire)(large) (10 req'd for model 4905) (prior to 4801-051, 4905-201)
2	681534	SOCKET ASSY.-baggage rack support (w/wire) (small) (prior to 4801-051, 4905-201)
12	681043	SOCKET ASSY.-baggage rack support (w/wire)(14 req'd w/4905) (eff w/4108-051, 4905-201)
2	681324	BRACKET-supt. baggage rack (screw #10-24 x 1/8 pan tap)
12	610874	MOULDING-lower, baggage rack (55-1/2" long-rolledalum)
6	649654	MOULDING-trim, baggage rack (133.68" long extrudedvinyl)(4903)
2	8884961	MOULDING-trim, baggage rack, front (25 ft. coil-CTL) (4905)
1	675951	MOULDING-trim, baggage rack, RH (curved)(4108, 4905)
1	675952	MOULDING-trim, baggage rack, LH (curved)(4108, 4905)
AR	677414	MOULDING-trim, baggage rack, RH (133.97" long-CTL)(straight) (4108, 4905)
AR	677415	MOULDING-trim, baggage rack, LH (133.97 long-CTL) (straight) (4108-4905)
AR	2481317	MOULDING-splice, baggage rack (19.96 formed lgth., extruded alum) (w/(1) 11/32 dia. hole) (screw 5/16-24 x 3/4 truss hd)
4	674929	MOULDING-splice, package rack panel (19.96" long, extruded alum, w/(1) 11/32 dia. hole, (3) 7/32 dia. hole)(4905)
2	674883	MOULDING-splice, baggage rack, front center
3	674877	ESCUTCHEON-moulding joint (4905)

25-79 INSIDE BAGGAGE RACK (CONT)

2	675750	RETAINER-reading lamp wire (381-1/4" long-CTL)(4108,4905)
AR	8860606	FILLER-retainer (413" long-SBF) (4108,4905)
2	610761	RETAINER-baggage rack trim moulding, intermediate (105.-5/18" long-straight) (4903)
2	2481543	RETAINER-baggage rack trim moulding, RH end (curved) (4903)
2	2481544	RETAINER-baggage rack trim moulding, LH end (curved) (4903)
2	2456693	COVER-wiring harness, LH frt. and RH rear (4903)
2	2456694	COVER-wiring harness, RH frt., LH rear (4903)
2	675963	CORD-baggage rack (repl 610030)(4903)
4	2381719	BRACKET-end, baggage rack cord (screw #10-32 x 1" oval)
4	2148625	WASHER-cord end bracket screw (4903)

25-80 WINDSHIELD WIPER

NOTE: The following 39 items are used w/air operated w/s wipers only.

MOTOR ASSY.-w/s wiper (less linkage) (sprague stopd M-519-138)(4903)

NOTE: The following items thru asterisk are details of the above 2494722 motor which is replaced by 665448 motor.

2	674298	KIT-w/s wiper motor body (each kit consists of (1) RH; (1) LH body, (1) brg. block & (1) block extension)
2	2413677	GEAR ASSY.-w/s wiper motor (w/sleeve)
2	2413680	BEARING ASSY.-w/s wiper motor (at gear sleeve) (5/8" long, plain)
2	2413681	BEARING ASSY.-w/s wiper motor (at gear sleeve) (1/2" long, plain)
2	2433552	BLOCK-w/s wiper motor (at gear)
2	2495859	VALVE ASSY-w/s wiper motor (incl. following 8 items)
2	2413678	ROD ASSY.-w/s wiper motor (primary)
2	2413679	ROD ASSY.-w/s wiper motor (secondary)
2	2413685	BODY-w/s wiper motor valve
4	2433553	GASKET-valve body to end plate
2	2413687	PIN-w/s wiper motor valve
2	2413657	PLATE-end, RH parking
2	2423386	PLATE-end, LH parking (repl. 2413660)
16	2413689	SCREW-end, parking to valve body
4	N. P. N	SEAL-valve body seal (use kit)
2	2495858	PISTON ASSY-w/s wiper motor (incl. following 9 items)
2	2495860	RETAINER-w/s wiper motor piston
2	2495863	ROD -reverser
2	2495861	SPRING-piston (on reverser rod)
2	2421484	TEE-reverser (on reverser rod)
4	2495862	BUSHING-stop, reverser (on tubing)
2	2433555	RACK-gear
4	2438119	SCREW-gear rack
4	N. P. N *	"O" RING-piston retainer
2	2433549	KIT-w/s wiper motor (consists of rod assemblies, valve pin, body seal O rings, valve gasket, adapters, disc and rack screw)(used w/2494722 motor)
2	665448	MOTOR ASSY.-w/s wiper linkage)(sprague stpd. M-520 140 deg.)(repl 2494722) (incl. the following items thru asterisk)
2	674298	KIT-w/s wiper motor body (each kit consists of (1) RH, (1) LH body (1) brg. block & (1) block extension)
2	665456	GEAR-w/s wiper motor
2	665457	BEARING ASSY-w/s wiper motor (at gear sleeve)(5/8" long)
2	2413681	BEARING ASSY.-w/s wiper motor block
2	665447	BLOCK-w/s wiper motor (at gear)
2	659678	VALVE ASSY.-w/s wiper motor (10 items)
2	2413678	ROD ASSY.-w/s wiper (primary) (incl. O ring)
2	2413679	ROD ASSY.-w/s wiper motor (secondary) (incl. "O" ring)
2	2413685	BODY-w/s wiper motor valve
4	2433553	GASKET-valve body to end plates
2	2413687	PIN-w/s wiper motor valve
2	2423387	PLATE-end, RH parking
2	2423386	PLATE-end, LH parking
16	2413689	SCREW-end parking to valve body
20	2414623	"O" RING-valve
4	2413688	SEAL-valve body (or disc)
2	665446	PISTON ASSY.-w/s wiper motor (incl. following 9 items)

25-80 WINDSHIELD WIPER (CONT)

2	665451	RETAINER-w/s wiper motor piston
2	665454	ROD-reverser
2	2495861	SPRING-piston (on reverser rod)
2	665450	TEE-reverser (on reverser rod)
4	665453	STOP-reverser
2	665455	RACK-piston
4	2438119	SCREW-gear rack
4	N. P. N *	"O" RING-piston retainer (use kit)
2	674988	KIT-w/s wiper motor (consists of rod assemblies, valve body pin and seal, valve gasket, "O" ring & "O" ring retainer)(used w/665448 motor)
1	2422010	SHAFT ASSY.-trans. w/s wiper motor , RH (stpd GS-878)
1	2422013	SHAFT ASSY.-trans. w/s wiper motor, LH (stpd GS-877)

NOTE: The above 2 trans. shafts incl. the next 3 items

2	9417972	RING-retaining
2	2413680	WASHER-trans. shaft
2	665462	SCREW-trans. shaft (allen hd)
1	2235921	SHAFT ASSY.-idler, W/s wiper motor, RH (stpd GS-881-2)
1	2422015	SHAFT ASSY.-idler, w/s wiper motor, LH (stpd GS-882)

NOTE: The above 2 idler shafts incl. the following 4 items

2	666914	FITTING-grease
2	9417972	RING-retaining (.573 ID, .633 OD T-bowed type)
4	9417955	RING-retaining (.360 ID, .1800 OD-TE-bowed type)
1	2235920	BRACKET ASSY-mtg. w/s wiper motor, RH
1	2422014	BRACKET ASSY.-mtg. w/s wiper motor, LH

NOTE: The above 2 brackets incl. next 4 items.

2	2413680	BEARING-oilite (bshg type 5/8" long)
2	2443790	BEARING-oilite (flange type 3/4" long)
2	2443791	BEARING-oilite (flange type 9/32" long)
2	661539	PACKING-block V
2	2414305	ARM ASSY.-linkage, w/s wiper motor (level brgs)
2	2448552	BEARING-linkage arm
2	649593	ARM ASSY.-drive, w/s wiper (dull finish)(incl. the following 6 items)
2	2498794	HEAD ASSY.-replacement, w/s wiper arm (SOA)
2	2397691	SPRING-w/s wiper arm
2	654178	LEVEL ASSY.-connecting w/s wiper drive arm (w/ link)
2	2422861	TIF ASSY.-w/s wiper arm (w/bshg)
2	2438283	KIT-w/s wiper arm bushing (consists of (1) bshg., (1) sleeve, (1) 1/4-20 x 1-1/4 SS hex hd. cap screw (1) 1/4-20 SS lock nut)
2	2418367	SPACER-w/s wiper arm
2	650101	BLADE ASSY.-w/s wiper dull finish (incl. next 3 items)
2	2397689	BLADE-w/s wiper (less clip)
2	2415269	CLIP-w/s wiper blade
2	2498800	LINK ASSY.-w/s wiper blade (w/saddle)
1	2498797	HEAD ASSY.-RH w/s wiper idler arm (incl. channel)
1	2498796	HEAD ASSY.-LH w/s wiper idler arm (incl. channel)
1	2498799	HEAD ASSY.-replacement, RH w/s wiper idler arm (less channel)(SOA)
1	2498798	HEAD ASSY.-replacement, LH w/s wiper idler arm (less channel) (SOA)
2	2498795	EXTENSION ASSY.-w/s wiper idler arm (incl. tip and bushing)
2	2422862	TIP ASSY.-w/s wiper idler arm (incl. bushing)
2	2397690	BUSHING-w/s wiper idler arm extension tip (.433 long w/shoulder)
2	2446641	NUT-lock, w/s wiper idler arm extension to channel
2	2401478	NUT-spanner, w/s wiper arm

25-80B WINDSHIELD WASHER RESERVOIR

NOTE: The following 15 items are details of 644128 reservoir w/pump mtg. outside of tank on model 4903 and is replaced by 664399 reservoir. When replacing 644128 by 664399 it is also necessary to order 664400 w/s washer control valve shown in group 4-58D

1	651332	VALVE-check, washer reservoir (incl. next 8 items)(4903)
1	669986	BODY ASSY.-check valve (intake)

25-80B WINDSHIELD WASHER RESERVOIR (CONT)

1	669985	BODY ASSY.-check valve (vent)
1	669984	VALVE ASSY.-check (incl. next 2 items)
1	671428	FILTER ASSY.-check valve (incl. next item)
AR	8885031	HOSE (7/32 ID, 3/8 OD x 25 ft long) (3-1/2" req'd-CTL)
1	669987	SEAT-check valve
AR	654635	HOSE-rubber (26" long)
1	669990	CONNECTOR-hose
1	2461790	TANK-water (1 gallon plastic)(4903)
1	651333	CAP ASSY.-reservoir (4903)
1	646635	TANK-pressure (4903)
1	646636	COLLAR-pressure tank (4903)
1	646637	GASKET-pressure tank (4903)
1	651334	GASKET-check valve to water tank (4903)
1	664399	RESERVOIR ASSY.-w/s washer (w/brkt)(w/pump mtd. inside tank)(incl. next 9 items)
1	669099	COVER ASSY.-w/s reservoir (incl. next 4 items)
1	669420	COVER-tank (less valve)
1	669423	GASKET-cover
1	669422	GROMMET-cover
1	681046	PLUG ASSY.-filler (repl. 669419)
1	669100	DIAPHRAGM ASSY.
1	669241	BRACKET ASSY.-mtg. tank
1	669418	TANK-water
AR	669725	TUBING-tank to valve (5-32" ID x 12 ft long)(CTL)
1	2498268	EXTENSION ASSY.-w/s washer (or rod)(incl. next 2 items) (4903)
1	2461787	NOZZLE ASSY.-double, w/s washer (less extension)(4903)
1	2414623	"O" RING-nozzle to extension (4903)
2	674603	NOZZLE ASSY.-w/s washer (4905)
1	648095	SEAL-nozzle to panel (4903)
2	3776302	WASHER-sealing, w/s washer nozzle (4905)
AR	669725	HOSE-w/s washer reservoir to nozzle & valve (5/32 12 ft long-CTL)
AR	2301257	CLIP-hose (1/2" wide, 3/4 id, 9/32 bolt hole, RU coated, closed type) (4903-4905)
AR	2390135	CLIP-hose (5/8 wide, 1.94 long, 11/32 bolt hole, closed type)
2	444476	ELBOW-hose to control valve
2	2461675	FITTING-w/s washer hose (at elbow)

NOTE: See group 4-58D for washer control valve

25-82 INSIDE REAR VIEW MIRROR

1	2461028	GLASS-mirror
1	657076	PLATE ASSY.-hanger, inside rear view mirror (w/ball stud)
2	657065	CLAMP-ball stud
2	657072	CLIP-inside rear view mirror (5-3/4 long)

25-83 OUTSIDE REAR VIEW MIRROR

2	8877956	MIRROR ASSY.-outside rear view (incl. the items thru asterisk) (prior to 4108-051, 4905-201)(all)
2	612529	GLASS-outside rear view mirror (1/4 plate)
2	2236268	BACK-outside rear mirror (alum)
2	2236265	FRAME-outside rear mirror (alum)
2	2236266	EXTRUSION-outside rear mirror (rubber)
2	8877000	STUD-ball (1-1/8" dia. ball)
4	2236269	RETAINER-ball stud (bolt 1/4-20 hdl.)
2	2236270	*SPACER-ball stud retainer
2	674448	MIRROR ASSY.-outside rear view (incl. next 4 items) (eff w/4108-051, 4905-201)
2	2236265	FRAME-outside rear view mirror
2	2236266	BACK-outside rear view mirror
2	612529	GLASS-outside rear view mirror
4	2235949	SCREW-outside rear view mirror
2	8874037	BRACKET-outside rear view mirror (incl. pin and pivot stud)
2	9427406	PIN-roller, stud to brket
2	8874036	STUD-pivot, brkt.
2	2236190	SPRING-pivot stud
4	2436168	WASHER-pivot stud spring (7/8)
2	8874035	WASHER-mirror brkt.
1	8874865	ARM-outside rear view mirror, RH (prior to 4108-051, 4905-201)(all)

25-83 OUTSIDE REAR VIEW MIRROR (CONT)

1	8874032	ARM-outside rear view mirror, LH (prior to 4108-051, 4905-201)(all)
1	674596	ARM ASSY.-outside rear view mirror, RH (eff w/4108-051, 4905-201)
1	674597	ARM ASSY-outside rear view mirror, LH (eff w/4108-051, 4905-201)

NOTE: The above 2 arm assys incl. next 7 items

2	668682	STUD-ball, mirror arm
2	657282	WEDGE-mirror arm, upper
2	657283	WEDGE-mirror arm, lower
2	657277	PLUG-mirror arm
2	657284	SCREW-locking, mirror
2	454649	SCREW-set, mirror
2	274574	RING-retainer, mirror
2	8879485	NUT-arm to brkt. stud
2	2394208	WASHER-arm to brkt. stud nut
1	2236183	PLATE-reinforcing, RH mirror mtg. brkt.

25-84 SUN VISOR

1	2497296	VISOR ASSY.-sun, driver's
1	2466315	BRACKET-support sun visor screw (to header) (#10-32 x 3/4 pass)
1	2466316	BRACKET-clamp, sun visor (1/62 x 1.400)
1	2453788	SCREW ASSY.-adj. sun visor (5/16-24 x 1.210)
1	2453784	WASHER-screw (.343 ID x 1" OD)
1	2453785	WASHER-screw (.343 ID x .62 OD)
1	453676	PIN-dowel (1/8 x 1" slotted spring type)

25-85 REFLECTORS

2	8867218	REFLECTOR ASSY.-front (amber) (at side of head lamp)(screw #10-16 x 3/8 pan tap)
2	2233800	REFLECTOR ASSY.-side, front (amber)(screw #10-16 x 1/2 pan tap, chr)
	2233801	REFLECTOR ASSY.-side, rear (red) (screw #10-24 x 1/2 pan, chr)
2	2210860	NUT-red reflector screw

25-86 FIRE AXE

1	2014436	AXE ASSY.-fire
1	2162552	CLIP-fire axle handle
1	2434641	DECAL-fire extinguisher, fire axe and first aid kit (1-1/2 x 6/96 black letters w/alum. foil background)

NOTE: See group 25-08 for bracket and clip securing axe

25-87 FIRE EXTINGUISHER

1	8878011	EXTINGUISHER ASSY.-fire (w/brkt.)
1	2415815	BRACKET-mtg. fire extinguisher (bolt 1/4-20 x 1/2, 3/4 hex)
1	2499104	BRACE-support, fire extinguisher (bolt 1/4-20 x 1/2 hex)

25-88 SAFETY EQUIPMENT

3	2320234	FUSE ASSY.-safety flare
1	2473033	KIT-first aid (screw 1/4-14 x 1-1/2 red hd tap)
4	2473032	NUT-first aid kit screw
1	2234136	KIT ASSY.-flare and flags
1	2302628	DECAL-standee

26-10 EVAPORATOR

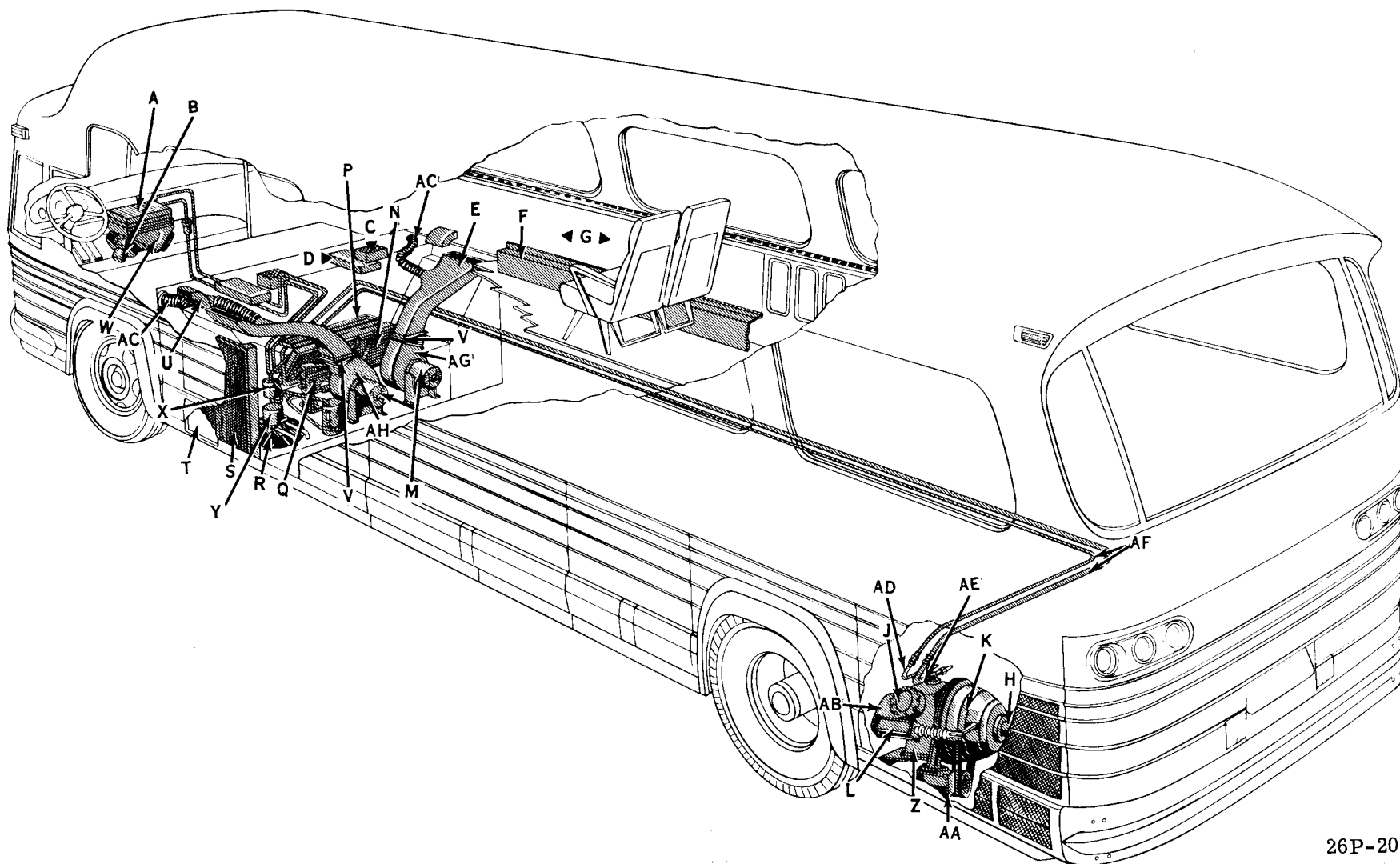
1	644538	COIL ASSY. - front evaporator (at front heater)(4903)
1	676574	COIL - front evaporator (at front heater)(4108, 4905)
AR	644810	INSULATOR - front evaporator (.56 x .56 x 6.60" lg., rubber - CTL)
1	644911	VALVE ASSY. - expansion (at frt. heater)(incl. items thru asterisk)(4903)
1	650003	POWER ASSY. - expansion valve (incl. the following 4 items)
1	2236211	STEM ASSY. - adjusting (incl. packing, SOA)
1	2236212	NUT - packing, adjusting stem
1	2236213	BONNET - seal, expansion valve
1	2128140	CAP - seal, expansion valve
1	666904	CAGE ASSY. - expansion valve (repl. 650004)
1	2236209	CLAMP ASSY. - expansion valve external bulb
1	666905	FLANGE - expansion valve body (repl. 650005)
2	2128143	GASKET - expansion valve body flange
1	2128142	GASKET - expansion valve seat
AR	2360335	*KIT - expansion valve thermal mastic tube
1	676569	VALVE ASSY. - expansion (at frt. heater)(incl. next 4 items)(4905)
1	681034	POWER ASSY. - expansion valve
1	666905	CAGE ASSY. - expansion valve
1	681035	GASKET SET - expansion valve
1	681033	FLANGE - body
1	644256	BRACKET - expansion valve (frt. valve)
2	3759924	NUT ASSY. - expansion valve bracket screw
AR	31174-R	HOSE - drain, front evaporator condensate
1	790945	GROMMET - drain hose (at lower step)
1	N. P. N.	CLAMP - drain hose (at frt. evaporator)
1	674269	COIL ASSY. - evaporator (incl. next 5 items) (4108)
1	674271	VALVE ASSY. - expansion (incl. next 4 items)
1	668249	POWER KIT - expansion valve
1	674244	CAGE ASSY. - expansion valve
2	2128143	GASKET - body flange
1	2423973	GASKET - seat, expansion valve
1	655774	COIL ASSY. - evaporator (incl. items thru asterisk)(at under floor heater)(4903, 4905)
1	684884	VALVE ASSY. - expansion (4905)(details not available at time of publication)
1	2497682	VALVE ASSY. - expansion (incl. thermostaton tube and following 4 items)(4903)
1	2497929	VALVE ASSY. - expansion valve (incl. gaskets)
1	2497930	CAGE ASSY. - expansion valve (incl. gaskets)
2	2423973	GASKET - seat, expansion valve
2	2128143	GASKET - flange
1	2497681	*SUPPORT ASSY. - filter, top

26-15 AIR CONDITIONING COMPRESSOR

1	5910771	COMPRESSOR ASSY. - A/C (incl clutch drive & items thru asterisk)(4108)
1	5914809	CYLINDER ASSY. - compressor (w/main shaft)(incl. the following 4 items)
1	5914807	CYLINDER ASSY. - compressor (less shell, disc. and race etc.) (incl. next item)
2	6555253	BEARING - main shaft
1	5914705	SHAFT ASSY. - main (w/plate)
1	6590592	TUBE ASSY. - discharge (or Kit)(incl. next item)
2	N. P. N.	BUSHING - discharge tube (use 6590592 tube)
2	6590686	PIN ASSY. - locator, cylinder (or Kit)
1	6590589	KIT - shell & shaft (consist of (4) shell nuts, (1) shaft nut
3	6555255	PISTON - compressor
6	6555254	RING - piston
6	6555258	BALL - drive, piston
1	6557000	DISC. - shoe (0)
1	6556180	DISC. - shoe (17-1/2)
1	6556185	DISC. - shoe (18-1/2)
1	6556190	DISC. - shoe (19)
1	6556195	DISC. - shoe (19-1/2)
1	6556200	DISC. - shoe (20)
1	6556205	DISC. - shoe (20-1/2)
1	6556210	DISC. - shoe (21)
1	6556215	DISC. - shoe (21-1/2)
1	6556220	DISC. - shoe (22)
2	6555259	BEARING - thrust, needle
1	6556000	RACE - thrust, bearing (0)
1	6556050	RACE - thrust, bearing (5)

26P-20

HEATING AND COOLING LAYOUT



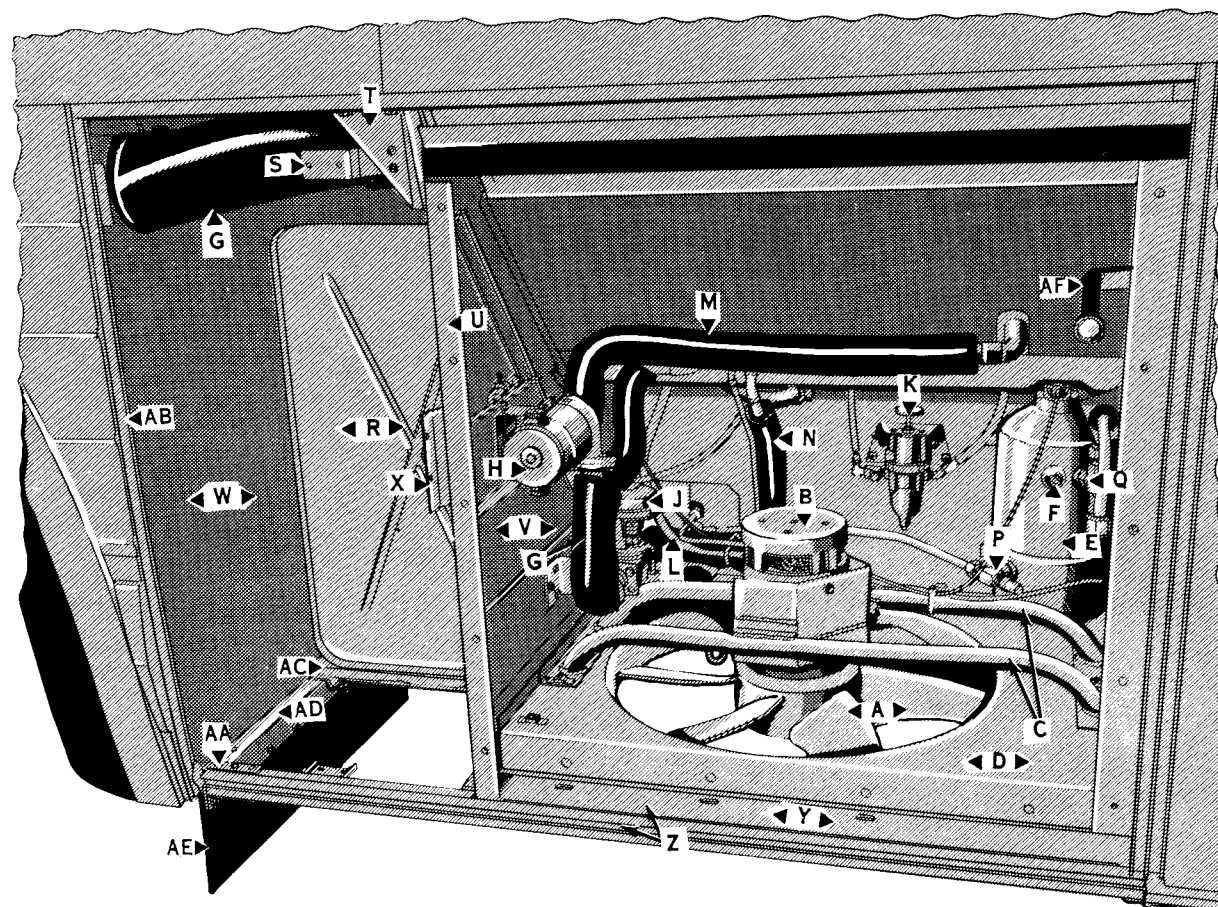
26-1A

KEY TO HEATING AND COOLING LAYOUT

26-1B

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	See text	COIL ASSY. - (at front heater)	26-10				
B	664055	MOTOR ASSY.- (24 volt)	25-61				
C	2236938	DUCT - recirc., RH, (perforated)	25-70				
C	2478172	DUCT - recirc., LH, (perforated)	25-70				
D	2477287	DUCT - recirc (solid) ..	25-70				
E	2235745	DUCT - air, underfloor, RH	25-70				
E	2235746	DUCT - air, underfloor, LH	25-70				
F	SeeText	DUCT - longitudinal ...	25-70				
G	SeeText	PANEL - trim, lower side (or wall duct) ...	25-74				
H	644306	TUBE ASSY.	26-20				
J	2235671	COMPRESSOR- A/C - (2 cyl.)	26-15				
J	678190	COMPRESSOR- A/C - (3 cyl.)	26-15				
K	2451724	HOUSING - clutch	26-18				
L	2415905	CYLINDER - air, clutch	26-19				
M	5527643	MOTOR - blower, RH ..	25-64				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
N	655775	CORE - heating	25-63				
P	655774	COIL - evap. (under floor)	26-10				
Q	2468819	FILTER ASSY.	25-63				
R	2235989	FAN ASSY.	26-23A				
S	2483884	COIL ASSY. - condenser	26-23				
T	2489613	FILTER - condenser ...	26-23				
U	8871565	DUCT- outside air	25-70				
V	2491397	DUCT- air (flexible) ...	25-70				
W	654115	HEATER ASSY. -driver's	25-61				
X	2485677	DEHYDRATOR	26-30				
Y	2235987	MOTOR ASSY.	26-23A				
Z	2413644	MOUNT ASSY.	26-18				
AA	2484002	BRACKET ASSY. - mtg., outer	26-18				
AB	2483993	BRACKET - air cyl. ...	26-19				
AC	2478180	HOSE	25-70				
AD	See text	VALVE - discharge, refrig. line	26-15				
AE	See text	VALVE - suction, refrig. line	26-15				
AF	SeeText	LINE - refrigerant	26-35				
AG	655779	HOUSING - RH blower ..	25-64				
AH	655778	HOUSING - LH blower ..	25-64				

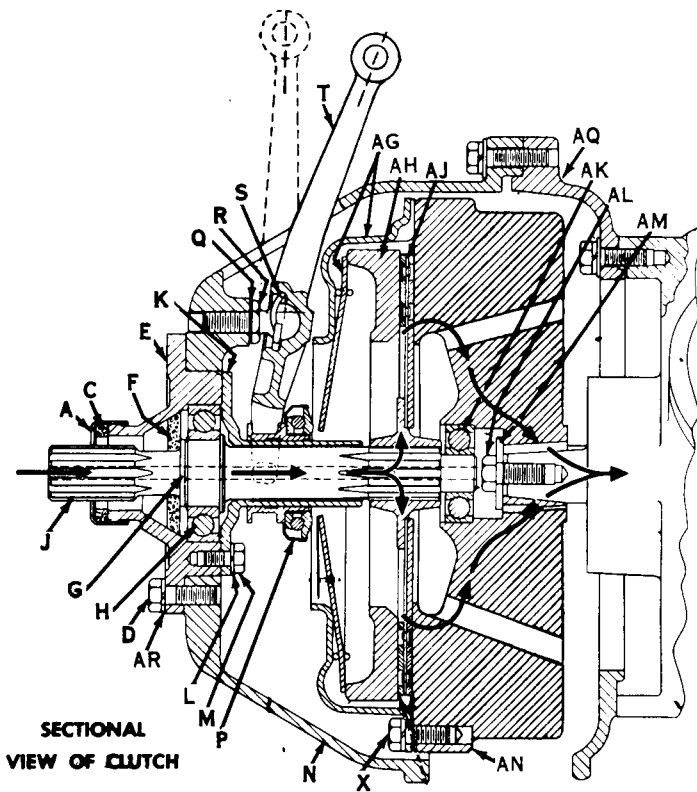
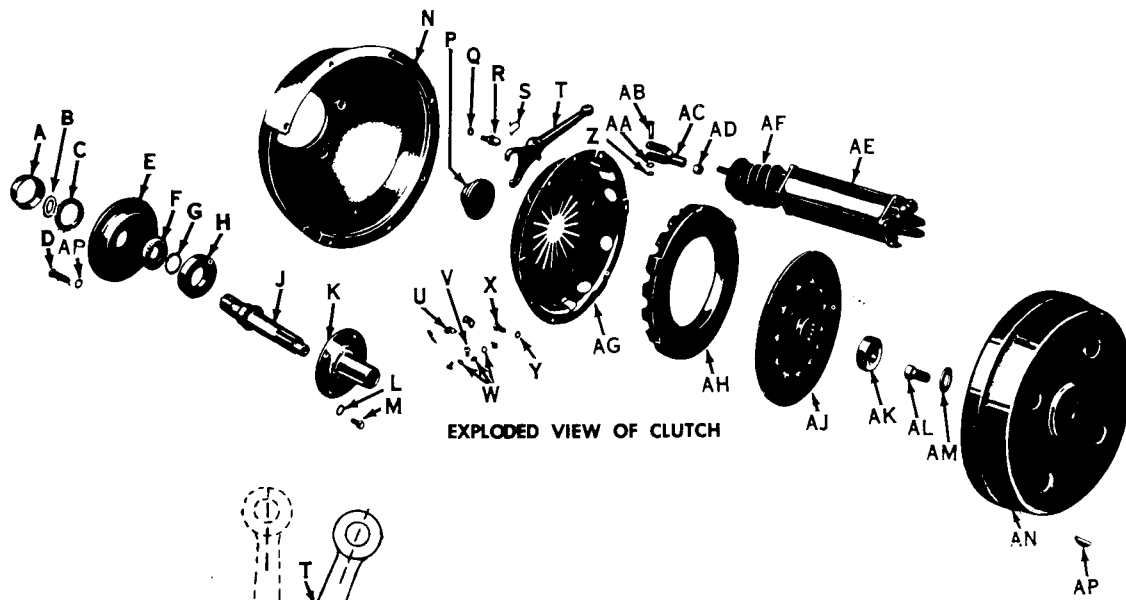


A/C CONDENSER FAN COMPARTMENT

3P-6008

KEY TO A/C CONDENSER FAN COMPARTMENT

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS
A	2235989	FAN	26-23A	
B	See text	MOTOR ASSY.	26-23A	
C	2235990	SUPPORT	26-23A	
D	2483883	SHROUD	26-23A	
E	2485680	RECEIVER	26-30	
F	2381346	PLUG - fuse	26-30	
G	2470180	HOSE	25-70	
H	644123	PUMP - water	25-72	
J	2236479	VALVE - modulating ...	25-69	
K	2083515	VALVE - regulator, air.	4-26	
L	(SeeText)	PIPE- heater core, return	25-65	
M	(SeeText)	PIPE- main heater, supply	25-65	
N	(SeeText)	PIPE - pump to frt. htr.	25-65	
P	2485236	VALVE - outlet	26-30	
Q	2485235	VALVE - inlet	26-30	
R	2492573	TANK - fuel	12-02	
S	2496780	BRACKET - upper latch	25-28	
T	2487691	BRACKET	25-49B	
U	2485889	POST- fuel tank blkhd. .	25-17	
V	8879471	BULKHEAD- fuel tank .	25-49B	
W	8879470	BULKHEAD- frt. axle, rr	25-49	
X	N. P. N.	SPACER - pivot arm brkt.	N.S.	
Y	2459974	SUPPORT - (less rail) .	26-23	
Z	2459975	SUPPORT - (w/rail) ...	26-23	
AA	2467418	PLATE- tie (30.12 CTL)	---	
AB	2458299	POST- rr axle rr blkhd.	25-17	
AC	8877798	SUPPORT	12-06	
AD	2460014	ANGLE	25-49	
AE	2465957	APRON- splash, frt. ..	25-22	
AF	2485708	PIPE- refrig., front supply	26-35	

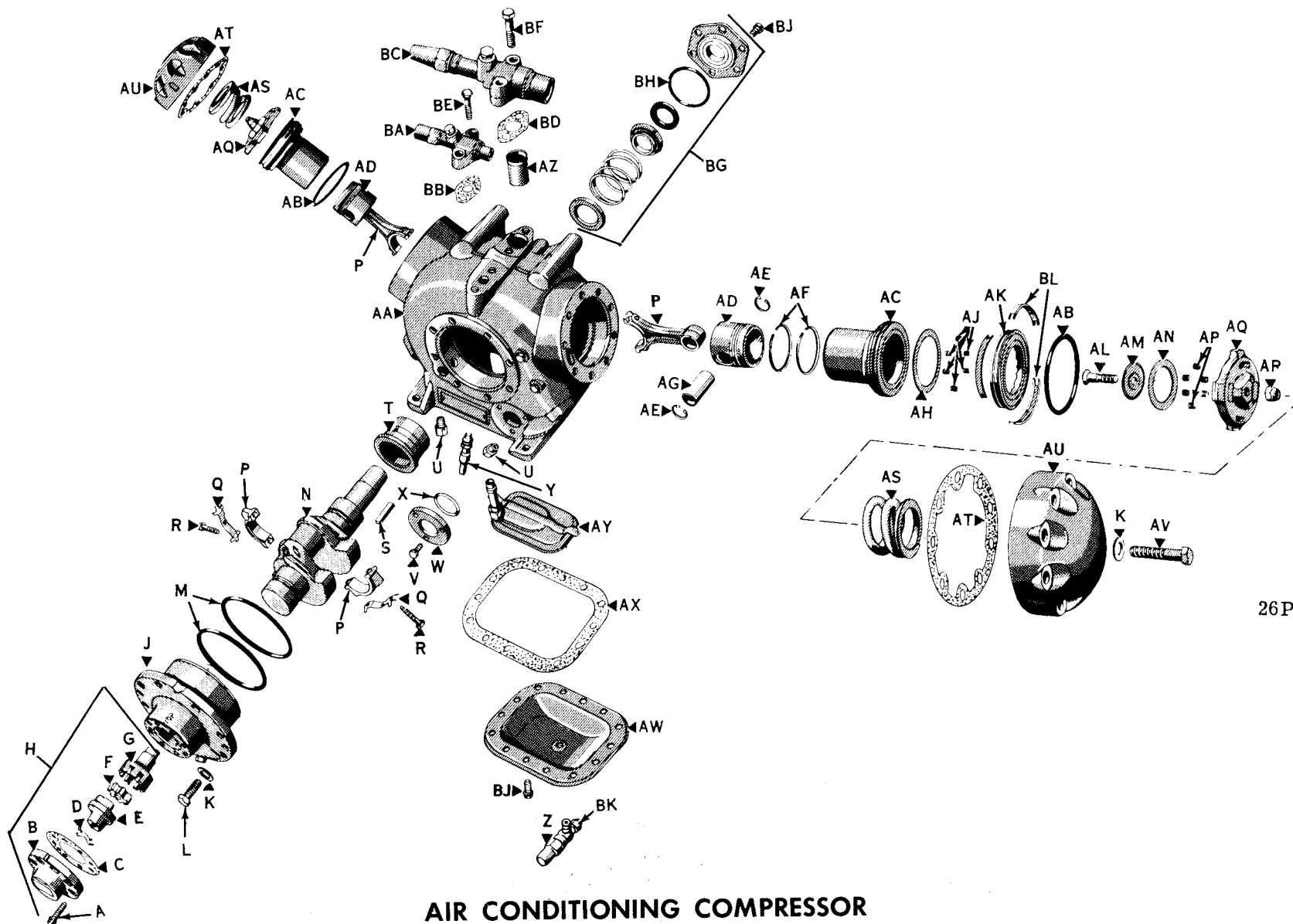


A/C COMPRESSOR CLUTCH

KEY TO A/C COMPRESSOR CLUTCH

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	285990	Cap - dust	26-18				
B	2412807	Washer - (steel)	26-18				
C	2452590	Washer - (cork)	26-18				
D	-	Bolt (3/8-16 x 1-3/8)	20.0050				
E	2412580	Carrier	26-18				
F	2452959	Retainer - grease	26-18				
G	2390827	Ring - brg.	26-18				
H	907075	Bearing Assy. - main	26-18				
J	2451725	Shaft	26-18				
K	2388840	Retainer - brg.	26-18				
L	-	Washer (5/16 lock)	20.0820				
M	-	Bolt (5/16-18 x 5/8)	20.0050				
N	2451724	Housing	26-18				
P	2365095	Bearing - release	26-18				
Q	-	Washer (7/16 Ext.)	20.0810				
R	2388828	Stud - ball	26-18				
S	838987	Retainer - spring	26-18				
T	2496755	Fork	26-18				
U	838646	Spring - retracting	26-18				
V	754381	Bolt - (1/4-20 x 3/8)	26-18				
W	-	Washer (1/4 int.)	20.0815				
X	838653	Bolt (3/8-16 x 1")	26-18				
Y	-	Washer (3/8-med. ,lock)	20.0820				
Z	2222650	"O" Ring - yoke pin	26-19				
AA	2222649	Washer - yoke pin	26-19				
AB	2394553	Pin - yoke	26-19				
AC	443671	Yoke - (1/2-20 x 3"adj.)	26-19				
AD	-	Nut (1/2-20)	20.0460				
AE	2415905	Cylinder - air	26-19				
AF	2464314	Boot	26-19				
AG	2410298	Cover Assy.- (or spring)	26-18				
AH	8865296	Plate - pressure	26-18				
AJ	2452552	Disc Assy.	26-18				
AK	904757	Bearing - pilot	26-18				
AL	453124	Bolt (7/16-20 x 1, 300M)	26-18				
AM	2412584	Washer (.469 ID x 1-1/2OD)	26-18				
AN	2235774	Flywheel (w/elect. dr.)	26-18				
AP	2463544	Key - crankshaft	26-15				
AQ	2483994	Adapter	26-18				
AR	-	Washer - (3/8 lock)	20.0820				

26P-1



AIR CONDITIONING COMPRESSOR
(2 cyl.)
(TRANE)

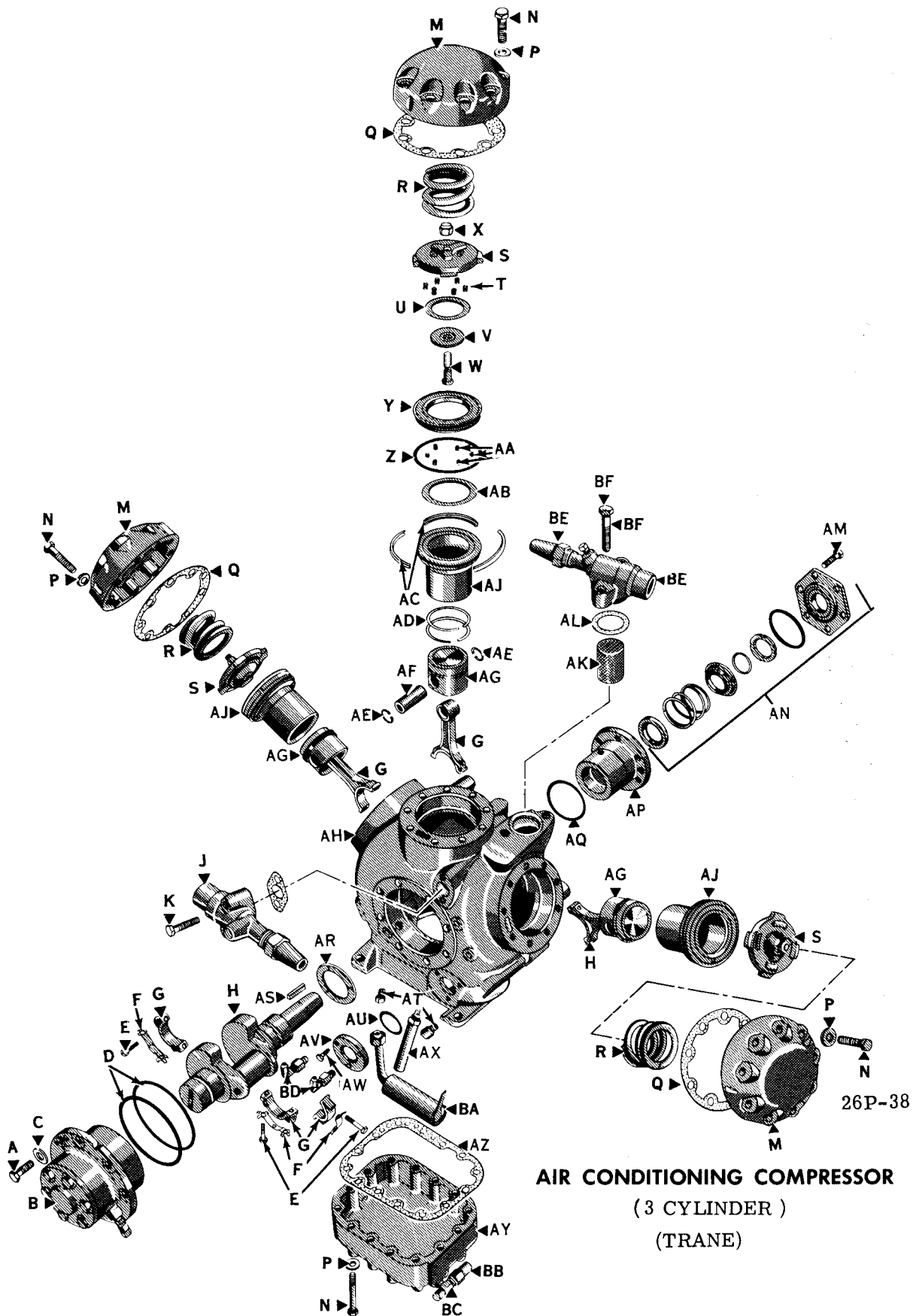
KEY TO AIR CONDITIONING COMPRESSOR

(2 cyl.) (TRANE)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS				KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2463549	SCREW - cap	26-15					AG	-	PIN (part of AF)	NS				
B	2499297	COVER - pump	NS					AH	2463529	VALVE - suction	26-15				
C	See text	GASKET (.013 or .015)	26-15					AJ	2463530	SPRING - suction valve	26-15				
D	-	SPRING - pump	NS					AK	2463503	PLATE ASSY. - suction valve	26-15				
E	-	ROTOR - pump	NS					AL	2463537	BOLT - valve cage (3/8-24					
F	-	GEAR - idler	NS							x 1-19/32 sock. hd.)	26-15				
G	-	CARRIER	NS					AM	2463536	SEAT - discharge valve	26-15				
H	2499294	PUMP ASSY. - oil	26-15					AN	2463534	VALVE - discharge	26-15				
J	2499402	HEAD - bearing	26-15					AP	2463535	SPRING - discharge valve	26-15				
K	-	WASHER (13/32 ID x						AQ	2463533	CAGE - discharge valve	26-15				
		13/16 OD)	20.0795					AR	-	NUT (3/8-24 hex., lock)	20.0430				
L	-	BOLT (3/8-16 x 1 hex)	20.0050					AS	2463540	SPRING - cyl. head	26-15				
M	2463545	"O" RING - bearing head	26-15					AT	2463539	GASKET - cyl. head to hsg.	26-15				
N	2499293	CRANKSHAFT	26-15					AU	2463338	HEAD - cylinder	26-15				
P	2463501	ROD ASSY.	26-15					AV	-	BOLT -(3/8-16 x 1-3/4					
Q	2463516	STRAP - lock	26-15							hex)	20.0050				
R	-	BOLT (part of P)	NS					AW	2499297	COVER - hand hole	26-15				
S	2463544	KEY	26-15					AX	2499401	GASKET - hand hole cover	26-15				
T	654127	BEARING - crankshaft	26-15					AY	2499291	STRAINER ASSY. - oil	26-15				
U	2499300	PLUG - orifice	26-15					AZ	2499298	STRAINER ASSY. - gas	26-15				
V	-	SCREW (1/4-20 x 5/8 hex)	20.0050					BA	2499295	VALVE - dischg. refrig. line	26-15				
W	2463513	GLASS - sight	26-15					BB	2499403	GASKET - dischg. refrig.					
X	2463514	"O" RING - sight glass	26-15							line valve	26-15				
Y	2463505	VALVE ASSY. - regul.	26-15					BC	2499296	VALVE - suction refrig. line	26-15				
Z	2499292	VALVE - oil drain	26-15					BD	2463568	GASKET - suction refrig.					
AA	2499299	HOUSING - (or case)	NS							line valve	26-15				
AB	2463531	"O" RING - suction plate	26-15					BE	-	BOLT (3/8-16 x 2" hex)	20.0050				
AC	2463526	LINER - cylinder	26-15					BF	-	BOLT (5/16-18 x 1-1/2 hex)	20.0050				
AD	2463502	PISTON	26-15					BG	671447	SEAL ASSY. - oil, crkshft.	26-15				
AE	274416	RING - retaining, piston pin	26-15					BH	2463543	"O" RING - shaft seal	26-15				
AF	2463517	RING - compression, piston	26-15					BJ	-	BOLT (3/8-16 x 3/4 hex)	20.0050				
								BK	2429700	CAP ASSY. - drain valve	26-15				
								BL	2463532	RING - retng., suction					
										valve plate	26-15				

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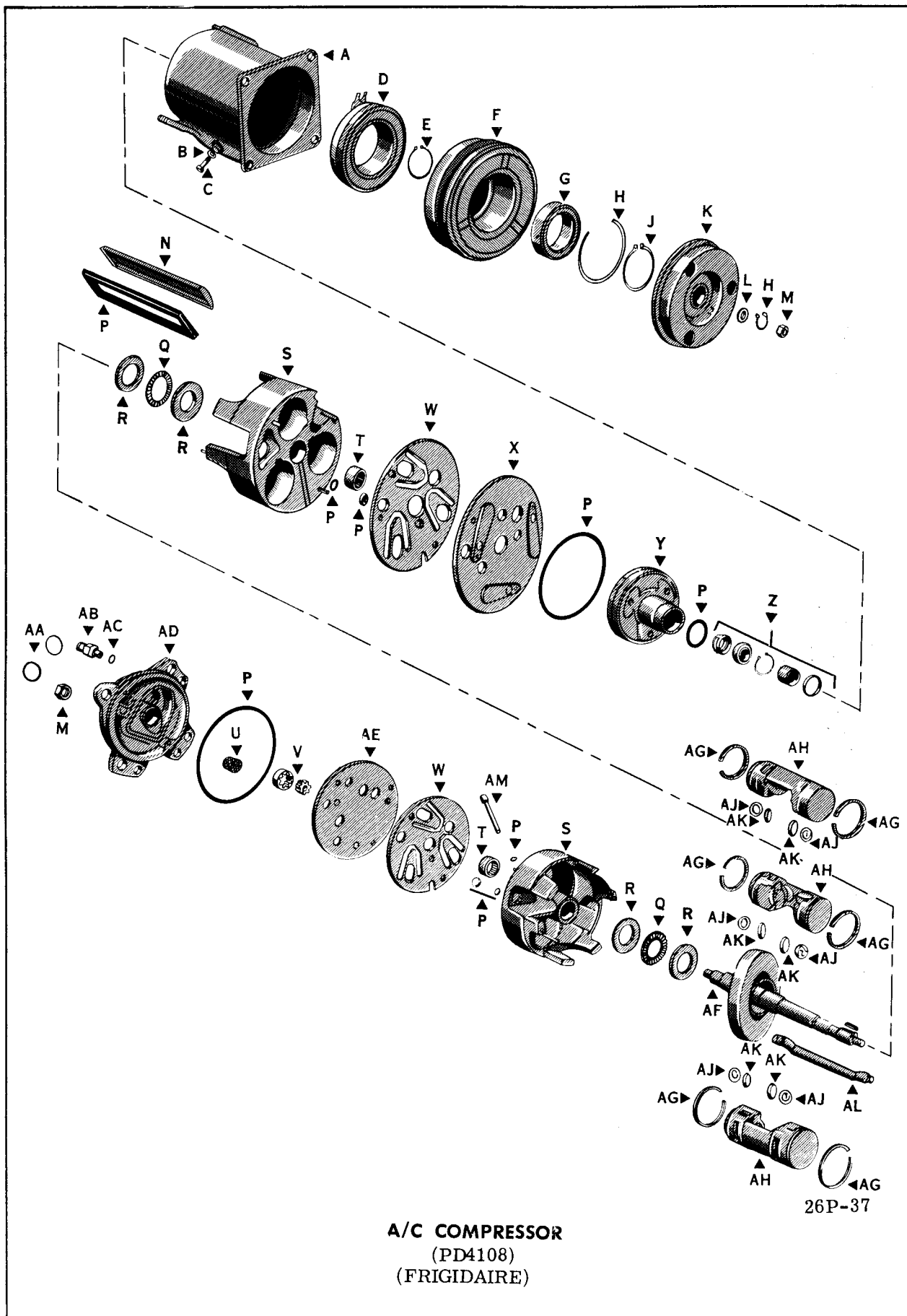
Revised, June 1971



KEY TO AIR CONDITIONING COMPRESSOR

(3 CYLINDER)				REMARKS			
KEY	PART NO	DESCRIPTION	GROUP				
A	-	BOLT- (3/8-16x1" hex)	20.0050				
B	2499294	PUMP ASSY.- (4903)	26-15				
B	679066	PUMP ASSY.- (4905)	26-15				
C	-	WASHER - (13/32 ID x 13/16 OD)	20.0795				
D	2463545	"O" RING	26-15				
E	-	BOLT - (Part of G)	N.S.				
F	2463516	STRAP	26-15				
G	2463501	ROD ASSY.	26-15				
H	675330	CRANKSHAFT	26-15				
J	667136	VALVE- discharge, refrig. line	26-15				
K	-	BOLT- (3/8-16 x 2" hex)	20.0050				
L	2328204	JACKET	26-15				
M	2463538	HEAD	26-15				
N	-	BOLT- (3/8-16x1-3/4 hex)	20.0050				
P	-	WASHER- (13/32 IDx 13/16 OD)	20.0795				
Q	2463539	GASKET	26-15				
R	2463540	SPRING	26-15				
S	2463533	CAGE	26-15				
T	2463535	SPRING - discharge valve	26-15				
U	2463534	VALVE - discharge	26-15				
V	2463536	SEAT - discharge valve	26-15				
W	2463537	BOLT - valve cage	26-15				
X	-	NUT - (3/8-24 hex.)	20.0430				
Y	See Text	PLATE- suction valve	26-15				
Z	2463531	"O" RING- suction plate	26-15				
AA	See Text	SPRING - suction valve	26-15				
AB	2463529	VALVE - suction	26-15				
AC	2463532	RING - retaining	26-15				
AD	2463517	RING - comp., piston	26-15				
AE	274416	RING - rtng., piston pin	26-15				
AF	-	PIN- piston (Part of AG)	N.S.				
AG	2463502	PISTON	26-15				
AH	675333	HOUSING	26-15				
AJ	2463526	LINER	26-15				
AK	2463550	STRAINER - gas	26-15				
AL	2463551	GASKET - strainer	26-15				
AM	-	BOLT- (3/8-16x3/4 hex)	20.0050				
AN	671447	SEAL ASSY.	26-15				
AP	See Text	BEARING ASSY.	26-15				
AQ	-	"O" RING - bearing	N.S.				
AR	679069	BEARING - thrust	26-15				
AS	2463544	KEY	26-15				
AT	2499300	PLUG - orifice	26-15				
AY	2463514	"O" RING - sight glass	26-15				
AV	2463513	GLASS - sight	26-15				
AW	-	BOLT- (1/4-20 x 5/8 hex)	20.0050				
AX	672419	VALVE - regulator	26-15				
AY	675332	COVER ASSY. -(4903)	26-15				
AY	679067	COVER ASSY. -(4905)	26-15				
AZ	675334	GASKET - (4903)	26-15				
AZ	679070	GASKET - (4905)	26-15				
BA	679064	STRAINER - oil	26-15				
BB	2429700	CAP ASSY.	26-15				
BC	2299292	VALVE	26-15				
BD	2376095	VALVE - test	26-15				
BE	667164	VALVE - suct.refr.line	26-15				
BF	-	BOLT(1/2-13x2" 300M)	20.0050				

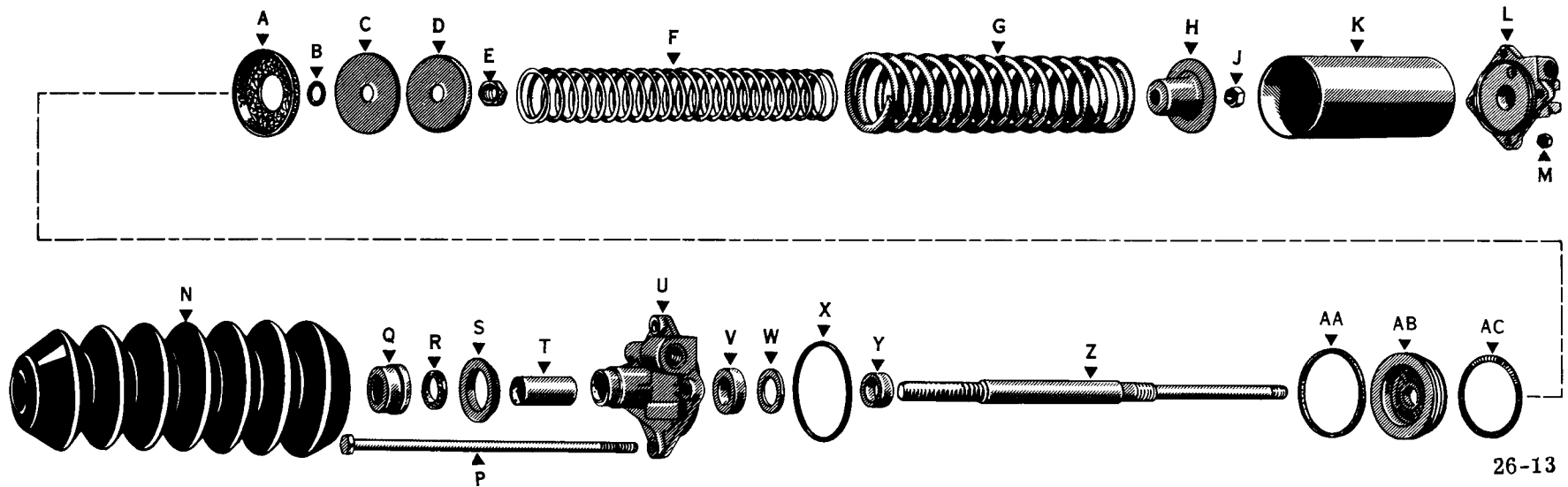
Revised, June 1971



KEY TO A/C COMPRESSOR

(PD4108)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	5914808	SHELL	26-15				
B	5858696	WASHER					
C	5858694	SCREW	26-15				
D	6550835	COIL ASSEMBLY (w/housing)	26-15				
E	6855330	RING	26-15				
F	6551042	PULLEY	26-18A				
G	6556349	BEARING ASSEMBLY	26-18A				
H	6590591	KIT - retainer ring	26-15				
J	6555338	RETAINER	26-18A				
K	5914719	DRIVE ASSEMBLY -	26-18A				
L	6555284	SPACER	26-18A				
M	6590589	KIT - nut	26-15				
N	6555755	COVER	26-15				
P	6591956	KIT - gasket & ring	26-15				
Q	6555259	BEARING - thrust	26-15				
R	See Text	RACE - thrust bearing	26-15				
S	5914807	CYLINDER	26-15				
T	6555253	BEARING	26-15				
U	6555299	SCREEN	26-15				
V	6590594	KIT - oil pump gear	26-15				
W	6555279	REED					
X	5194706	VALVE - reed					
Y	6555283	HEAD - front	26-15				
Z	6599114	KIT - seal, mainshaft	26-15				
AA	5887997	RING	26-15A				
AB	6554462	BOLT - plugging	26-15				
AC	640044	GASKET	26-15				
AD	6555302	HEAD - rear	26-15				
AE	5914709	PLATE - rear discharge valve					
AF	5914705	SHAFT	26-15				
AG	6555254	RING - piston	26-15				
AH	6555255	PISTON	26-15				
AJ	6555258	BALL	26-15				
AK	See text	DISC - shoe	26-15				
AL	6590592	TUBE	26-15				
AM	6555298	PIPE - oil inlet	26-15				



A/C COMPRESSOR CLUTCH AIR CYLINDER (2415905)

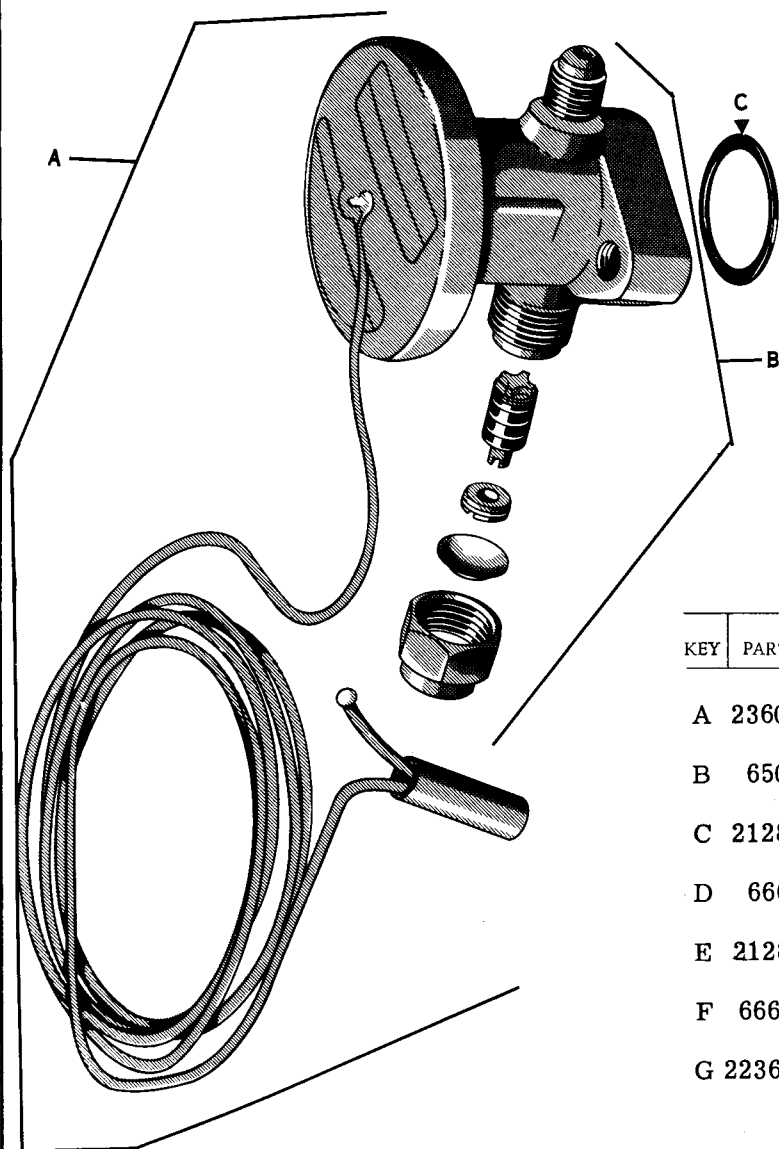
26-13

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	2323211	Cup - piston	26-19				
B	2323217	"O" Ring (1/2 ID)	26-19				
C	2323229	Plate - piston	26-19				
D	2398320	Retainer	26-19				
E	2464672	Nut - stop (1/2-20)	26-19				
F	2402744	Spring - inner	26-19				
G	2416931	Spring - outer	26-19				
H	2398319	Cup - retainer	26-19				
J	9423311	Nut - stop (3/8-24)	26-19				
K	2323208	Tube -	26-19				
L	2434186	Cover Assy. - rear	26-19				
M	2282071	Nut - cover bolt	26-19				
N	2464314	Boot	26-19				
P	2381975	Bolt - thru	26-19				

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
Q	2173751	Cap - end	26-19				
R	2173752	Washer - end cap	26-19				
S	-	Retainer	NS				
T	2173746	Bushing - (1-7/16 long)	26-19				
U	2323204	Cover Assy. - front	26-19				
V	2192620	Seal Assy.	26-19				
W	2173748	Washer - seal	26-19				
X	2323210	"O" Ring (11/16 ID)	26-19				
Y	2334865	Spacer	26-19				
Z	2416930	Rod	26-19				
AA	2323215	Seal (7-1/2 lg. -felt)	26-19				
AB	2327519	Follower	26-19				
AC	2323212	Spring - expander	26-19				

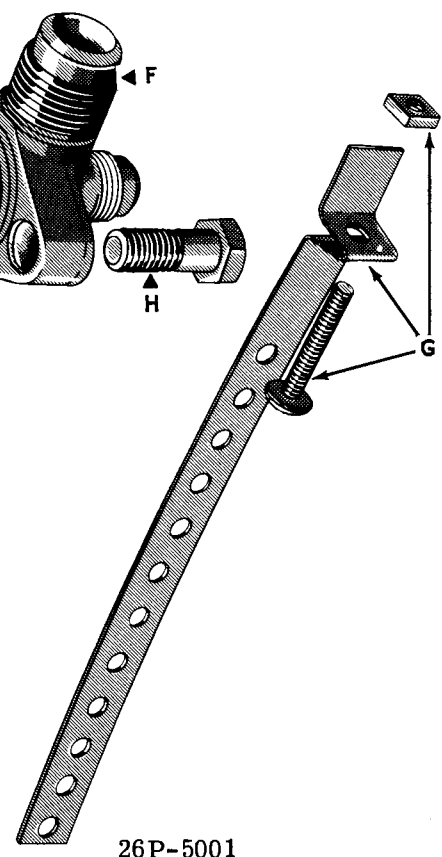
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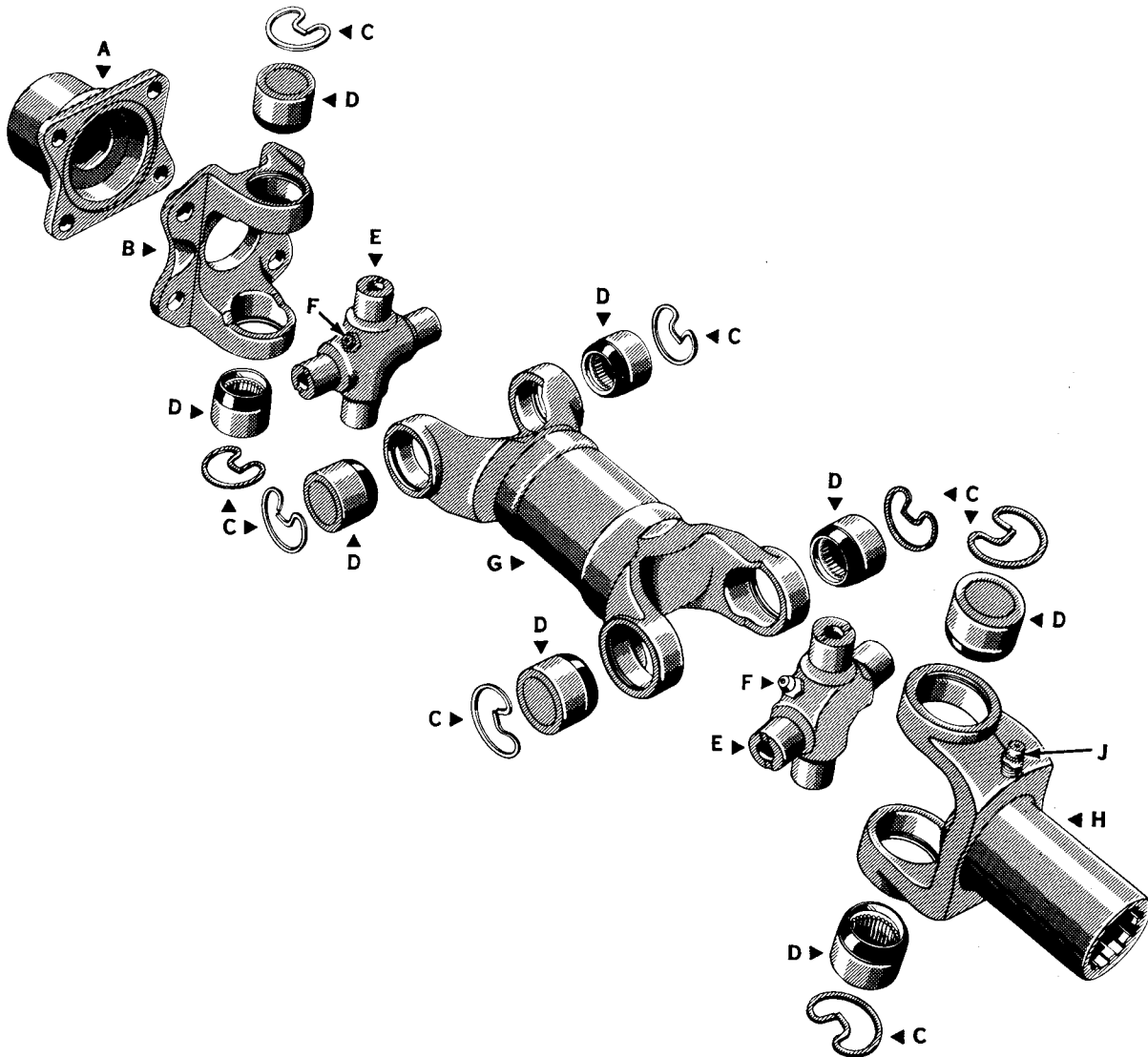


EXPANSION VALVE
(644911) (4903)

KEY	PART NO.	DESCRIPTION	GROUP
A	2360335	KIT	26-10
B	650003	POWER	26-10
C	2128143	GASKET - flange	26-10
D	666904	CAGE	26-10
E	2128142	GASKET - seat	26-10
F	666905	FLANGE	26-10
G	2236209	CLAMP ASSY - (Incl. screw & nut)	26-10
H	N. P. N	BOLT - thru	-

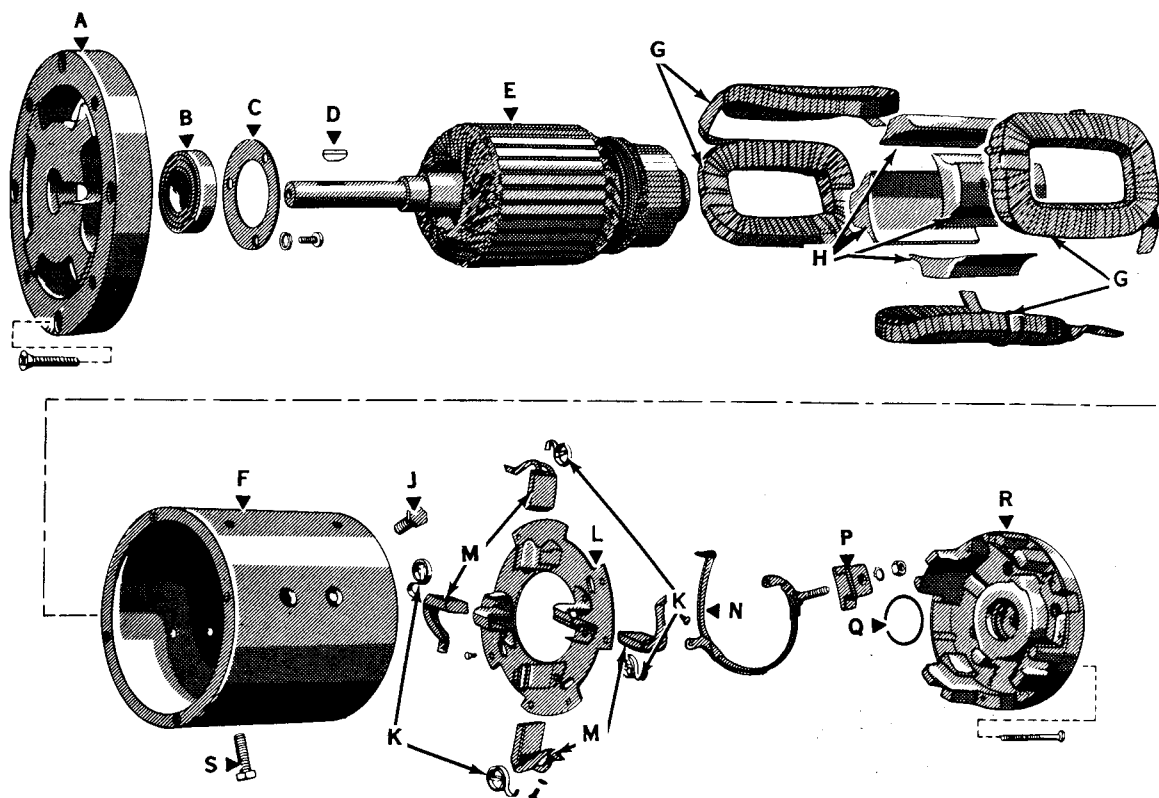


AIR CONDITIONING



A/C COMPRESSOR DRIVE PROP. SHAFT (2236916)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS		
A	2236917	FLANGE - (round type 4903)	26-22			
A	2428592	FLANGE - (square type 4903, 4905)	26-22			
B	2476982	YOKE - flange	26-22			
C	3721887	RING	26-21			
D	2362290	BEARING	26-21			
E	NS	JOURNAL (use 2362830 Kit)	26-21			
F	271287	FITTING (1/4 straight)	26-21			
G	644306	TUBE (w/yokes)	26-20			
H	650093	YOKE - sleeve	26-22			
J	NS	FITTING - sleeve (1/4-28)	ProcLoc			

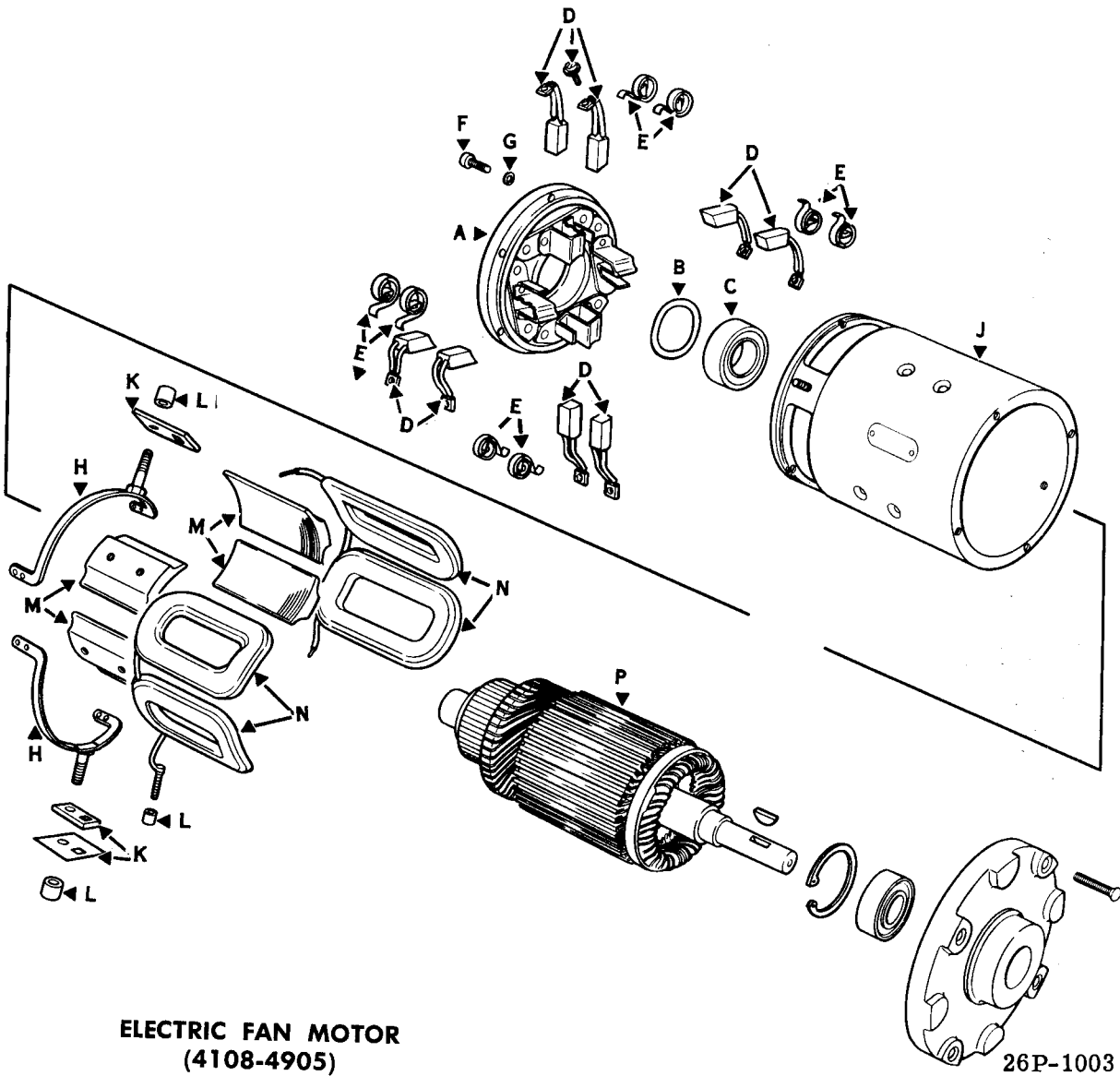


26-P-1002

ELECTRIC FAN DRIVE MOTOR (2235987)
(4903)

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	612060	HEAD - (DE)	26-23A				
B	612057	BEARING	26-23A				
C	-	RETAINER- bearing	N.S.				
D	124549	KEY	20.0380				
E	612066	ARMATURE	26-23A				
F	-	FRAME - field	N.S.				
G	612068	PACKAGE - coil	26-23A				
H	-	SHOE - pole	N.S.				
J	181608	SCREW- (5/16-24x1 hex)	20.0050				
K	612052	SPRING SET- brush	26-23A				
L	612064	PLATE - brush	26-23A				
M	612067	BRUSH SET	26-23A				
N	612054	PACKAGE-term. stud	26-23A				
P	-	INSULATOR (part of N)	-				
Q	612056	"O" RING	26-23A				
R	612059	HEAD - (CE)	26-23A				
S	-	BOLT- (5/16-18x1 1/2 hex)	20.0050				

ELECTRICAL



**ELECTRIC FAN MOTOR
(4108-4905)**

26P-1003

**KEY TO ELECTRIC FAN MOTOR (674808)
(4108-4905)**

KEY	PART NO.	DESCRIPTION	GROUP	REMARKS			
A	679085	HEAD - C. E.	26-23A				
B	679089	WASHER - C. E. bearing	26-23A				
C	904722	BEARING - C. E.	26-23A				
D	612067	BRUSH SET	26-23A				
E	612052	SPRING SET	26-23A				
F	NPN	SCREW - (1/4-20 fil. hd.)	-----				
G	-----	WASHER - (1/4 lock)	20.0820				
H	679088	PACKAGE - terminal stud	26-23A				
J	-----	FRAME - field	NS				
K	-----	INSULATION	NS				
L	-----	BUSHING - insulation	NS				
M	-----	SHOE - pole	NS				
N	679089	PACKAGE - field coil	26-23A				
P	679081	ARMATURE	26-23A				
Q	124549	KEY	20.0380				
R	679082	RETAINER	26-23A				
S	612057	BEARING - D. E.	26-23A				

26-15 AIR CONDITIONING COMPRESSOR (Cont.)

1	6556055	RACE - thrust, bearing (5-1/2)
1	6556060	RACE - thrust, bearing (6)
1	6556065	RACE - thrust, bearing (6-1/2)
1	6556070	RACE - thrust, bearing (7)
1	6556075	RACE - thrust, bearing (7-1/2)
1	6556080	RACE - thrust, bearing (8)
1	6556085	RACE - thrust, bearing (8-1/2)
1	6556090	RACE - thrust, bearing (9)
1	6556095	RACE - thrust, bearing (9-1/2)
1	6556100	RACE - thrust, bearing (10)
1	6556105	RACE - thrust, bearing (10-1/2)
1	6556110	RACE - thrust, bearing (11)
1	6556115	RACE - thrust, bearing (11-1/2)
1	6556120	RACE - thrust, bearing (12)
2	5887997	"O" RING - shipping plate
1	5914808	SHELL ASSY. - compressor (next 2 items)
1	5858694	SCREW - charging
1	5858696	GASKET - charging screw
1	6550835	COIL ASSY. - compressor (w/hsg.)
1	6555330	RING - retainer, coil and hsg.
1	6555283	HEAD - compressor, front
1	6555302	HEAD - compressor, rear
1	6555298	PIPE - oil, inlet
1	6555299	SCREEN - suction
1	6555755	COVER - suction pass
1	6554462	BOLT - plugging, hi-pressure relief valve hole
1	640044	GASKET - plugging bolt
1	6590687	KIT - led locator pin (consist of (4) spring pins)
1	6599114	KIT - seal, main shaft (consist of (1) seal, (1) spring, (1) ring (1) sleeve seal and (1) seat ceramic)
1	6590591	KIT - retainer ring (consist of (1) seal seat ring, (1) hub ring, (1) pulley bearing to head ring)
1	6591956	KIT - gasket (details not available at time of publications)
1	6590594	*KIT - oil pump (consist of (1) outer and (1) inner gear)
1	676174	PLATE - instruction, A/C compressor (service info)(4108)
1	676173	PLATE - instructions (winterizing)(4108)
1	2235671	COMPRESSOR ASSY. - air conditioning (2 cyl)(prior to chassis #226)(4903)
1	678190	COMPRESSOR ASSY. - A/C (3 cyl.)(repl. 3 cyl. comp. on 4903 #672782)(4903-4905)

NOTE: The above compressors incl. items thru asterisk as indicated.

1	2499293	CRANKSHAFT ASSY. - A/C compressor (2 cyl.)
1	675330	CRANKSHAFT ASSY. - A/C compressor (3 cyl.)

NOTE: The above 2 crankshaft assy's incl. the next 2 items as indicated.

1	2379453	PLUG - A/C compressor compressor crankshaft (magnetic)(3 cyl.)
2	44614	PLUG - pipe, crankshaft (1/8-27 hex hd.)(brass)
1	2463544	KEY - crankshaft
1	654127	BEARING ASSY. - crankshaft (repl. 2463509)(4903)
1	679068	BEARING ASSY. - crankshaft (4905)
1	9421877	PIN - roll, crankshaft bearing
1	2499299	HOUSING - A/C compressor (2 cyl.)
1	675333	HOUSING - A/C compressor (3 cyl.)
1	2499402	HEAD - crankshaft bearing (bolt 3/8" - 10 x 1 hex)(4903)
2	2463545	"O" RING - bearing head to housing
1	679069	BEARING - thrust (4905)
1	2497903	SHIM - bearing head (2.265 ID, 2-3/4 OD x .015 thk. w/(1) 7/64 & 9/64 dia. hole)(4903)
1	679954	SCREW - head (3/8-16 x 1/4 hex, special)
3	118831	PLUG - compressor (1/8-27 round slotted hd., brass)
1	671447	SEAL ASSY. - crankshaft (bolt 3/8-16 x 3/4" hex)(repl. 2463507-611873)(incl. "O" ring)
1	2463543	"O" RING - shaft seal
2	2463501	ROD ASSY. - connecting, A/C compressor (incl. next item)(qty. 3 reqd. w/3 cyl.)
2	2463516	STRAP - lock, connecting rod bolt (qty. 3 reqd. w/3 cyl.)
2	2463502	PISTON ASSY. - A/C compressor (incl. pin)(qty. 3 reqd. w/c cyl.)
4	274416	RING - retaining, piston pin (qty. 6 reqd. w/3 cyl.)
4	2463517	RING - compression, piston, (qty. 6 reqd. w/3 cyl.)

26-15 AIR CONDITIONING COMPRESSOR (Cont.)

2	2463538	HEAD - cylinder (bolt 3/8-16 x 1-3/4 in hex)(qty. 3 reqd. w/3 cyl.)
2	2463539	GASKET - cylinder head to housing (qty. 3 reqd. w/3 cyl.)
2	2463540	SPRING - cylinder head (qty. 3 reqd. w/3 cyl.)
2	2463533	CAGE - discharge valve (qty. 3 reqd. w/3 cyl.)
2	2463534	VALVE - discharge (qty. 3 reqd. w/3 cyl.)
12	2463535	SPRING - discharge valve (qty. 18 reqd w/3 cyl.)
2	2463536	SEAT - discharge valve (qty. 3 reqd. w/3 cyl.)
2	2463537	BOLT - discharge valve cage (3/8-24 x 1-19/32 over-all lgth. hex socket hd.)(qty. 3 reqd. w/3 cyl.)
2	2463526	LINER - cylinder (qty. 3 reqd. w/3 cyl.)
2	2463529	VALVE - suction (qty. 3 reqd. w/3 cyl.)
12	2463530	SPRING - suction valve (qty. 18 reqd. w/3 cyl. w/67278 comp.)(4903)
18	681508	SPRING - suction valve (3 cyl. w/678190 comp.)(4903-4905)
2	2463531	"O" RING - suction valve plate (qty. 3 reqd. w/3 cyl.)
2	2463503	PLATE ASSY. - suction valve (qty. 3 reqd. w/3 cyl. w/672782 comp.)(4903)
3	681509	PLATE ASSY. - suction valve (3 cyl. w/678190 comp.)(4903-4905)
6	2463532	RING - retaining, suction valve plate (qty. 9 reqd. w/3 cyl.)
1	2499298	STRAINER - suction (gas) (2 cyl.)
1	2463550	STRAINER - suction (gas) (3 cyl.)
1	2463551	GASKET - suction gas strainer (3 cyl.)
1	2499294	PUMP ASSY. - oil, A/C compressor (incl. kit)(4903)
1	679066	PUMP - oil, A/C compressor (SOA) (4905)
1	674775	KIT - oil pump(Consists of (1) gasket, (1) washer, (1) star spring, (1) bushing) (4903)
1	2463547	GASKET - oil pump (.013 thk.)(4903)
1	2463548	GASKET - oil pump (.015 thk.)(4903)
1	2463549	SCREW - cap, oil pump
1	2499297	COVER ASSY. - hand hole, control (2 cyl.)(4903)
1	675332	COVER ASSY. - hand hole control (3 cyl.)(4903)
1	679067	COVER ASSY. - hand hole control (3 cyl.)(4905)
1	675334	GASKET - hand hole control cover (3 cyl.)(4903)
1	679070	GASKET - hand hole control cover (3 cyl.)(4905)
1	2499401	GASKET - control hand hole cover (2 cyl.)(4903)
1	2499291	STRAINER ASSY. - oil (4903)
1	679064	STRAINER ASSY. - oil (4905)
1	2463541	ADAPTER - oil strainer (screw #10-24 x 1/2)
1	2463505	VALVE ASSY. - regulating, oil (2 cyl.)
1	672419	VALVE ASSY. - regulating, oil (3 cyl.)
1	2429700	CAP ASSY. - oil drain valve
2	2499300	PLUG - orifice, oil drain
1	2463513	GLASS - sight (bolt 1/4-20 x 5/8" hex)
1	2463514	"O" RING - sight glass
1	2499404	*KIT - gasket and "O" ring (consists of sufficient gaskets and "O" rings for complete compressor overhaul)(2 cyl.) (4903, 4905)
1	2499292	VALVE ASSY. - oil drain valve (2 cyl.)
1	675331	KIT - gasket & "O" ring (3 cyl.)(consist of sufficient gaskets & "O" ring for complete compressor overhaul)(4903, 4905)
1	644809	PLATE - instruction, A/C unit (to panel)(rivet 1/8 x 3/16 mush hd.)(4903, 4905)

26-15A AIR CONDITIONING COMPRESSOR DISCHARGE VALVE

1	670890	VALVE ASSY. - discharge, A/C compressor (incl. next 4 items)(4108)
1	673474	NUT ASSY. - discharge valve (w/gasket)
1	673473	PACKING - discharge valve
1	673475	NUT - discharge valve packing
1	673472	WASHER - discharge valve packing
2	5887997	"O" RING - discharge valve to compressor
1	2499295	VALVE ASSY. - discharge refrig. line (incl. next 4 items)(2 cyl.)(4903)
1	2445950	CAP ASSY. - discharge valve
1	2497673	"O" RING - discharge valve
1	666920	ADAPTER - discharge valve
1	666922	TUBE - discharge valve
1	2499403	GASKET - discharge refrig. line valve (2 cyl.)
1	667136	VALVE ASSY. - discharge refrig. line (3 cyl.)(4903, 4905)
1	2328204	GASKET - discharge refrig. line valve (3 cyl.)

26-15B AIR CONDITIONING COMPRESSOR SUCTION VALVE

1	670891	VALVE ASSY. - suction, A/C compressor (incl. next 4 items)(4108)
1	673474	NUT ASSY. - suction valve (w/ gasket)
1	673473	PACKING - discharge valve
1	673475	NUT - discharge valve packing
1	673472	WASHER - discharge valve packing
1	2499296	VALVE ASSY. - suction refrig. line (bolt 1/2"-13 x 2)(incl. next 5 items)(2 cyl.)(4903)
1	2463567	CAP - suction refrig. line valve
1	2463568	GASKET - suction refrig. line valve cap
1	2475181	"O" RING - suction valve
1	666921	ADAPTER - suction valve
1	666923	TUBE - suction valve
1	2463552	GASKET - suction refrig. line, (2 cyl.)
1	667164	VALVE ASSY. - suction refrig. line (3 cyl.)(4903, 4905)

26-18 AIR CONDITIONING COMPRESSOR DRIVE AND MOUNTING

NOTE: The following items are for Model 4108.

1	6551042	PULLEY ASSY. - compressor drive (at compressor)(incl. next 2 items)
1	6556349	BEARING - pulley
1	6555388	RETAINER - ring
1	5914719	DRIVE ASSY. - clutch, compressor
1	6555320	KEY - drive clutch hub
1	6555384	SPACER - drive clutch hub
1	676263	PULLEY - drive, A/C (at crshft)
1	676749	BELT - drive, A/C
1	676266	BRACKET - mtg. A/C compressor, front (bolt 3/8" - 24 x 2-1/2 hex., 300 M)
1	676264	BRACKET - mtg. A/C compressor, rear (bolt 3/8" - 16 x 1-1/2 hex, 300 M)
1	676262	PLATE - A/C compressor, front (bolt 7/16-14 x 1-3 hex)
1	676261	PLATE - A/C compressor, rear (bolt 7/16-14 x 7/8 hex., 3/8-16 x 1 hex)
2	2482399	NUT - mounting bracket to plate bolt
1	676265	ARM - adjusting, A/C compressor (bolt 3/8-16 x 1-1/2 hex)
2	2480498	NUT - adj. arm to bracket bolt
1	6255640	WASHER - adj. arm bolt
1	676926	SHIELD - heat, engine exhaust (at comp.)
2	2473028	NUT - heat shield bolt

NOTE: The following listed below are for model 4903, 4905 as indicated.

1	2451724	HOUSING - A/C compressor clutch (bolt 3/8-16 x 1-1/2)
1	2483994	ADAPTER - A/C compressor clutch housing (bolt 3/16-18 x 1-1/8 hex.)
1	2452552	DISC ASSY. - driver, A/C compressor clutch (solid type)(incl. next 2 items)
2	2456523	FACING ASSY. - A/C clutch driven disc (or kit)(incl. next item)
12	2456525	RIVET - driven disc facing
1	667507	DISC ASSY. - driven, A/C compressor clutch (spring loaded)
1	8865296	PLATE ASSY. - pressure, A/C compressor clutch (incl. the following 5 items)
1	8865297	PLATE - pressure, A/C compressor (less cover)
1	2410298	COVER ASSY. - A/C Compressor drive clutch (or spring assy.)(SOA)
3	838646	SPRING - retracting, A/C compressor clutch pressure plate
3	754381	BOLT - retracting spring (1/4-20 x 3/8 hex w/concave hex hd.)
1	2466342	DECAL - clutch pressure plate instruction (pressure plate side)
6	838653	BOLT - cover and pressure plate to A/C compressor flywheel (3/8-16 x 1" hex.)
1	2365095	BEARING ASSY. - release, A/C compressor clutch (w/support)
1	2496755	FORK - A/C compressor clutch
1	2388828	STUD - ball, A/C compressor clutch fork (7/16-14 x 1.94)
1	838987	RETAINER - spring, ball stud
1	2451725	SHAFT - A/C compressor clutch (bolt 7/16-20 x 1" hex. 300M)
1	2412584	WASHER - A/C compressor shaft (.469 ID, 1-1/2 OD x .1495 thk., steel)
1	2235774	FLYWHEEL - A/C compressor drive (4903)
1	670206	FLYWHEEL - A/C compressor dirve (4905)
1	907075	BEARING ASSY. - A/C compressor (main)(stpd. 297507XIC)
1	2388840	RETAINER - A/C compressor main bearing (bolt 5/16-18 x 5/8 hex.)
1	2452959	RETAINER - grease, A/C compressor main brg.
1	2412580	CARRIER - A/C compressor main bearing (bolt 3/8-16 x 1-1/8 hex.)(2452960)
1	9417887	PLUG - carrier
1	2390827	RING - retaining, A/C compressor main bearing
1	904757	BEARING ASSY. - A/C compressor clutch shaft(pilot)(stpd. ND-Z97604-XRIC)

26-18 AIR CONDITIONING COMPRESSOR DRIVE AND MOUNTING (Cont.)

1	285990	CAP - dust, clutch shaft
1	2452590	WASHER - clutch shaft dust cap (1-1/2 ID, 2 OD x 1/4 thk., cork)
1	2412807	WASHER - clutch shaft dust cap (1-17/32 ID, 1.938 OD x .035 thk., steel)
1	444476	ELBOW - valve to compressor
1	2481366	ANGLE ASSY. - support, A/C compressor (w/welded plate)(rivet 5/16 x 1-1/4 mush)
1	2466500	SUPPORT ASSY. - A/C compressor (incl. next 3 items)(bolt 3/8-24 x 1, 1-1/4 hex. 300M)
1	2481514	ANGLE - transverse 1-1/2" x 2" x 25.88 formed lgth., curved w/(2) cutouts at one end)
1	2466483	CHANNEL - extension longstudval (2-1/2" wide, 1-1/4 chnl. dpth x 15-1/4 long)
1	2484034	GUSSET - extension channel (10-3/4 x 12.62 triangular shaped)
AR	2436163	WASHER - A/C compressor support bolt (13/32 ID x 13/16 OD x .067 thk.)
1	2484002	BRACKET ASSY. - mtg., compressor, outer (w/weld plate and (4) reinforcements) (bolt 3/8-24 x 1-1/4 hex.)(4903)
1	684308	BRACKET ASSY. - mtg. compressor outer (bolt 3/8 - 24 x 1-1/4 hex.)(4905)
1	684305	BRACKET ASSY - mtg., compressor, inner (bolt 3/8 - 24 x 1-1/4 hex.)(4905)
1	2484003	BRACKET ASSY. - mtg. compressor, inner (w/welded plate and (4) reinforcements)(bolt 3/8-24 x 1-1/4 hex.)(4903)
2	2413644	MOUNT ASSY. - A/C compressor (4903)
2	684316	MOUNT ASSY. - A/C compressor (4905)
2	2452983	SPACER - A/C compressor mount (3/16 x 1-1/2 x 1-1/2 w/3/4 depth cutout)(qty (5) reqd. on 4905)
4	2413960	SPACER - A/C compressor mount (1/16 x 1-1/2 x 1-1/2 w/3/4 depth cutout)(qty (2) reqd. on 4905)
2	2436165	WASHER - A/C compressor mount bolt (1/2 ID x 1-1/16 OD x .089 thk.)
1	2484007	BRACKET ASSY. - support, A/C compressor, front (bolt 3/8-16 x 7/8" hex.)(w/2 cyl. comp.)(4903)
1	667128	BRACKET ASSY. - support, A/C compressor, front (bolt 3/8-16 x 2-3/4 hex.)(w/3 cyl. comp.)(4903)
1	684312	BRACKET ASSY. - support, A/C compressor, A/C compressor, front (w/3 cyl. comp.) (4905)
4	2436163	WASHER - A/C comp. mount bolt *7/16" dia.)(4905)
AR	2473536	SPACER - A/C compressor to front bracket (1-1/2 x 2-1/2 x 1/4 thk.)
2	2484031	SPACER - A/C compressor to front bracket (7/16 ID x 1" OD x .062 long)(4903)
1	2483996	CROSSMEMBER - A/C compressor, inner (4.64 wide x 20.84" long w/(2) 1.437 dia. holes, channel type)
1	2484004	SPACER - inner crossmember
1	2484010	BRACKET ASSY. - mtg., A/C Compressor inner crossmember
AR	2436163	WASHER - crossmember bolt (3/8)

26-19 AIR CONDITIONING COMPRESSOR CLUTCH AIR CYLINDER

1	2415905	CYLINDER ASSY. - air, A/C compressor clutch (std. 2380497)(incl. items thru asterisk)
1	2323204	COVER ASSY. - air cylinder, front (incl. following 6 items)
1	5192620	SEAL ASSY. - air, piston rod
1	2173748	WASHER - front cover air seal (11/16 ID x 1-1/8 OD x 3/32 thk.)
1	2173746	BUSHING - piston rod (.628 ID x 688 OD x 1-7/16 long)
1	2173751	CAP - end, front cover
1	2173752	WASHER - front cover end cap
1	118831	PLUG - pipe, front cover (1/8-27 rd sltd hdl)
1	2416930	ROD - air cylinder piston
1	2364314	BOOT - air cylinder piston rod
1	2323211	CUP - air cylinder piston
1	2323229	PLATE - air cylinder piston
1	2323215	SEAL - piston (at follower)(7-1/2 long, felt)
1	2323210	"O" RING - piston (at cover)(2-1/2 dia., ru)
1	2323217	"O" RING - piston (at cup)(1/2 ID x 11/16 OD x 3/32 wall ru)
1	2327519	FOLLOWER - piston
1	2334865	SPACER - piston follower (.66 ID x .88 OD x .41 long)
1	2323212	SPRING - expander, piston cups (14-1/2 coils, .035 wire dia., approx. 7-1/16 long)
1	2416931	SPRING - air cylinder piston rod, outer (2.28 OD 14 coils, .224 dia. wire, approx. 9.37 free lgth)
1	2402744	SPRING - air cylinder piston rod, inner (23 coils. 1.48 dia., .148 wire dia., approx. 9.77 long)
1	2398319	CUP - retainer, piston rod springs (at rear end)
1	2398320	RETAINER - piston rod springs (at piston plate)
1	2464672	NUT - stop, piston rod (at piston)(1/2-20 hex.)
1	9423311	NUT - stop piston rod (at rear end 3/8-24 hex.)
1	2323208	TUBE - air cylinder

26-19 AIR CONDITIONING COMPRESSOR CLUTCH AIR CYLINDER (Cont.)

1	2434186	COVER ASSY. - air cylinder, rear (incl. bushing)
2	2433515	BUSHING - rear cover
4	2381975	BOLT - thru, front and rear cover to cylinder tube
4	2282071	*NUT - cover bolts (1/4-28 hex.)
1	2419347	KIT - repair, A/C compressor clutch air cylinder (minor)(consists of "O" rings, piston seal and piston cup)
1	2419348	KIT - repair, A/C compressor clutch air cylinder (major)(consists of air seal, bushing, felt seal, "O" rings, piston cup, exapnder spring, boot and air seal washer)
1	2483993	BRACKET ASSY. - A/C compressor sir cylinder
1	443671	YOKE - air cylinder rod to clutch lever (1/2-20 x 3 adj.)
1	2394553	PIN - air cylinder to rear bracket (1.42 long)
1	2412584	WASHER - A/C compressor shaft (.469 ID, 1-1/2 OD x .1495 thk., steel)
1	2394553	PIN - air cylinder rod to clutch fork yoke (1.42 long)
4	2452343	WASHER - retainer, rod to clutch fork yoke pin
2	2400651	"O" RING - rod to clutch fork yoke pin (.362 ID x .568 OD, ru.)(repl. 2222650)

26-20 AIR CONDITIONING COMPRESSOR DRIVE PROPELLER SHAFT

NOTE: The following details shown in group 26-20, 26-21, 26-22 are for Model 4903, 4905 only.

1	644306	TUBE ASSY. - propeller shaft, A/C compressor drive (incl. yoke)(2" dia. weld to weld 2.094 long)
1	N. P. N.	DAMPER ASSY. A/C propeller shaft (used w/2235671 comp.)(prior to chassis #226)

NOTE: See fan drive note in group 6-22.

26-21 AIR CONDITIONING COMPRESSOR DRIVE UNIVERSAL JOINT

NOTE: Details listed below are for Model 4903, 4905.

8	2362290	BEARING ASSY. - propeller shaft, universal joint (incl. 32 rollers and next item)
8	1178279	SEAL - oil, universal joint brg.
8	3721887	RING - snap, universal joint brg.
2	2362830	KIT - universal joint (consists of (1) journal, (1) journal lube fitting, (4) brgs. and seals)
2	271287	FITTING - lube, universal joint (at journal)(1/4 straight)

26-22 AIR CONDITIONING COMPRESSOR DRIVE UNIVERSAL JOINT YOKE AND FLANGES

1	2236917	FLANGE ASSY. - companion, universal joint (at eng. end)(round w/4 bolt holes)(part of 610604 eng. fan drive assy.)(prior to 4903-226)
1	2428592	FLANGE ASSY. - companion, universal joint (at eng.)(sq. shape w/4 bolt holes)(part of 2478710 eng. fan drive assy.)(eff. w/4903-226, 4509)
1	2476982	YOKE - flange, A/C compressor shaft (at comp. end.)(repl. 612033)(4903, 4905)

NOTE: When replacing 612033 yoke by 2476982 yoke it is also necessary for operator to rename 2236912 A/C propeller shaft damper and also order 1-2428592 flange & 1-667507 disc.

1	650093	YOKE ASSY. - sleeve, A/C compressor propeller shaft (4903, 4905)
1	2422398	KEY - woodruff, universal joint to A/C compressor drive gear (at eng. end) (4903, 4905)
1	648094	SEAL - oil, flange key (4903, 4905)
1	2426440	NUT - companion flange to A/C compressor drive shaft (3/4-20)(4903, 4905)
1	2389355	WASHER - companion flange to gear shaft nut (.781 ID x 1-1/2 OD x 1/8" thk.)(4903, 4905)

26-23 AIR CONDITIONING CONDENSER AND COMPARTMENT

1	2483884	COIL ASSY. - A/C condenser (incl. next 2 items)(used w/2 cyl. comp.)(4108, 4903)
1	2489613	FILTER - condenser
1	2489612	RETAINER ASSY. - condenser filter
1	667516	COIL ASSY. - A/C condenser (w/3 cyl. comp.)(4903, 4905)
10	2485684	BOLT - mtg., A/C condenser
10	2389697	RETAINER - A/C condenser mtg. bolt
10	2389725	WASHER - A/C condenser mtg. bolt
1	2459975	SUPPORT ASSY. - condenser fan and shroud (incl. rail and next 4 items)
1	2459974	SUPPORT - condenser fan and shroud (less rail and bracket)(35.82 long)
1	2459976	RETAINER - A/C condenser compt. screen (29-1/2" long)(rivet 3/16 mush)

26-23 AIR CONDITIONING CONDENSER AND COMPARTMENT (Cont.)

1	2461124	BRACKET - lower door lock (rivet 3/16 x 7/16 lock)
2	2485653	BRACKET - door rear latch (qty. (1) part of 2459975 support)(rivet 1/4 flat hd.)(bolt 5/16-18 x 7/8 hex.)
1	2459972	GUSSET - condenser and shroud support 3.36 wide at one end, 8.80 wide at other end x 5" long)(rivet 1/4 x 9/16, 11/16, 13/16 mush)
1	2485702	PLATE - access hole, A/C condenser compt. (screw 1/4-20 x 3/4 fan hd.)
1	2487659	SEAL ASSY. - A/C condenser compt. (screw #10-12 x 3/8 pan tap)
1	2485689	SCREEN ASSY. - A/C condenser compt.
4	2298391	BOLT - eye, A/C condenser compt. screen
4	2290313	SPRING - screen eye bolt
4	2373895	WASHER - screen eye bolt
1	2484027	BRACKET - condenser compt. screen (rivet 1/4 x 1/2 mush)
1	644813	RETAINER - condenser compt. insulation, RH upper (at blkhd.)(4903, 4905)
1	644803	RETAINER - condenser compt. insulation, LH lower (at blkhd.)(4903, 4905)
1	2462835	RETAINER - condenser compt. insulation, upper (4108)
1	2481513	RETAINER - condenser compt. insulation, lower (4108)
1	644814	RETAINER - condenser compt. insulation, lower (at blkhd.)(4903, 4905)

26-23A AIR CONDITIONING CONDENSER FAN AND MOTOR

1	2235989	FAN ASSY. - A/C condenser (elect. driven)(incl. bushing)
1	2437775	BUSHING - A/C condenser fan
1	2483883	SHROUD ASSY. - A/C condenser fan (bolt 5/16-18 x 7/8, 1-1/8 hex.)
3	3790662	WASHER - A/C condenser fan shroud bolt
1	2235987	MOTOR ASSY. - fan (electric)(stpd. 2235987)(incl. items thru asterisk)(4903)
1	612066	ARMATURE HSG. - fan motor
1	612060	HEAD ASSY. - fan motor, DE (incl. next item)
1	612057	BEARING ASSY. - ball, DE (sealed)
1	612059	HEAD ASSY. - fan motor, CE (incl. next 3 items)
1	612064	PLATE ASSY. - brush
1	612052	SET - brush spring
1	612054	PACKAGE - terminal stud
1	612067	SET ASSY. - /brush
1	612055	BEARING ASSY. - ball, CE (sealed)
1	671417	"O" RING - CE brg. (repl. 612056)
1	612068	*PACKAGE - field coil
1	674808	MOTOR ASSY. - condenser fan (electric)(incl. items thru asterisk)(4108, 4905)
1	679081	ARMATURE ASSY. - motor
1	904722	BEARING ASSY. - CE (stpd H7-257)
1	679083	BRUSH SET - motor
1	679084	COIL - field (package)
1	679085	HEAD ASSY. - CE (incl. next item)
1	612052	SPRING SET - brush
1	679086	HEAD ASSY. - DE (incl. next 2 items)
1	612057	BEARING ASSY. - DE (stpd H7-298)
1	679082	RETAINER - DE bearing
1	679088	SCREW - mtg., DE (package)
1	679088	STUD - terminal (package)
1	679089	*WASHER - spring CE brg.
1	N. P. N.	BAND - A/C condenser fan motor (4108, 4905)
1	2235990	SUPPORT ASSY. - fan electric driven motor

26-23 E AIR CONDITIONING GENERATOR

1	644547	GENERATOR ASSY. - A/C condenser fan drive (24 volts)(incl. items thru asterisk)(4903)
1	612295	HOUSING ASSY. - DE, generator
1	907596	BEARING ASSY. - DE (stpd. #299605 LRIE)
1	612292	HOUSING - slip ring end.
1	661501	ROTOR ASSY. - generator (incl. next 2 items)
1	2437489	RING ASSY. - slip, generator (less brg.)
1	907415	BEARING ASSY. - slip ring
1	2451612	FAN - generator
1	612296	CAPACITOR ASSY. - generator
2	612291	BRUSH - generator
1	2437477	HOUSING - generator brush holder
1	612297	RECTIFIER ASSY. - generator (positive)(complete w/mount)
1	612299	RECTIFIER ASSY. - generator (positive)(less mount but incl. lead.)

26-23 E AIR CONDITIONING GENERATOR (Cont.)

1	612298	RECTIFIER ASSY. - generator (negative)(complete w/mount)
1	612300	RECTIFIER ASSY. - generator (negative)(less mount but incl. lead)
1	675860	NUT - rotor pulley
1	103906	KEY - rotor shaft (/32 x 3/4 woodruff)
1	612294	*STATOR ASSY. - generator (w/terminal)

26-23F AIR CONDITIONING GENERATOR MTG. AND DRIVE

1	2235777	PULLEY - A/C generator drive (4903)
1	610987	BELT ASSY. - A/C generator drive (consist of 2 belts)(4903)
1	2235788	PLATE ASSY. - mtg., A/C generator (3-3/4 x 11-1/2 w/(2) weldnuts)(bolt 3/8-16 x 1-1/2 hex.)(4903)
AR	2436163	WASHER - mtg. plate & spacer bolt (3/8)(4903)
1	2235782	BRACKET ASSY. - mtg. A/C generator (w/welded support, gusset & palate)(bolt 3/8-16 x 1-1/2 hex.)(4903)
AR	610603	SHIM - mtg. brkt. (.65 thk.)(4903)
AR	610602	SHIM - mtg. brkt. (.125 thk.)(4903)
2	2473536	WASHER - mtg. bracket bolt (or spacer)(1-1/2 x 2-1/2 x 1/4 thk.)(4903)
1	2235778	BRACKET - adjusting, A/C generator drive (w/(2) .344 x 1-187 slots)(bolt 3/8-16 1-1/2 hex.)(4903)
1	2235779	SPACER ASSY. - A/C generator adj. brkt. (w/welded stop)(4903)
1	2480498	NUT - adj. brkt. bolt (3/8-16 hex., flanged type)(4903)
1	333066	WASHER - generator adjusting brkt. bolt (4903)
1	2436164	WASHER - generator to mtg. brkt. bolt (.469 ID x .922 OD x .067 thk.)(4903)

26-28 HEAT EXCHANGER

1	644912	EXCHANGER ASSY. - heat, air conditioning
1	645180	GASKET - heat exchanger

26-30 DEHYDRATOR AND RECEIVER

1	2485677	DEHYDRATOR ASSY. - refrigerant filter (or drier)
1	2485680	RECEIVER ASSY. - refrigerant, air conditioning (incl. items thru asterisk)(bolt 3/16-16 x 7/8 hex.)
1	2485236	VALVE ASSY. - receiver, outlet
1	2485235	VALVE ASSY. - receiver, inlet

NOTE: The above 2 valves incl. the next 3 items.

2	2497137	CAP ASSY. - stem, receiver valve (incl. next item)
2	2497138	GASKET - valve stem cap
1	2497139	CAP - seal, inlet valve
1	2400189	"O" RING - receiver inlet valve
1	2485722	"O" RING - receiver outlet valve
1	2381346	PLUG - fuse
1	2485678	BRACKET - refrig. receiver tank lamp (w/1.133 dia. hole)(screw #6-32 x 1/4 pan)
2	2388877	GLASS ASSY. - sight, receiver (w/ring nut)(SOA)
2	2388878	"O" RING - refrig. receiver sight glass
1	2485662	BRACKET - mtg., A/C refrig. receiver tank CR rivit 1/4 rivit 1/2 mush)

26-35 REFRIGERANT PIPE, HOSES AND FITTINGS

NOTE: The following 10 items are used w/Model 4108 only.

1	2485708	PIPE ASSY. - refrigerant, A/C front supply
1		PIPE ASSY. - refrigerant, A/C inter supply (180.88 long, Proc Loc)
1	676989	PIPE - refrigerant, A/C rear supply
1	658896	PIPE ASSY. - refrigerant, condenser to receiver, supply
1	674612	PIPE ASSY. - refrigerant, receiver to evaporator
1	2485707	PIPE ASSY. - refrigerant, A/C, front return
1	2485714	PIPE ASSY. - refrigerant, A/C inter return
1	675738	PIPE - refrigerant, A/C rear return
1	676986	PIPE ASSY. - refrigerant, supply and return (at evaporator)(consist of pipes, support, clamp and gasket)
AR	2224976	PIPE - refrigerant, dual pressure switch (1/4 OD, .035 wall, 25 ft. roll, copper-CTL)

26-35 REFRIGERANT PIPE, HOSES AND FITTINGS (Cont.)

NOTE: The following items in this group are for Model 4903, 4905 as indicated.

1	2485186	PIPE - refrigerant, A/C rear supply (7/8 OD, .049 wall, approx. dev. lgth 37-1/4" long, copper)
1	644275	PIPE - refrigerant, A/C intermediate supply (7/8 OD .049 wall, approx. 240" long, copper)
1	2485708	PIPE ASSY. - refrigerant, A/C frt. supply (7/8 OD, .049 wall, approx. dev. lgth. 62-3/4" lg., copper)
1	2485700	PIPE ASSY. - refrigerant, condenser to receiver, supply (5/8 OD, .049 wall, approx. dev. lgth. 20-1/4" long, copper)(used w/2485788 indicator)
1	658896	PIPE ASSY. - refrigerant, condenser to receiver, supply (5/8 OD, .049 wall, approx. dev. lgth. 24.14 long, copper (used w/655916 indicator & 2483884 condenser)
1	668005	PIPE ASSY. - refrigerant, condenser to receiver, supply (5/8 OD, .049 wall, approx. dev. lgth. 22-1/2" long, copper)(used w/667516 condenser)
1	644270	PIPE ASSY. - refrigerant, receiver to evap. (5/8 OD, .049 wall, approx. dev. lgth. 21.18" lg., copper)(4903)
1	679788	PIPE ASSY. - refrig., receiver to evaporator (4905)
1	644271	EXTENSION ASSY. - reducer, A/C front return
1	2343902	ADAPTER - A/C front return extension (1-5/16 -12 ext. thd., 1-27/32 lg., 1-1/2 hex., copper)
1	644273	PIPE - refrig., A/C front return (1-1/8 OD, .049 wall, approx. dev. lgth. 7.40" long, copper)
1	644279	PIPE - refrig., A/C front intermediate return (1-1/8 OD, .049 wall, approx. dev. lgth. 84.372" long, copper)
1	644274	PIPE - refrig., A/C rear intermediate return (1-1/8 OD, .049 wall, approx. dev. lgth. 223" long, copper)
AR	2378710	PIPE - expansion valve to tee (1/4 OD, .035 wall, 25 ft. roll - CTL)
AR	9409733	NUT - expansion valve line (1/4 x 19/32, brass)
1	644255	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 28.79" lg., copper)
1	644253	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 32.31" lg., copper)
1	612498	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 30.21" lg., copper)
1	644267	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 41.42" lg., copper)
1	612499	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall approx. dev. lgth. 40-5/8" lg., copper)
1	644251	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 37.576" lg., copper)
1	644269	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 25.40" lg., copper)
1	2224980	PIPE - refrig., evaporator supply (3/8 OD, .049 wall, 25 ft. lg., copper - CTL)
1	644257	PIPE - refrig., front evaporator, return (5/8 OD, .049 wall, approx. dev. lgth. 14.80" copper)(4903)
1	677698	PIPE - refrig., front evaporator, return (4905)
1	644258	PIPE ASSY. - expansion valve to frt. evaporator (5/8 OD, .049 wall, approx. dev. lgth. 12.35" lg., copper)(4903)
1	2224980	PIPE ASSY. - refrig., expansion valve to front evaporator (3/8 OD, .049 wall, copper, 25 ft. roll - CTL)(4905)
1	2224976	PIPE ASSY. - refrig., fan motor pressure switch control (1/4 OD, .035 wall, copper, 25 ft. roll - CTL)(4905)
1	2485187	PIPE - refrig., A/C rear return (1-1/8 OD, .049 wall, approx. dev. lgth. 45.88" long, copper)

26-38 REFRIGERANT HOSE

1	676685	HOSE ASSY. - refrigerant, A/C compressor discharge (incl. fitting) (1/4 ID, 1-5/8 - 12 fitting, 32" long)(4108)
1	676686	HOSE ASSY. - refrigerant, A/C compressor suction (incl. fitting)(1" ID, 1-15/16-12 fitting, 32" long)(4108)
1	676552	HOSE ASSY. - dual pressure switch to compressor
1	2493310	HOSE ASSY. - refrigerant, A/C supply (at compressor)(4903, 4905)
1	2493311	HOSE ASSY. - refrigerant, A/C return (at compressor) (4903, 4905)
1	2490733	HOSE ASSY. - refrigerant, hi-lo pressure switch to compressor (19-1/2" long w/7/16-20 int. type swivel fittings)(prior to chassis #226 on 4903)
2	667570	HOSE ASSY. - refrigerant, hi-lo pressure switch to compressor (26" long, w/7/16-20 int.

26-38 REFRIGERANT HOSE(Cont.)

		type swivel fitting)(eff. w/chassis #226 on 4903)(4905)
1	2485188	PLATE ASSY. - junction, A/C refrigerant hose (to beam)(w/adaptor-brazed)(4-3/4 x 5 (bolt 1-1/4 hex.)(4903, 4905)
2	676682	CLAMP - suction hose (4108)
1	2437777	SPACER - suction hose clamp (sleeve type) (4108)
1	676543	STRAP - hose (4108)
1	674611	PLATE - junction, A/C hose (4108)
1	2488391	CLIP - hose (4108)

26-40 REFRIGERANT PIPE FITTINGS

AR	2147521	COUPLING - refrigerant pipe (for use with 3/8 OD pipe, 11/16" long, copper)
AR	612875	COUPLING - refrigerant pipe (for use with 3/8 OD pipe, 11/16" long, copper)
AR	2120344	COUPLING - refrigerant pipe (for use w/1-1/8 OD pipe copper)
AR	2485785	COUPLING - refrigerant pipe (for use w/7/8 OD pipe x 1-9/16" long, copper)
2	444476	ELBOW - charging valve to compressor (1/8-27, 90° street)(4905)
2	144353	ELBOW - discharge and suction line valves(4108)
1	2218688	ELBOW- receiver to evaporator pipe (at evap)(4108)
1	444476	ELBOW - suction line valve (4108)
1	675609	ELBOW ASSY. - discharge hose (4108)
1	118753	ELBOW - condenser to receiver supply pipe cap (4108)
1	675010	ELBOW ASSY. - suction valve (4108)
1	674449	ELBOW - refrigerant pipe to dual pressure switch pipe
1	2383676	ELBOW - refrigerant rear return line (at evap.)(for use w1-1/8 OD pipe, 90 deg. copper) (4903)
1	644147	ELBOW - receiver to evaporator refrigerant pipe (at evap.)(for use w/5/8 pipe, 90 deg., copper)(4903)
1	674449	ELBOW - motor pressure switch control pipe (4903)
3	612874	ELBOW - evaporator refrigerant pipe (for use w/3/8 OD pipe, 90°, copper)(4903)
3	2218688	ELBOW - return refrigerant pipe (4903)
AR	2224546	LOOM - refrig. pipe (1/2 ID, 25 ft. roll, - CTL)
AR	2378672	LOOM - refrig. pipe (11/16 ID, 25 ft. roll - CTL)
AR	R-37775	LOOM - refrig. pipe (1-1/4 ID, 2-1/4 OD, sponge rubber - SBF)
AR	8860300	LOOM - sponge, refrig. pipe
AR	2416087	LOOM - refrig., pipe (1-1/2 ID x 2-1/2 OD, 5 ft. long. black sponge ru. - CTL)
AR	8860409	LOOM - refrig., pipe (40" long, sponge rubber - CTL)(4905)
1	120529	CLIP - front refrigerant pipe (7/8 dia. w/1/4 bolt hole)
1	2381319	CLIP - hi-lo pressure switch hose clip
AR	2198437	GROMMET - refrigerant pipe (1/8 ID, 1-3/4 OD, 7/16 thk., grooved plastic)
1	2327694	GROMMET - refrigerant pipe (41/64 ID x 1-1/2 OD x 1/2 thk. w/3/16 wide groove, cut ru.)
AR	2390058	GROMMET - refrigerant pipe (.94 ID x 2-3/4 OD thk., grooved ru)
4	118833	GROMMET - refrigerant line (5/8 ID, 31/32 OD, #10)
8	084500	GROMMET - refrigerant line (7/8 ID, 1-1/4 OD grooved)
10	2089255	GROMMET - refrigerant line (1-1/8 ID, 1-13/16 OD x 7/16 thk.)(grooved)
3	2477268	GROMMET - refrigerant line (1-1/4 x 2.10 oblong, .630 & .380 ID, 1/2 thk., grooved)
1	187540	GROMMET - control switch pressure pipe (1/4 ID x 5/8 OD, ru)(4905)
1	2464901	CLAMP - sensing bulb to evap. return pipe
1	2376015	"O" RING - discharge hose to elbow(4108)
1	8869170	"O" RING - suction valve to elbow (4108)
2	5887997	"O" RING - text valve to compressor (4108)
2	8869170	"O" RING - A/C compressor discharge hose (4108)
2	2379437	"O" RING - A/C front supply pipe to condenser (4108-4905)
1	2400189	"O" RING - shut-off valve to condenser (4108)
AR	8884974	LOOM - refrigerant pipe (1" ID x 1-1/2 OD x 5 ft. sponge ru - CTL) (4108)
AR	2416087	LOOM - refrigerant pipe (1-1/2 ID - 2-1/2" OD x 5 ft., sponge ru - CTL)(4108)
AR	2374698	"O" RING - refrigerant pipe (1.176 ID x 1.316 OD)(4903, 4905)
AR	2344329	"O" RING - refrigerant pipe (7/8 ID x 1" OD) (4903, 4905)
1	2386316	"O" RING - liquid line (part of heating and cooling unit) (4903, 4905)
1	2497673	"O" RING - suction line (part of heating & cooling unit) (4903, 4905)
1	2400189	"O" RING - refrigerant line (shut-off valve at condenser)(.616 ID x 3/4 OD x .062 thk. teflon)(4903, 4905)
1	2485660	BRACKET - refrigerant line (2.84 x 3-1/2 x 6.38 w/(2) line holes)
1	2485698	BRACKET - condenser to receiver refrig. supply tube (1" x 2.84 x 4-14 w/01 1.28 dia. hole) (rivet 1/4 x 9/16 mush)
1	667188	BRACKET - hi-lo pressure switch to comp. hose
1	2481511	BRACKET - A/C compressor return hose (screw 1/4-20 x 1-3/8 truss)(1.36 x 3-1/2 x 3-1/2 w/(1) 2.228 dia. hole)

26-40 REFRIGERANT PIPE FITTINGS(Cont.)

1	9409939	TEE - discharge valve to compressor (4108)
1	118748	CONNECTOR - A/C test valve (4108)
1	9409854	UNION - drier to shut-off valve
2	443998	ADAPTER - refrigerant hose (4905)
1	2485234	VALVE ASSY. - shut-off, A/C condenser service (incl. next 2 items)
1	2497137	CAP ASSY. - stem, shut-off valve (incl. gasket)
1	2497138	GASKET - shut-off valve stem cap
1	2485788	INDICATOR ASSY. - moisture, refrigerant (w/out charging valve part)
1	655916	INDICATOR ASSY. - moisture, refrigerant (w/charging valve part)
AR	8860115	SEAL - refrigerant pipe (5 ft. lgth. - CTL)(sponge ru)

26-43 REFRIGERANT TEST VALVE

AR	2376095	VALVE - test compressor to hi-lo pressure and charging(at comp. and freon moisture indicator)
AR	2429700	CAP ASSY. - test valve (w/integral gasket)(rep. 2325384)
2	444024	BUSHING - reducing, test valve (1/4-18, 1/8-27 brass)
1	669726	PLATE - instruction (A/C pump down)(4905)
1	682796	TAG - instruction, refrigerant line (caution-hi pressure)

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610728	12. 10	612875	26. 40	645172	25. 63	649697	25. 59	657307	7. 74H
610730	25. 70	612933	7. 04	645173	25. 63	650001	7. 68	657308	25. 57
610731	25. 33	612938	7. 04	645174	25. 63	650003	26. 10	657311	25. 57
610733	25. 47	612938	7. 15	645175	25. 63	650093	26. 22	657312	25. 57
610734	25. 33	612947	7. 74	645177	25. 63	650101	25. 80	657313	25. 61
610740	25. 49B	640044	26. 15	645178	25. 63	651332	25. 80B	657314	7. 74H
610741	25. 49D	643053	6. 02	645179	25. 63	651333	25. 80B	657315	25. 70
610744	25. 33	643059	7. 68	645180	26. 28	651334	25. 80B	657346	7. 74H
610745	25. 33	643271	1. 18	645182	25. 63	651498	17. 02	657350	25. 14
610755	17. 24	643272	1. 18	645214	4. 44C	651501	2. 04	657352	7. 90
610760	25. 27	643278	4. 42	645216	4. 23	651507	19. 12	657353	7. 90
610761	25. 79	643291	4. 29	645383	6. 22	651545	25. 72	657389	25. 74
610764	25. 74	643380	7. 60	645798	7. 91	651546	25. 72	657390	25. 74
610766	25. 74	643381	7. 60	645799	7. 91	651547	25. 72	657391	25. 74
610767	25. 74	643382	7. 60	646214	7. 37	652067	12. 12	657392	25. 74
610768	25. 74	643383	7. 60	646378	7. 80	652179	25. 74	657393	25. 74
610769	25. 74	643384	7. 60	646397	7. 79	652186	16. 10	657394	25. 74
610771	25. 74	643397	7. 03	646398	7. 79	652187	16. 10	657395	25. 74
610772	25. 74	643398	7. 03	646401	7. 07B	652193	16. 56	657396	25. 74
610774	25. 74	643400	7. 15	646406	7. 72	652197	14. 04	657397	25. 74
610775	25. 74	643401	7. 15	646408	25. 58	652199	14. 04	657398	25. 74
610776	25. 74	643404	7. 15	646417	7. 79	652204	16. 28	657400	25. 74
610777	25. 74	643405	7. 15	646418	7. 79	652211	7. 01	657730	8. 92A
610778	25. 74	643406	7. 15	646420	17. 25	652879	4. 42	657828	17. 24
610779	25. 74	643407	7. 15	646421	17. 25	652880	4. 42	658049	4. 11
610780	25. 34	643951	17. 09	646441	7. 12	652887	1. 02	658049	4. 12
610781	25. 34	643952	17. 12	646635	25. 80B	652888	1. 02	658049	4. 13
610785	25. 34	644123	25. 72	646636	25. 80B	652939	25. 60	658311	7. 80
610786	25. 34	644143	7. 78	646637	25. 80B	653054	16. 52	658522	7. 08
610803	25. 33	644147	26. 40	647083	17. 01	653078	7. 91	658896	26. 35
610822	25. 49G	644149	7. 79	647126	7. 79	653084	16. 44	659176	8. 92A
610824	25. 56	644251	26. 35	647561	25. 61	653154	5. 14	659177	8. 92A
610826	25. 56	644253	26. 35	647562	25. 61	653155	5. 10	659304	25. 51
610830	25. 44	644255	26. 35	647563	25. 61	653156	5. 10	659678	25. 80
610841	25. 45	644256	26. 10	647567	25. 61	653182	17. 13	660427	25. 45
610842	25. 45	644257	26. 35	647568	25. 61	653183	17. 13	660428	25. 45
610858	25. 56	644258	26. 35	648053	5. 04	653505	4. 42	660429	25. 45
610866	16. 54	644267	26. 35	648057	5. 10	653506	4. 42	660545	17. 09
610867	16. 54	644269	26. 35	648059	17. 13	653659	7. 68	660650	8. 92B
610868	25. 27	644270	26. 35	648060	25. 70	654031	7. 60	660651	8. 92A
610869	25. 27	644271	26. 35	648061	25. 70	654115	25. 61	660651	8. 92B
610874	25. 79	644273	26. 35	648062	25. 70	654127	26. 15	660654	8. 92A
610875	25. 27	644274	26. 35	648063	25. 70	654163	4. 16	660654	8. 92B
610987	26. 23F	644275	26. 35	648065	25. 70	654178	25. 80	660656	8. 92A
611868	7. 77	644276	7. 09C	648066	25. 70	654377	25. 27	660656	8. 92B
611929	7. 78	644277	25. 49	648067	25. 70	654378	25. 27	660662	8. 92A
611930	7. 78	644279	26. 35	648068	25. 70	654608	7. 12	660662	8. 92B
611931	7. 78	644283	25. 70	648073	25. 59	654635	25. 80B	660688	16. 52
611932	7. 78	644284	25. 70	648082	25. 05	654735	25. 01	660689	16. 52
612052	26. 23A	644285	25. 70	648092	25. 58	654736	25. 37	660690	16. 52
612054	26. 23A	644286	25. 70	648093	25. 58	654878	25. 56	660691	16. 52
612055	26. 23A	644287	25. 70	648094	26. 22	654893	12. 32	660693	16. 52
612057	26. 23A	644288	25. 70	648095	25. 80B	654894	12. 32	660694	16. 52
612059	26. 23A	644292	25. 18	648096	25. 61	654902	14. 24	660695	16. 52
612060	26. 23A	644293	25. 18	648097	25. 75	654943	7. 38	660696	16. 52
612064	26. 23A	644306	26. 20	648098	25. 75	654955	7. 74H	660785	25. 61
612066	26. 23A	644392	2. 02	648099	25. 75	655224	17. 20	660785	25. 70
612067	26. 23A	644468	4. 57	648255	7. 78	655225	17. 20	661001	25. 74
612068	26. 23A	644529	24. 28	648256	17. 25	655226	17. 20	661002	25. 74
612291	26. 23E	644529	25. 28	648272	7. 76	655304	7. 74	661004	25. 52
612292	26. 23E	644530	24. 28	648806	7. 12	655522	7. 91	661006	25. 73
612294	26. 23E	644530	25. 28	649092	19. 06	655658	25. 25	661008	25. 73
612295	26. 23E	644538	26. 10	649572	25. 78	655662	25. 25	661009	25. 04
612296	26. 23E	644547	26. 23E	649593	25. 80	655665	25. 18	661010	25. 51
612297	26. 23E	644647	16. 48	649603	25. 28	655694	25. 45	661011	25. 51
612298	26. 23E	644803	26. 23	649605	25. 28	655695	25. 45	661015	25. 46
612299	26. 23E	644809	26. 15	649606	25. 37	655774	26. 10	661016	25. 46
612300	26. 23E	644810	26. 10	649608	25. 37	655775	25. 63	661017	25. 46
612398	25. 44	644812	7. 07A	649620	25. 08	655776	25. 63	661041	25. 51

PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.
661042	25. 51	667157	25. 70	672590	25. 75	675073	25. 56	676026	25. 74
661058	5. 20	667158	25. 70	672758	7. 71	675085	7. 37	676027	25. 74
661071	25. 74	667164	26. 55	672758	7. 74A	675095	25. 75	676033	25. 75
661073	25. 74	667170	7. 60	672758	7. 74B	675153	7. 38	676034	25. 75
661076	25. 52	667188	26. 40	672811	25. 24	675163	25. 28	676037	25. 75
661078	25. 75	667507	26. 18	672915	8. 92	675191	25. 13	676038	25. 75
661080	25. 75	667510	14. 04	673156	25. 75	675192	25. 13	676043	25. 74
661088	25. 75	667516	26. 23	673211	7. 78	675195	25. 13	676044	25. 74
661089	25. 75	667570	26. 38	673222	7. 37	675225	7. 37	676074	25. 56
661501	26. 23E	668003	6. 10	673260	7. 37	675330	26. 15	676075	25. 56
661539	25. 80	668005	26. 35	673472	26. 15A	675331	26. 55	676096	25. 56
661778	7. 68	668008	25. 70	673472	26. 15B	675332	26. 15	676102	25. 56
662347	16. 44	668009	25. 70	673473	26. 15A	675333	26. 15	676103	25. 56
663094	25. 70	668015	25. 70	673473	26. 15B	675334	26. 15	676119	25. 74
663095	25. 70	668016	25. 70	673474	26. 15A	675364	7. 84	676122	25. 56
663364	4. 61	668081	7. 37	673474	26. 15B	675365	7. 84	676168	7. 71
663364	8. 91	668085	7. 68	673475	26. 15A	675366	7. 84	676173	26. 15
663401	4. 16	668248	26. 10	673475	26. 15B	675367	7. 84	676174	26. 15
663402	4. 16	668249	26. 10	673498	7. 74E	675368	7. 84	676178	6. 22
663431	7. 15	668290	7. 38	673510	25. 63	675539	25. 75	676185	25. 75
663432	7. 15	668301	4. 16	673711	25. 28	675540	25. 75	676186	25. 75
663739	7. 29B	668302	4. 16	673716	25. 28	675542	25. 75	676217	8. 90
663753	25. 65	668303	4. 16	673897	25. 33	675543	25. 75	676217	8. 92A
663799	7. 29B	668304	4. 16	673904	14. 21A	675544	25. 75	676221	8. 90
664054	16. 52	668308	4. 16	673910	25. 33	675545	25. 75	676221	8. 92A
664055	25. 61	668309	4. 16	673911	25. 33	675547	25. 75	676222	8. 90
664208	25. 75	668310	4. 16	673919	25. 33	675548	25. 75	676222	8. 92A
664209	25. 75	668312	4. 16	673920	25. 33	675549	25. 75	676226	8. 90
664210	25. 75	668314	4. 16	673922	25. 33	675550	25. 75	676229	8. 90
664211	25. 75	668315	4. 16	673923	25. 33	675551	7. 68	676229	8. 92A
664212	25. 75	668324	4. 16	673926	25. 33	675552	7. 74A	676231	8. 90
664213	25. 75	668332	7. 12	673927	25. 33	675553	7. 72	676242	25. 75
664214	25. 75	668333	7. 12	673935	25. 56	675553	7. 73	676261	26. 18
664215	25. 75	668682	25. 83	673936	25. 56	675554	7. 71	676262	26. 18
664216	25. 75	669099	25. 80B	673937	25. 56	675555	7. 71	676263	26. 18
664217	25. 75	669100	25. 80B	674182	7. 74B	675556	7. 71	676264	26. 18
664219	25. 75	669241	25. 80B	674244	26. 10	675556	7. 72	676265	26. 18
664220	25. 75	669281	4. 58D	674269	26. 10	675556	7. 74	676266	26. 18
664221	25. 75	669282	4. 58D	674271	26. 10	675557	7. 74A	676276	4. 56
664222	25. 75	669283	4. 58D	674289	25. 79	675558	7. 72	676310	7. 04
664223	25. 75	669284	4. 58D	674298	25. 80	675558	7. 73	676311	7. 04
664224	25. 75	669287	4. 58D	674303	4. 49	675559	7. 72	676312	7. 04
664226	25. 75	669290	4. 58D	674402	7. 83	675559	25. 75	676345	6. 22
664227	25. 75	669292	4. 58D	674422	7. 72	675583	7. 71	676397	8. 90
664233	25. 61	669323	25. 33	674422	7. 73	675593	7. 83	676397	8. 92A
664272	25. 03	669370	16. 36	674448	25. 83	675609	26. 38	676507	12. 20
664350	8. 92	669399	16. 36	674449	26. 38	675674	25. 49D	676528	7. 04
664399	25. 80B	669419	25. 80B	674449	26. 40	675675	25. 49D	676543	26. 38
664400	4. 58D	669420	25. 80B	674454	22. 02	675680	25. 56	676550	7. 74B
665446	25. 80	669421	4. 58D	674596	25. 83	675681	25. 56	676552	26. 38
665447	25. 80	669422	25. 80B	674597	25. 83	675738	26. 35	676569	26. 10
665448	25. 80	669423	25. 80B	674603	25. 80B	675750	25. 79	676572	7. 60
665450	25. 80	669443	4. 42	674611	26. 38	675778	7. 74H	676574	26. 10
665451	25. 80	669725	25. 80B	674612	26. 35	675779	7. 74H	676656	24. 75
665453	25. 80	669726	26. 40	674775	26. 15	675780	7. 74H	676657	25. 75
665454	25. 80	669977	5. 20	674786	7. 15	675781	7. 04	676658	25. 75
665455	25. 80	669977	17. 24	674788	25. 79	675785	7. 38	676661	25. 56
665456	25. 80	669984	25. 80B	674789	25. 79	675795	6. 16	676682	26. 38
665457	25. 80	669985	25. 80B	674790	25. 79	675799	7. 74H	676685	26. 38
665462	25. 80	669986	25. 80B	674791	7. 15	675835	8. 90	676686	26. 38
665465	8. 92A	669987	25. 80B	674808	26. 23A	675836	8. 90	676738	7. 38
665465	8. 92B	669990	25. 80B	674823	7. 79	675860	26. 23E	676742	7. 38
665483	8. 92B	670175	6. 22	674824	7. 74B	675861	7. 74B	676746	7. 74B
665484	8. 92B	670206	26. 18	674825	25. 56	675862	7. 74B	676749	26. 18
665630	25. 62	670890	26. 15A	674877	25. 79	675951	25. 79	676920	8. 90
665816	4. 42	670891	26. 15B	674883	25. 79	675952	25. 79	676920	8. 92A
665817	4. 42	671417	26. 23A	674904	8. 77	675963	25. 79	676926	26. 18
665818	4. 42	671428	25. 80B	674929	25. 79	675993	7. 91	676962	8. 90
665819	4. 42	671447	26. 15	674930	25. 37	676003	25. 74	676962	8. 92A
665821	25. 80	671921	25. 01	674931	25. 56	676004	25. 74	676986	26. 35
665823	25. 80	672228	17. 14	674935	25. 75	676005	25. 74	676989	26. 35
666237	4. 41	672238	7. 68	674988	25. 80	676006	25. 74	676997	25. 04
666391	8. 90	672300	4. 23	675002	25. 79	676007	25. 74	677068	25. 12
666867	6. 16	672414	4. 58D	675003	25. 79	676008	25. 74	677149	7. 38
666904	26. 10	672415	4. 58D	675004	25. 79	676009	25. 74	677169	12. 20
666905	26. 10	672416	4. 58D	675005	25. 79	676010	25. 74	677287	12. 32
666914	25. 80	672419	26. 15	675006	25. 79	676011	25. 74	677295	7. 74
666920	26. 55	672508	25. 75	675007	25. 79	676012	25. 74	677310	22. 04
666921	26. 55	672509	25. 75	675008	7. 12	676013	25. 74	677319	4. 23
666922	26. 55	672510	25. 75	675009	25. 78	676014	25. 74	677406	26. 35
666923	26. 55	672512	25. 75	675010	26. 38	676015	25. 74	677408	25. 56
667113	25. 70	672513	25. 75	675024	14. 04	676018	25. 74	677409	25. 56
667128	26. 18	672514	25. 75	675025	14. 04	676019	25. 74	677414	25. 79
667136	26. 55	672521	25. 75	675039	14. 24	676021	25. 74	677415	25. 79
667150	25. 70	672522	25. 75	675045	25. 28	676022	25. 74	677421	12. 32
667153	25. 78	672588	25. 75	675069	25. 56	676023	25. 74	677422	12. 32
667154	25. 78	672589	25. 75	675071	25. 56	676024	25. 74	677423	12. 32

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677560 7. 68	684139 4. 27	907858 25. 64	1596499 7. 42	1922457 7. 25
677563 8. 92B	684139 4. 29	911025 7. 10	1596582 7. 42	1922457 7. 26
677655 26. 35	684165 6. 02	911828 7. 15	1837223 7. 53	1923935 7. 31
677682 26. 18	684166 6. 02	916300 7. 08C	1843293 7. 05	1923935 7. 52
677690 25. 38	684205 7. 78	916309 7. 07A	1843293 7. 07	1925919 7. 31
677693 25. 75	684305 26. 18	916380 7. 09C	1843293 7. 07C	1928201 7. 26
677694 25. 75	684308 26. 18	916696 7. 09	1843293 7. 22	1928500 7. 25
677695 24. 75	684312 26. 18	917216 7. 09C	1843293 7. 91	1929286 7. 53
677695 25. 75	684316 26. 18	920759 7. 07A	1843294 7. 05	1930611 7. 51
677698 26. 35	684403 25. 71	920759 7. 10	1843294 7. 07C	1931673 7. 51
677769 12. 21	684788 7. 78	920759 7. 11	1846433 7. 31	1933324 7. 31
677820 7. 38	685092 7. 37	920759 7. 15	1846435 7. 26	1933749 7. 51
677828 6. 22	685186 7. 78	920759 7. 16	1846442 7. 26	1934477 7. 25
677838 25. 56	685206 7. 78	954418 8. 73	1846444 7. 31	1936466 7. 25
678016 14. 04	685502 1. 16	954504 4. 48	1846450 7. 31	1937381 7. 52
678017 14. 04	685503 1. 18	954716 12. 23	1846451 7. 31	1941055 7. 26
678024 12. 21	685504 1. 18	954780 7. 26	1846584 7. 26	1941056 7. 26
678026 12. 21	686947 25. 63	954794 16. 20	1847232 7. 53	1941391 7. 31
678032 12. 21	687864 25. 41	954987 12. 23	1847233 7. 53	1941466 7. 31
678034 12. 21	694099 25. 49H	S 10004 25. 49	1847234 7. 53	1941467 7. 31
678036 12. 21	694453 5. 14	S 10010 25. 76	1847243 7. 53	1941468 7. 31
678190 26. 15	694780 19. 06	S 10064 25. 12	1850890 7. 53	1941471 7. 31
678209 19. 06	694781 19. 06	S 10064 25. 41	1855978 7. 76	1941472 7. 31
678210 19. 06	694782 19. 06	S 10082 25. 75	1856056 7. 26	1941475 7. 31
678577 4. 26D	699027 4. 58	S 10091 25. 52	1857304 7. 53	1941482 7. 31
678589 17. 10	699027 4. 58B	S 10093 25. 70	1857306 7. 53	1941484 7. 31
678590 17. 10	699028 4. 58	S 10097 17. 24	1857308 7. 53	1941485 7. 31
678784 25. 01	699291 8. 91	S 10111 16. 06	1860439 7. 04	1942256 7. 25
679016 4. 16	699515 19. 06	S 10111 25. 70	1861785 7. 25	1942258 7. 25
679064 26. 15	708789 17. 12	S 10121 7. 91	1861791 7. 25	1942282 7. 25
679066 26. 15	711129 6. 16	S 10121 16. 26	1864279 7. 31	1942422 7. 26
679067 26. 15	717229 17. 24	S 10137 7. 37	1871630 7. 53	1942826 7. 31
679069 26. 15	754381 26. 18	S 10137 7. 38	1874056 7. 91	1942829 7. 31
679081 26. 23A	764402 7. 76	S 10137 25. 70	1874495 7. 53	1942830 7. 31
679082 26. 23A	768233 7. 76	S 10140 25. 51	1874847 7. 25	1942969 7. 25
679083 26. 23A	769652 8. 90	S 10219 25. 49	1874848 7. 25	1942969 7. 51
679084 26. 23A	790945 4. 58	S 10222 25. 49H	1874851 7. 25	1943242 7. 25
679085 26. 23A	790945 7. 91	S 10223 25. 46	1877518 7. 53	1944841 7. 51
679086 26. 23A	790945 17. 24	S 10224 25. 44	1877519 7. 53	1945356 7. 25
679087 26. 23A	790945 25. 66	S 10228 25. 09	1878192 7. 04	1945402 7. 51
679088 26. 23A	790945 26. 10	S 10236 25. 09	1878192 7. 11	1945468 7. 25
679089 26. 23A	798004 4. 42	S 10236 25. 28	1878192 7. 16	1945476 7. 25
679364 7. 78	798166 17. 15	S 10236 25. 51	1878503 7. 80	1945477 7. 25
679748 7. 91	800593 7. 26	S 10255 25. 49B	1878503 7. 82	1945479 7. 25
679788 26. 35	800623 7. 26	S 10255 25. 49D	1878833 7. 26	1945480 7. 25
679868 17. 24	800639 7. 26	1016964 7. 80	1882247 7. 53	1945484 7. 25
679954 26. 15	801077 7. 25	1053597 25. 64	1882267 7. 31	1945490 7. 25
680318 7. 79	807295 7. 26	1060539 25. 64	1902746 7. 26	1945500 7. 25
681033 26. 10	810501 7. 53	1066961 25. 64	1904982 7. 25	1945518 7. 25
681034 26. 10	810794 7. 25	1067906 25. 64	1905124 7. 53	1945880 7. 25
681035 26. 10	810794 7. 31	1113953 7. 25	1905125 7. 26	1946133 7. 52
681037 7. 15	811912 7. 25	1114404 7. 52	1905382 7. 53	1946761 7. 25
681038 7. 15	812410 7. 25	1115517 7. 51	1905466 7. 53	1947787 7. 52
681039 7. 15	813767 7. 31	1115818 7. 82	1905683 7. 26	1947794 7. 52
681042 7. 71	815540 7. 53	1115860 7. 80	1906049 7. 51	1947798 7. 52
681043 7. 15	826462 7. 25	1115861 7. 80	1906986 7. 25	1947799 7. 52
681043 25. 79	838646 26. 18	1115871 7. 80	1907136 7. 43	1948111 7. 52
681046 25. 80B	838653 26. 18	1116964 7. 80	1907475 7. 25	1948513 7. 25
681324 25. 79	838987 26. 18	1116969 7. 80	1908248 7. 26	1948515 7. 25
681484 6. 06	846747 6. 10	1117685 7. 26	1909550 7. 25	1948519 7. 25
681508 26. 15	849330 7. 45	1117687 7. 26	1909553 7. 25	1948521 7. 25
681509 26. 15	850422 6. 10	1119911 7. 53	1910174 7. 31	1948529 7. 25
681534 25. 79	850442 6. 04	1178279 26. 21	1910175 7. 31	1948536 7. 25
681623 22. 04	850443 6. 04	1324714 8. 55	1910177 7. 31	1948537 7. 25
681972 16. 52	850481 6. 04	1385060 7. 71	1910179 7. 31	1949161 7. 31
682148 7. 74B	850482 6. 04	1454210 7. 71	1910572 7. 26	1949162 7. 31
682240 7. 81	850512 6. 04	1456457 25. 15	1911516 7. 31	1949471 7. 31
682692 8. 90	850745 6. 04	1503536 12. 12	1911644 7. 25	1950069 7. 52
682698 7. 91	850746 6. 04	1508844 7. 74B	1913080 7. 25	1950111 7. 51
682796 26. 40	861127 6. 10	1509175 7. 74B	1913959 7. 26	1950561 7. 25
682857 4. 03	861128 6. 10	1513355 7. 42	1914373 7. 25	1951073 7. 25
683018 7. 84	861131 6. 10	1543853 8. 77	1914647 7. 51	1951837 7. 25
683019 7. 84	861945 12. 04	1543857 8. 77	1914741 7. 31	1952727 7. 71
683239 8. 90	868141 7. 44	1543862 8. 77	1914842 7. 25	1953236 7. 25
683279 25. 79	897578 7. 07C	1544255 8. 77	1914873 7. 25	1953242 7. 51
683280 25. 79	903011 4. 48	1548899 7. 41	1915716 7. 51	1953244 7. 51
683285 25. 38	903204 6. 20	1555476 8. 76	1915717 7. 51	1954510 7. 51
683557 16. 52	903209 7. 26	1561534 7. 44	1915718 7. 51	1954861 7. 51
683558 16. 52	903304 6. 20	1561536 7. 44	1916272 7. 25	1955303 7. 25
683559 16. 52	904722 26. 23A	1565176 7. 44	1916399 7. 25	1956197 7. 31
683797 8. 90	904757 26. 18	1565177 7. 44	1916439 7. 25	1956236 7. 31
683969 8. 90	907075 26. 18	1565257 7. 44	1918047 7. 25	1957264 7. 25
683979 8. 90	907240 25. 72	1565358 7. 04	1918687 7. 25	1958020 7. 25
683980 8. 90	907374 7. 26	1580612 7. 44	1918690 7. 25	1958666 7. 76
684106 4. 58C	907415 16. 46	1580613 7. 44	1918714 7. 25	1958667 7. 76
684106 7. 29B	907415 26. 23E	1581772 7. 44	1918848 7. 31	1958668 7. 76
684106 25. 49	907596 26. 23E	1582724 7. 44	1921805 7. 25	1958933 7. 26

PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.
1958945	7. 26	2027663	17. 17	2110683	18. 08	2215630	4. 58	2226070	25. 74
1959120	7. 31	2027665	17. 15	2115768	5. 18	2215808	4. 58	2227110	4. 48
1961479	7. 31	2027666	17. 17	2116816	4. 21	2215842	16. 54	2227111	4. 48
1961570	7. 31	2027669	17. 17	2117061	4. 58	2215928	7. 91	2227113	4. 48
1962323	7. 31	2027677	17. 09	2118319	16. 22	2216126	4. 58	2227114	4. 48
1962598	7. 53	2027677	17. 11	2119321	4. 58	2217215	1. 08	2227143	4. 47
1962674	7. 31	2027678	17. 09	2119321	4. 58C	2217221	1. 08	2227275	4. 13
1963284	7. 26	2027678	17. 11	2119527	25. 66	2217222	1. 08	2227275	4. 14
1963291	7. 26	2027683	17. 17	2119729	4. 48	2217223	1. 08	2227276	4. 13
1963305	7. 31	2027687	17. 10	2120321	17. 17	2217263	4. 29	2227276	4. 14
1963309	7. 31	2027690	17. 19	2120344	25. 66	2217613	19. 10	2227416	25. 63
1963311	7. 31	2027695	17. 19	2120344	26. 40	2218688	26. 38	2227417	25. 08
1964570	7. 25	2027695	17. 20	2121033	12. 10	2218688	26. 40	2227417	25. 17
1964857	7. 25	2028299	17. 16	2121034	4. 58C	2219365	19. 12	2227417	25. 58
1965093	7. 25	2028929	4. 58C	2123106	19. 10	2220127	16. 08	2227417	25. 63
1965247	7. 26	2028999	4. 47	2128140	26. 10	2220869	19. 10	2228368	7. 08C
1965472	7. 25	2029913	17. 20	2128142	26. 10	2220873	4. 14	2228368	25. 51
1965698	7. 76	2029931	17. 20	2128143	26. 10	2220888	2. 10	2228514	14. 20A
1966651	7. 25	2030109	19. 06	2130789	4. 26	2220890	2. 20	2228514	14. 21A
1968396	7. 25	2030115	4. 07	2133236	19. 06	2221220	19. 10	2228757	4. 58
1968997	7. 31	2030121	4. 15	2136944	4. 56	2221224	2. 10	2228769	17. 10
1970397	7. 31	2030173	2. 16	2136945	4. 56	2221228	18. 08	2231401	17. 03
1971052	7. 26	2039623	17. 11	2138283	7. 86	2221229	4. 73	2231826	8. 90
1971055	7. 26	2039625	17. 11	2140049	16. 04	2221254	18. 08	2232462	2. 20
1971057	7. 26	2040546	17. 23	2142347	17. 08	2222105	16. 28	2232847	8. 92A
1971063	7. 26	2040552	17. 23	2146130	22. 04	2222106	16. 28	2233800	25. 85
1971065	7. 26	2040553	17. 23	2147521	26. 40	2222107	16. 28	2233801	25. 85
1971067	7. 26	2040554	17. 23	2152465	16. 23	2222108	16. 28	2234136	25. 88
1971070	7. 26	2040555	17. 23	2157356	25. 56	2222109	16. 28	2235082	19. 10
1971071	7. 26	2041692	6. 22	2157791	8. 82	2222110	16. 28	2235608	4. 73
1971085	7. 26	2044739	25. 14	2161693	5. 20	2222115	16. 28	2235671	26. 15
1971086	7. 26	2044739	25. 24	2161693	8. 91	2222424	7. 43	2235741	25. 70
1971087	7. 26	2046751	4. 05	2161693	8. 93	2222649	26. 19	2235743	25. 70
1971090	7. 26	2046751	4. 06	2161693	25. 44	2224296	4. 42	2235745	25. 70
1971106	7. 51	2048332	8. 91	2161708	2. 06	2224334	8. 77	2235746	25. 70
1990963	25. 62	2048614	25. 78	2162552	25. 86	2224541	4. 57	2235760	25. 13
1990994	25. 62	2048840	7. 77	2166092	2. 16	2224541	7. 91	2235762	16. 52
1991044	7. 71	2049721	17. 20	2168963	8. 92	2224541	8. 92A	2235765	25. 49F
1995163	7. 71	2052020	4. 15	2169338	25. 14	2224544	4. 42	2235774	26. 18
1997032	7. 71	2053010	1. 14	2169478	5. 20	2224544	4. 57	2235777	26. 23F
1997041	7. 71	2053010	4. 15	2170400	17. 23	2224544	12. 10	2235778	26. 23F
1998723	7. 74	2054524	4. 61	2172497	12. 10	2224545	4. 57	2235779	26. 23F
2007117	17. 23	2061210	4. 58C	2172498	12. 10	2224545	12. 10	2235782	26. 23F
2007428	5. 18	2061210	12. 10	2172499	12. 10	2224545	25. 65	2235788	26. 23F
2007428	5. 20	2065574	4. 58	2172922	17. 23	2224546	4. 57	2235795	6. 16
2008925	16. 18	2066429	25. 09	2172923	17. 23	2224546	6. 16	2235797	25. 65
2012242	4. 11	2066430	25. 09	2173746	26. 19	2224546	12. 10	2235799	25. 65
2012242	4. 12	2067939	25. 27	2173748	26. 19	2224546	26. 40	2235800	25. 65
2014436	25. 86	2072925	8. 93	2173751	26. 19	2224547	12. 08	2235920	25. 80
2014730	6. 10	2074449	19. 06	2173752	26. 19	2224548	4. 57	2235921	25. 80
2015340	4. 54	2074450	19. 06	2175233	1. 18	2224548	16. 54	2235987	26. 23A
2016246	4. 58	2075279	17. 08	2175233	16. 44	2224549	4. 57	2235989	26. 23A
2016246	4. 58R	2075616	22. 04	2175235	1. 18	2224549	25. 65	2235990	26. 23A
2017100	4. 58	2075967	12. 02	2175235	16. 44	2224550	4. 57	2236151	25. 70
2017326	4. 58	2077783	8. 91	2187361	7. 74A	2224567	8. 55	2236157	25. 49H
2018651	8. 93	2077788	8. 93	2187361	25. 61	2224657	25. 49F	2236160	25. 49
2020494	5. 20	2082229	17. 10	2191113	4. 52	2224659	25. 49	2236161	25. 49
2021888	4. 58	2083515	4. 26	2192318	7. 25	2224659	25. 49F	2236168	25. 51
2023342	4. 58	2085274	4. 26	2193514	8. 100	2224661	25. 49	2236169	25. 51
2023662	4. 58	2085275	4. 26	2193970	7. 27	2224679	12. 20	2236170	25. 51
2023785	25. 08	2085276	4. 26	2198437	26. 40	2224679	25. 33	2236179	6. 08
2024658	25. 13	2085277	4. 26	2199805	25. 66	2224679	25. 70	2236183	25. 83
2025796	8. 93	2085278	4. 26	2201406	19. 02	2224701	25. 70	2236189	7. 37
2027379	25. 60	2085279	4. 26	2201407	19. 02	2224716	12. 06	2236190	25. 83
2027611	17. 10	2085864	5. 20	2202781	5. 18	2224767	16. 56	2236209	26. 10
2027622	17. 10	2086969	7. 74	2208174	6. 04	2224885	12. 10	2236211	26. 10
2027623	17. 10	2086969	25. 28	2208989	2. 14	2224976	4. 57	2236212	26. 10
2027624	17. 10	2087093	8. 93	2208990	2. 14	2224976	7. 44	2236213	26. 10
2027629	17. 11	2087193	5. 18	2208991	2. 14	2224976	26. 35	2236237	1. 02
2027630	17. 11	2087586	6. 10	2208992	2. 14	2224977	8. 55	2236263	2. 02
2027632	17. 11	2087803	7. 44	2209713	25. 59	2224977	8. 83	2236265	25. 83
2027633	17. 11	2089255	26. 40	2209736	4. 58	2224977	17. 25	2236266	25. 83
2027634	17. 11	2090850	8. 86	2209736	7. 91	2224979	12. 10	2236268	25. 83
2027635	17. 11	2092439	8. 91	2210668	17. 10	2224980	4. 57	2236269	25. 83
2027640	17. 08	2093955	19. 06	2210669	17. 10	2224980	25. 65	2236270	25. 83
2027642	17. 08	2096636	17. 03	2210860	25. 14	2224980	26. 35	2236479	25. 69
2027645	17. 08	2096638	17. 03	2210860	25. 28	2224985	4. 57	2236573	1. 16
2027648	17. 08	2096659	17. 10	2210860	25. 85	2225101	7. 91	2236708	25. 56
2027651	17. 10	2096668	17. 08	2212229	4. 58	2225101	17. 24	2236801	25. 38
2027653	17. 10	2096669	17. 08	2212295	7. 78	2225101	25. 66	2236802	25. 38
2027655	17. 16	2096670	17. 08	2213618	4. 23	2225537	16. 28	2236803	25. 38
2027656	17. 16	2096671	17. 08	2213624	4. 58C	2225538	16. 28	2236804	25. 38
2027657	17. 15	2096672	17. 10	2214272	5. 18	2226020	25. 79	2236805	25. 38
2027658	17. 15	2096673	17. 10	2214329	4. 21	2226070	7. 12	2236806	25. 38
2027660	17. 15	2101123	4. 11	2214435	4. 55	2226070	7. 84	2236809	25. 58
2027661	17. 15	2105445	8. 90	2214457	8. 91	2226070	25. 42	2236810	25. 58
2027662	17. 17	2107338	25. 78	2214695	4. 25	2226070	25. 46	2236811	25. 58

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2236812	25. 58	2248716	7. 91	2289967	7. 78	2297837	25. 46	2303724	25. 47
2236815	25. 58	2249051	7. 91	2290313	26. 23	2297839	25. 49	2303949	7. 60
2236816	25. 58	2251042	25. 03	2291173	8. 92A	2297840	25. 49	2304216	25. 63
2236819	25. 58	2253219	1. 10	2291196	7. 91	2297847	25. 46	2304388	16. 23
2236820	25. 58	2253220	1. 10	2291242	7. 91	2297849	25. 09	2304543	14. 21A
2236826	25. 38	2253223	1. 04	2291244	7. 91	2297850	25. 09	2304615	25. 24
2236827	25. 38	2254366	1. 12	2291304	25. 49F	2297869	25. 09	2304641	16. 23
2236828	25. 38	2254625	2. 20	2291305	25. 49F	2297889	25. 49	2305176	19. 10
2236840	25. 18	2254630	2. 10	2291837	25. 34	2298081	25. 44	2305296	25. 62
2236841	25. 18	2254643	2. 10	2292173	14. 21A	2298089	25. 09	2305297	25. 61
2236844	25. 18	2255197	4. 24	2292124	14. 20A	2298092	25. 03	2305383	4. 46
2236845	25. 18	2255579	4. 58D	2292124	14. 21A	2298267	1. 14	2305384	4. 48
2236848	25. 18	2256378	4. 03	2292314	4. 41	2298267	4. 15	2305386	4. 45
2236849	25. 18	2256488	25. 27	2292418	25. 15	2298274	4. 15	2305569	16. 54
2236852	25. 18	2257165	2. 04	2292732	7. 09	2298288	19. 10	2305715	8. 90
2236854	25. 18	2257165	17. 06	2292813	25. 49	2298301	19. 10	2305846	25. 51
2236862	25. 44	2257970	2. 18	2292817	25. 49	2298302	19. 10	2305850	25. 62
2236875	25. 70	2257971	2. 18	2292857	14. 21	2298304	2. 06	2305995	2. 06
2236876	25. 70	2257993	19. 06	2293081	14. 20	2298305	19. 10	2306427	19. 06
2236877	25. 70	2258247	4. 58	2293081	14. 20A	2298306	19. 10	2306490	4. 15
2236878	25. 70	2259326	4. 08	2293083	14. 20	2298391	26. 23	2306496	2. 14
2236879	25. 70	2259327	4. 08	2293083	14. 21	2298724	25. 03	2306653	4. 58
2236880	25. 70	2259327	14. 21A	2293362	16. 20	2298730	25. 09	2307893	17. 04
2236898	25. 74	2259586	7. 78	2293376	5. 20	2298736	25. 09	2308601	11. 06
2236899	25. 74	2260821	4. 16	2293413	16. 20	2298785	8. 93	2308827	7. 72
2236910	25. 12	2260876	4. 58	2293462	16. 20	2298943	11. 06	2309473	2. 04
2236917	26. 22	2262459	25. 76	2293752	16. 20	2299223	25. 44	2311251	1. 10
2236938	25. 70	2262716	19. 10	2293781	14. 04	2299232	11. 06	2311385	16. 28
2236941	25. 49B	2263224	7. 78	2293782	5. 20	2299295	25. 24	2311603	25. 51
2236942	25. 65	2263245	7. 08	2294076	5. 20	2299305	25. 24	2311759	25. 52
2236943	25. 65	2264683	8. 90	2294082	5. 18	2299306	25. 24	2311762	25. 52
2236945	25. 70	2265051	7. 07C	2294120	16. 26	2299309	25. 78	2311766	25. 52
2236947	25. 66	2265244	14. 20	2294121	16. 26	2299316	25. 24	2311767	25. 52
2236949	25. 66	2265255	25. 14	2294344	8. 92A	2299317	25. 24	2311768	25. 52
2236950	25. 70	2265255	25. 15	2294344	8. 92B	2299342	25. 51	2311770	25. 52
2237499	1. 10	2265255	25. 24	2294345	8. 92A	2299512	7. 74H	2311771	25. 52
2237663	5. 20	2265810	1. 06	2294345	8. 92B	2299589	11. 06	2311774	25. 52
2238505	2. 04	2265925	16. 26	2294346	8. 92B	2300023	25. 24	2311780	25. 52
2239396	25. 38	2267152	8. 90	2294347	8. 92B	2300025	25. 24	2311781	25. 51
2239598	7. 37	2267155	8. 90	2294491	8. 92A	2300376	25. 03	2311786	25. 52
2240142	7. 71	2267157	4. 57	2294514	5. 20	2300377	25. 51	2311793	25. 52
2240368	25. 25	2267158	8. 90	2294545	5. 18	2300378	25. 51	2312060	25. 52
2240368	25. 28	2269448	2. 10	2294807	4. 23	2300391	7. 38	2312074	25. 52
2240916	8. 92A	2269658	25. 44	2294921	25. 27	2300392	25. 02	2312118	25. 51
2240916	8. 92B	2269659	25. 44	2295142	7. 91	2300393	25. 02	2312883	17. 19
2240917	8. 92A	2269916	8. 90	2295234	25. 58	2300758	25. 51	2313313	25. 51
2240917	8. 92B	2270380	25. 74	2295235	25. 58	2300770	25. 08	2313314	25. 51
2241095	7. 67	2271617	4. 23	2295250	16. 26	2300771	25. 08	2314062	4. 57
2241095	7. 91	2272093	7. 78	2295253	16. 26	2300779	25. 51	2314062	8. 86
2243233	6. 04	2273809	7. 01	2295273	25. 66	2300798	25. 18	2314117	16. 28
2243272	7. 07	2273809	25. 79	2295274	16. 54	2300962	16. 46	2314759	14. 20
2243272	7. 08C	2274512	14. 24	2295274	25. 49D	2301213	7. 10	2314759	14. 20A
2243272	7. 68	2275100	19. 10	2295274	25. 49H	2301224	25. 14	2314759	14. 21A
2243318	25. 12	2275647	4. 03	2295287	25. 27	2301226	25. 14	2315526	2. 20
2243602	2. 20	2275913	4. 23	2295288	25. 27	2301248	25. 09	2315527	2. 20
2243603	2. 20	2276100	7. 78	2295290	25. 27	2301249	25. 09	2316669	25. 54
2243604	2. 20	2276286	4. 58C	2295291	25. 27	2301257	4. 58	2317295	8. 92A
2243605	2. 20	2276286	6. 06	2295293	25. 27	2301257	7. 91	2317295	8. 92B
2243606	2. 20	2276286	14. 10	2295298	25. 27	2301257	25. 80B	2317696	2. 20
2243607	2. 20	2276286	14. 12	2295299	25. 27	2301300	25. 78	2317955	7. 60
2243608	2. 20	2276350	16. 28	2295508	7. 90	2301483	7. 60	2318021	7. 84
2243609	2. 20	2276594	7. 78	2295803	25. 27	2301524	4. 51	2318581	18. 08
2243610	2. 20	2277311	2. 14	2295806	11. 08	2301525	4. 51	2318820	25. 61
2243611	2. 20	2278430	8. 92A	2295806	24. 28	2301526	4. 51	2318820	25. 70
2243612	2. 20	2278913	7. 84	2295806	25. 18	2301527	4. 51	2319467	25. 66
2243768	16. 04	2279082	4. 03	2295806	25. 27	2301720	4. 58	2319547	25. 61
2244560	14. 04	2281750	7. 91	2295806	25. 28	2301720	4. 58B	2319752	18. 08
2244560	16. 26	2281752	7. 91	2295809	25. 27	2301736	25. 76	2319755	7. 60
2244569	7. 44	2281753	7. 91	2295837	25. 27	2301748	25. 82	2319756	7. 60
2244570	16. 26	2281754	7. 91	2295995	6. 10	2301749	25. 82	2319757	7. 60
2244571	16. 26	2281755	7. 91	2295996	6. 10	2301750	25. 82	2319759	7. 60
2244924	25. 15	2281860	7. 91	2295997	6. 10	2301786	7. 78	2319762	7. 60
2245830	6. 10	2281862	7. 44	2296254	25. 14	2301828	1. 14	2319893	16. 23
2246218	25. 72	2281862	7. 91	2296256	25. 14	2301868	25. 76	2320109	25. 61
2246219	25. 72	2281880	4. 58C	2296285	25. 27	2302258	25. 08	2320196	25. 54
2246220	25. 72	2282071	26. 19	2296589	25. 27	2302290	25. 61	2320234	25. 88
2246608	4. 58	2283383	7. 78	2296606	5. 18	2302349	25. 04	2320262	16. 54
2246608	4. 58B	2284314	4. 15	2296608	25. 22	2302628	25. 88	2320263	16. 54
2246641	7. 37	2287150	4. 05	2296702	5. 10	2302693	25. 66	2320820	25. 69
2246694	8. 92A	2287150	4. 06	2296773	8. 92A	2303010	25. 44	2320823	25. 69
2246695	8. 92A	2287943	25. 61	2296774	8. 92A	2303086	25. 04	2320829	25. 69
2247121	4. 13	2288721	8. 92A	2297312	25. 09	2303088	25. 73	2320832	25. 69
2247121	4. 14	2288900	4. 58	2297313	25. 09	2303091	25. 78	2320833	25. 69
2247443	17. 08	2288900	8. 92A	2297314	25. 09	2303096	25. 61	2320834	25. 69
2247444	17. 10	2289524	18. 08	2297316	25. 09	2303305	2. 20	2320835	25. 69
2248137	12. 20	2289529	4. 03	2297320	25. 09	2303371	1. 10	2320836	25. 69
2248187	4. 26	2289919	8. 92A	2297747	25. 66	2303453	6. 10	2320838	16. 54

PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.
2321957	17. 24	2353255	12. 04	2373619	25. 61	2384353	25. 73	2389885	6. 22
2321975	17. 24	2353318	19. 10	2373634	16. 18	2384400	25. 73	2389886	6. 22
2321992	5. 20	2355080	4. 15	2373636	16. 18	2384441	4. 49	2389887	6. 22
2321993	5. 20	2355080	4. 16	2373647	4. 05	2384507	25. 78	2389888	6. 22
2322610	2. 06	2355081	4. 16	2373648	4. 05	2384627	25. 38	2389889	6. 22
2323010	7. 83	2355084	4. 15	2373649	4. 05	2384628	25. 38	2389890	6. 22
2323204	26. 19	2355084	4. 16	2373650	4. 05	2384982	7. 07B	2389891	6. 22
2323208	26. 19	2355085	4. 15	2373651	4. 06	2384983	7. 07B	2389892	6. 22
2323210	26. 19	2355085	4. 16	2373652	4. 06	2385276	4. 08	2389893	6. 22
2323211	26. 19	2355087	17. 13	2373653	4. 06	2385277	4. 08	2390014	4. 23
2323212	26. 19	2355610	4. 56	2373654	4. 06	2385278	4. 08	2390058	26. 40
2323215	26. 19	2355613	4. 56	2373895	26. 23	2385280	4. 08	2390113	8. 92A
2323217	26. 19	2355934	6. 16	2374301	14. 10	2385323	4. 49	2390135	4. 58
2323229	26. 19	2356111	4. 06	2374301	16. 56	2385324	4. 49	2390135	25. 80B
2324106	17. 12	2356115	4. 05	2374466	4. 10	2385470	4. 61	2390399	7. 07
2324175	6. 16	2356117	2. 18	2374478	4. 49	2385481	14. 24	2390399	7. 07B
2324687	17. 13	2356809	6. 22	2374698	26. 40	2385573	5. 10	2390827	26. 18
2326310	8. 54	2357613	4. 26	2375611	14. 04	2385756	6. 22	2390841	19. 02
2326310	16. 50	2357685	11. 06	2376015	26. 40	2386043	6. 22	2390922	5. 08
2327281	7. 43	2357938	11. 06	2376042	12. 02	2386316	26. 40	2390956	8. 90
2327285	7. 43	2357968	4. 47	2376043	12. 02	2386365	6. 22	2391256	25. 57
2327286	7. 43	2357978	1. 14	2376049	12. 08	2386371	6. 22	2391257	25. 57
2327287	7. 43	2359215	4. 21	2376053	16. 14	2386408	25. 75	2391352	7. 07
2327289	18. 08	2359218	4. 21	2376094	7. 83	2386409	25. 75	2391352	7. 07B
2327519	26. 19	2359219	4. 21	2376095	26. 40	2386640	6. 22	2391353	7. 07
2327694	26. 40	2359220	4. 21	2376141	16. 14	2386642	6. 22	2391353	7. 07B
2328204	26. 55	2359221	4. 21	2376197	16. 14	2386776	6. 22	2391356	7. 07B
2328212	4. 26	2359223	4. 21	2376200	25. 63	2386778	6. 22	2391357	7. 07B
2328692	17. 15	2359226	4. 21	2376423	14. 10	2386779	6. 22	2391358	7. 07B
2328827	25. 52	2359233	4. 21	2376455	7. 85	2386780	6. 22	2391359	7. 07B
2329244	4. 15	2359234	4. 21	2376561	16. 14	2386787	6. 22	2391363	2. 14
2330516	7. 71	2359844	4. 26	2376562	16. 04	2386789	6. 22	2391400	4. 49
2330516	7. 72	2359848	4. 26	2376579	16. 04	2386789	6. 22	2391764	7. 78
2330516	7. 74	2359849	4. 26	2376584	16. 14	2387082	6. 02	2391826	25. 44
2330518	7. 71	2360335	26. 10	2376586	16. 04	2387322	14. 20	2391845	25. 37
2330520	7. 74A	2361073	4. 05	2376587	16. 04	2387334	5. 18	2391845	25. 75
2330522	7. 71	2362290	26. 21	2376608	16. 04	2387335	5. 18	2392281	14. 04
2330525	7. 72	2362830	26. 21	2376609	16. 04	2387345	6. 06	2392283	14. 04
2330525	7. 73	2363042	4. 21	2376874	14. 10	2387401	12. 32	2392286	14. 04
2331042	5. 20	2363408	8. 90	2376920	8. 91	2387461	25. 66	2393145	25. 72
2331044	8. 93	2363450	8. 90	2377423	12. 02	2387678	12. 22	2393838	8. 77
2331482	25. 69	2363519	4. 09	2377712	4. 09	2387953	6. 22	2393907	16. 54
2331483	25. 69	2364314	26. 19	2378618	12. 32	2388136	8. 93	2394208	25. 83
2331484	25. 69	2364460	4. 21	2378636	6. 16	2388138	8. 93	2394308	6. 24
2331485	25. 69	2364461	4. 21	2378647	25. 18	2388141	16. 46	2394354	8. 77
2331487	25. 69	2364462	4. 61	2378647	25. 70	2388142	16. 46	2394395	8. 100
2331903	25. 69	2364466	4. 61	2378672	4. 57	2388149	16. 50	2394553	26. 19
2332399	25. 69	2364475	4. 47	2378672	26. 40	2388407	14. 04	2394856	4. 58D
2332404	4. 58	2364733	7. 74H	2378710	26. 35	2388804	8. 92A	2395256	5. 10
2332404	4. 58B	2364934	2. 10	2378714	14. 08C	2388828	26. 18	2396028	8. 54
2333085	4. 61	2365095	26. 18	2378737	25. 41	2388840	26. 18	2396029	8. 54
2334207	11. 06	2365505	8. 90	2378747	4. 57	2388847	25. 05	2396355	17. 20
2334865	26. 19	2366104	18. 06	2378750	16. 54	2388877	26. 30	2396450	6. 22
2335012	6. 16	2366105	18. 08	2378766	18. 08	2388878	26. 30	2396498	6. 22
2335012	6. 24	2366106	18. 06	2379022	8. 91	2388908	4. 26D	2397011	6. 22
2335017	25. 54	2366107	18. 06	2379437	26. 40	2388911	6. 22	2397012	6. 22
2335017	25. 55	2366108	18. 06	2379453	26. 15	2389154	25. 66	2397013	6. 22
2335017	25. 56	2366112	4. 61	2379588	8. 93	2389355	26. 22	2397014	6. 22
2335106	25. 46	2366964	14. 12	2380119	25. 66	2389380	6. 22	2397015	6. 22
2335108	25. 09	2367016	4. 27	2380205	16. 28	2389391	6. 22	2397016	6. 22
2335109	25. 22	2367022	7. 69	2380206	16. 28	2389412	4. 58	2397017	6. 22
2335113	25. 14	2367024	7. 69	2380233	4. 16	2389412	4. 58B	2397018	6. 22
2335149	25. 51	2367027	4. 27	2380419	25. 78	2389413	4. 58	2397019	6. 22
2335777	8. 91	2367078	25. 63	2380481	17. 09	2389656	25. 49D	2397020	6. 22
2337540	25. 69	2367328	4. 57	2380520	18. 08	2389656	25. 49H	2397021	6. 22
2337541	25. 69	2368249	25. 28	2381317	7. 91	2389694	8. 92A	2397022	6. 22
2337542	25. 69	2368970	16. 18	2381318	7. 91	2389697	26. 23	2397023	6. 22
2338178	4. 47	2369734	7. 60	2381319	26. 40	2389705	6. 22	2397024	6. 22
2338180	4. 47	2370612	7. 27	2381322	7. 91	2389706	6. 22	2397025	6. 22
2338184	4. 50	2370728	16. 18	2381346	26. 30	2389721	6. 22	2397026	6. 22
2338185	4. 50	2370773	4. 47	2381669	7. 91	2389722	6. 22	2397027	6. 22
2338186	4. 47	2370775	4. 46	2381719	25. 79	2389723	25. 65	2397028	6. 22
2338189	4. 47	2371186	25. 40	2381771	7. 91	2389725	26. 23	2397029	6. 22
2338304	4. 41	2371187	25. 56	2381975	26. 19	2389821	4. 49	2397030	6. 22
2338853	4. 15	2371418	25. 61	2382101	25. 49F	2389872	6. 22	2397031	6. 22
2343289	4. 50	2371499	4. 10	2382103	25. 38	2389873	6. 22	2397326	25. 08
2343290	4. 50	2371564	12. 08	2383089	25. 58	2389874	6. 22	2397326	25. 75
2343291	4. 50	2371850	12. 02	2383529	7. 91	2389875	6. 22	2397327	7. 38
2343292	4. 50	2372014	5. 20	2383676	26. 40	2389876	6. 22	2397327	25. 56
2343902	26. 35	2372301	25. 72	2383906	8. 90	2389877	6. 22	2397678	6. 16
2344329	26. 40	2372493	8. 77	2383908	8. 90	2389878	6. 22	2397689	25. 80
2350908	6. 06	2372661	16. 56	2383913	8. 90	2389879	6. 22	2397690	25. 80
2350908	14. 10	2373134	25. 70	2384250	25. 75	2389880	6. 22	2397691	25. 80
2350908	14. 12	2373135	25. 70	2384273	25. 75	2389881	6. 22	2397747	25. 72
2350917	7. 08C	2373136	4. 26	2384275	25. 75	2389882	6. 22	2397748	25. 72
2352141	4. 47	2373332	8. 77	2384326	16. 22	2389883	6. 22	2397749	25. 72
2352590	8. 90	2373617	25. 61	2384352	25. 73	2389884	6. 22	2397761	6. 22

PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.	PART NO.	GROUP NO.
2398204	25. 72	2407736	16. 56	2412896	7. 07	2417892	6. 02	2424280	7. 75
2398319	26. 19	2407842	4. 26D	2412897	7. 07	2417893	6. 02	2424487	25. 15
2398320	26. 19	2407844	7. 69	2413018	25. 09	2417894	6. 02	2424517	7. 86
2398363	4. 15	2407940	25. 41	2413019	16. 20	2417895	6. 02	2424518	7. 86
2399062	4. 27	2407944	25. 41	2413366	4. 23	2418211	14. 24	2425369	4. 26D
2399078	4. 58	2407947	16. 26	2413379	4. 47	2418222	16. 10	2425432	4. 26
2399079	4. 58	2407975	12. 22	2413429	6. 06	2418223	16. 10	2425433	4. 26
2399100	7. 91	2407985	14. 21A	2413591	25. 58	2418314	11. 06	2425434	4. 26
2399464	2. 14	2407986	14. 21A	2413644	26. 18	2418315	11. 06	2425564	8. 98
2399499	4. 23	2407990	12. 22	2413657	25. 80	2418358	25. 24	2425565	8. 98
2400189	26. 30	2408793	25. 14	2413663	4. 58D	2418367	25. 80	2425566	8. 98
2400189	26. 40	2408794	25. 14	2413665	4. 58D	2418371	25. 65	2425567	8. 100
2400201	4. 23	2408796	25. 14	2413666	4. 58D	2418555	4. 57	2425602	25. 15
2400202	4. 23	2408850	18. 06	2413668	4. 58D	2418555	25. 70	2425757	4. 52
2400205	4. 29	2408867	4. 57	2413669	4. 58D	2418625	25. 79	2425811	25. 41
2400206	4. 23	2408964	6. 06	2413670	4. 58D	2418839	8. 90	2425855	17. 20
2400293	4. 41	2408977	25. 49G	2413671	4. 58D	2418983	2. 06	2425857	17. 20
2400415	8. 90	2408978	25. 49G	2413672	4. 58D	2419019	25. 46	2425891	8. 100
2400600	7. 84	2409019	8. 90	2413673	4. 58D	2419020	25. 45	2426068	4. 29
2400626	6. 22	2409047	25. 49F	2413674	4. 58D	2419087	25. 14	2426069	4. 29
2400633	5. 20	2409055	8. 91	2413677	25. 80	2419305	4. 16	2426070	4. 29
2400651	26. 19	2409378	8. 85	2413678	25. 80	2419316	4. 15	2426071	4. 29
2400869	4. 61	2409487	6. 06	2413679	25. 80	2419317	4. 15	2426072	4. 29
2401427	25. 56	2409495	6. 06	2413680	25. 80	2419347	26. 19	2426073	4. 29
2401478	25. 80	2409496	6. 06	2413681	25. 80	2419348	26. 19	2426074	4. 29
2401690	4. 27	2410047	14. 21A	2413684	4. 58D	2419405	25. 56	2426075	4. 29
2401691	4. 27	2410048	14. 21A	2413685	25. 80	2419410	8. 90	2426077	4. 29
2401692	4. 27	2410102	14. 20	2413687	25. 80	2419447	25. 24	2426078	4. 29
2401698	4. 23	2410104	14. 20	2413688	25. 80	2419447	25. 51	2426440	26. 22
2401699	4. 23	2410272	4. 21	2413689	25. 80	2419473	7. 91	2426626	5. 04
2401700	4. 23	2410298	26. 18	2413710	25. 13	2419474	7. 91	2426734	4. 08
2401889	17. 09	2410401	17. 17	2413711	25. 13	2419741	17. 12	2427716	17. 14
2402201	4. 23	2410402	17. 17	2413712	25. 13	2419742	17. 09	2428105	4. 05
2402203	4. 23	2410408	17. 20	2413960	26. 18	2419743	17. 12	2428147	25. 72
2402308	6. 24	2410423	17. 12	2413966	6. 06	2419744	17. 12	2428252	5. 14
2402445	7. 91	2410424	17. 12	2413981	25. 24	2419745	17. 12	2428540	2. 10
2402581	4. 27	2410426	17. 12	2414033	6. 22	2419746	17. 12	2428592	26. 22
2402582	4. 27	2410427	17. 12	2414305	25. 80	2419747	17. 09	2428612	17. 09
2402583	4. 27	2410428	17. 12	2414472	25. 42	2419748	17. 09	2429011	25. 44
2402585	4. 27	2410443	17. 19	2414521	25. 14	2419749	17. 09	2429276	6. 10
2402744	26. 19	2410444	5. 16	2414623	25. 80	2419750	17. 09	2429277	6. 10
2403092	14. 24	2410444	17. 09	2414673	25. 80B	2419967	4. 29	2429278	4. 26
2403093	14. 24	2410445	17. 07	2414646	7. 01	2420356	12. 10	2429280	4. 26
2403160	7. 91	2410446	17. 10	2414905	25. 03	2420357	12. 10	2429281	4. 26
2403161	8. 85	2410447	17. 09	2415255	7. 74A	2420366	12. 22	2429283	4. 26
2403872	8. 92A	2410448	17. 09	2415269	25. 80	2420969	25. 41	2429285	4. 26
2404241	25. 77	2410449	17. 09	2415356	7. 07C	2420999	25. 15	2429286	4. 26
2404242	25. 77	2410450	17. 09	2415494	8. 77	2421009	12. 12	2429291	4. 26
2404822	1. 14	2410451	17. 09	2415752	25. 38	2421203	7. 74B	2429292	4. 26
2404823	1. 14	2410457	17. 09	2415755	25. 46	2421290	8. 100	2429293	4. 26
2404829	4. 15	2410459	17. 09	2415756	25. 46	2421484	25. 80	2429294	4. 26
2404830	4. 15	2410460	17. 10	2415757	25. 46	2421488	16. 16	2429295	4. 26
2404831	1. 06	2410462	7. 43	2415815	25. 87	2422010	25. 80	2429296	4. 26
2404832	1. 06	2410463	17. 09	2415816	25. 38	2422013	25. 80	2429297	4. 26
2405306	4. 27	2410463	17. 12	2415817	25. 38	2422014	25. 80	2429626	4. 42
2405340	4. 23	2410473	17. 09	2415905	26. 19	2422015	25. 80	2429626	4. 55
2405341	4. 23	2410481	5. 14	2415979	16. 54	2422203	6. 22	2429700	26. 15
2405341	4. 29	2410482	5. 14	2416053	25. 70	2422231	6. 22	2429700	26. 40
2405585	4. 04	2410487	17. 09	2416068	25. 59	2422234	4. 26	2431125	25. 38
2405586	4. 04	2410891	7. 84	2416069	25. 70	2422398	26. 22	2431219	8. 90
2405945	19. 10	2411008	25. 69	2416070	25. 70	2422565	6. 22	2431220	8. 90
2406144	16. 56	2411050	25. 15	2416087	26. 40	2422658	5. 14	2431225	7. 01
2406161	16. 56	2411050	25. 63	2416088	25. 55	2422665	17. 12	2431312	25. 69
2406167	4. 58	2411138	16. 26	2416149	25. 28	2422666	17. 12	2431313	25. 69
2406452	2. 10	2411294	16. 18	2416305	25. 05	2422667	17. 12	2431314	25. 69
2406452	19. 06	2411326	6. 22	2416311	25. 22	2422668	17. 12	2431316	25. 69
2406455	4. 03	2411802	16. 56	2416399	25. 38	2422669	17. 12	2431749	14. 20A
2406803	25. 03	2411929	8. 100	2416690	7. 07	2422670	17. 09	2431750	14. 20A
2406879	25. 09	2411978	25. 33	2416691	7. 07	2422731	25. 72	2431761	25. 14
2406880	25. 09	2411979	12. 22	2416752	25. 38	2422861	25. 80	2433515	26. 19
2406889	25. 38	2412271	25. 66	2416806	7. 91	2422862	25. 80	2433549	25. 80
2406890	25. 38	2412313	7. 74H	2416930	26. 19	2422883	8. 100	2433552	25. 80
2406920	4. 45	2412502	8. 90	2416931	26. 19	2422884	8. 100	2433553	25. 80
2406921	4. 47	2412508	16. 23	2417009	1. 10	2422992	12. 02	2433555	25. 80
2406924	4. 47	2412522	16. 23	2417150	25. 75	2423067	16. 26	2434135	12. 20
2406926	4. 47	2412529	16. 23	2417177	17. 03	2423069	16. 26	2434141	17. 23
2406927	4. 47	2412569	25. 24	2417189	17. 03	2423202	7. 07	2434186	26. 19
2406984	14. 24	2412580	26. 18	2417288	4. 47	2423203	7. 07	2434355	12. 20
2407302	25. 03	2412584	26. 18	2417289	4. 47	2423293	25. 22	2434641	25. 86
2407306	25. 03	2412584	26. 19	2417620	25. 14	2423293	25. 70	2434698	4. 03
2407307	25. 03	2412783	7. 27	2417641	4. 58	2423386	25. 80	2434699	4. 03
2407308	25. 38	2412801	16. 20	2417641	5. 20	2423387	25. 80	2435057	25. 24
2407706	4. 47	2412802	4. 26	2417689	6. 06	2423719	8. 100	2435395	5. 20
2407715	4. 26	2412807	26. 18	2417690	6. 06	2423777	7. 91	2435435	4. 41
2407733	16. 56	2412831	6. 02	2417691	6. 06	2423786	4. 58D	2435436	4. 41
2407734	16. 56	2412857	7. 72	2417890	6. 02	2423958	4. 44	2435437	4. 41
2407735	16. 56	2412857	7. 73	2417891	6. 02	2423973	26. 10	2435439	4. 41

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2435441	4. 41	2443793	8. 77	2452590	26. 18	2457893	25. 38	2459505	25. 49G
2435442	4. 41	2443794	8. 77	2452959	26. 18	2458104	25. 38	2459507	25. 49G
2435539	4. 58	2443795	8. 77	2452983	26. 18	2458108	25. 38	2459509	25. 49G
2435539	7. 91	2444123	7. 07C	2453155	25. 72	2458109	25. 38	2459511	25. 49G
2435749	25. 60	2444124	7. 07C	2453162	1. 18	2458110	25. 38	2459513	25. 49G
2435750	25. 60	2444480	4. 27	2453162	16. 44	2458111	25. 38	2459514	25. 49G
2435752	25. 60	2444678	4. 27	2453163	1. 18	2458112	25. 38	2459515	25. 49G
2435753	25. 60	2444881	25. 47	2453163	16. 44	2458113	25. 38	2459516	25. 49G
2435754	25. 60	2445879	25. 14	2453164	1. 18	2458118	25. 49D	2459517	25. 49G
2435755	25. 60	2445881	25. 14	2453164	16. 44	2458120	25. 17	2459518	11. 08
2435756	25. 60	2445881	25. 28	2453759	12. 32	2458124	25. 49D	2459519	11. 08
2435757	25. 60	2445892	25. 49G	2453760	12. 32	2458125	25. 49D	2459522	11. 08
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